

# PARTS LIST

## *Memory Craft 4000*

Specifiction code: 829701001 (general T-24165)

829723009 (JAI)

829703003 (JCA)

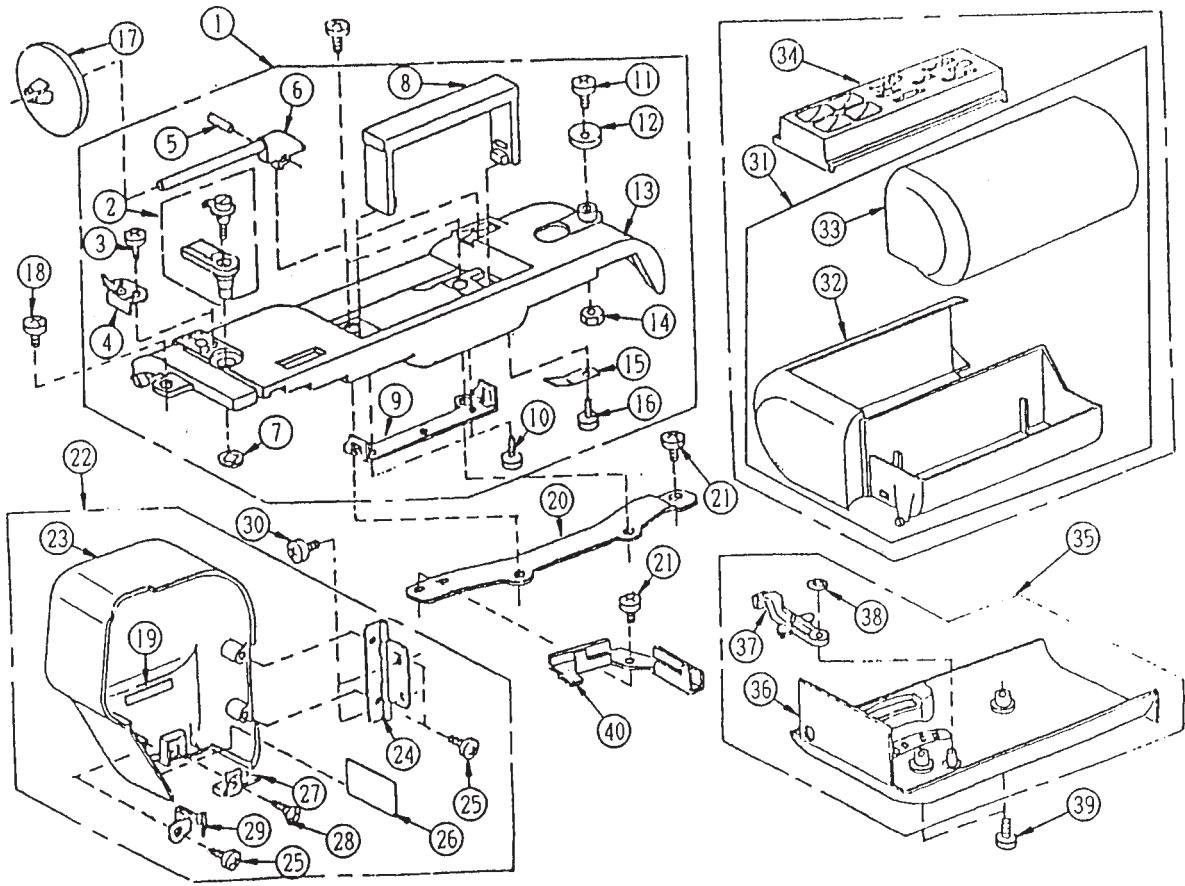
829704004 (JA)

829705005 (JUK)

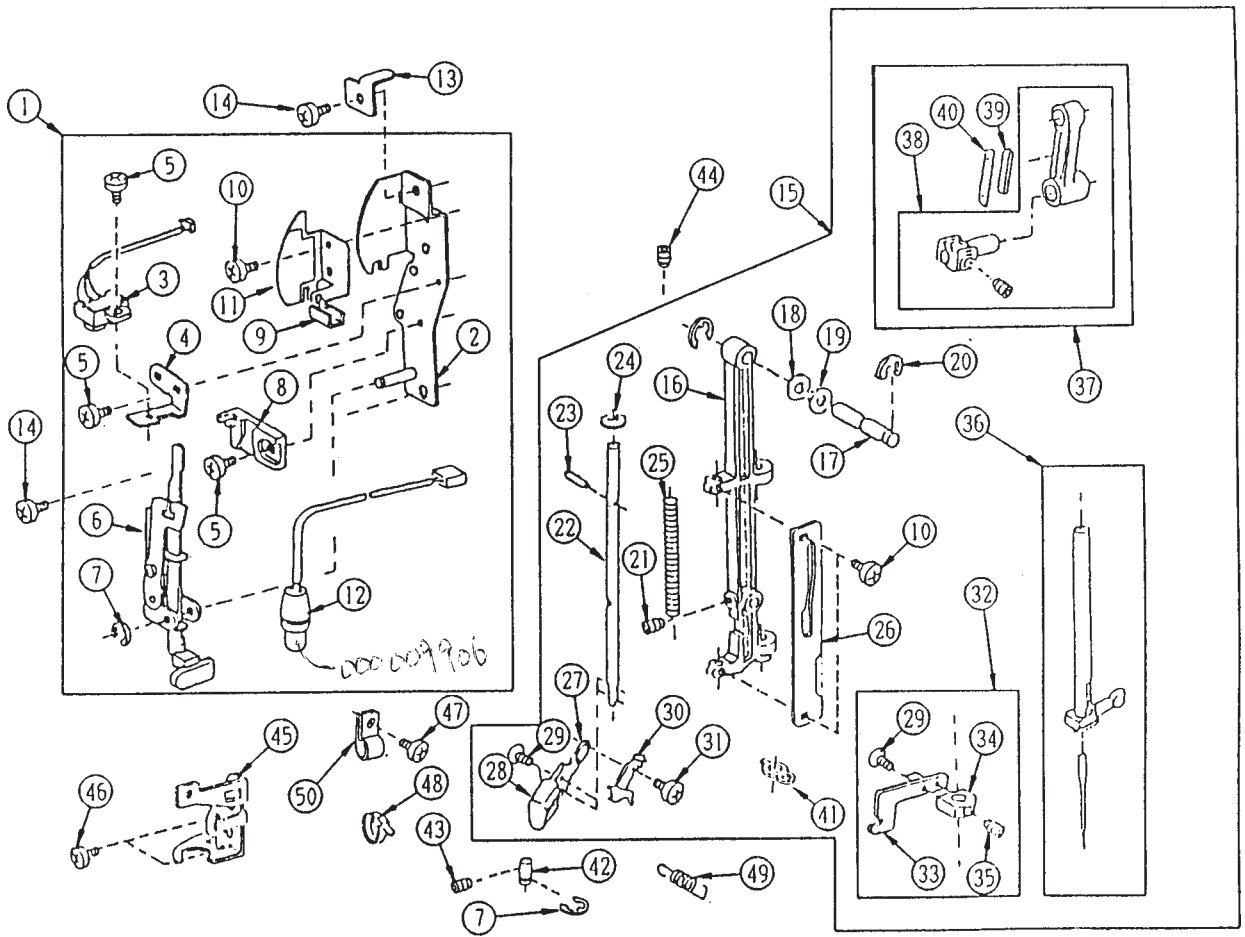
829707007 (Italy)

829708008 (Switzerland)

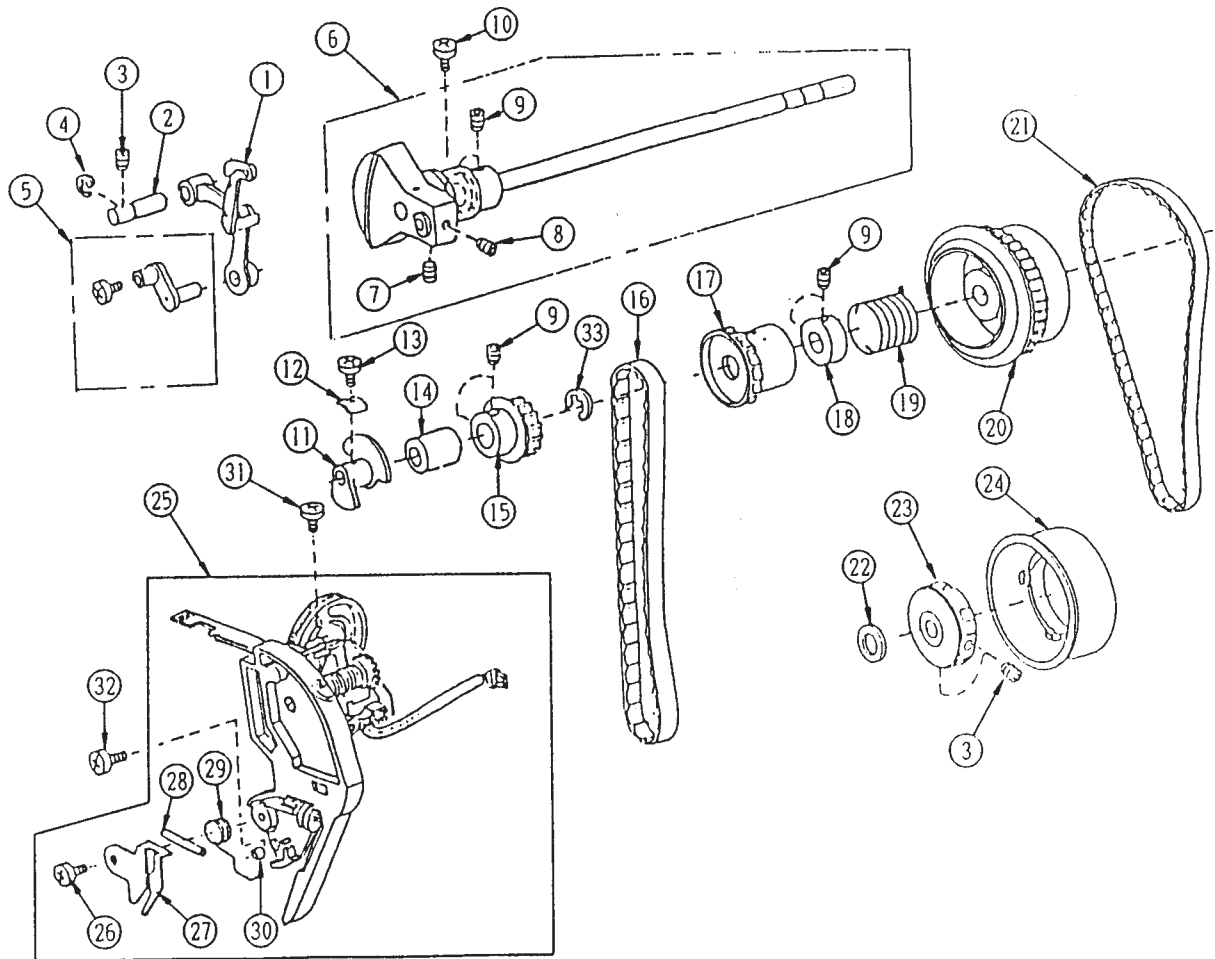
829713006 (Germany)



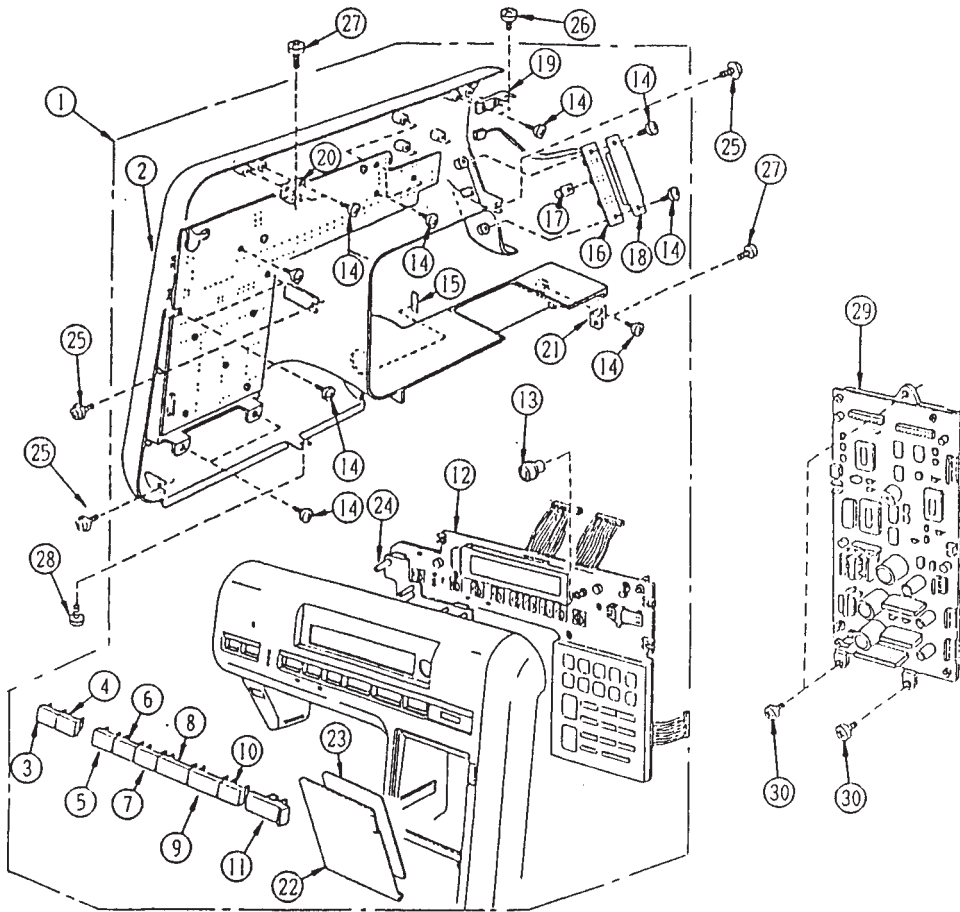
Key No.	Part No.	Name
1	827606010	Top cover unit (827606009)
2	650503506	Thread guide unit
3	000162001	Set screw
4	827503005	Top cover thread guide
5	822017002	Pin
6	724206106	Spool pin
7	000014409	Snap ring
8	827014004	Handle
9	827015005	Set plate
10	000161206	Set screw
11	000103107	Set screw
12	735016307	Bobbin winder stopper
13	827012013	Top cover (827012002)
14	000061205	Nut
15	724207004	Spool pin spring
16	000107318	Set screw
17	822020503	Spool holder
18	810220003	Setscrew
20	100045000	Caution sticker Canada
	827016006	Top cover set plate
21	000081005	Set plate
22	829601309	Face plate for 120V area (829601303)
	829601000	Face plate unit for U.S.A.
	829601103	Face plate unit for Canada
	829601158	Face plate unit for Australia (829601402)
	829601402	Face plate unit for Switzerland & Germany
23	829001004	Face plate
	829001107	Face plate for U.S.A. (829001004)
24	366501102	Face plate hinge (366501009)
25	000161206	Set screw
26	827099003	Face plate sticker
27	825507003	Thread cutter unit
28	000120502	Set screw
29	731067002	Face plate spring (650025004)
30	000081119	Set screw
31	827501003	Extension table unit
32	_____	_____
33	_____	_____
34	827009006	Foot storage compartment
35	827602005	Bed cover unit
36	827004001	Bed cover
37	753005000	Drop lever
38	000013903	Snap ring
39	000101703	Set screw
40	827077005	Cord guide



Key No.	Part No.	Name
1	827610109	Front set plate unit (827610017)
2	827028012	Front set plate
3	830510005	Photo interrupter unit
4	827090004	Sensor set plate
5	000103808	Set screw
6	827630013	BH lever unit (827630002)
7	000002105	Snap ring
8	830057010	BH lever guide (830057009)
9	827029013	Cord guide plate
10	000101105	Set screw
11	829016002	Sticker
12	830538124	Lamp socket unit (830538102)
13	827106004	Set plate
14	000081005	Set screw (810220003)
15	827609105	Needle bar supporter unit (827609002)
16	827026009	Needle bar supporter
17	730022002	Needle bar supporter pin (730022013)
18	673022002	Spring washer
19	000070609	Plain washer
20	000002507	Snap ring
21	000111902	Hexagon socket screw
22	734093017	Threader shaft (734093006)
23	000122906	Guide pin
24	734107004	Base plate
25	827091005	Threader shaft spring
26	653036029	Threader guide plate (653036018)
27	734096009	Threader lever
28	734097000	Threader knob
29	000097602	Set screw
30	734515009	Threader guide plate
31	000105501	Set screw
32	734625003	Threader set plate unit
33	734101008	Threader set plate
34	734102009	Threader base plate
35	000111902	Hexagon socket screw
36	653503103	Needle bar unit (653503000)
37	653612003	Needle bar connecting stud unit
38	653504001	Needle bar connecting stud unit
39	650040005	Felt
40	650041006	Felt set spring
41	829027006	Supporter guide plate (803009002)
42	827083004	Pin
43	000111201	Hexagon socket screw
44	000111901	Hexagon socket screw
45	827018019	Lamp set plate
46	000101507	Set screw (000103705)
47	000081005	Set screw
48	000053008	Cord binder
49	756063005	Supporter spring (827092006)
50	000126106	Cord grip

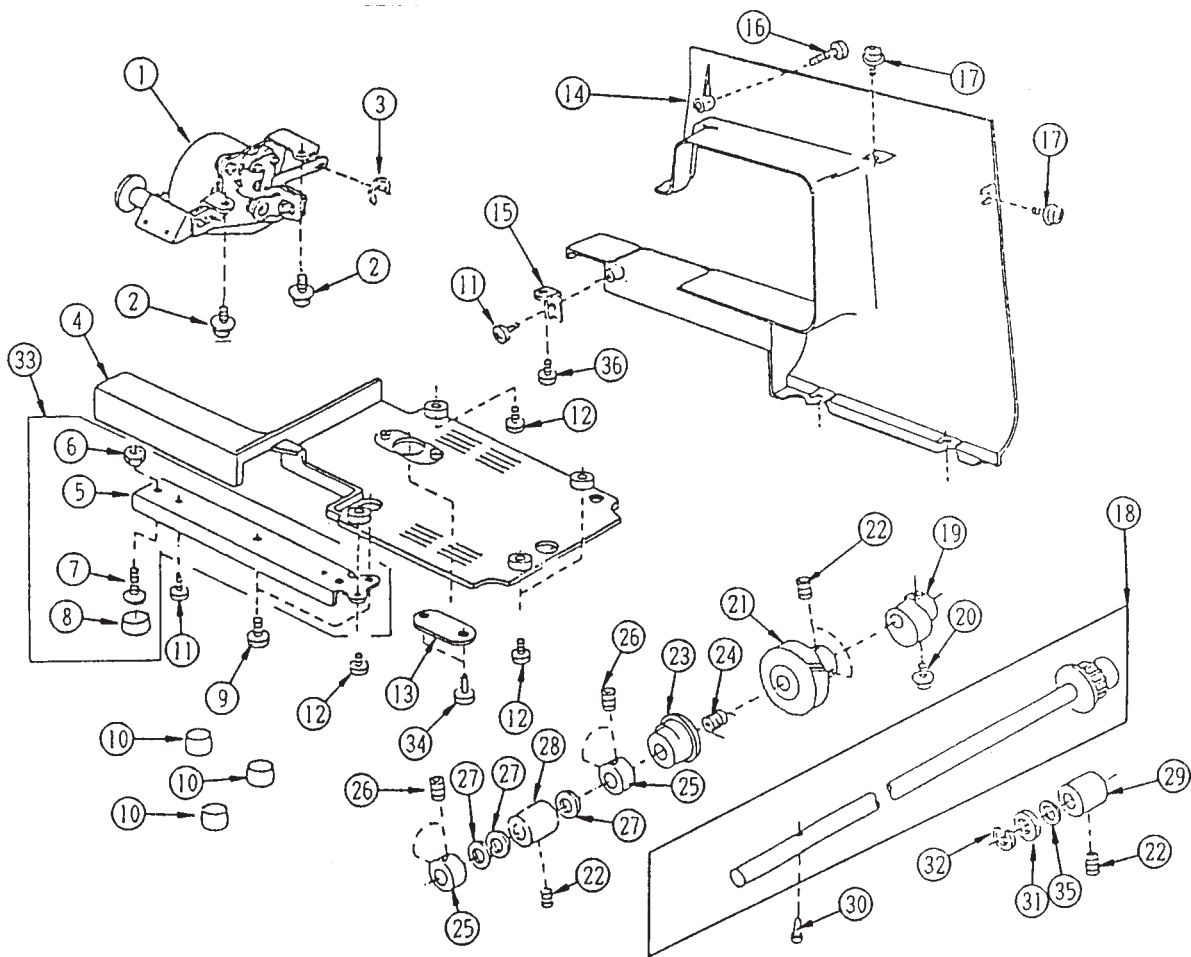


Key No.	Part No.	Name
1	820511108	Take up lever unit (827519004)
2	650062003	Take up lever pin
3	000111201	Hexagon socket screw
4	000001702	Snap ring
5	652512009	Needle bar crank pin unit
6	827518508	Upper shaft unit (827518003)
7	102073003	Set screw
8	761052007	Set screw
9	000020501	Spring pin (000111304 Hexagon socket screw)
10	000101301	Hexagon socket screw
11	830095009	Upper shaft shield plate
12	820102009	Plate washer
13	000081005	Set screw
14	673062004	Bushing
15	756017004	Adjusting wheel (732026002)
16	650071005	Timing belt
17	653055002	Declutch release ring
18	653056003	Declutch ring
19	653057004	Clutch spring
20	653058005	Belt wheel
21	653139012	Timing belt
22	000038605	Washer (000036706)
23	830286009	Balance wheel base plate
24	653061115	Balance wheel (653061104)
25	829603002	Thread tension unit
26	000120203	Set screw
27	827033009	Check spring cover
28	753173000	Thread guide
29	753172009	Check spring
30	825234006	Cushion
31	000101404	Set screw
32	000101703	Set screw
33	00003020S	Snap ring

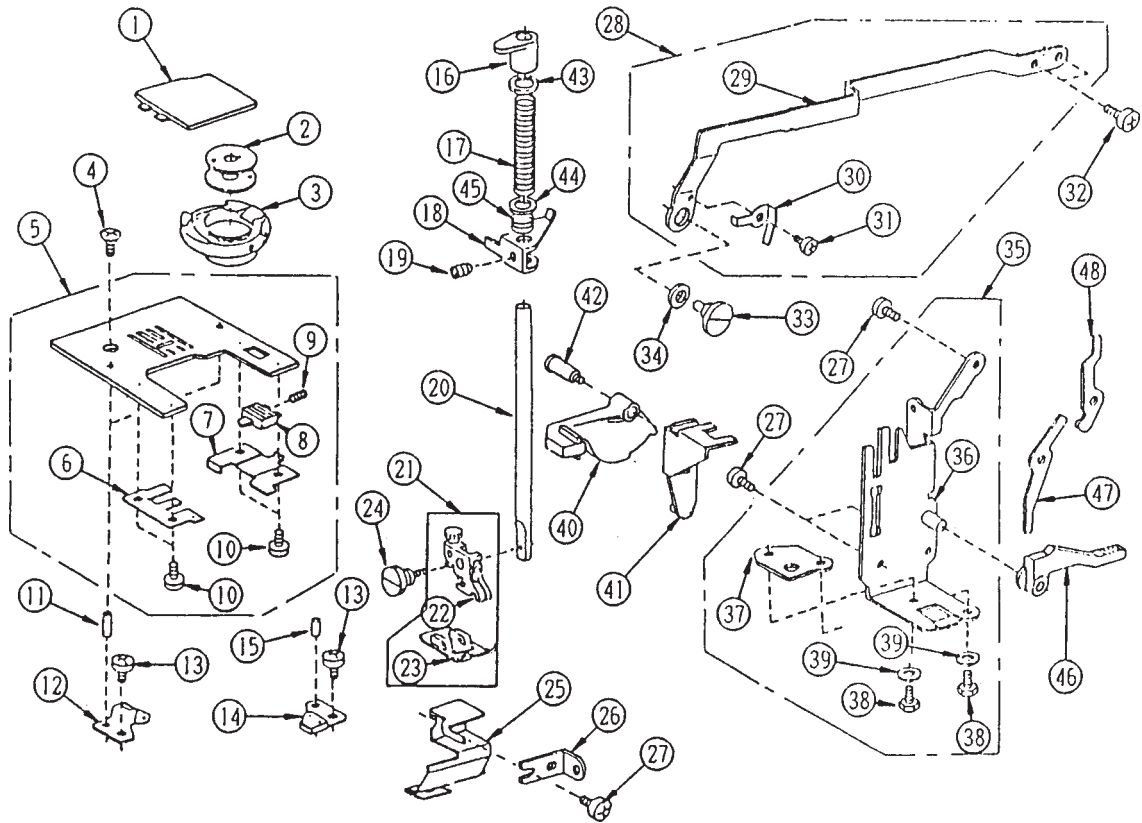




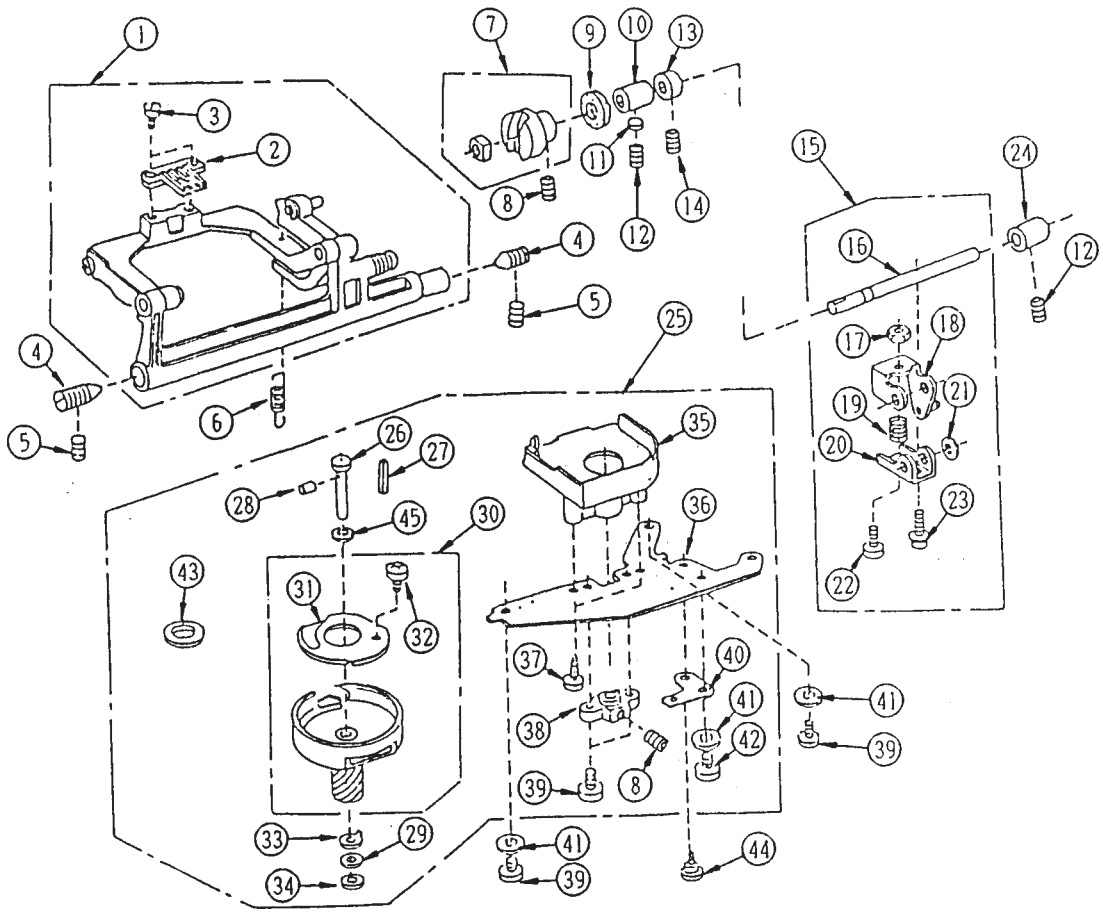
Key No.	Part No.	Name
1	829604003	Front panel unit
2	829003006	Front panel
3	829005503	Select button
4	829005400	Select button
5	829005008	Select button
6	829005101	Select button
7	829005204	Select button
8	829004007	Select button
9	829004100	Select button
10	829005307	Select button
11	829006009	Select button
12	829605004	Print board K unit
13	827063008	Adjusting knob
14	000120203	Set screw
15	827093007	SS adjusting sticker
16	827508000	Print board "F" unit
17	827064021	Button
18	827066001	Isolation paper
19	827067002	Front panel set plate
20	827068003	Front panel set plate
21	827069004	Front panel set plate
22	829009002	Panel cover
23	829010006	Quick chart
24	829023002	Photo guide tube
25	000115205	Set screw
26	000103808	Set screw
27	000101404	Set screw
28	000103509	Set screw
29	829606005	Print board "A" unit
	829606201	Print board "A" unit for Canada
30	000081005	Set screw



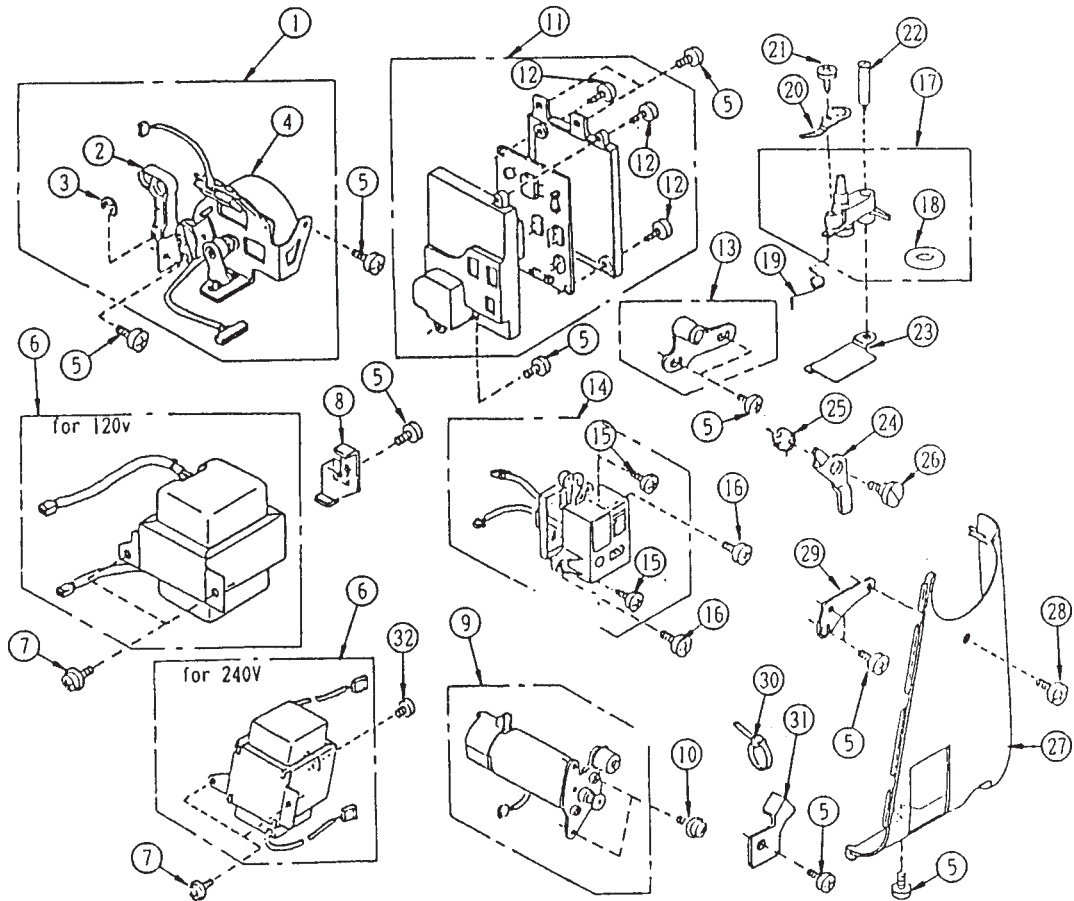
Key No.	Part No.	Name
1	829609101	Stepping motor(feed) unit (827617003)
2	000115205	Set screw
3	000002105	Snap ring
4	827003000	Base
5	827002102	Arm leg (827002009)
6	000061412	Nut
7	000097901	Set screw
8	735002001	Rubber base
9	000066808	Set screw
10	647009002	Bed rubber base
11	000161206	Set screw (000120203)
12	000103509	Set screw
13	824058001	Base cover
14	827005013	Rear cover (827005002)
	827005404	Rear cover for Germany
15	827006003	Rear cover set plate
16	000104119	Set screw
17	000115205	Set screw
18	827613009	Lower shaft unit
19	823026111	Feed cam
20	000149600	Set screw
21	650076000	Lower shaft toothed wheel
22	000111304	Hexagon socket screw
23	753183025	Feed lifting cam (753183014)
24	686035008	Feed lifting cam spring
25	820166001	Ring
26	000111201	Hexagon socket screw
27	830336005	Washer
28	650078002	Bushing
29	650079003	Bushing
30	820161006	Pin
31	822070003	Felt
32	822112008	Felt holder
33	827601107	Arm leg unit (827601004)
34	000107318	Set screw
35	000036201	Washer
36	000101404	Set screw



Key No.	Part No.	Name
1	750036012	Slide plate (750036001)
2	102261103	Bobbin
3	627569209	Bobbin holder
4	681009101	Plain screw
5	756604107	Needle plate unit (827605008)
6	752005007	Slide plate set plate (825014008)
7	825015010	Slide plate set plate
8	825016000	Slide block
9	825017001	Slide block spring
10	820374004	Set screw
11	000122504	Guide pin
12	827011001	Reverse rotation stopper
13	810220003	Set screw
14	627567001	Rotation stopper
15	000122700	Guide pin
16	652104004	Presser bar bushing
17	826006000	Presser spring
18	735028003	Presser bar bracket (735028014)
19	000111500	Hexagon socket screw
20	827021004	Presser bar
21	685503010	Presser foot unit
22	804509000	Presser foot holder unit
23	825502019	Zigzag foot unit
24	647112009	Thumb screw (825252000)
25	827036002	Arm thread guide
26	827037003	Front panel set plate
27	000081005	Set screw
28	827622012	ZZ rod unit
29	827055018	ZZ rod
30	827088009	ZZ rod spring
31	820373003	Set screw
32	000078319	Set screw
33	678084007	Eccentric pin
34	653037008	Washer
35	828605001	Presser bar base unit (827608xxx)
36	827020014	Presser bar base (827020xxx)
37	827082003	Presser bar set plate
38	000066303	Hexagon bolt
39	000070908	Washer
40	829013009	Pressure adjusting lever
41	829014000	Pressure adjusting plate
42	820090003	Hinge screw
43	652201002	Washer
44	826055004	washer
45	826056005	Spring
46	735029004	Presser foot lever
46	827022005	Tension release lever
47	827023006	Tension release lever



Key No.	Part No.	Name
1	827615001	Feed rock shaft unit
2	827041000	Feed dog
3	000104005	Set screw (614025002)
4	532030003	Center screw
5	000111304	Set screw (000113605)
6	650085002	Spring
7	625508008	Feed adjuster unit
8	000111304	Hexagon socket screw
9	823110009	Felt
10	625144002	Bushing
11	650175000	Washer
12	000111201	Hexagon socket screw
13	820387000	Ring
14	000111108	Hexagon socket screw
15	827616013	Feed shaft unit (827616002)
16	827042001	Feed shaft
17	000160102	Adjustable nut
18	825261002	Feed adjusting arm
19	589040002	Spring
20	827043002	Feed adjusting arm
21	810207004	Washer
22	827086007	Feed adjusting arm
23	000115906	Set screw
24	650092002	Bushing
25	827614033	Hook race unit (827614011)
26	820123006	Hook race shaft
27	820124002	Oil string
28	820125008	Oil string
29	000036500	Washer
30	650952009	Shuttle body unit
31	627191000	Thread guard
32	820374004	Set screw
33	627192001	Washer
34	625102008	Washer
35	827040009	Cover
36	823106002	Shuttle race set plate
37	000107204	Set screw
38	650094004	Shuttle race shaft base
39	000081005	Set screw
40	650171006	Set plate
41	000070506	Washer
42	000101404	Set screw
43	627190010	Magnet (627190009)
44	650172007	Hinge screw
45	830321100	Washer





Key No.	Part No.	Name
1	827620102	Stepping motor (ZZ) unit (827620009)
2	827054006	Connecting arm
3	000002105	Snap ring
4	830543100	Sensor unit
5	000081005	Set screw
6	829505003	Transformer unit for U.S.A. & Canada
	829508006	Transformer unit for 220-240V area
7	000115205	Set screw
8	829020009	Transformer supporter for 120V
9	841618008	Motor unit (827628007)
10	000115700	Set screw
11	829626119	Print board C unit for 120V area (829608007, 829626108)
	827626304	Print board C unit for U.S.A.
	287626201	Print board C unit for 220-240V area (829608100)
12	000161206	Set screw
13	652611009	Idler
14	841514003	Machine socket unit for U.S.A. & Canada (830575008)
	841515004	Machine socket unit for 220-240V area
15	000121204	Set screw
16	000103509	Set screw
17	827506008	Bobbin winder unit
18	647018004	Rubber ring
19	823119008	Spring
20	829011007	Switch lever
21	000161103	Set screw
22	652093009	Hinge screw
23	829021000	Bobbin winder cover
24	830145005	Declutch arm
25	625215005	Spring
26	625214004	Hinge screw
27	827080104	Belt cover
28	000104119	Set screw
29	827085006	Belt cover set plate
30	000053008	Cord binding
31	827081002	Cord guide
32	000101404	Set screw



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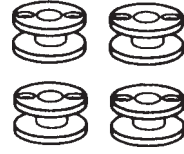
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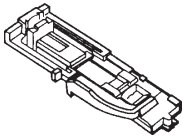
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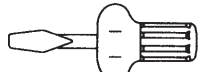
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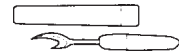
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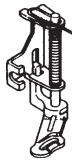
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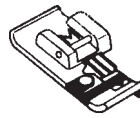
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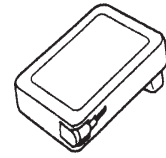
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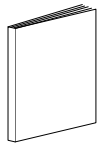
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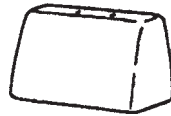
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Key No.	Part No.	Name
1	822801001	Overedge foot (C)
2	829801002	Zipper foot (E)
3	820809014	Hemmer foot (D)
4	820819006	Cording foot (H)
5	822804118	Satin stitch foot (F)
6	825817009	Blind hem foot (G)
7	102261000	Bobbin
8	802422002	Quilting guide
9	753801004	Buttonhole foot (R)
10	820827007	Set of needles
11	822019509	Spool holder (small)
12	625031500	Spool pin
13	829803004	Spool supporter
14	820832005	Screwdriver (large)
15	802424004	Lint brush
16	647808009	Seam ripper
17	102403109	Threading felt
18	822820006	Darning foot
19	822808008	Overedge foot (M)
20	043271133	Foot control (043271111)
21	829800001	Instruction book (English)
	829800104	Instruction book (French)
	829800117	Instruction book (Dutch/Italian/German)
22	653524007	Power supply cord for U.S.A. & Canada
	830314018	Power supply cord for Australia (830314007)
	830377008	Power supply cord for Great Britain
	830335004	Power supply cord for Continental Europe
23	478702002	Hard resin cover