



**SINGER®**

S14-68

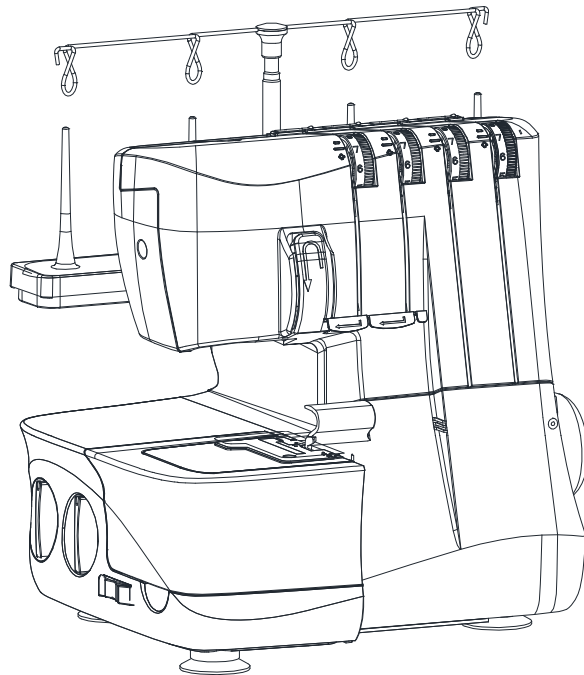
S14-69

S14-77

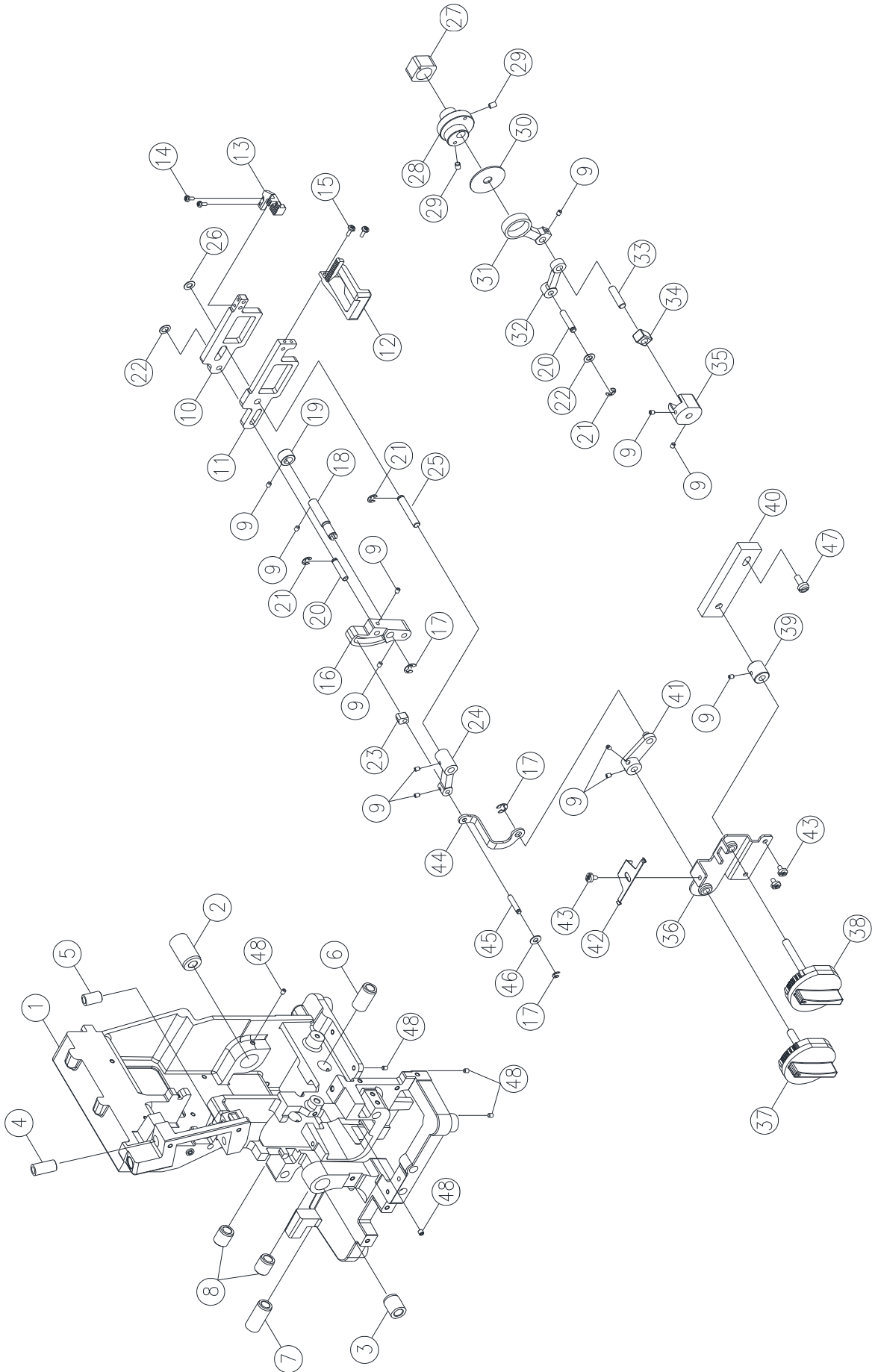
S14-78

S14-79

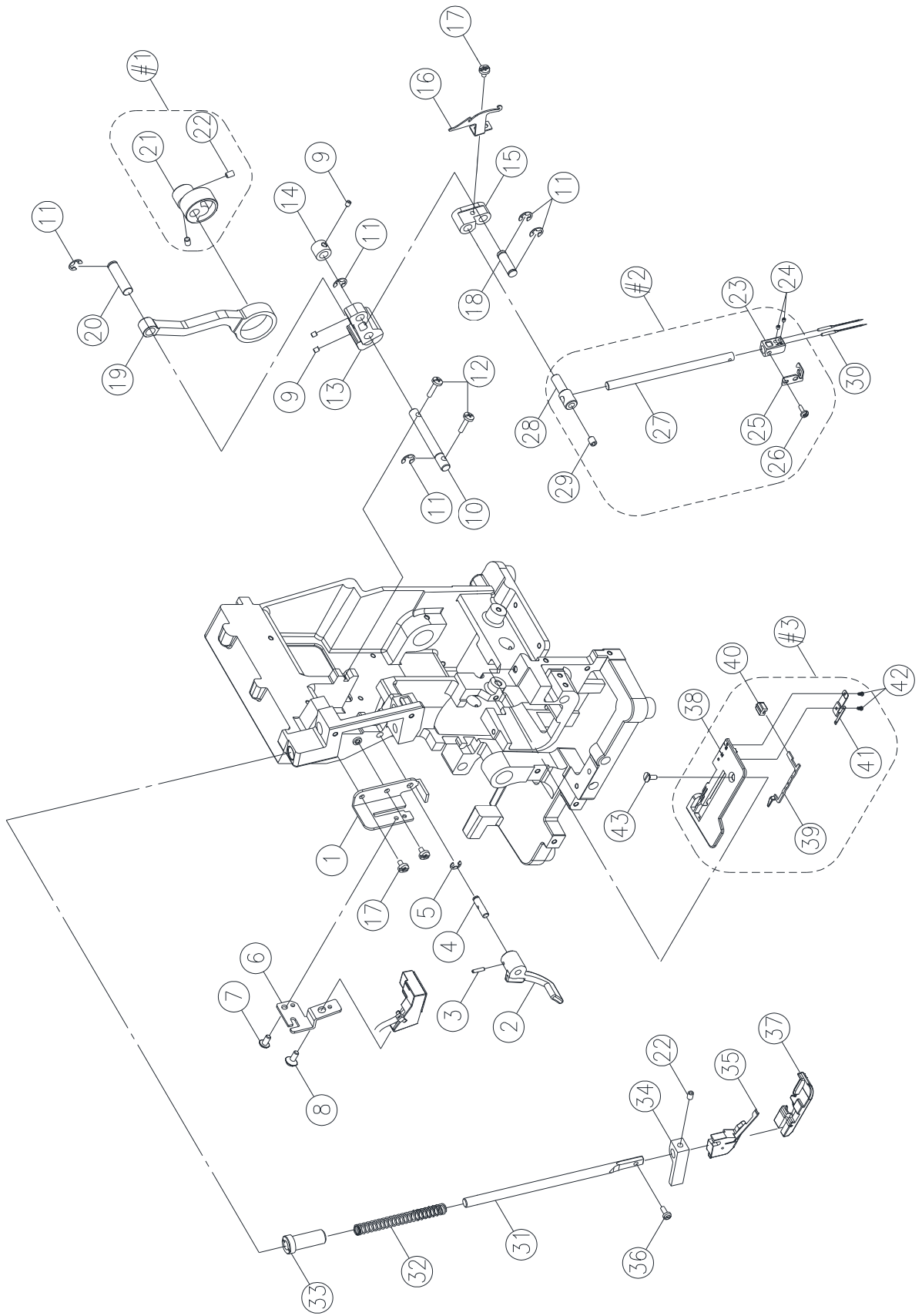
1450OL



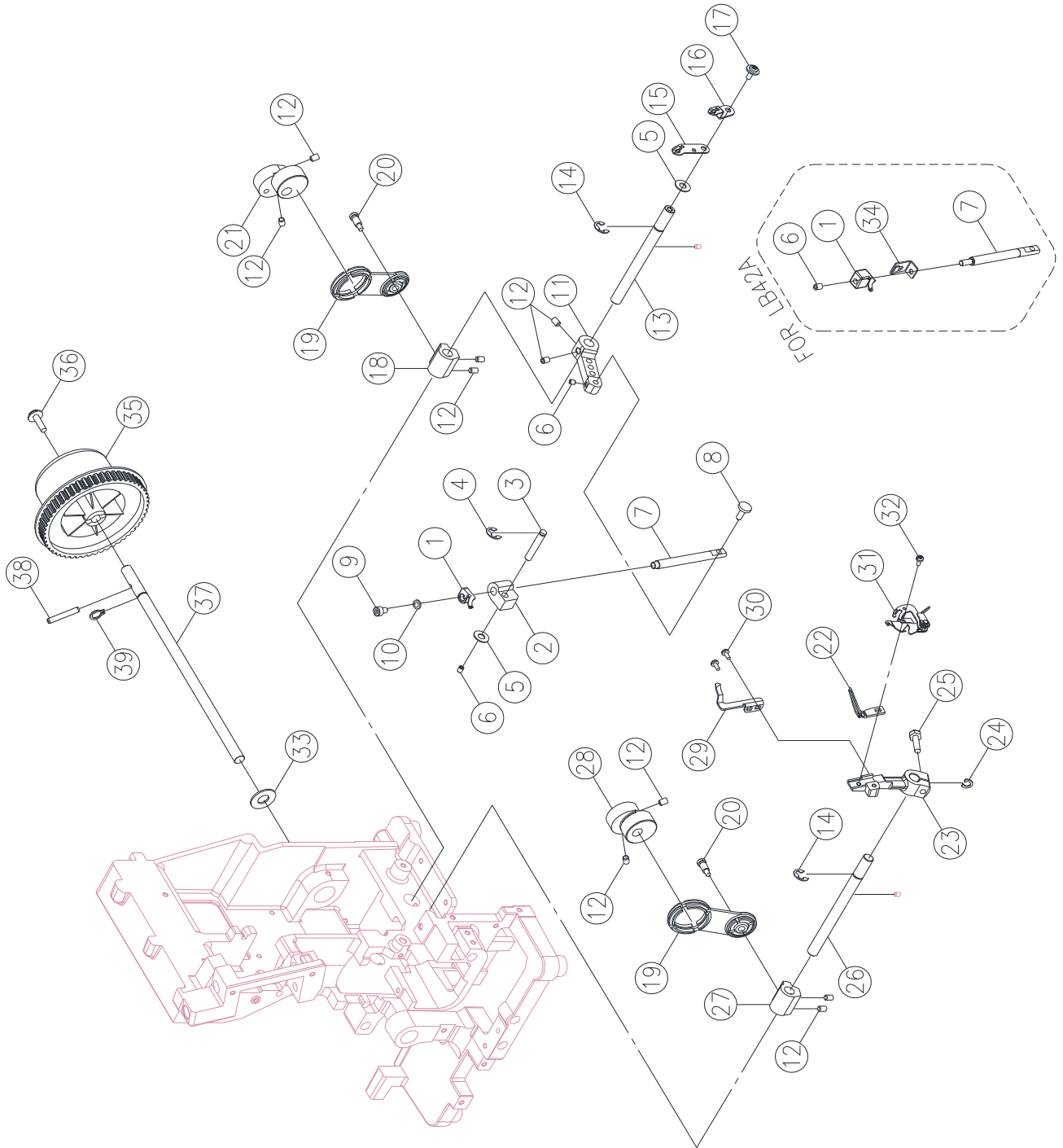
Liste de pièces  
Lista de Piezas  
Parts List



No.	Part No.	Description
12	68004203	DIFFERENTIAL FEED DOG
13	68004208	MAIN FEED DOG
37	68004186	DIFFERENTIAL KNOB COMPLETE
38	68004190	STITCH LENGTH KNOB COMPLETE

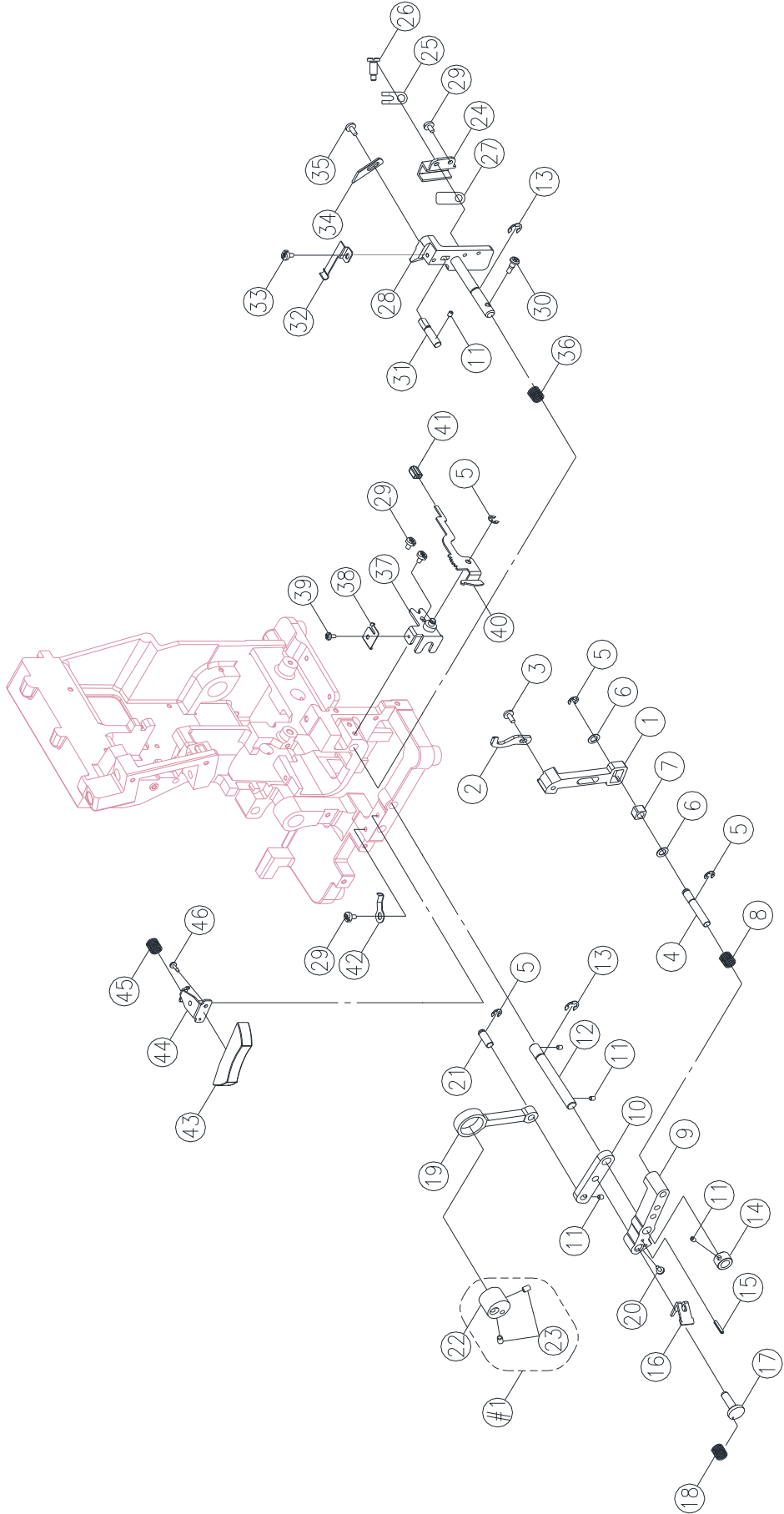


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#2	68004419	NEEDLE CLAMP COMPLETE
#3	68004423	NEEDLE PLATE COMPLETE
2	68004220	PRESSER LIFTER LEVER
3	68004224	SPRING PIN (2.5x10)
24	416365901	SET SCREW NEEDLE CLAMP FRONT
35	68004253	PRESSER HOLDER ASSEMBLY
37	68004191	PRESSER FOOT ASSEMBLY



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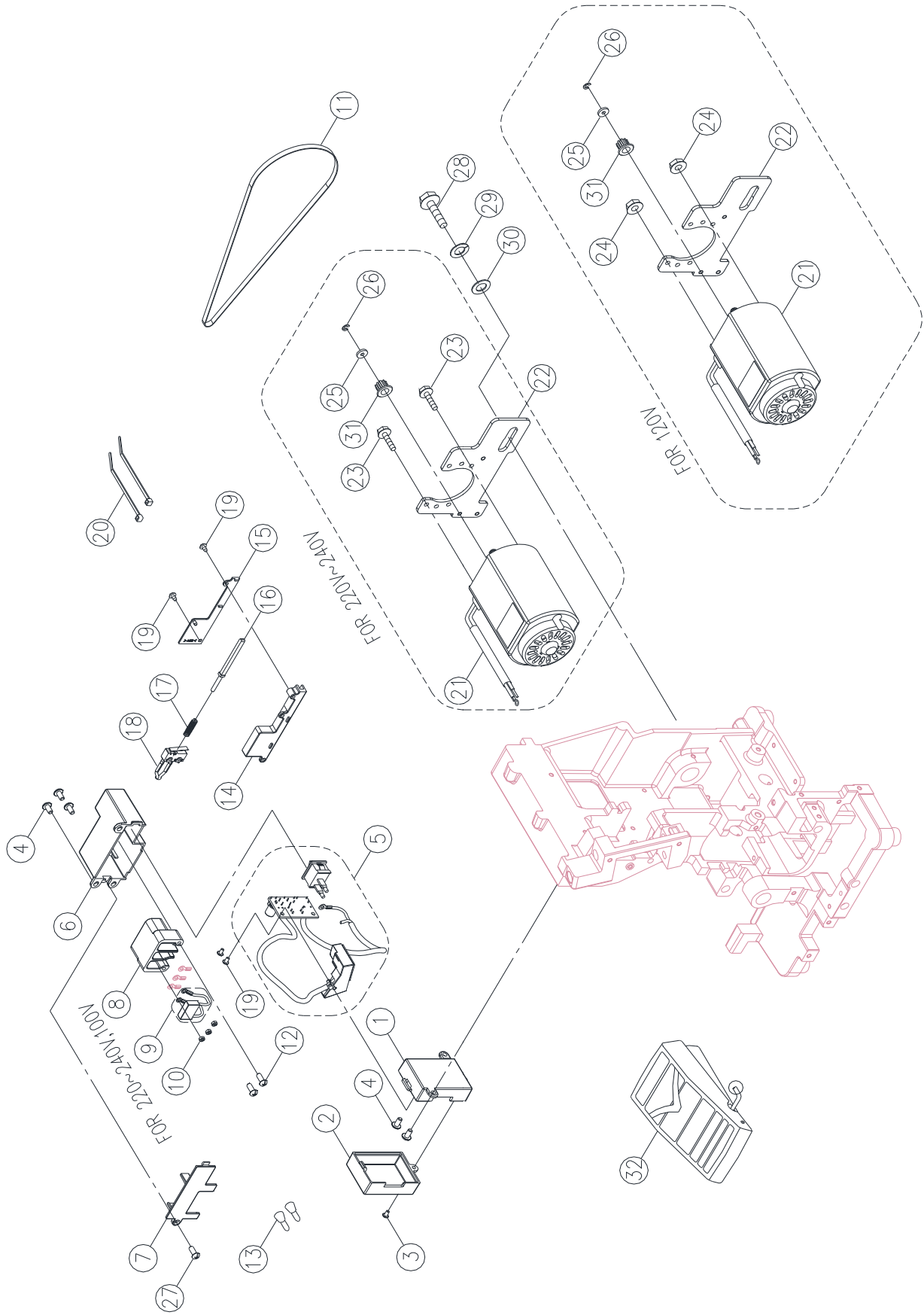
No.	Part No.	Description
22	68004322	UNDERLOOPER
23	68004323	UNDERLOOPER LEVER
29	68004329	MOVABLE NEEDLE GUARD
31	68004426	UNDERLOOPER THREAD GUIDE COMPLETE
35	68004193	HAND WHEEL
41	68004331	LOOPER HOUSING (FOR S14-77, S14-78, S14-79, 1450OL)





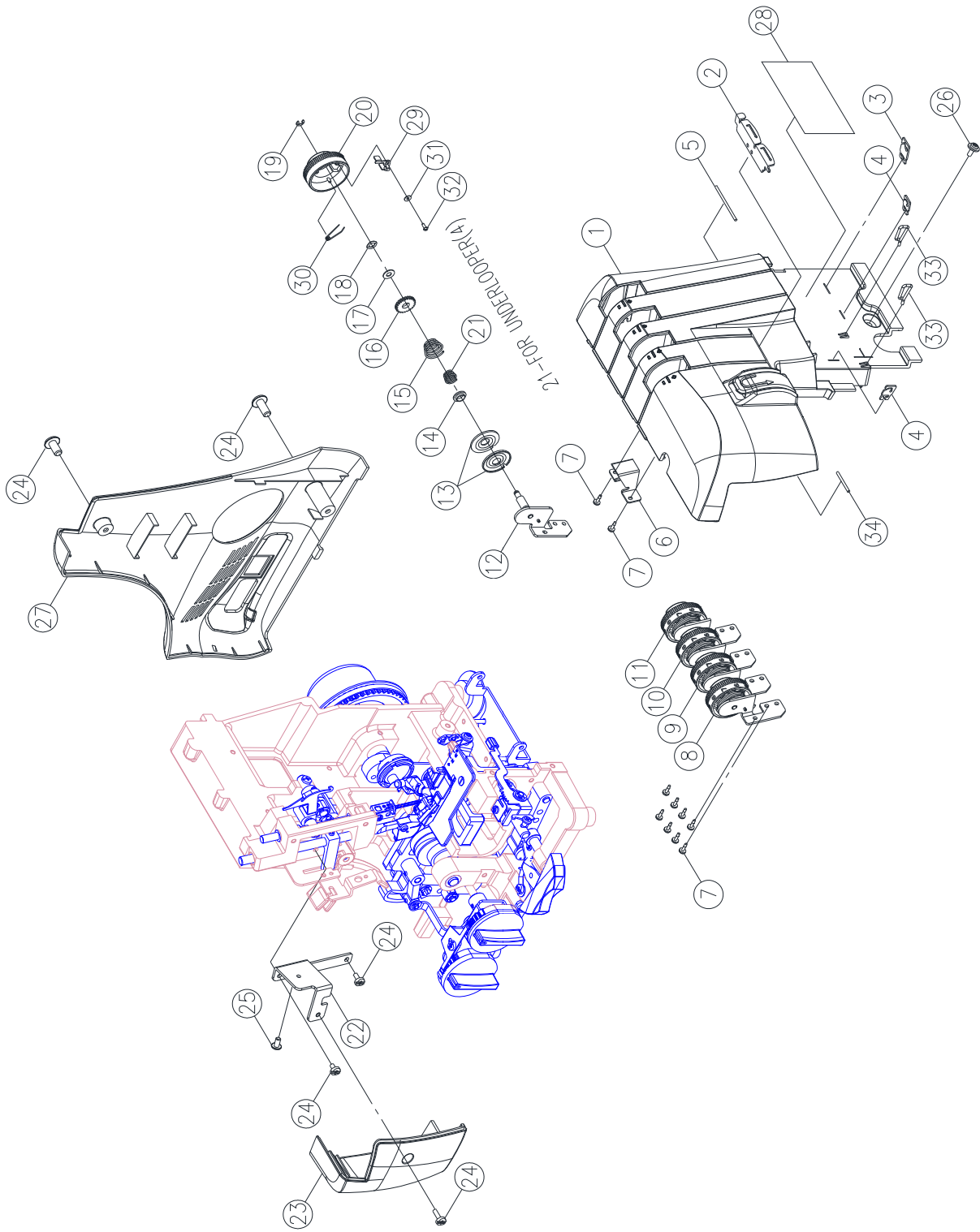
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No.	Part No.	Description
2	68004332	UPPER BLADE
32	68004333	NEEDLE GUIDE
34	68004335	LOWER BLADE
35	416121501	SET SCREW (M4x8 A)



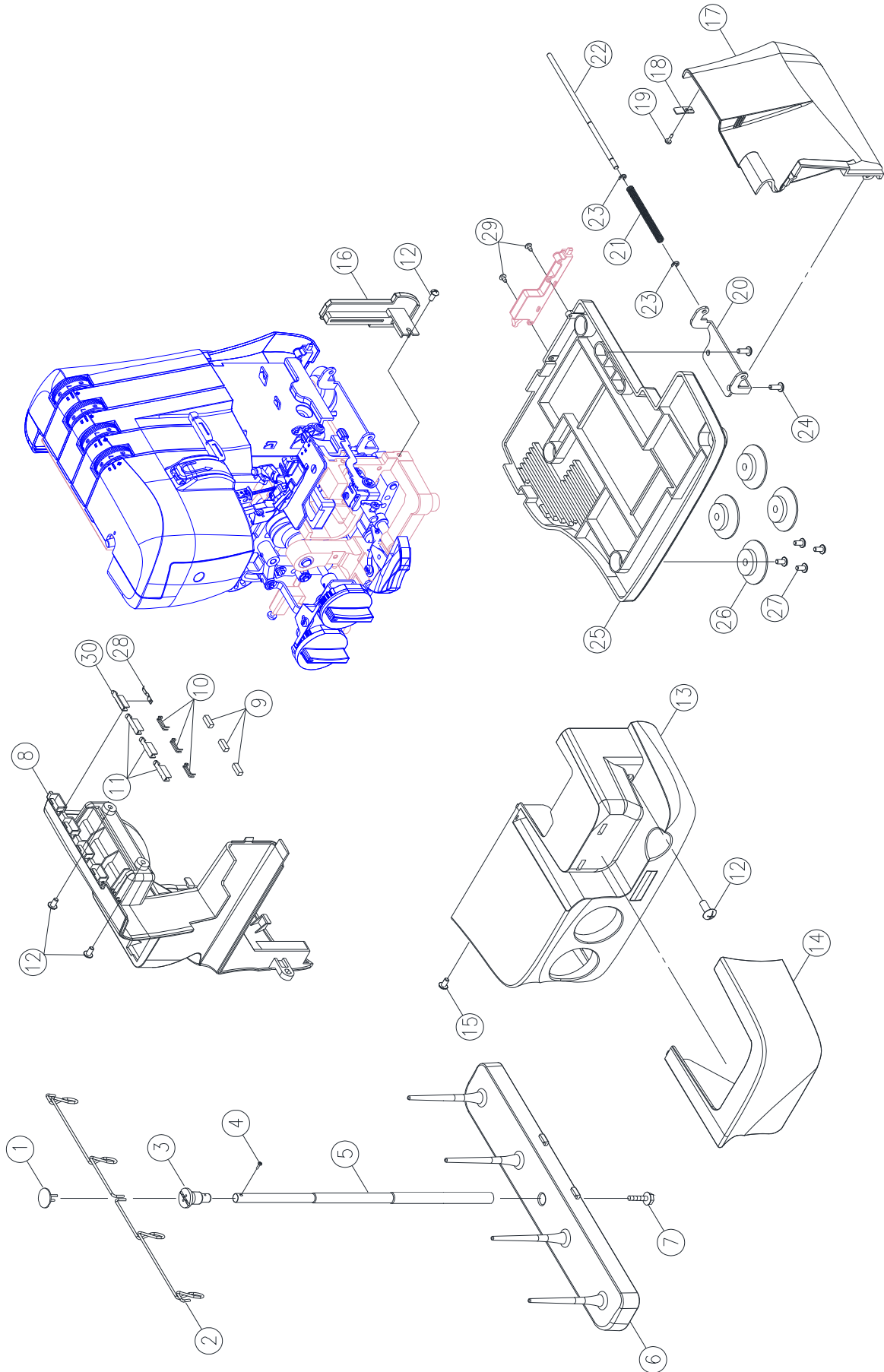
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No.	Part No.	Description
5	68004336	LED HOLDER COMPLETE (FOR EU.)
5	68004337	LED HOLDER COMPLETE (FOR UL)
11	68004194	TIMING BELT
18	68004195	PRESSER BAR LEVER MICRO SWITCH
21	68004338	MOTOR (FOR 230V) EU.
21	68004339	MOTOR (FOR 120V) US
31	68004340	BELT WHEEL
32	68004341	FOOT CONTROLLER (FOR 220V~240V) EU.
32	416468101	FOOT CONTROLLER (FOR 100V~120V) US



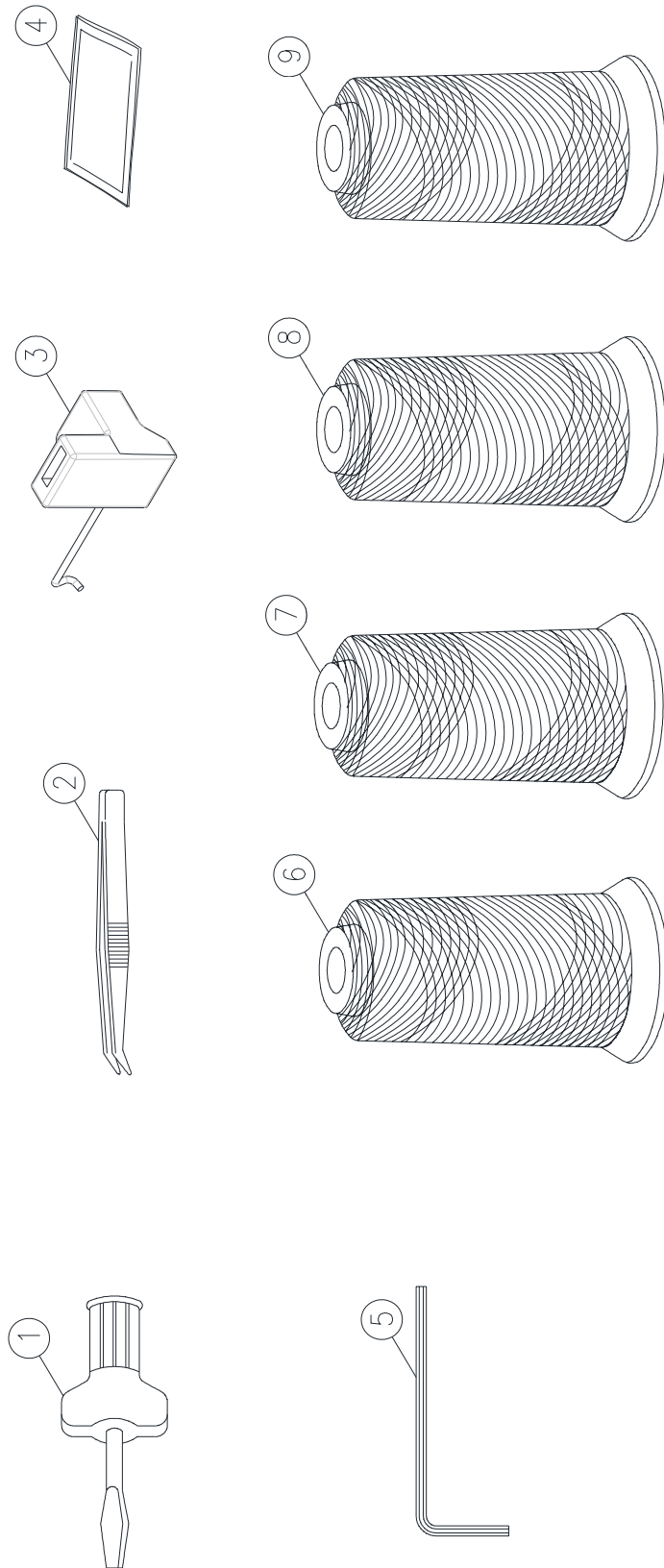
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<u>No.</u>	<u>Part No.</u>	<u>Description</u>
8	68004352	LEFT NEEDLE THREAD TENSION DIAL COMPLETE (1)
9	68004386	LEFT NEEDLE THREAD TENSION DIAL COMPLETE (2)
10	68004388	LEFT NEEDLE THREAD TENSION DIAL COMPLETE (3)
11	68004389	LEFT NEEDLE THREAD TENSION DIAL COMPLETE (4)



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<u>No.</u>	<u>Part No.</u>	<u>Description</u>
5	68004410	SPOOL STAND SHAFT
6	68004196	HOLDER
14	68004197	SEWING TABLE BODY COVER
17	68004198	FRONT LIFT COVER





<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	412381501	SCREWDRIVER
2	416373101	TWEEZERS
3	68004411	2 THREAD CONVERTER (FOR S14-77, S14-78, S14-79, 1450OL)
4	620106896	INSPIRA OVERLOCK NEEDLE 80
5	411668901	ALLEN WRENCH