



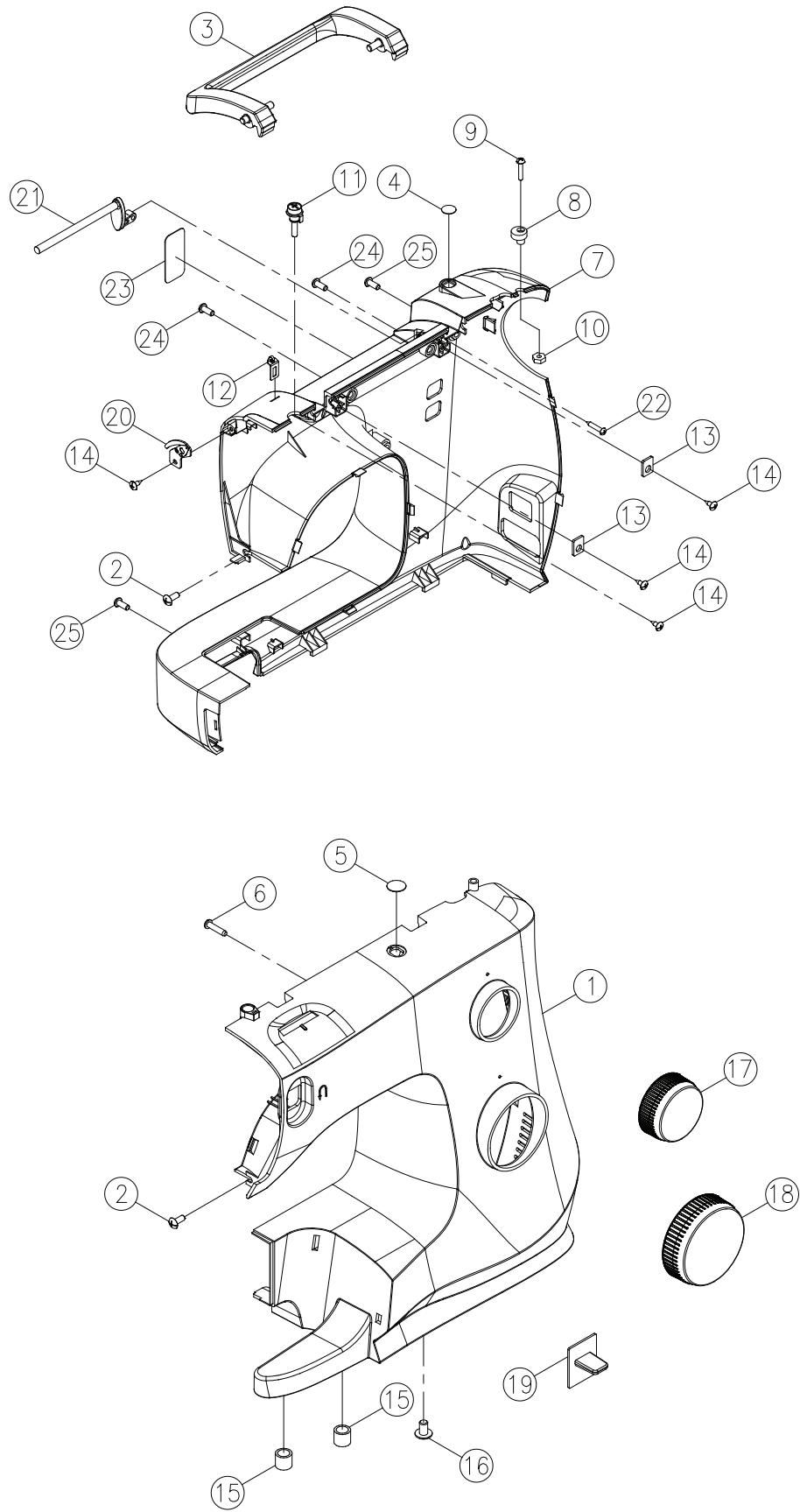
**SINGER®**

M2400

M2405

Liste de pièces  
Lista de Piezas  
Parts List

A



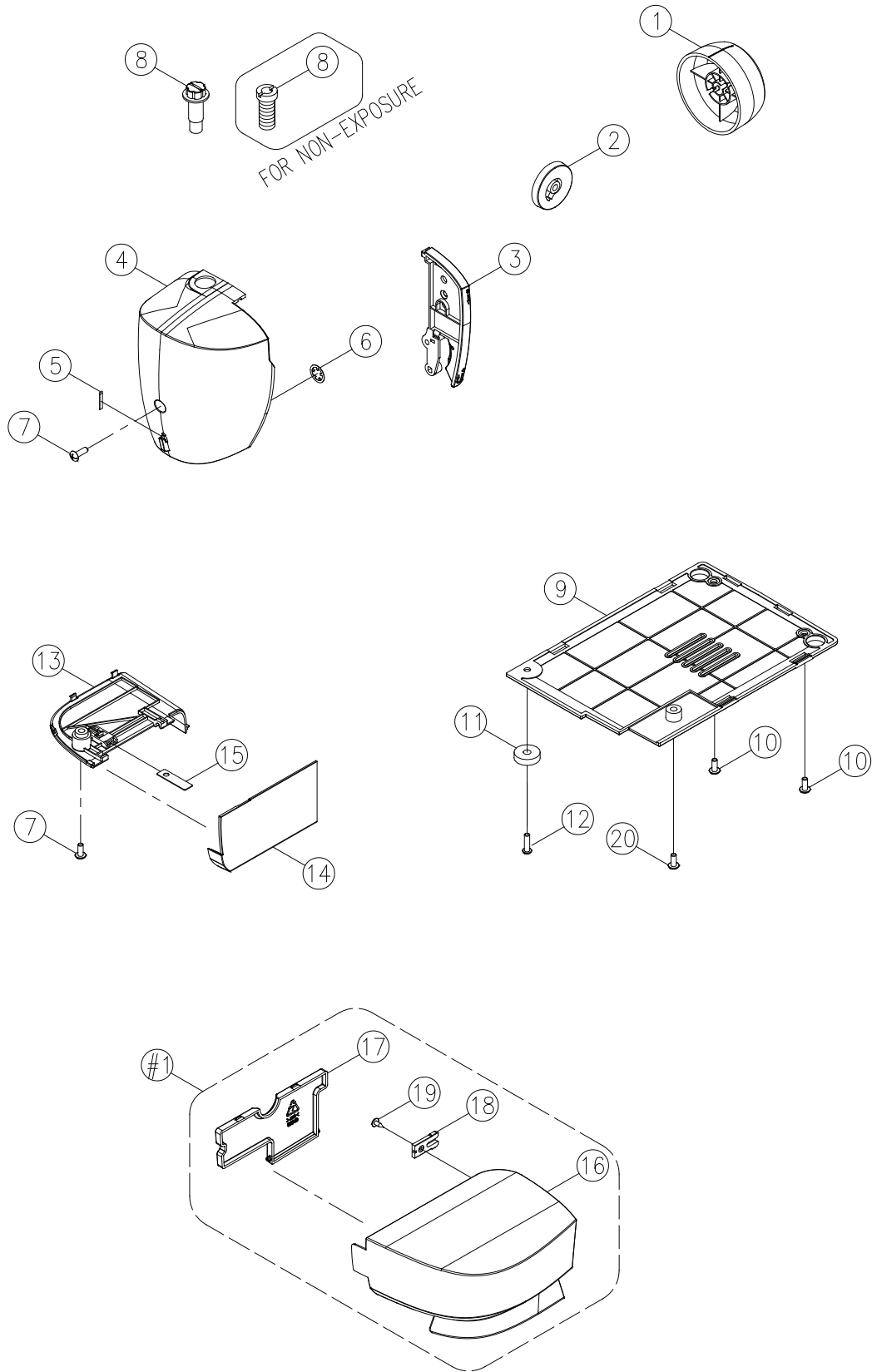
## Available parts

Ref No	Part No	Part Name
2	416121501	SET SCREW (M4x8 A)
3	68003578	HANDLE
8	416146601	BOBBIN WINDER STOPPER
10	416126301	NUT (9/64x40 t=3)
11	416804901	BOBBIN WINDER THREAD GUIDE CPL.
12	416804501	THREAD GUIDE
15	68003263	FREE ARM BASE CUSHION RUBBER
16	416185701	SET SCREW (M6x10)
17	68003585	STITCH LENGTH DIAL
18	68003594	PATTERN SELECTOR DIAL
19	68003559	REVERSE BUTTON
20	68003576	THREAD GUIDE CPL.
21	68012816	SPOOL PIN
25	416185401	SET SCREW (M4x10 A)

## NOT Available

1	68013183	FRONT COVER
4	68013185	PLATE
5	68001420	PLATE (1)
6	68013186	SET SCREW (M4x15)
7	68013187	BACK COVER
9	68013188	SET SCREW (9/64x4x18 B)
13	68001430	CARRYING HANDLE SHAFT
14	416681501	SET SCREW (M3x8.5)
22	68013189	SET SCREW (M3x12.7 B)
23	68013190	BACK COVER PLATE
24	416122201	SET SCREW (M4x10 B)

# B



Available parts

Ref No	Part No	Part Name
1	68012817	HAND WHEEL
5	412423701	THREAD CUTTER
7	416185401	SET SCREW (M4×10 A)
10	416121501	SET SCREW (M4x 8 A)
11	416642201	FREE ARM BASE CUSHION RUBBER
#1	68012818	SEWING TABLE BODY CPL.

## NOT Available

2	68013198	DIAL TENSION KNOB
3	68013199	DIAL TENSION SUPPORTER PLATE COVER
4	68013200	FACE PLATE
6	68013202	CS-RING (CSTW-5)
8	416515701	PRESSER BAR REGULATING SCREW (FOR NON-EXPOSURE)
8	68013204	PRESSER BAR REGULATING SCREW (FOR EXPOSURE)
9	68013205	BOTTOM PLATE
12	68013206	SET SCREW (M4x10 A)
13	68013154	BED COVER
14	68013155	HOOK COVER
15	68013165	HOOK COVER SPRING
16	68013162	SEWING TABLE BODY
17	68013167	SEWING TABLE BODY COVER
18	68013168	SEWING TABLE PLATE
19	416681501	SET SCREW (M3x8.5)
20	416119501	SET SCREW (M3x12)



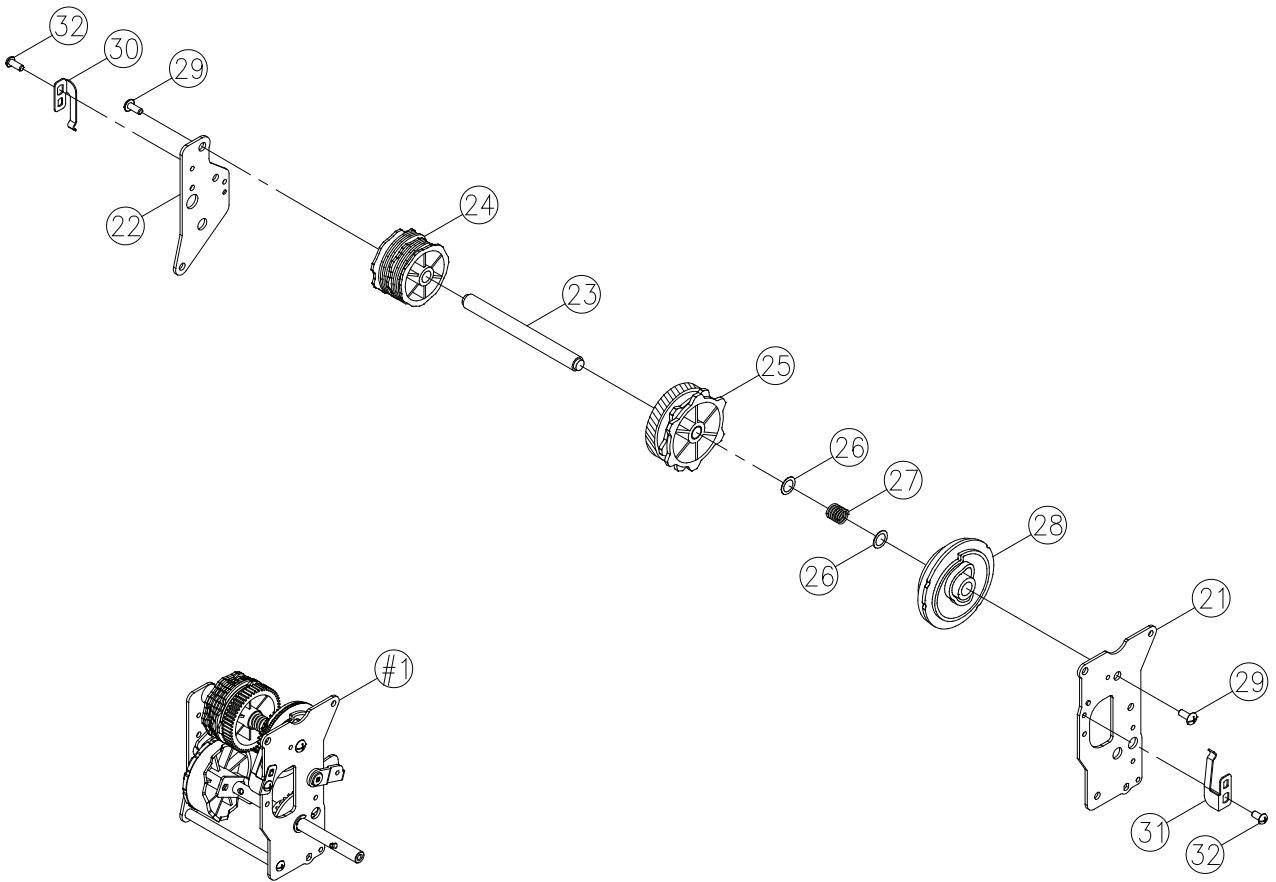
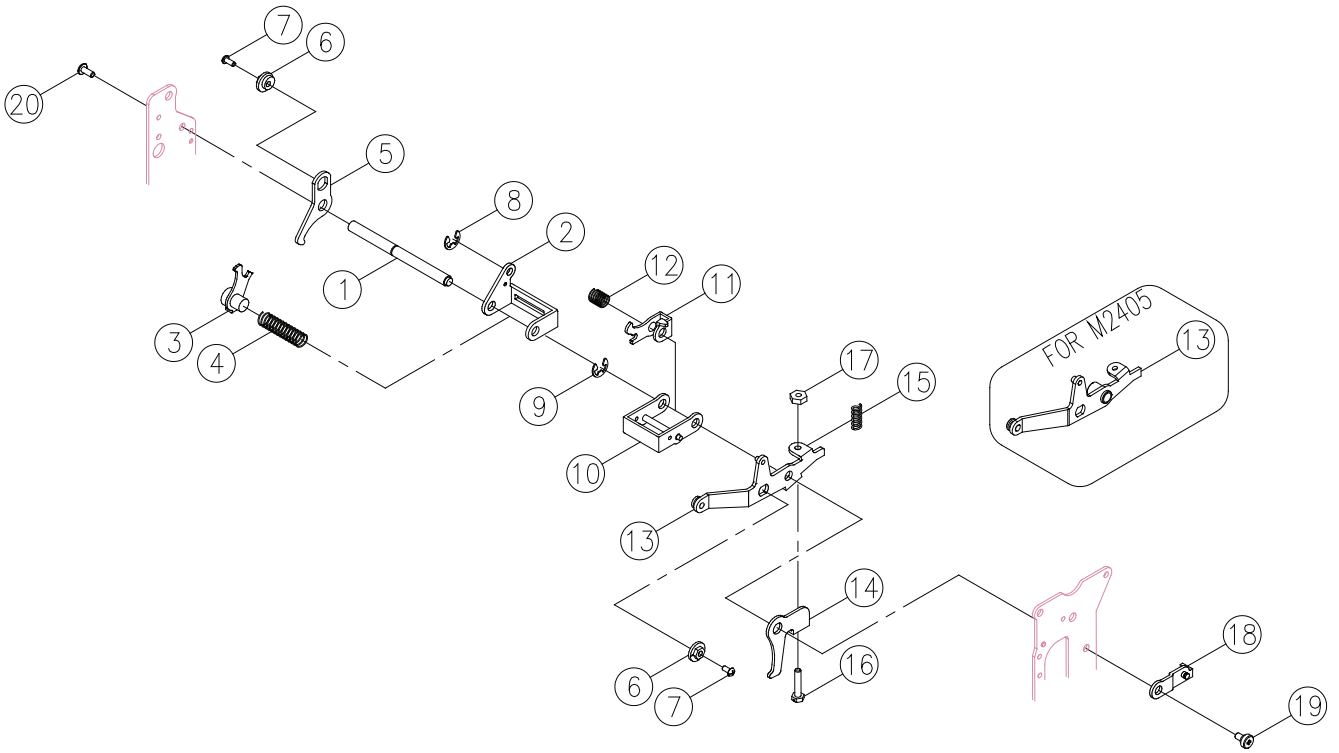
## Available parts

Ref No	Part No	Part Name
1	416129201	BELT
3	416154401	BASE PLATE ADJUSTMENT SCREW SPRING
4	416147001	ADJUSTMENT FREE ARM BASE CUSHION RUBBER
5	68003263	FREE ARM BASE CUSHION RUBBER
13	416121001	SET SCREW (M4x5 C)
24	416307201	CLUTCH SLEEVE
25	270 D5A0573003	ARM SHAFT CLUTCH ANNULUS SPRING
26	68003212	ARM SHAFT DRIVER BELT PULLEY
28	416680701	SPRING PIN (3x30)
30	416121501	SET SCREW (M4x8 A)
33	416116101	E-RING (ETW-4)
35	416158001	ARM SHAFT BALANCE PIN
#4	416147201	THREAD TAKE UP LEVER CPL.

## NOT Available

2	416154601	BASE PLATE ADJUSTMENT SCREW
6	68013172	ARM SHAFT
7	416170701	ARM SHAFT BALANCE
8	416123601	SET SCREW (M5x5 C)
9	416117701	ARM SHAFT BALANCE PIN (3.5x24)
10	416125101	ENDURE ATTRITION WASHE R (10.2x15x0.5)
11	416156301	ARM SHAFT BUSING
12	416765101	ARM SHAFT COLLAR
14	416150401	FEED CAM
15	416122401	SET SCREW (M4x4 C)
16	416524201	CRANK CONNECTING ROD CAM
17	416524301	CRANK CONNECTING ROD
18	416524401	CRANK CONNECTING ROD COVER
19	416524501	SET SCREW (M4x4 B)
20	416126101	WASHER (4.2x7.2x1.2)
21	416118601	SET SCREW (11/64x40x12)
22	68013180	ARM SHAFT WORM CPL.
23	416680401	SPRING PIN (3x28)
27	416542901	E-RING (ETW-8)
29	416161701	ARM SHAFT BUSHING HOLDER PLATE
31	416147101	THREAD TAKE UP LEVER
32	416157901	THREAD TAKE UP LEVER SUPPORTER
34	416162201	THREAD TAKE UP LEVER SUPPORTER SHAFT
36	416152201	CARRYING HANDLE PLATE
#1	416150501	FEED CAM CPL.
#2	416604601	CRANK CONNECTING ROD CPL.
#3	416525201	ARM SHAFT WORM CPL.

D





## Available parts

Ref No	Part No	Part Name
8	416116101	E-RING (ETW-4)
17	416126801	NUT (ALN-4)
20	416119201	SET SCREW (M3x6 A)
29	416121501	SET SCREW (M4x8 A)

## NOT Available

1	68013181	ZIGZAG CAM CONTACT SUPPORTER SHAFT (FOR M2405)
1	416165701	ZIGZAG CAM CONTACT SUPPORTER SHAFT (FOR 83N0)
2	416525601	ZIGZAG CAM CONTACT SUPPORTER
3	416165901	ZIGZAG CAM CONTACT
4	416158101	ZIGZAG CAM CONTACT SPRING
5	416166001	ZIGZAG REGULATOR PLATE
6	416166101	ZIGZAG REGULATOR NUT
7	416119801	SET SCREW (M3x10 B)
9	416116301	E-RING (ETW-5)
10	416166201	SS CAM CONTACT SUPPORTER (FOR 83N0)
11	416166301	SS CAM CONTACT (FOR 83N0)
12	416166401	SS CAM CONTACT SPRING (FOR 83N0)
13	68013182	FEED REGULATOR CRANK CPL. (FOR M2405)
13	416166501	FEED REGULATOR CRANK (FOR 83N0)
14	416166601	BH REGULATOR PLATE
15	416166701	BH SPRING
16	416122801	SET SCREW (M4x20)
18	68013194	REVERSE PLATE
19	68013195	SET SCREW (M3x6)
21	68013196	PATTERN CAM CONTACT PLATE (FRONT)
22	68013197	PATTERN CAM CONTACT PLATE (BACK)
23	416165201	PATTERN CAM SHAFT
24	68013203	PATTERN CAM (FOR M2405)
24	416165301	PATTERN CAM (FOR 83N0)
25	416165401	SS CAM (FOR 83N0)
26	416124601	WASHER (8.2x12x0.25)
27	68013207	PATTERN CAM SHAFT SPRING (FOR M2405)
27	416165501	PATTERN CAM SHAFT SPRING (FOR 83N0)
28	416165601	FEED REGULATOR CAM
30	416167101	PATTERN PLATE
31	416167201	FEED REGULATOR
32	416121201	SET SCREW (M4x6 B)
#1	68013208	PATTERN CAM CONTACT CPL. (FOR M2405)
#1	68013209	PATTERN CAM CONTACT CPL. (FOR 83N0)

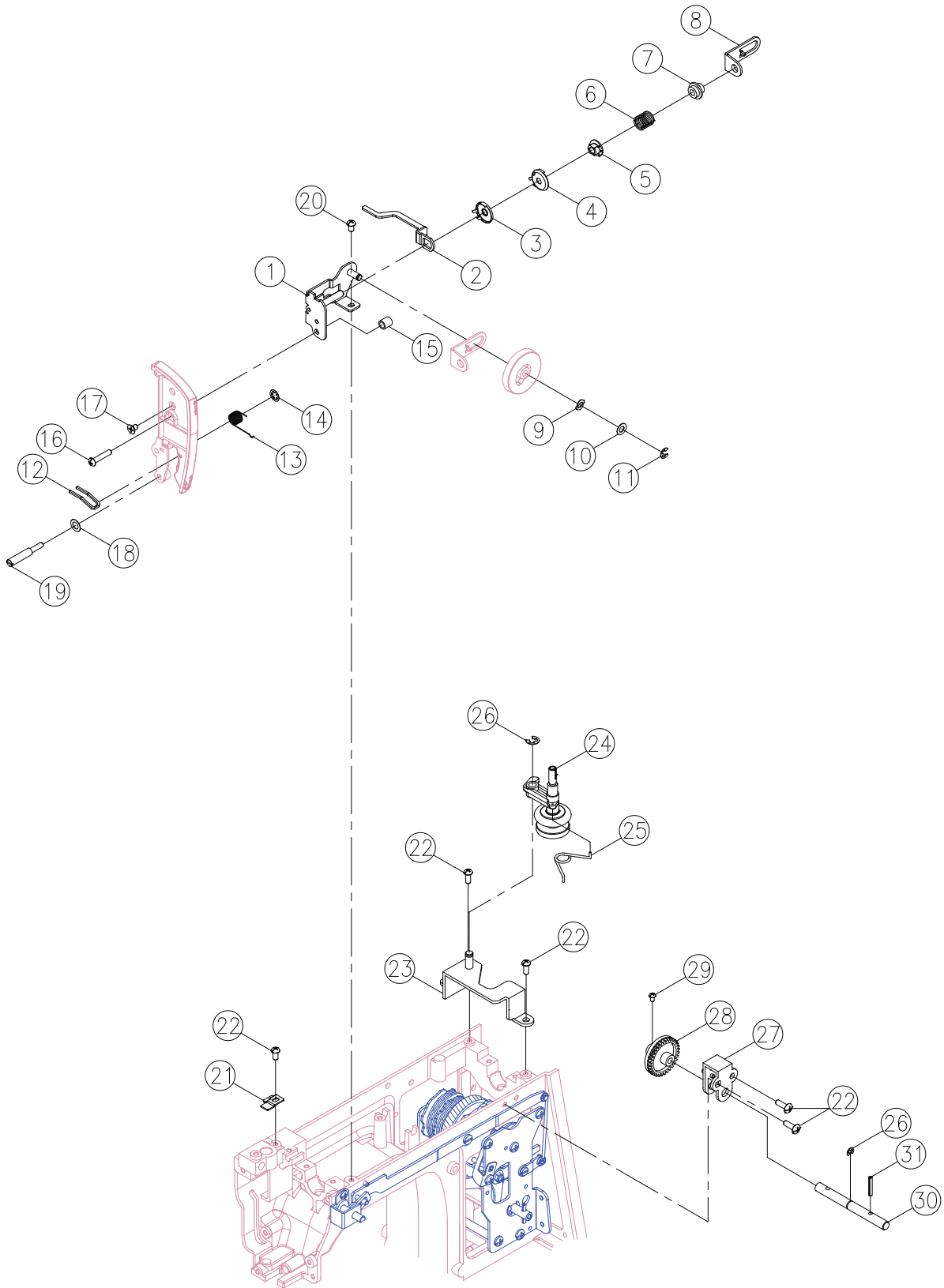


## Available parts

Ref No	Part No	Part Name
6	416121501	SET SCREW (M4x8 A)
8	416185401	SET SCREW (M4x10 A) (FOR M2405)
11	416119201	SET SCREW (M3x6 A)
16	416116001	E-RING (ETW-3)

## NOT Available

1	68013214	PATTERN SELECTOR CAM SHAFT
2	68013216	SPRING PIN (3x16)
3	68013220	PATTERN SELECTOR CAM (FOR M2405)
3	416172901	PATTERN SELECTOR CAM (FOR 83N0)
4	416166901	PATTERN SELECTOR CAM PLATE
5	416121801	SET SCREW (M4x8)
7	68013227	BH PATTERN SELECTOR CAM (FOR M2405)
7	416167001	BH PATTERN SELECTOR CAM (FOR 83N0)
8	416122401	SET SCREW (M4x4 C) (FOR 83N0)
9	416116401	E-RING (ETW-6)
10	416166801	PATTERN CAM CONTACT SUPPORTER SHAFT
12	416155001	SPRING
13	68013232	REVERSE LEVER CPL.
14	416716301	REVERSE LEVER SET SCREW (M4)
15	68013238	REVERSE ROD
17	68013239	SPRING PIN (4x8)



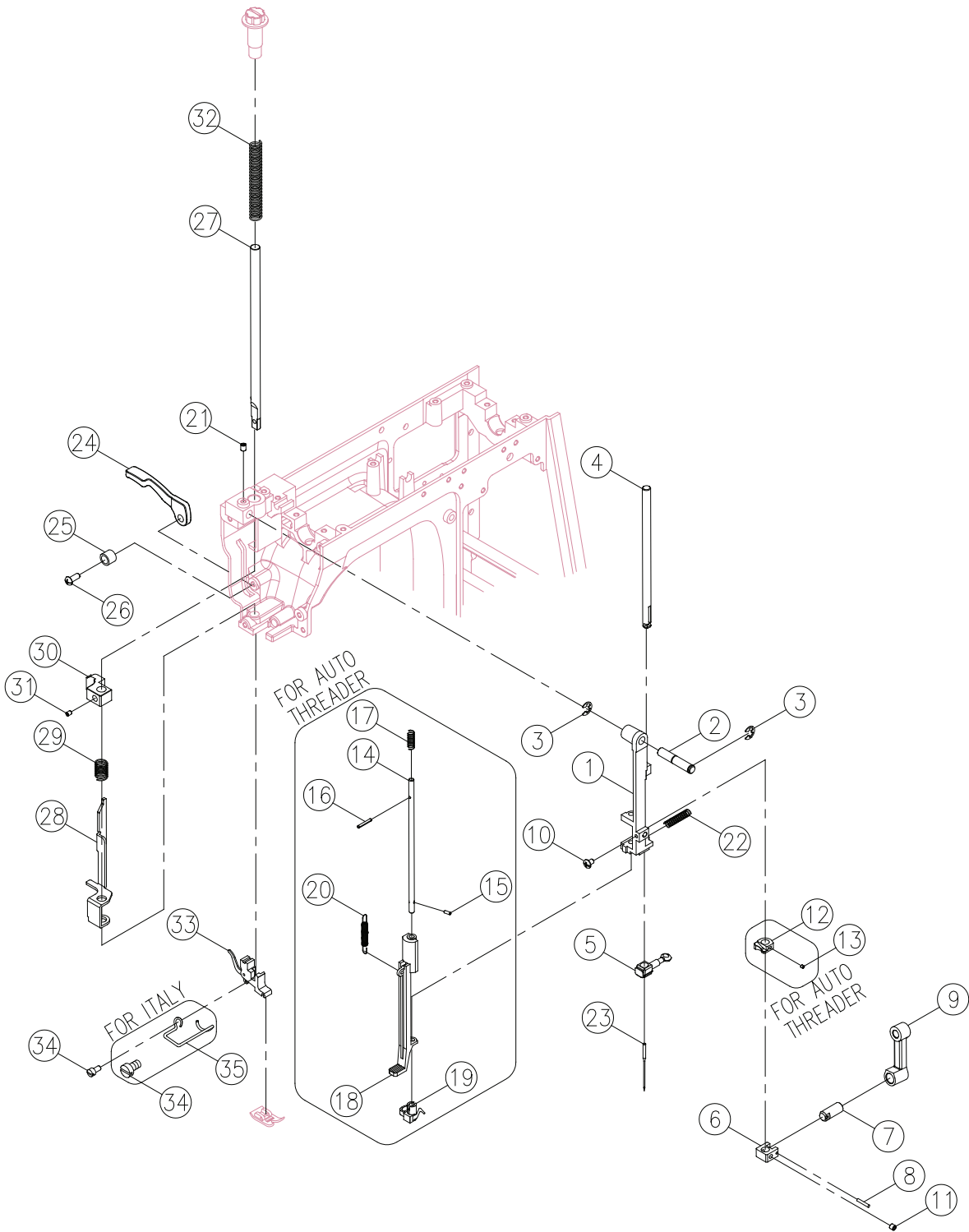
## Available parts

Ref No	Part No	Part Name
7	416153801	DIAL TENSION REGULATOR
11	416116101	E-RING (ETW-4)
12	416171301	THREAD GUIDE
13	416162601	THREAD GUIDE SPRING
14	416116701	CS-RING (CSTW-5)
17	416121901	SET SCREW (M4x6 D)
18	416124101	WASHER (4.2x8x0.8)
22	416121501	SET SCREW (M4x8 A)
24	416700601	BOBBIN WINDER CRANK CPL.

## NOT Available

1	416526601	DIAL TENSION SUPPORTER PLATE
2	416526701	DIAL TENSION WAFT PLATE
3	416153601	DIAL TENSION DISC (1)
4	416146301	DIAL TENSION DISC
5	416526801	DIAL TENSION SPRING REGULATOR
6	416155901	DIAL TENSION SPRING
8	416162501	DIAL TENSION SPRING PLATE
9	416126001	WASHER (WW-5)
10	416124501	WASHER (5.2x10x0.5)
15	68013240	DIAL TENSION GUIDE SPRING TUBE
16	416527101	SET SCREW (M4x20 B)
19	416123001	SET SCREW (M4x14)
20	416121201	SET SCREW (M4x6 B)
21	416527201	TENSION LEVER REGULATING PLATE
23	68013242	BOBBIN WINDER FRAME CPL.
25	416684501	BOBBIN WINDER CRANK SPRING
26	416116301	E-RING (ETW-5)
27	68013173	STITCH LENGTH DIAL SUPPORT CPL.
28	68013178	FEED REGULATOR GEAR
29	416185001	SET SCREW (M3.5x8 A)
30	68013201	STITCH LENGTH DIAL SHAFT
31	416183901	SPRING PIN (2.5x16)

G



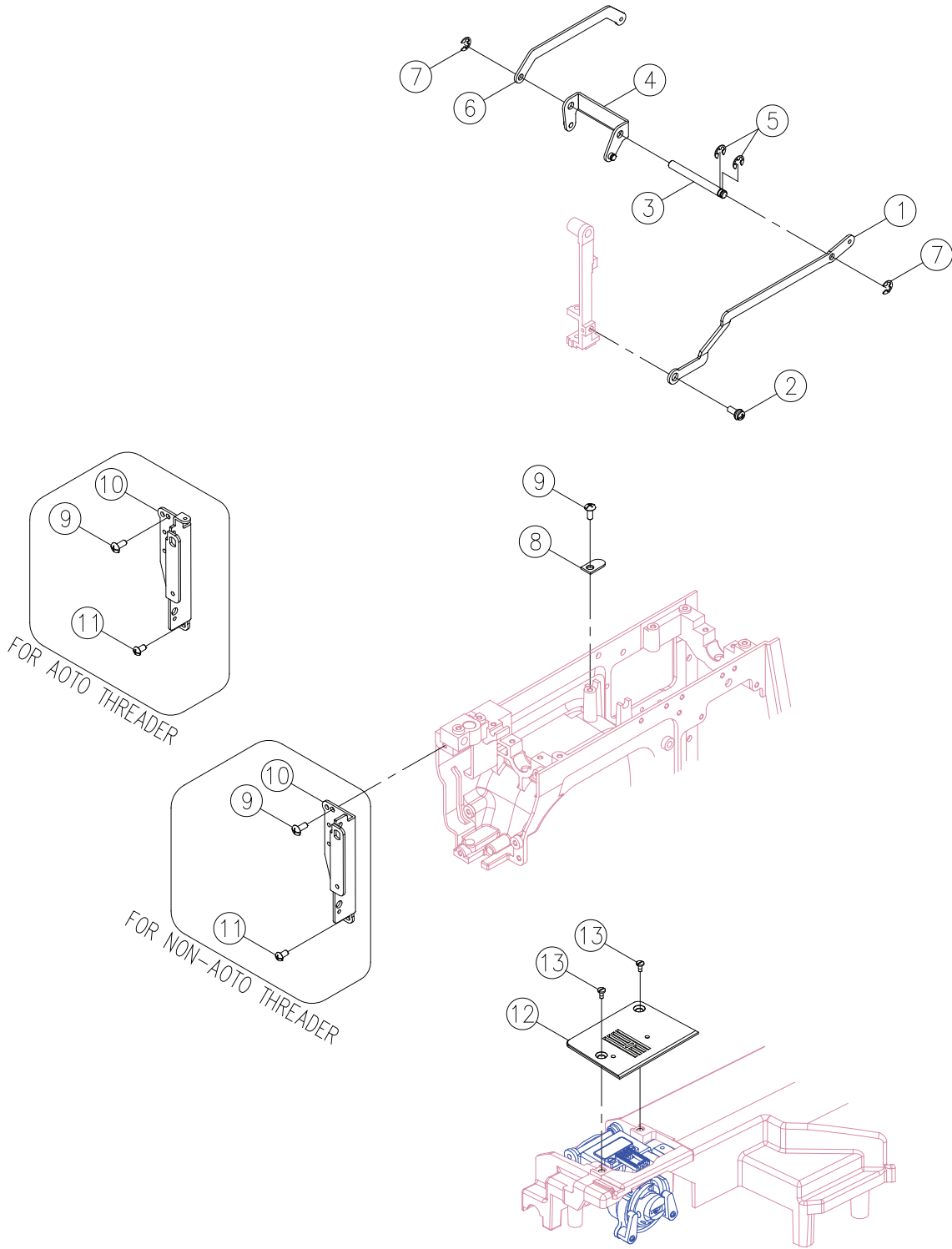
Available parts

Ref No	Part No	Part Name
4	416173601	NEEDLE BAR
5	416245301	NEEDLE CLAMP CPL.
18	270 R10083000	AUTO THREADER LERER (FOR AUTO THREADER)
19	416145801	AUTO THREADER (FOR AUTO THREADER)
21	416121001	SET SCREW (M4x5 C)
24	270 V880153000	PRESSER BAR LIFTER LEVER
26	416121101	SET SCREW (M4x10 B)
27	416173401	PRESSER BAR
30	416151501	PRESSER BAR BRACKET
32	416173501	PRESSER BAR SPRING
33	416128201	SHANK CPL.
35	416765801	FINGER PROTECTOR (FOR ITALY)

## NOT Available

1	416717001	NEEDLE BAR SUPPORTER (FOR AUTO THREADER)
1	68013215	NEEDLE BAR SUPPORTER
2	416245101	NEEDLE BAR SUPPORTER PIN (FOR AUTO THREADER)
2	416155101	NEEDLE BAR SUPPORTER PIN
3	416183801	E-RING (ETW-5) (FOR AUTO THREADER)
3	416116301	E-RING (ETW-5)
6	416638901	NEEDLE BAR BRACKET (1)
7	416771501	NEEDLE BAR BRACKET (2)
8	416572001	PIN (2x12)
9	416639101	NEEDLE BAR CRANK ROD
10	416224401	SET SCREW (9/64x40x6)
11	416122401	SET SCREW (M4x4 C)
12	68013217	AUTO THREADER STOPPER (FOR AUTO THREADER)
13	68013218	SET SCREW (M3x4 C) (FOR AUTO THREADER)
14	416717201	AUTO THREADER SHAFT (FOR AUTO THREADER)
15	416117101	SPRING PIN (2x6) (FOR AUTO THREADER)
16	416117201	SPRING PIN (2x14) (FOR AUTO THREADER)
17	416157401	AUTO THREADER SHAFT SPRING (FOR AUTO THREADER)
20	416155001	AUTO THREADER LERER SPRING (FOR AUTO THREADER)
22	416152701	NEEDLE BAR SUPPORTER SPRING
23		NEEDLE
25	416162101	PRESSER BAR LIFTER LEVER SCREW WASHER
28	416525901	TENSION LEVER LIFTER
29	416151601	TENSION LEVER LIFTER SPRING
31	416123801	SET SCREW (M6x5 C)
34	416118401	SHANK SCREW (9/64x40x8)
34	416765601	SHANK SCREW (9/64x40x9.5) (FOR FINGER PROTECTOR)

# H



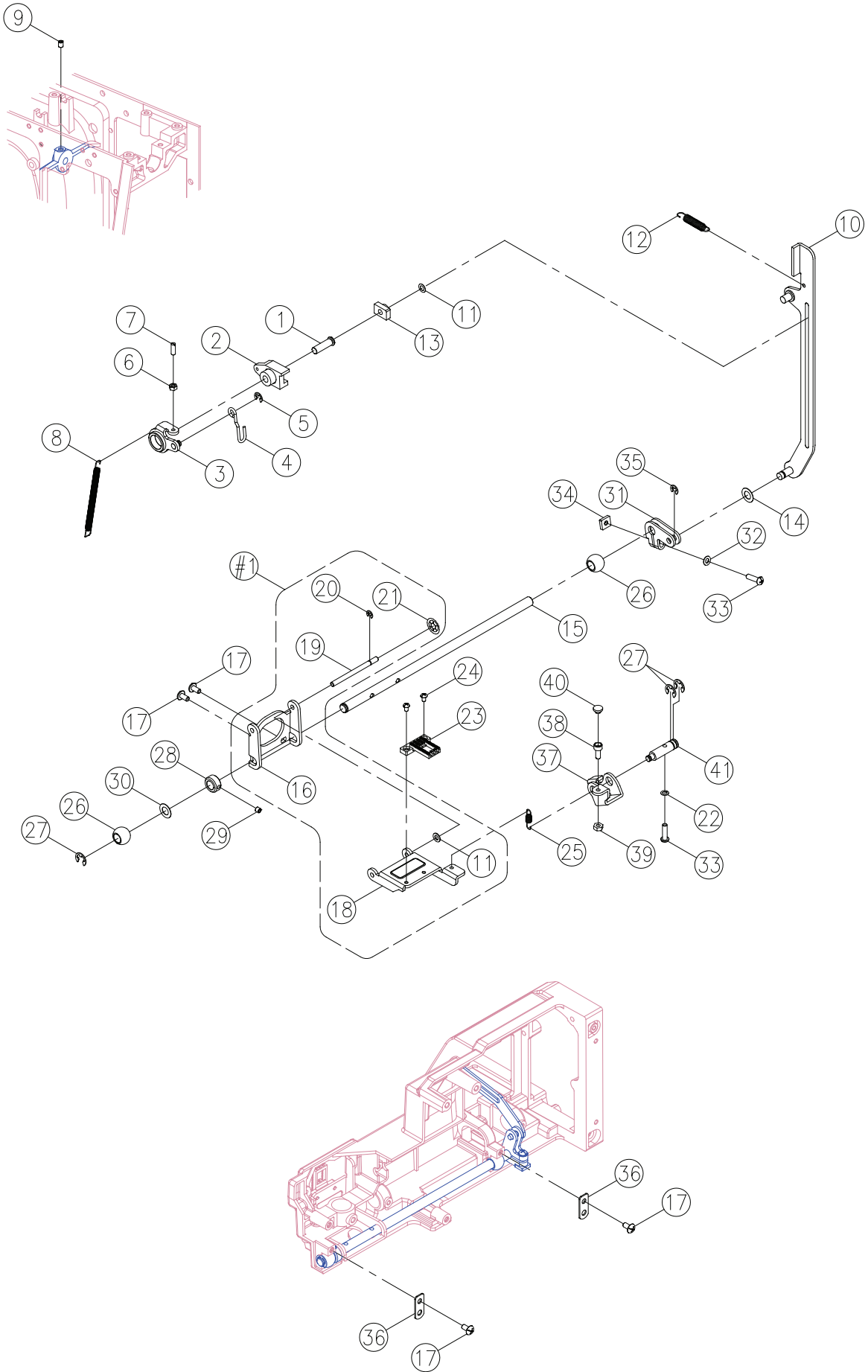


Available parts

<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>
2	416801101	NEEDLE BAR DRIVING ROD PIN
7	416116101	E-RING (ETW-4)
9	416121501	SET SCREW (M4x8 A)
13	416122901	NEEDLE PLATE CPL. SET SCREW

## NOT Available

1	416172801	NEEDLE BAR DRIVING ROD
3	416173301	ZIGZAG CONTACT SUPPORTER SHAFT
4	416173201	ZIGZAG REGULATOR CRANK
5	416116301	E-RING (ETW-5)
6	416169301	ROD
8	416152201	CARRYING HANDLE PLATE
10	416170401	LAMP BRACKET (FOR AUTO THREADER)
10	68013219	LAMP BRACKET (FOR NON-AUTO-THREADER)
11	416121201	SET SCREW (M4x6 B)
12	68013152	NEEDLE PLATE



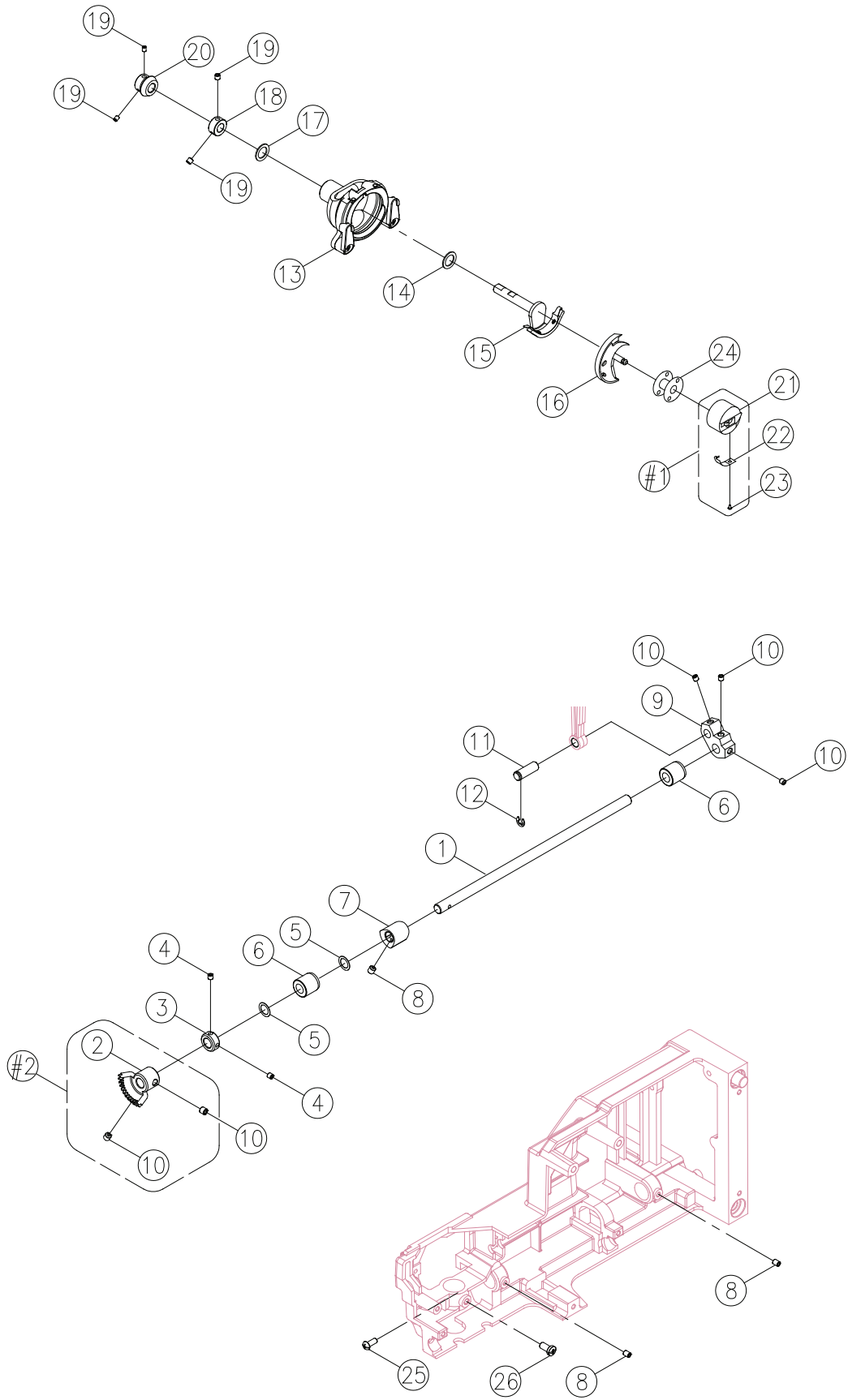
Available parts

Ref No	Part No	Part Name
6	416126301	NUT (9/64x40 t=3)
17	416121501	SET SCREW (M4x8 A)
20	416116001	E-RING (ETW-3)
23	416171601	FEET DOG
25	270 V60533003	FEED DOG FRAME SPRING
33	416121701	SET SCREW (M4x15 B)
35	416116101	E-RING (ETW-4)
40	416154401	SEW SCREW KNOB

NOT Available

1	416163401	FEED REGULATING SHAFT
2	416163301	FEED REGULATING
3	68013221	FEED REGULATING PLATE CPL.
4	416163201	FEED ROD
5	416116201	E-RING (ETW-4)
7	416118301	SET SCREW (9/64x40x11)
8	416173001	FEED REGULATING SPRING
9	416122101	SET SCREW (M4x6 C)
10	416163501	FORK ROD
11	416125201	ENDURE ATTRITION WASHER (5.7x10.2x0.5)
12	416163701	FORK ROD SPRING
13	416158601	FEED REGULATING BLOCK
14	416125501	ENDURE ATTRITION WASHER (5.5x12x0.25)
15	416163901	FEED ROCK SHAFT
16	416164001	FEET ROCK FRAME
18	416164101	FEED DOG FRAME
19	416164201	FEED DOG FRAME SHAFT
21	416117901	NUT (SPN-4)
22	416126101	WASHER (4.2x7.2x1.2)
24	416528801	SET SCREW (M3x5 B)
26	416162701	FEED ROCK BUSHING
27	416116401	E-RING (ETW-6)
28	416151801	PATTERN CAM SHAFT COLLAR
29	416122401	SET SCREW (M4x4 C)
30	416125401	ENDURE ATTRITION WASHER (8.2x12x0.25)
31	416164501	FEED ROCK CRANK
32	416123901	WASHER (4x8x0.5)
34	416126701	FEED ROCK CRANK NUT (M4)
36	416164601	BUSHING HOLDER PLATE
37	416164801	FEED LIFTING ROCK CRANK
38	416123701	SEW SCREW
39	416126501	NUT (M4 t=3)
41	416164901	FEED LIFTING ROCK SHAFT
#1	68013224	FEED DOG FRAME CPL.

J

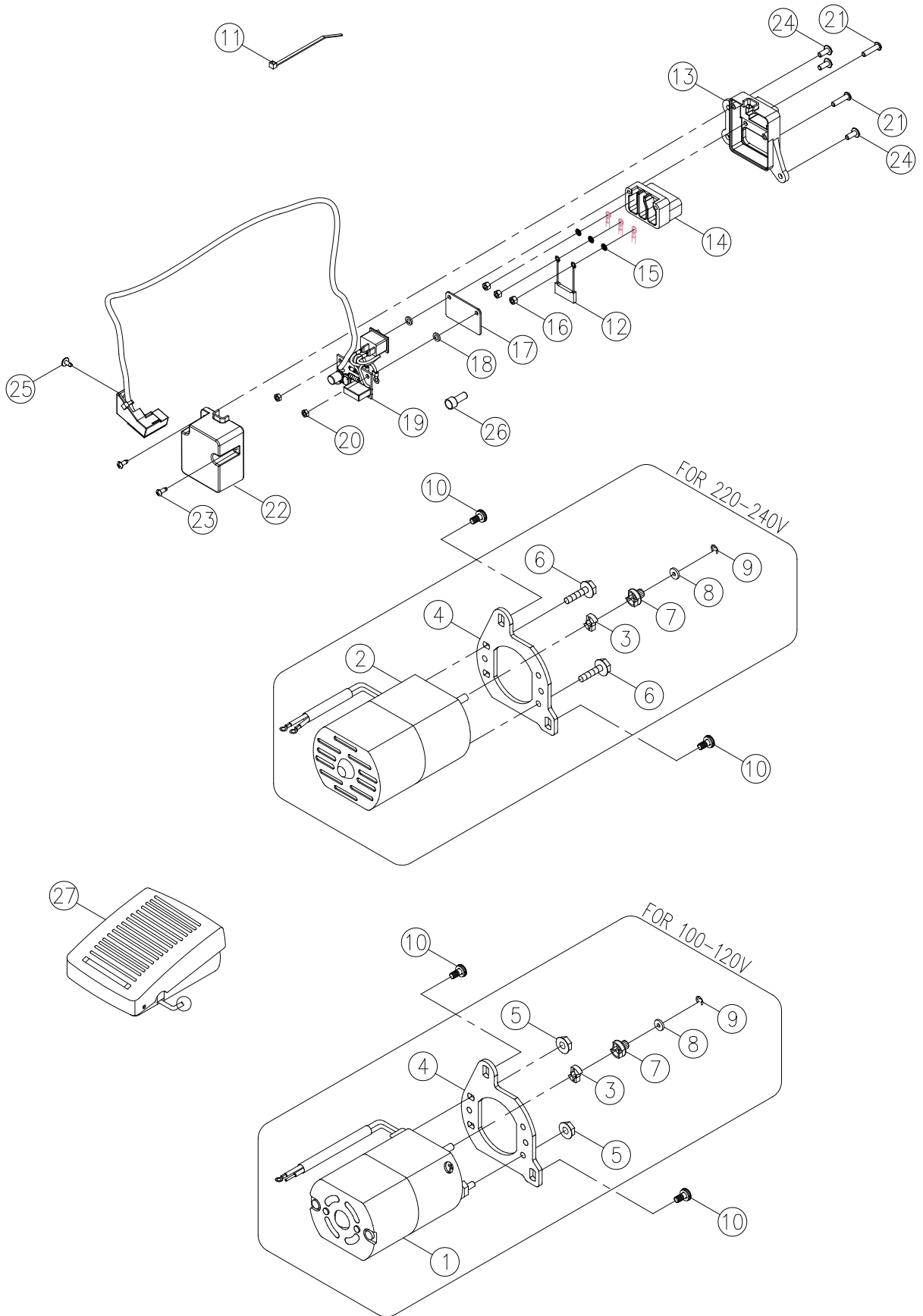


Available parts

Ref No	Part No	Part Name
2	270 G4A1573000	LOWER SHAFT GEAR
13	68000176	OPEN SHUTTLE RACE CPL.
15	68000174	SHUTTLE DRIVER CPL.
16	416392101	SHUTTLE HOOK (4.6mm)
20	270 G4A1583000	SHUTTLE DRIVER SHAFT GEAR
21	416153401	BOBBIN CASE
23	416152601	BOBBIN CASE SPRING SET SCREW
24	68000175	BOBBIN
25	416121101	SET SCREW (M4x10 B)
#1	416153401	BOBBIN CASE CPL.
#2	416245801	LOWER SHAFT GEAR CPL.

## NOT Available

1	416527801	LOWER SHAFT
3	416158801	LOWER SHAFT COLLAR
4	416122401	SET SCREW (M4x4 C)
5	416125401	ENDURE ATTRITION WASHER (8.2x12x0.25)
6	416141701	FEED ROCK BUSHING
7	416520701	FEED LIFTING ROCK CAM
8	416122101	SET SCREW (M4x6 C)
9	416162801	CRANK CONNECTING ROD CRANK
10	416123601	SET SCREW (M5x5 C)
11	416158201	CRANK CONNECTING ROD CRANK PIN
12	416116301	E-RING (ETW-5)
14	416125701	ENDURE ATTRITION WASHER (7.6x12x0.13)
17	416125301	ENDURE ATTRITION WASHER (8.2x16x0.5)
18	416153101	SHUTTLE DRIVER SHAFT COLLAR
19	416118701	SET SCREW (11/64x40x4)
22	416152501	BOBBIN CASE SPRING
26	68013169	SET SCREW (M5x10 B)



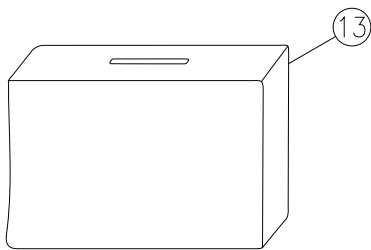
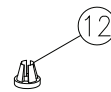
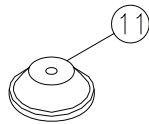
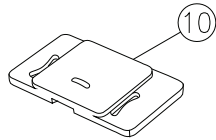
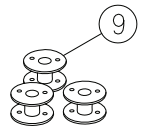
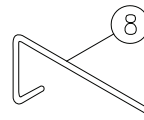
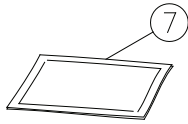
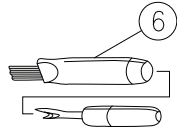
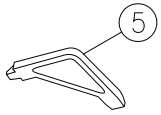
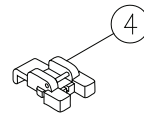
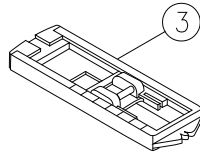
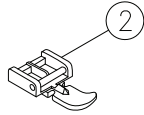
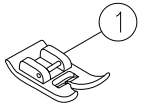
## Available parts

Ref No	Part No	Part Name
1	68003572	MOTOR (FOR 120V / US)
2	416430001	MOTOR (FOR 230V / EU)
3	416129401	CUSHION RUBBER
9	416116001	E-RING (ETW-3)
14	416184701	RECEPTACLE
19	416732501	LED HOLDER CPL (FOR 120V)
19	416732601	LED HOLDER CPL. (FOR 220V-240V)
24	416121501	SET SCREW (M4x8 A)
27	270 002V8E4003	FOOT CONTROLLER (FOR 120V / US)
27	68001147	FOOT CONTROLLER (FOR 230V / EU)

## NOT Available

4	416114701	MOTOR BRACKET
5	416528501	NUT (M4 t=5.5) (FOR 120V)
6	416521501	SET SCREW (M4x10.2) (FOR 220V-240V)
7	416114601	BELT WHEEL
8	416114001	MOTOR FEED REGULATOR COLLAR
10	68013176	SET SCREW (M5x12)
11	416113901	CORD CLIP
12	68013175	CONDENSER (FOR 220V-240V)
13	68013229	RECEPTACLE HOLDER
15	68013230	WASHER
16	416528701	NUT (M3x4)
17	416183601	CONCERT INSULATION PLATE
18	68013231	WASHER
20	416302901	NUT (M3 t=2.3)
21	416184901	SET SCREW (M3x20 B)
22	68013233	RECEPTACLE HOLDER COVER
23	416718401	SET SCREW (M3x12 B)
25	416686701	SET SCREW (M3x5)
26	416133001	END TERMED

L





Available parts

Ref No	Part No	Part Name
1	416128401	ALL PURPOSE FOOT (J)
2	416128701	ZIPPER FOOT (I)
3	416128901	BUTTONHOLE FOOT (B)
4	416284501	BUTTON SEWING FOOT (H)
5	68000177	L-SCREWDRIVER
6	416127701	SEAM RIPPER / BRUSH
8	416127101	EDGE / QUILTING GUIDE
9	68000175	BOBBIN
10	416127901	DARNING PLATE
11	68003700	SPOOL HOLDER (LARGE)
12	68003701	SPOOL HOLDER (SMALL)
13	416796701	SOFT COVER CPL.

NOT Available

7	NEEDLE
---	--------