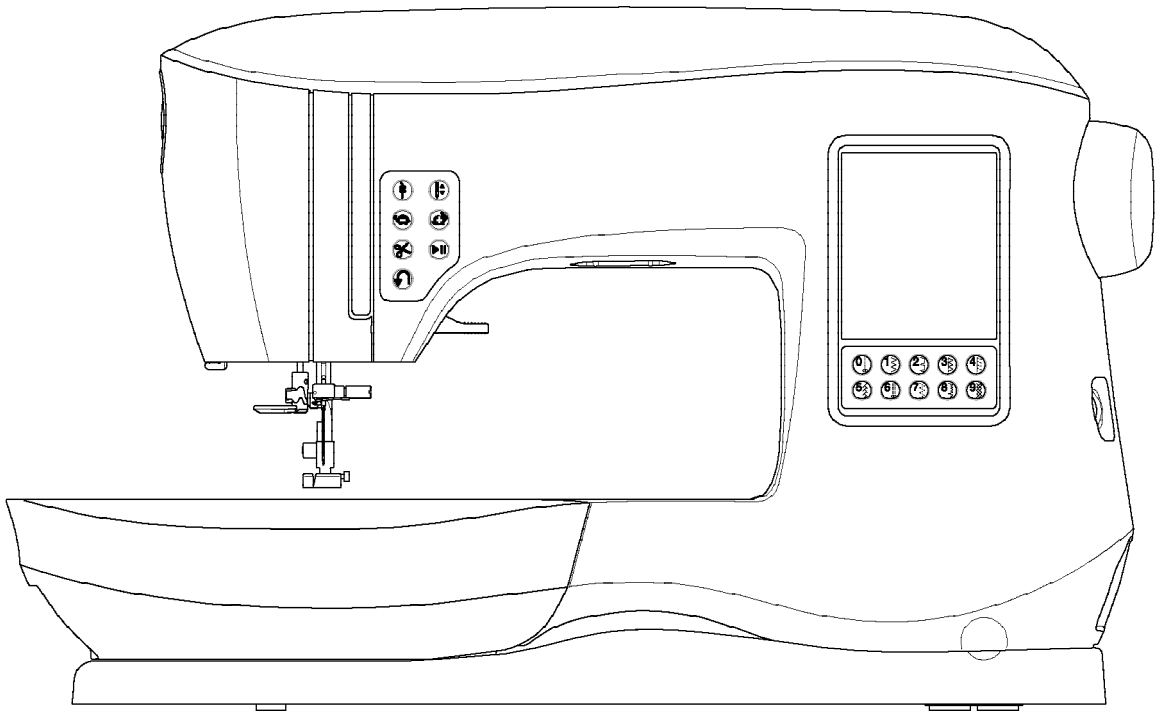




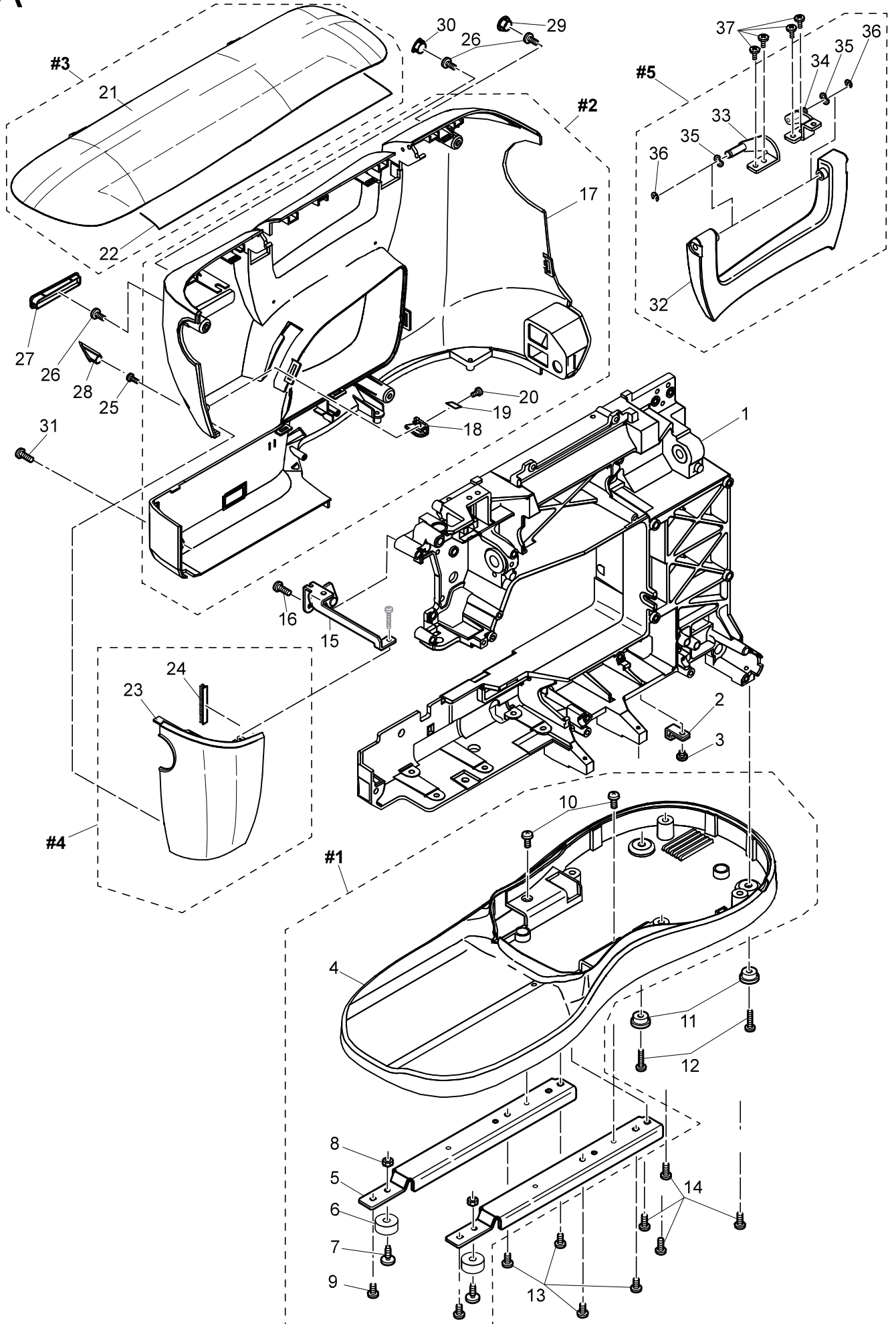
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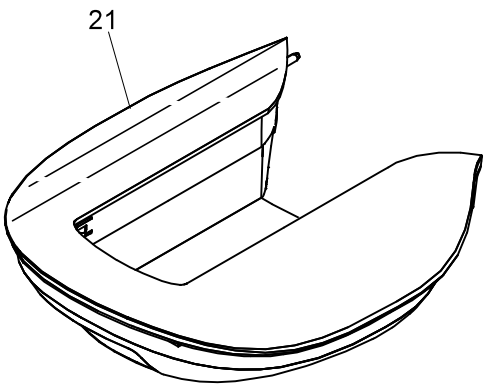
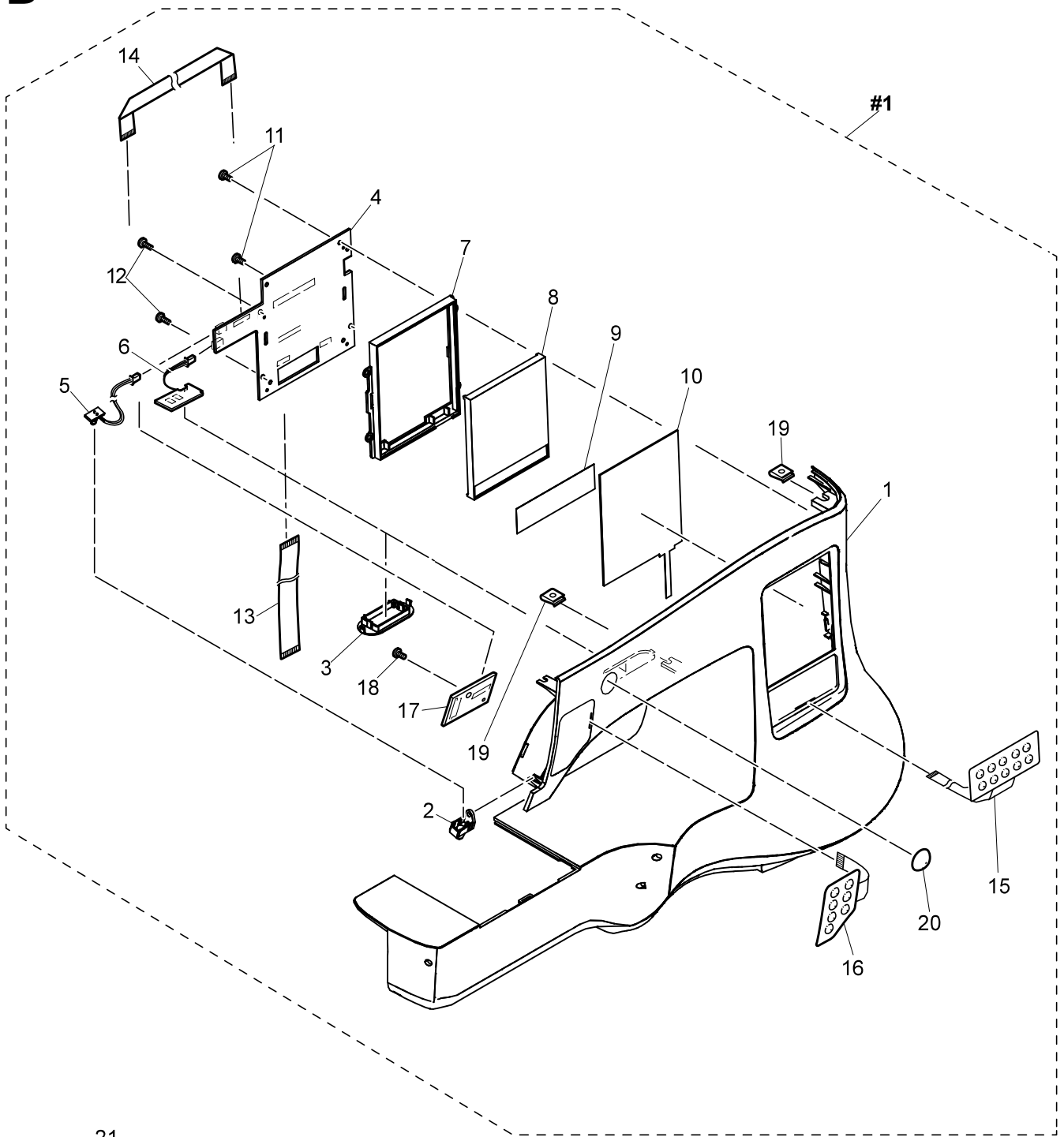
Liste de pièces Lista de Piezas Parts List

A



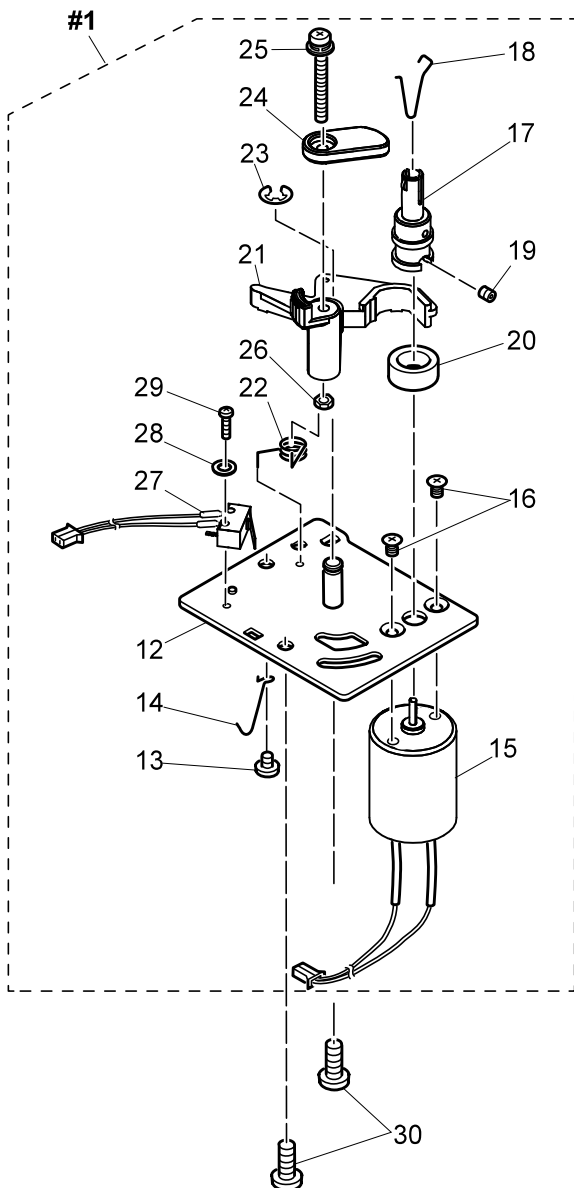
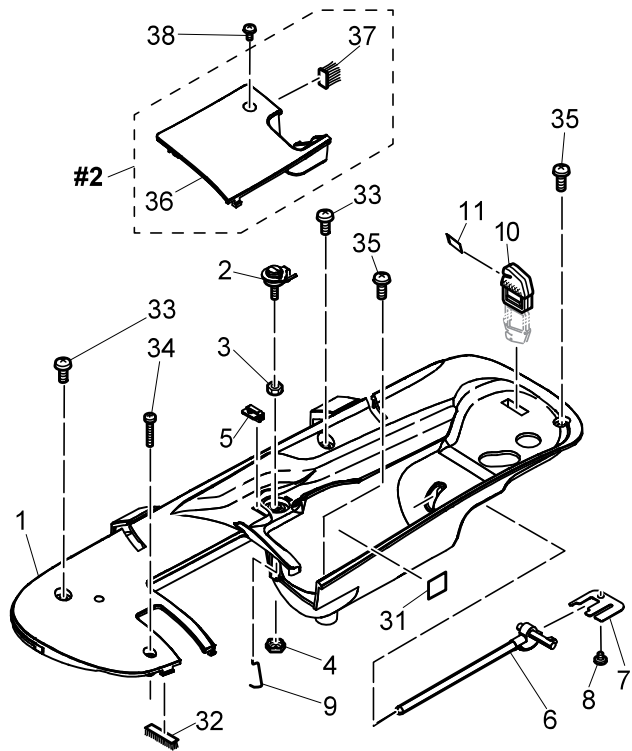
No.	Part No.	Description
#1	68002594	Base Assy.
#2	68003396	Rear Cover Assy.
#3	68003442	Flap Assy.
#4	68010956	Face Plate Assy.
#5	68002728	Handle Assy.
1	68001166	Machine Frame
2	68001228	Cord Holder
3	68001701	Set Screw M4*4
4	68002598	Base Cover
5	68001179	Base Supporting Plate
6	68000157	Rubber Foot (B)
7	68001184	Rubber Foot Adjusting Screw
8	68001187	Adjustable Lock Nut
9	68001188	Set Screw PT M4*8
10	68001191	Set Screw M4*8
11	68001194	Rubber Foot
12	68001196	Set Screw M4*15
13	68001191	Set Screw M4*8
14	68001198	Set Screw PT M4*10
15	68002732	Face Plate Mount Bracket (Upper)
16	68001230	Set Screw M4*12
17	68013780	Rear Cover
18	68002603	Thread Cutter Base
19	412423701	Thread Cutter
20	68001207	Set Screw PT M3*6
21	68002742	Flap
22	68013781	Pattern Chart Label
23	68002744	Face Plate
24	68002751	Brush
25	68001288	Set Screw PT M3*8
26	270 HP90810	Set Screw M4*8
27	68002745	Screw Cap A
28	68002746	Screw Cap E
29	68002747	Screw Cap C
30	68002748	Screw Cap D
31	68001310	Set Screw M4*12
32	68002749	Handle
33	68002626	Handle Hinge (Left) Assy.
34	68002627	Handle Hinge (Right) Assy.
35	416402701	Wave Washer
36	416402801	Snap Ring
37	68001191	Set Screw M4*8

B

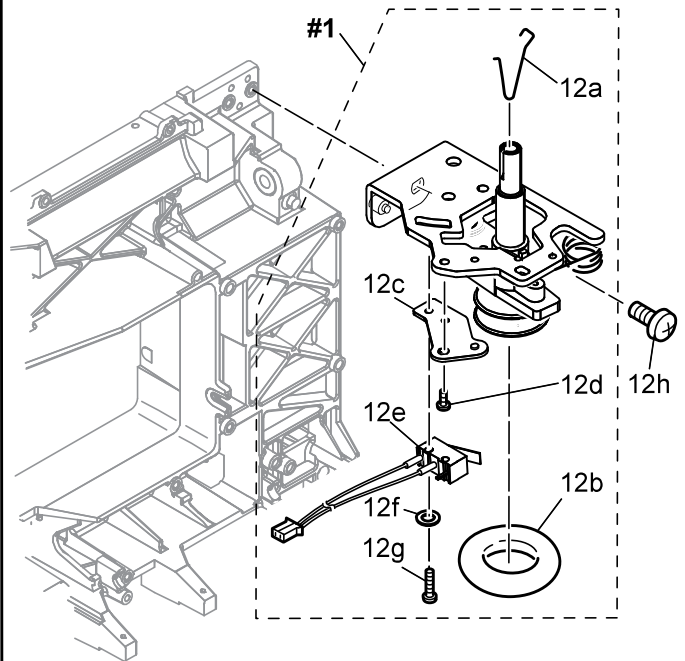
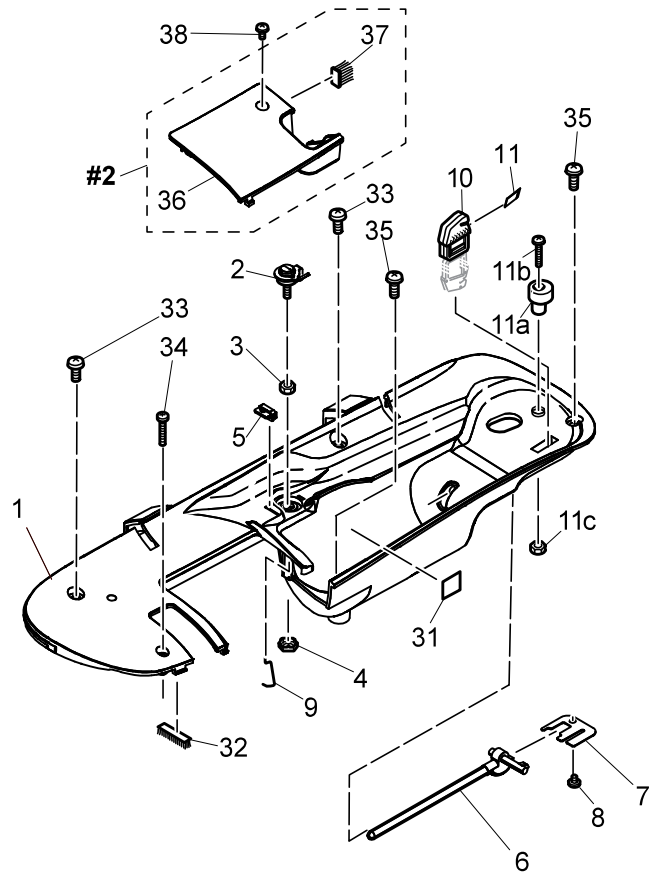


No.	Part No.	Description
#1	68003444	Front Cover Assy.
1	68010958	Front Cover
2	68001575	LED Light Cover(A)
3	68001577	LED Light Cover(B)
4	68002754	Board Assy.
5	68002649	LED Board Assy.(A)
6	68002756	LED Board Assy.(B)
7	68002641	LCD Cover
8	68002647	LCD
9	68002646	Panel
10	68002645	Touch Panel
11	68001207	Set Screw PT M3*6
12	68001288	Set Screw PT M3*8
13	68003445	Flat Cable
14	68002757	Flat Cable
15	68002758	Membrane Switch (LCD)
16	68002759	Membrane Switch (Main)
17	68002760	MKS Board Assy.
18	68001207	Set Screw PT M3*6
19	68001579	Speed Nut
20	68002651	Cameo
21	68002762	Extension Table Assy.

C C440 Version 1

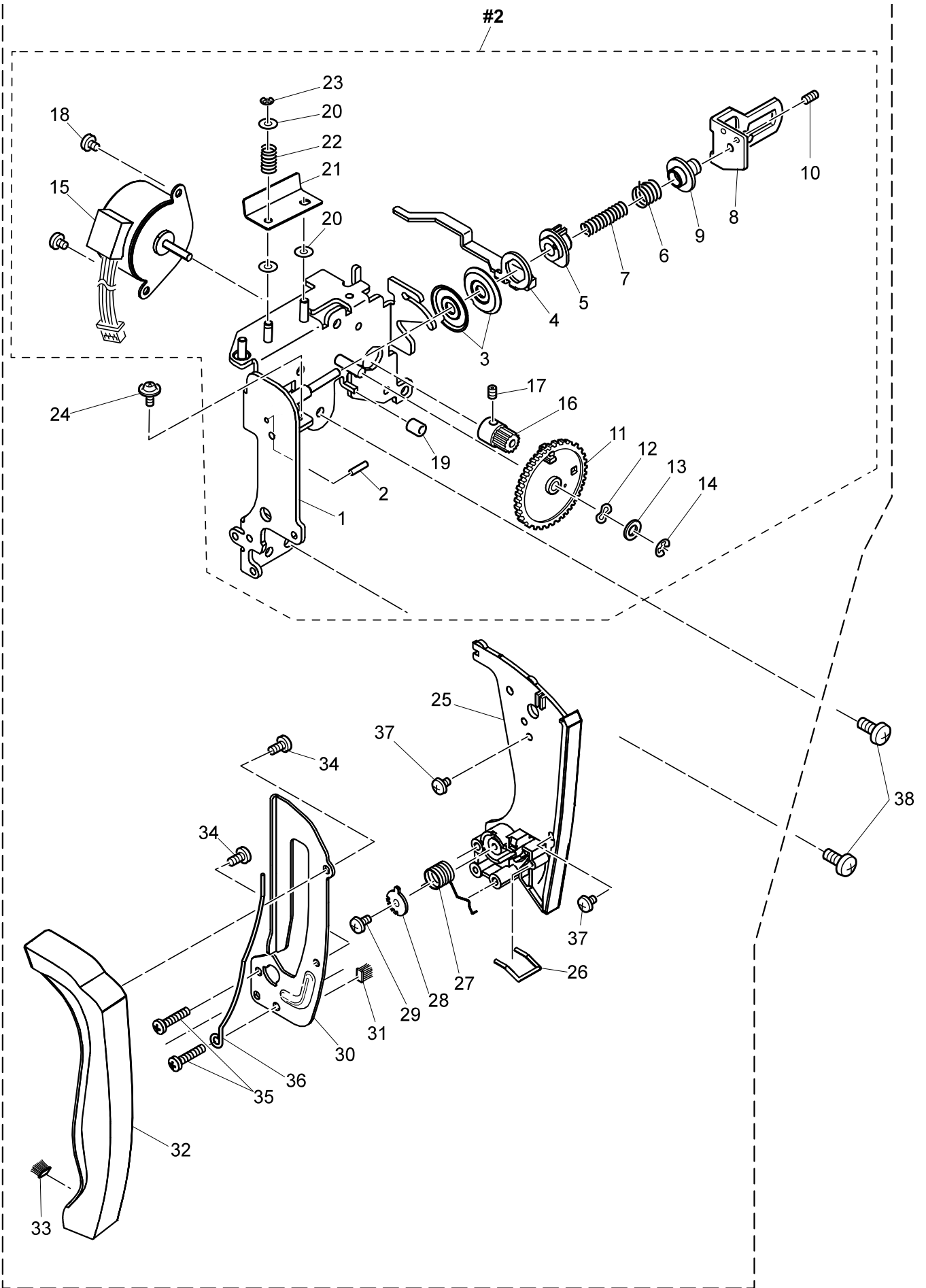


C440 Version 2



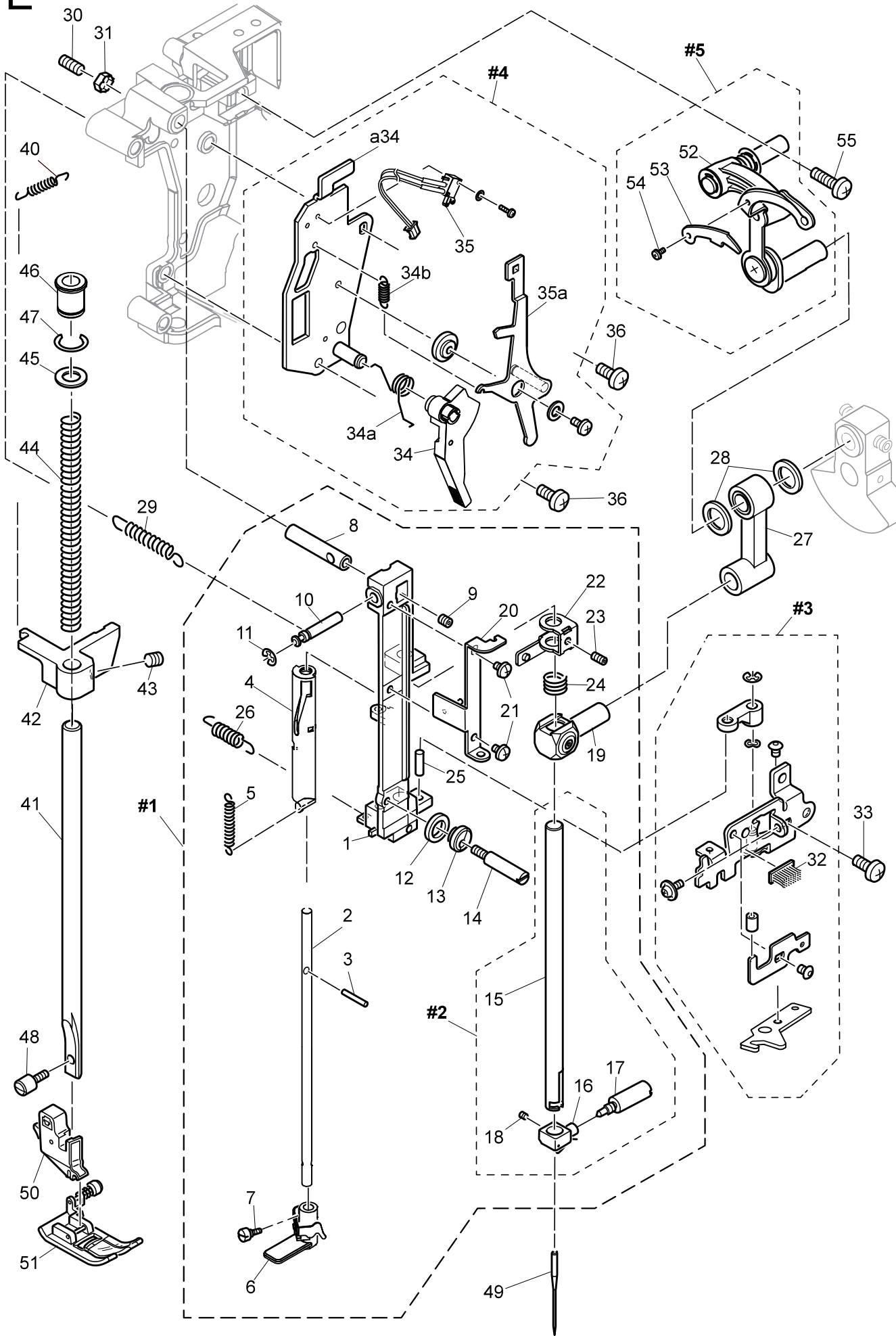
Version 1			Version 2		
No.	Part No.	Description	No.	Part No.	Description
#1	68002763	Bobbin Winder Assy. Version 1	#1	68005906	Bobbin Winder Assy. Version 2
#2	68002764	Thread Tension Cover Assy.			
1	68002765	Unit Cover. Version 1	1	68014057	Unit Cover. Version 2
2	68013783	Thread Guide Assy.	2	68013783	Thread Guide Assy.
3	68002533	Nut	3	68002533	Nut
4	68001544	Adjustable Lock Nut	4	68001544	Adjustable Lock Nut
5	68002655	Thread Guide	5	68002655	Thread Guide
6	68001545	Spool Stand	6	68001545	Spool Stand
7	68001546	Spool Pin Support Spring	7	68001546	Spool Pin Support Spring
8	68001547	Set Screw PT M3*5	8	68001547	Set Screw PT M3*5
9	68002658	Thread Guide Wire	9	68002658	Thread Guide Wire
10	68001554	Bobbin Winder Thread Cutter	10	68001554	Bobbin Winder Thread Cutter Cover
Cover			11	412423701	Thread Cutter
11	412423701	Thread Cutter	11a	68014058	Bobbin Winder Limiting Pipe. Ver- sion 2
12	68002673	Bobbin Winder Bracket Assy.	11b	68014063	Set Screw M3.5*16 Version 2
13	68001598	Set Screw M3*3	11c	68014064	Nut Version 2
14	68002692	Bobbin Winder Conductive Spring	12a	68001349	Bobbin Winder Shaft Spring
15	68002693	Bobbin Winder Motor Assy.	12b	68011273	Rubber Ring. Version 2
16	68002694	Set Screw M3*4	12e	68001355	Bobbin Winder Switch Assy.
17	68002766	Bobbin Winder Shaft	12d	416710101	Set Screw M2.5*4
18	68001349	Bobbin Winder Shaft Spring	12f	68001356	Washer
19	68001597	Set Screw M3*3	12g	68001357	Set Screw M2*8
20	68002696	Rubber Ring. Version 1	12h	68001191	Set Screw M4*8
21	68002767	Bobbin Winder Sensor Lever	31	68002628	Thread Spool Sticker
22	68002698	Bobbin Winder Spring	32	68002771	Brush
23	416402801	Snap Ring	33	68001191	Set Screw M4*8
24	68002768	Bobbin Winder Limiting Pipe. Ver- sion 1	34	68002660	Set Screw M3*16
25	68002700	Set Screw M3*25	35	68001775	Set Screw ST M4*10
26	68001552	Nut	36	68002769	Thread Tension Cover
27	68001355	Bobbin Winder Switch Assy.	37	270 HP33163	Brush
28	68001356	Washer	38	68001606	Set Screw M3*5
29	68001357	Set Screw M2*8			
30	68001198	Set Screw PT M4*10			
31	68002628	Thread Spool Sticker			
32	68002771	Brush			
33	68001191	Set Screw M4*8			
34	68002660	Set Screw M3*16			
35	68001775	Set Screw ST M4*10			
36	68002769	Thread Tension Cover			
37	270 HP33163	Brush			
38	68001606	Set Screw M3*5			

D



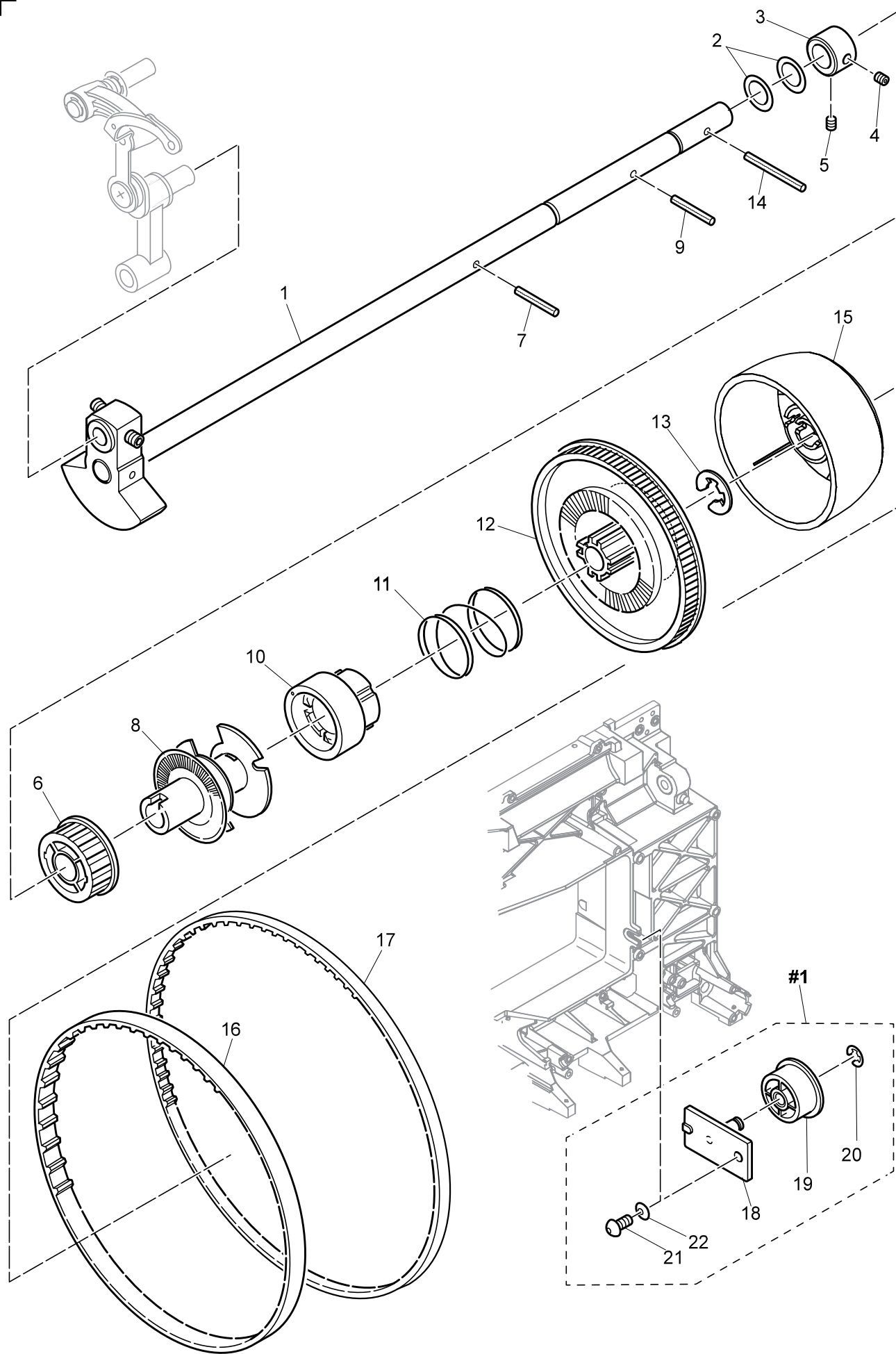
No.	Part No.	Description
#1	68003446	Thread Tension Regulator Unit
#2	68002667	Thread Tension Assy.
1	68002668	Thread Tension Base Assy.
2	68001585	Spring Pin
3	68001586	Thread Tension Disc
4	68001587	Thread Tension Releasing Plate
5	68001588	Tension Collar
6	416395701	Thread Tension Spring
7	416395601	Thread Tension Sub-spring
8	416788401	Thread Tension Plate Assy.
9	68001589	Tension Regulating Screw
10	68001602	Set Screw M3*6
11	416395801	Thread Tension Cam
12	68001590	Wave Washer
13	68001591	Washer
14	68001592	Snap Ring
15	416395901	Tension Release Pulse Motor
16	68001594	Z Pulse Motor Gear
17	68001597	Set Screw M3*3
18	68001598	Set Screw M3*3
19	416709201	Rubber Cushion
20	68001599	Polyslider
21	68001600	Pre-Tension Plate
22	68001601	Pre-Tension Spring
23	68001286	Snap Ring
24	68001603	Set Screw M3*6
25	68002773	Thread Guide Cover
26	416396001	Thread Guide
27	416396101	Thread Check Spring
28	68001607	Check Spring Adjust Plate
29	68001547	Set Screw PT M3*5
30	68002670	Thread Take-Up Lever Guide Bracket
31	270 HP33163	Brush
32	68002774	Thread Take-Up Lever Cover
33	416709501	Brush
34	68001207	Set Screw PT M3*6
35	68002660	Set Screw M3*16
36	68002775	Take- Up Lever Thread Guide
37	68001606	Set Screw M3*5
38	68001191	Set Screw M4*8

E



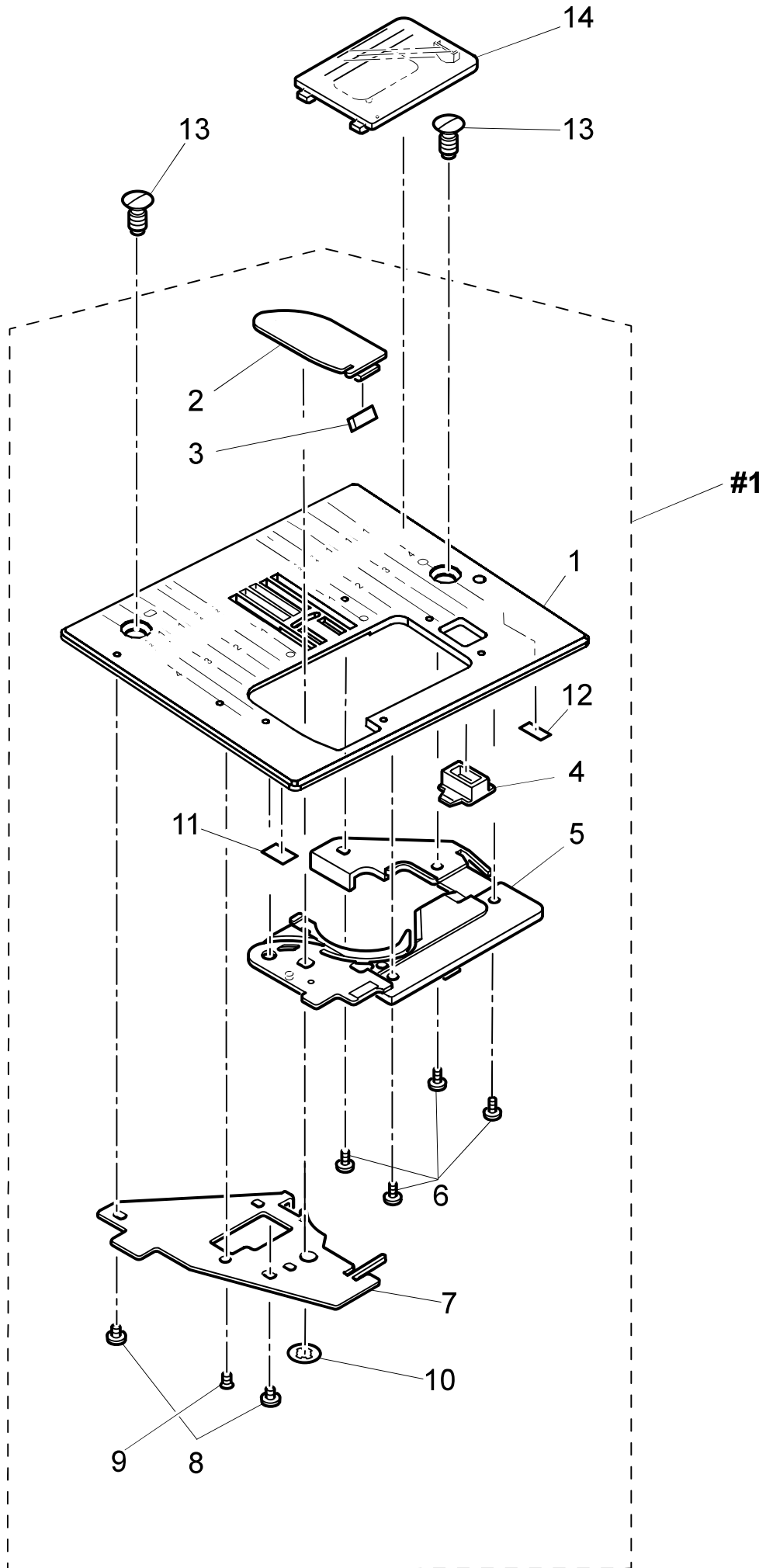
No.	Part No.	Description
#1	68001661	Needle Bar Guide Assy.
#2	68001686	Needle Bar Assy.
#3	68002776	Z Link Bracket Unit
#4	68002778	Presser Foot Lifter Bracket Unit
#5	68002779	Thread Take-Up Lever Unit
1	68002780	Needle Bar Guide
2	68002487	Threader Bar
3	68002491	Spring Pin
4	68001675	Threader Holder
5	68001676	Threader Holder Spring
6	68001677	Threader Hook Assy.
7	68001678	Threader Hook Screw
8	68001679	Needle Bar Guide Fulcrum Shaft (A)
9	68001681	Set Screw M4*4
10	68001682	Needle Bar Guide Fulcrum Shaft (B)
11	68001684	Snap Ring
12	68002494	Z Cam Follower
13	68002495	Needle Position Adjusting Collar
14	416709801	Needle Point Limiting Shaft
15	68002496	Needle Bar
16	68002629	Needle Clamp Assy.
17	68002630	Needle Clamp Screw
18	270 HP32430	Set Screw M2.5*2.5
19	68001697	Needle Bar Clamp Assy.
20	68001698	Threader Guide Pin Assy.
21	68001563	Set Screw M3*5
22	68001699	Threader Bar Stopper Assy.
23	68001703	Set Screw M3*6
24	416709901	Needle Bar Clamp Spring
25	68001704	Z Link Shaft
26	68001705	Z Guide Spring
27	68001706	Needle Bar Clank Rod Assy.
28	68001707	Washer
29	68001708	Spring for Needle Bar Guide Assy.
30	68001709	Set Screw M4*10
31	68001187	Adjustable Lock Nut
32	416709501	Brush
33	68001191	Set Screw M4*8
34	68001725	Presser Foot Lifter
a34	68013444	Presser Foot Lifter Bracket Assy.
34a	68013445	Presser Foot Lifter Spring
34b	68013446	Tension Release Connecting Plate Guide Spring
35	68001730	Presser Foot Switch Assy.
35a	68013447	Tension Release Connecting Plate Assy.
36	68001191	Set Screw M4*8
40	68013448	Presser Bar Guide Bracket Spring
41	68001733	Presser Bar
42	68002688	Presser Bar Guide Bracket
43	68001735	Set Screw M5*5
44	68001736	Presser Spring
45	416786901	Washer
46	68001737	Presser Bar Bush
47	68001738	Snap Ring
48	68002497	Presser Foot Thumb Screw
49		Needle
51	68002802	Zigzag Foot
52	68002803	Thread Take-Up Lever Assy.
53	68002804	Thread Take-Up Lever Support Plate
54	68001366	Set Screw M2*3
55	416402401	Set Screw M4*14

F



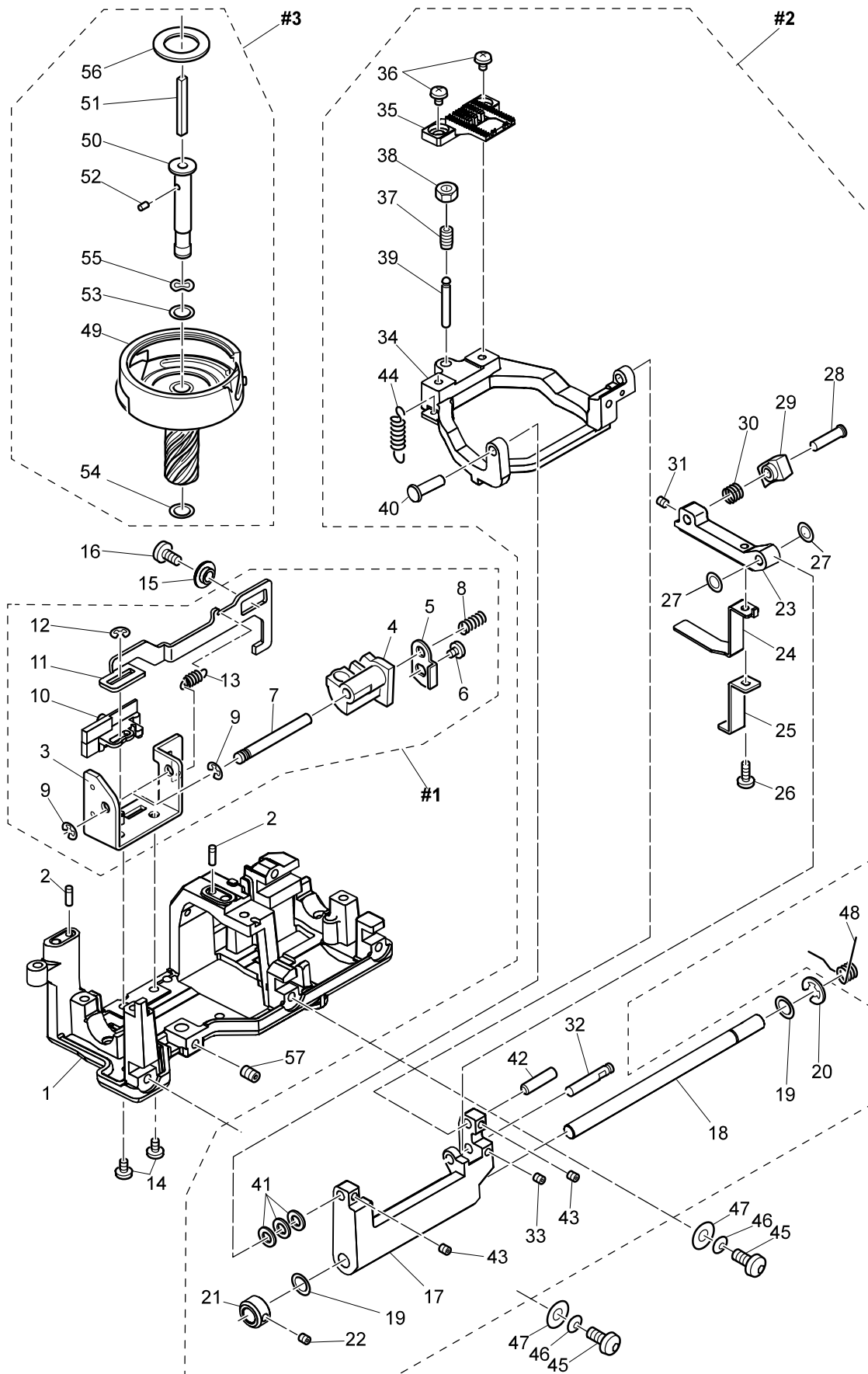
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001341	Belt Tension Assy.(Incl.18-22)
1	68002605	Upper Shaft Assy.
2	68000148	Polyslider
3	68000151	Upper Shaft Collar
4	68000153	Set Screw M4*4
5	68001681	Set Screw M4*4
6	68001199	Upper Shaft Timing Pulley
7	416400401	Spring Pin
8	68001234	STS Slit
9	68001326	Spring Pin
10	68001328	Clutch Change Collar
11	68001331	Clutch Change Spring
12	68001333	Belt Wheel
13	270 HP30045	Snap Ring
14	416400501	Spring Pin
15	68002805	Hand Wheel
16	416400301	Timing Belt (Upper Shaft)
17	68001340	Timing Belt (Motor)
18	68001342	Belt Tension Bracket Assy.
19	68001344	Tension Pulley
20	416402801	Snap Ring
21	68002633	Set Screw M4*8
22	68002631	Spring Washer

G



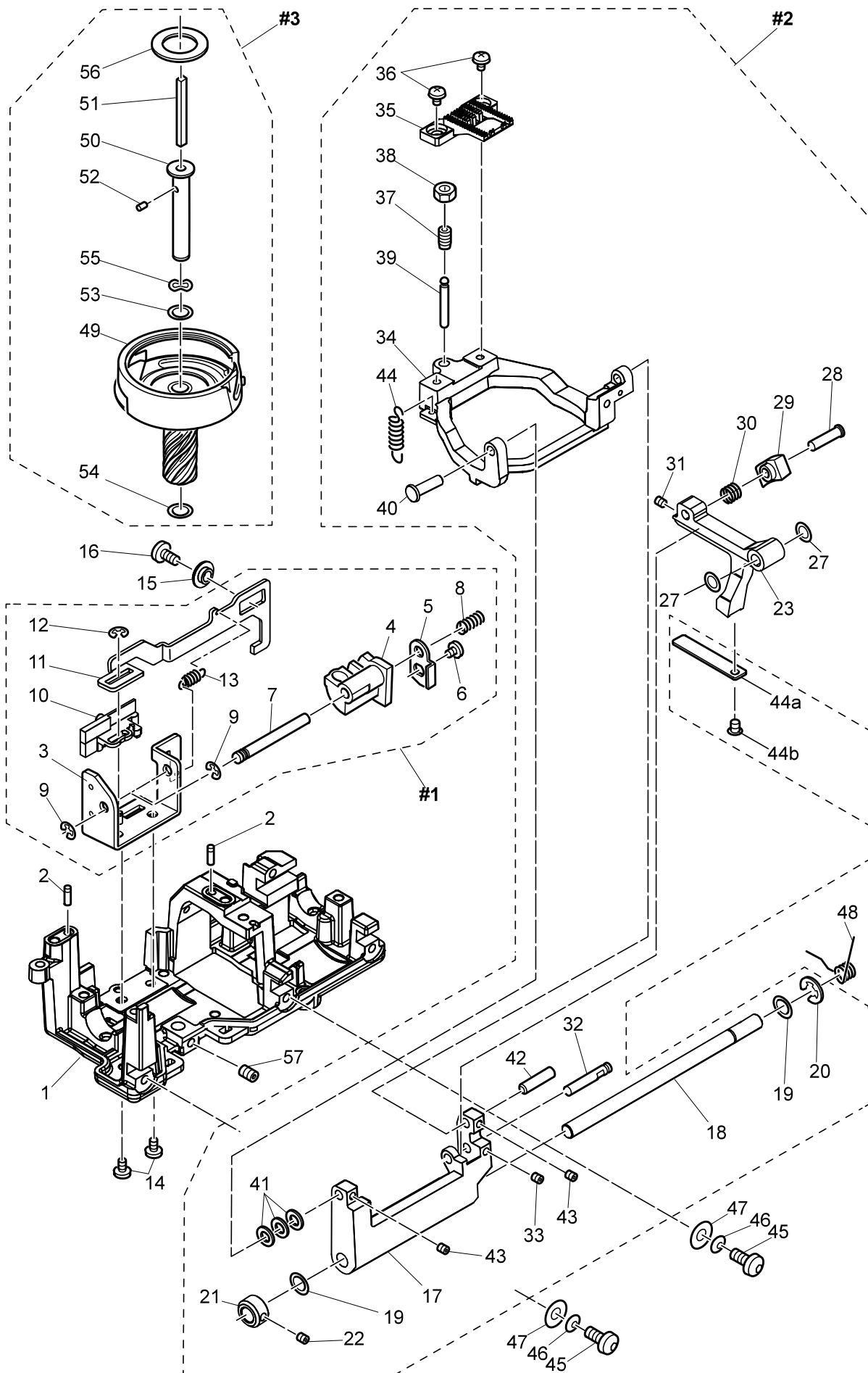
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002957	Needle Plate Assy.
#2	68002958	Bobbin Holder Unit
1	68002868	Needle Plate
2	416789201	Thread Guide Plate
3	412423701	Thread Cutter
4	68001364	Slide Lever
5	416789301	Bobbin Cover Plate Holder
6	68001366	Set Screw M2*3
7	68013449	Bobbin Holder Stabilize Plate
8	68001379	Set Screw M2*2
9	416789701	Set Screw M2*2.8
10	416787101	Push Nut
11	68001381	Rubber Sheet
12	416710801	Rubber Sheet
13	270 HP32743	Set Screw M4*8.5
14	68001385	Bobbin Cover Plate
15	68002499	Bobbin Holder Assy.
16	68013450	Brush
17	68001389	Bobbin

H1

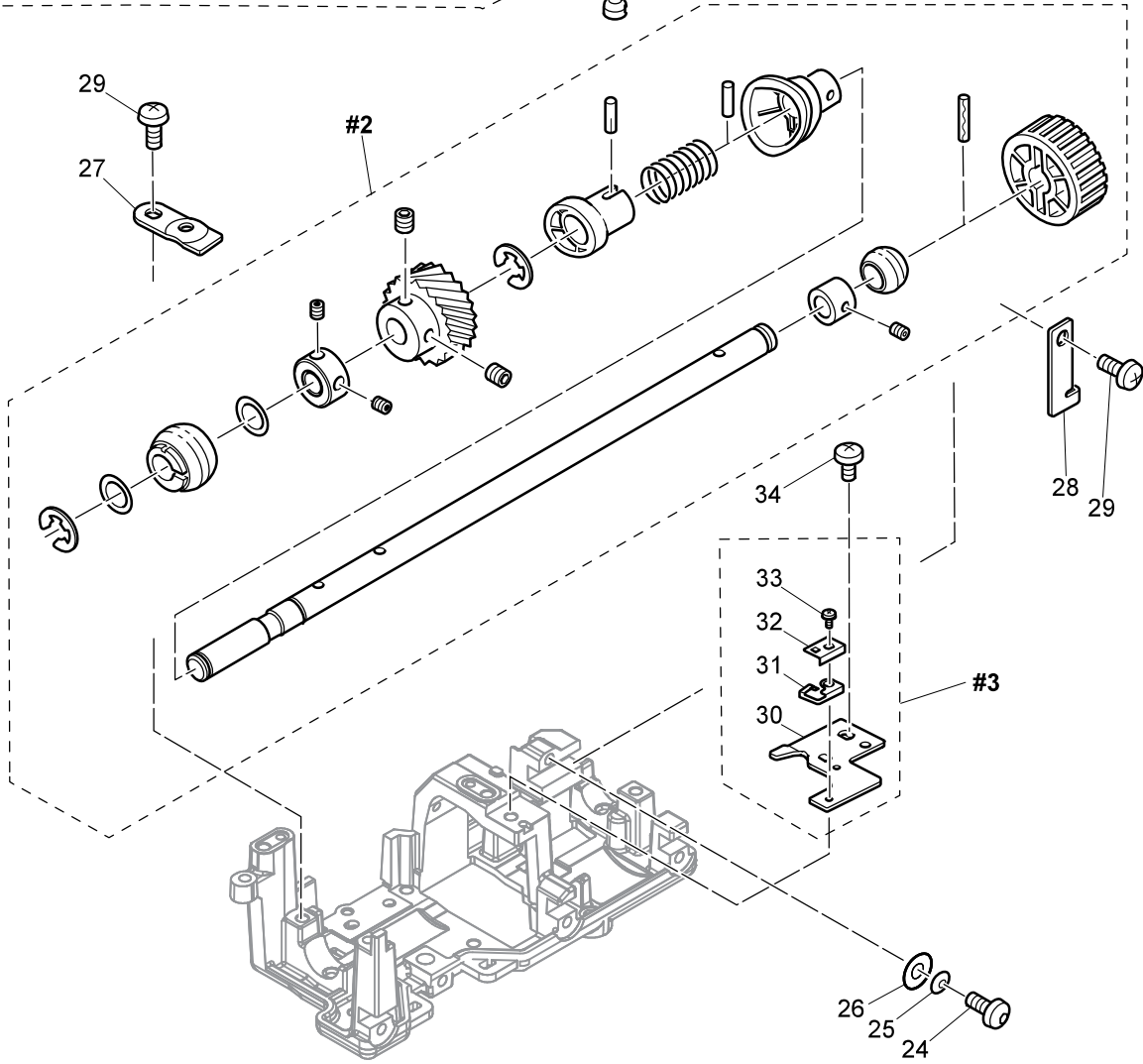
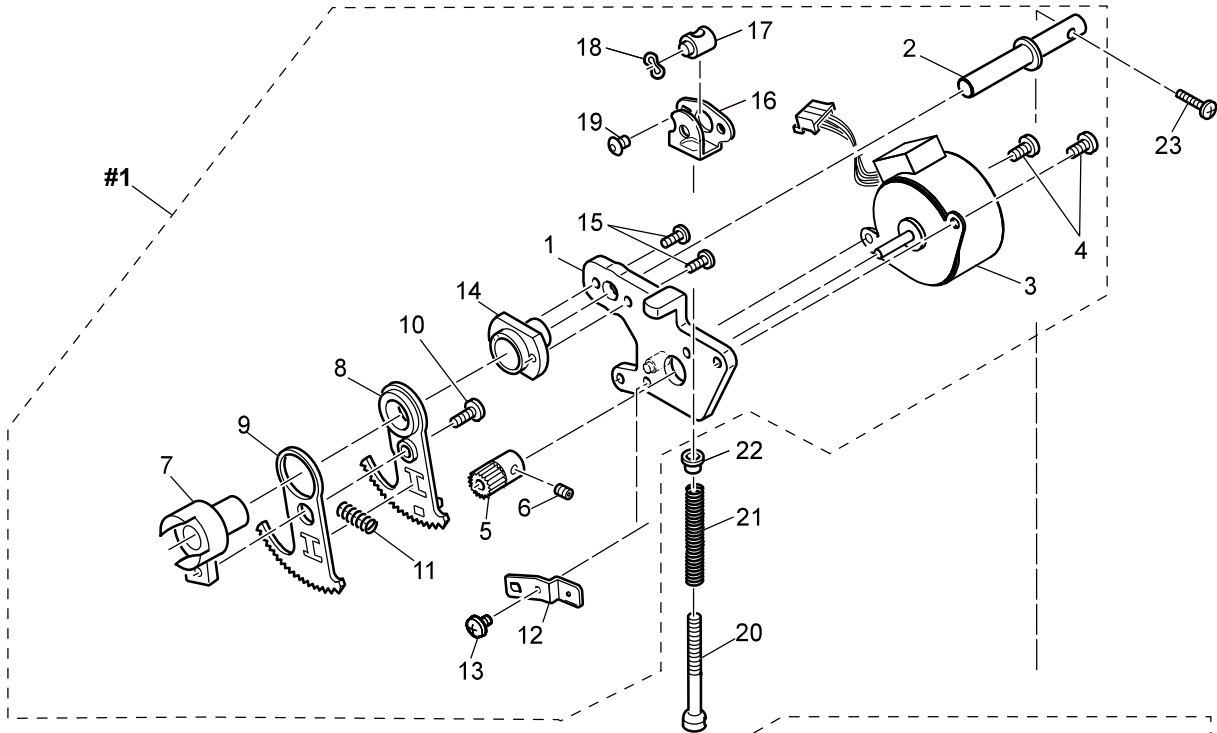


No.	Part No.	Description
#1	68001452	Feed Rocking Assy.
#2	68002959	Feed Assy. Version 1
#3	68001467	Hook Race Unit

H2

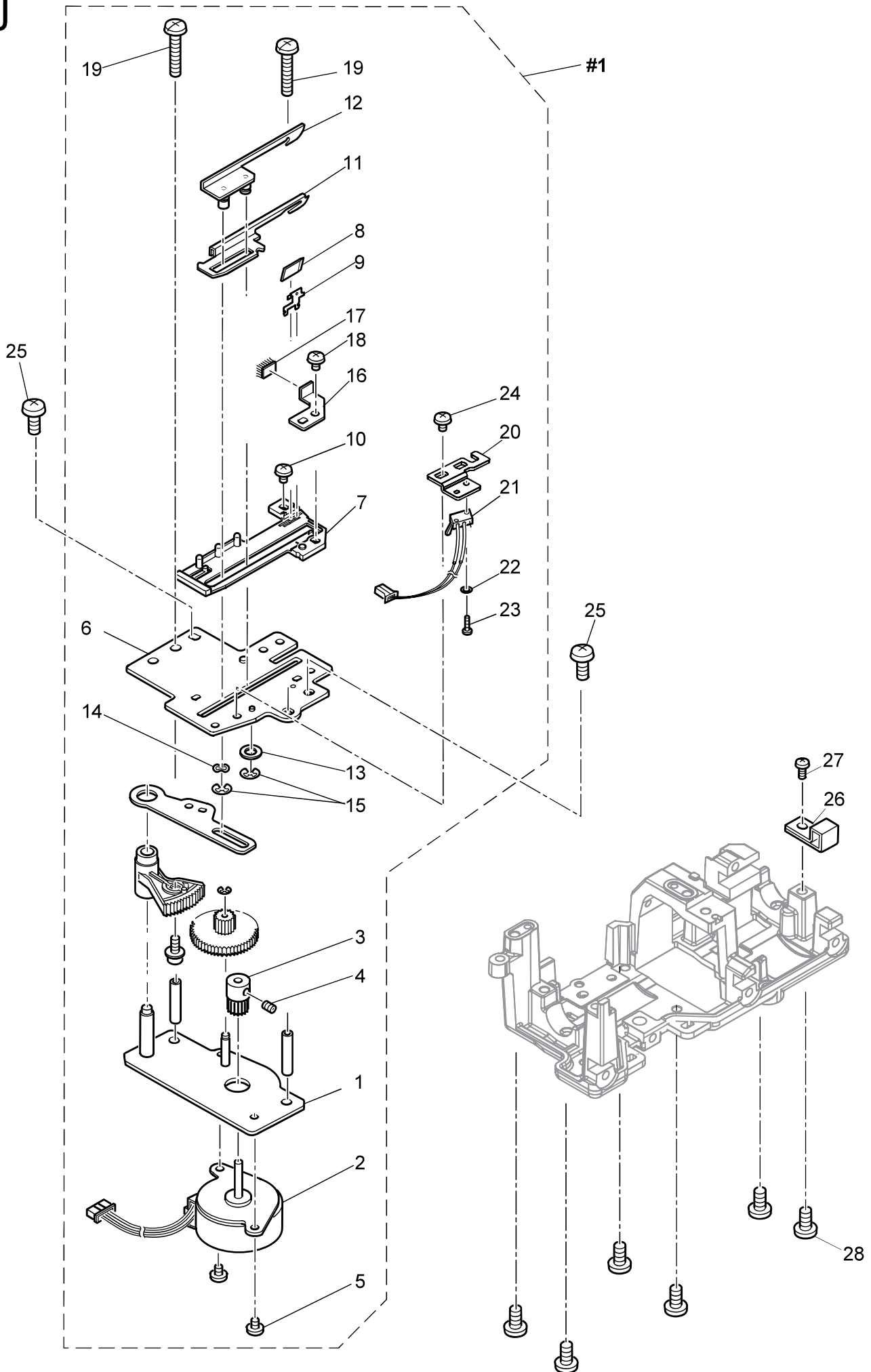


No.	Part No.	Description
#1	68001452	Feed Rocking Assy.
#2	68013508	Feed Assy. Version 2
#3	68001467	Hook Race Unit
1	68013536	Bed Unit Base
2	68002501	Position Pin for Needle Plate
3	68002854	Feed Rocking Cam Follower Bracket Assy.
4	416711401	Feed Rocking Cam Follower
5	416711501	Feed Rocking Cam Follower Plate
6	68001547	Set Screw PT M3*5
7	416711601	Feed Rocking Cam Follower Shaft
8	68002855	Feed Rocking Cam Follower Spring
9	68001592	Snap Ring
10	68001454	Drop Feed Lever
11	68001462	Drop Feed Lever Link
12	68001286	Snap Ring
13	68002867	Drop Feed Link Spring
14	68001464	Set Screw M3*3
15	68001465	Collar
16	68001466	Set Screw M4*6
17	68013578	Feed Shaft Guide
18	68001398	Feed Shaft
19	68001399	Polyslider
20	68001400	Snap Ring
21	68013468	Feed Shaft Coller
22	68001597	Set Screw M3*3
23	68018418	Feed Cam Follower. Version 2
27	68013481	Polyslider
28	68001408	Feed Slide Block Fulcrum Shaft
29	68010957	Feed Slide Block
30	68010955	Feed Slide Block Spring
31	68001597	Set Screw M3*3
32	68013482	Feed Cam Follower Fulcrum Shaft
33	68001597	Set Screw M3*3
34	68013579	Feed Base
35	416788301	Feed Dog
36	68001606	Set Screw M3*5
37	416401301	Set Screw
38	416401401	Adjustable Nut
39	416401201	Feed Rocking Connecting Rod
40	68001447	Feed Base Fulcrum Shaft (Left)
41	68001591	Washer
42	68018422	Feed Base Fulcrum Shaft (Right)
43	68001597	Set Screw M3*3
44	68001449	Feed Rocking Cam Follower Spring
44a	68018423	Feed Cam Follower Spring
44b	416710301	Button Head Screw M3*4
45	68002633	Set Screw M4*8
46	68002631	Spring Washer
47	68002634	Washer
48	68013484	Feed Shaft Guide Spring
49	270 HP30113	Hook Race Assy.
50	68002869	Hook Race Shaft
51	68013455	Oil Wick (1)
52	68001472	Oil Wick (2)
53	68001399	Polyslider
54	68001475	Polyslider
55	68001856	Wave Washer
56	68001483	Magnet
57	68000153	Set Screw M4*4

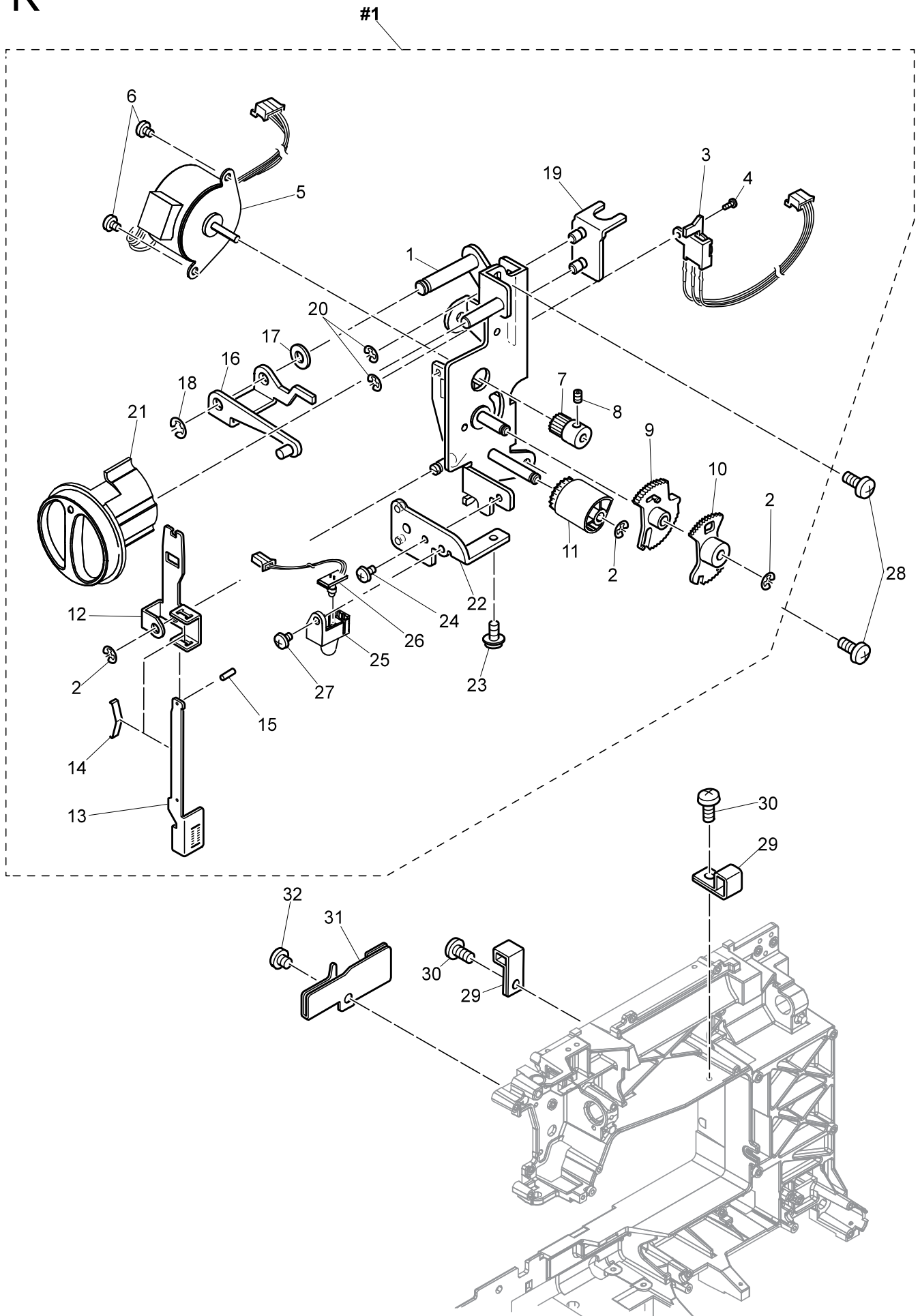


No.	Part No.	Description
#1	68001499	F Pulse Motor Assy.
#2	68001527	Lower Shaft Assy.
#3	68001659	Bobbin Holder Stopper Assy.
1	68013485	F Pulse Motor Bracket Assy.
2	68013494	Feed Regulator Shaft
3	68001509	F Pulse Motor
4	68013495	Set Screw M3*6
5	68001510	F Pulse Motor Gear
6	68001597	Set Screw M3*3
7	68013580	Feed Regulator
8	68001516	Feed Regulator Gear (A)
9	68001517	Feed Regulator Gear (B)
10	68001553	Set Screw M3*8
11	68001520	Feed Regulator Gear Spring
12	68001521	Pulse Motor Bracket Plate
13	68001598	Set Screw M3*3
14	68013496	Feed Regulator Holder
15	68013497	Set Screw M2.5*6
16	68001523	Feed Fine Adjustment Screw Nut Support Plate
17	68001524	Forward-Reverse Feed Fine Adjustment Screw Nut
18	68001590	Wave Washer
19	416710301	Set Screw M3*4
20	68001525	Forward-Reverse Feed Fine Adjustment Screw
21	68001526	Forward-Reverse Feed Fine Adjustment Spring
22	68018426	Forward-Reverse Feed Fine Adjustment Spring Collar
23	68013498	Set Screw M2.5*10
24	68002633	Set Screw M4*8
25	68002631	Spring Washer
26	68002634	Washer
27	68001596	Ball Bushing Holder (Left)
28	68001658	Ball Bushing Holder
29	68001191	Set Screw M4*8
30	68001660	Bobbin Holder Stopper Bracket
31	68001662	Bobbin Holder Stopper Spring
32	68001667	Bobbin Holder Stopper Spring Cover
33	68001366	Set Screw M2*3
34	68002502	Set Screw M4*6

J

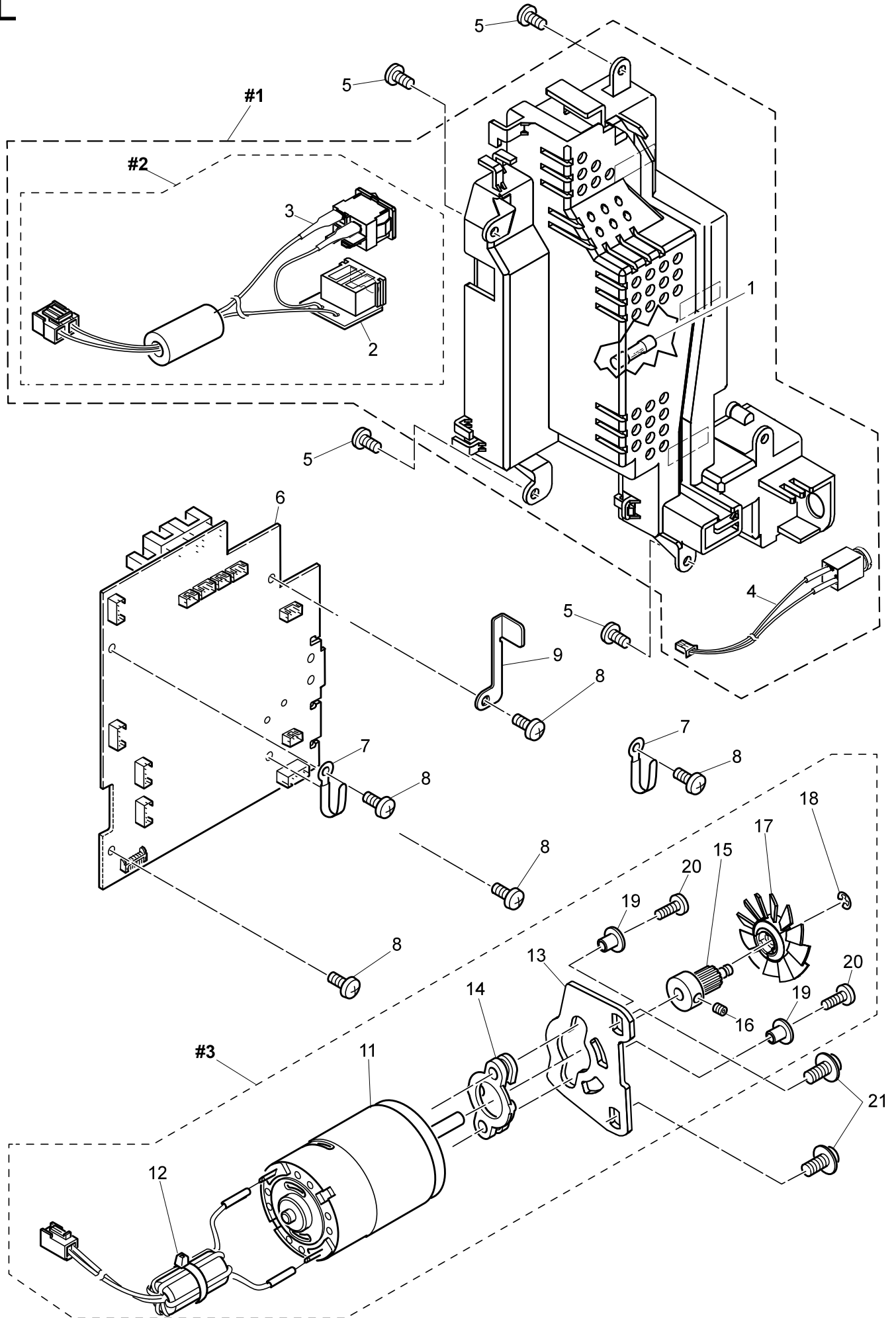


No.	Part No.	Description
#1	68002960	Thread Cutter Assy.
1	68013461	Thread Cutter Pulse Motor Bracket Assy.
2	68001346	Thread Cutter Pulse Motor
3	68001594	Pulse Motor Gear
4	68001597	Set Screw M3*3
5	68001598	Set Screw M3*3
7	68013465	Thread Cutter Holding Base
8	412423701	Thread Cutter
9	68005912	Thread Divider
10	68001606	Set Screw M3*5
11	68005911	Thread Catcher A
12	68005910	Thread Catcher B Assy.
13	68001591	Washer
14	68001712	Wave Washer
15	68001592	Snap Ring
16	416826401	Thread Holding Bracket
17	416789901	Brush
18	68001606	Set Screw M3*5
19	68001395	Set Screw M4*22
20	68001409	Thread Cutter Switch Bracket
21	68001411	Thread Cutter Switch Assy.
22	416710401	Washer
23	68001731	Set Screw M1.7*6
24	68001598	Set Screw M3*3
25	68001191	Set Screw M4*8
26	68001228	Cord Holder
27	68001191	Set Screw M4*8
28	68001191	Set Screw M4*8



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002816	Z Pulse Motor Assy.
1	68002817	Z Pulse Motor Bracket Assy
2	68001592	Snap Ring
3	68001750	BH Switch Assy.
4	416710101	Set Screw M2.5*4
5	68001752	Z Pulse Motor
6	68001598	Set Screw M3*3
7	68001594	Pulse Motor Gear
8	68001753	Set Screw M3*4
9	68001754	Center Gear (A)
10	68001765	Center Gear (B)
11	68001755	Z Cam
12	68001756	BH Plate
13	68001757	BH Lever
14	68001758	BH Lever Spring
15	68001759	Spring pin
16	68001760	Pressure Regulator Cam Follower Assy.
17	68001761	Washer
18	416402801	Snap Ring
19	68001762	Pressure Regulator Plate Assy.
20	68001592	Snap Ring
21	68002818	Pressure Regulator Dial
22	68002819	Face Plate Mount Bracket (Lower)
23	68013466	Set Screw M3*6
24	68001606	Set Screw M3*5
25	68001575	LED Light Cover (A)
26	68001764	LED Board Assy (C)
27	68001606	Set Screw M3*5
28	68001191	Set Screw M4*8
29	68001228	Cord Holder
30	68001191	Set Screw M4*8
31	68001700	Cable Clamp
32	68001701	Set Screw M4*4

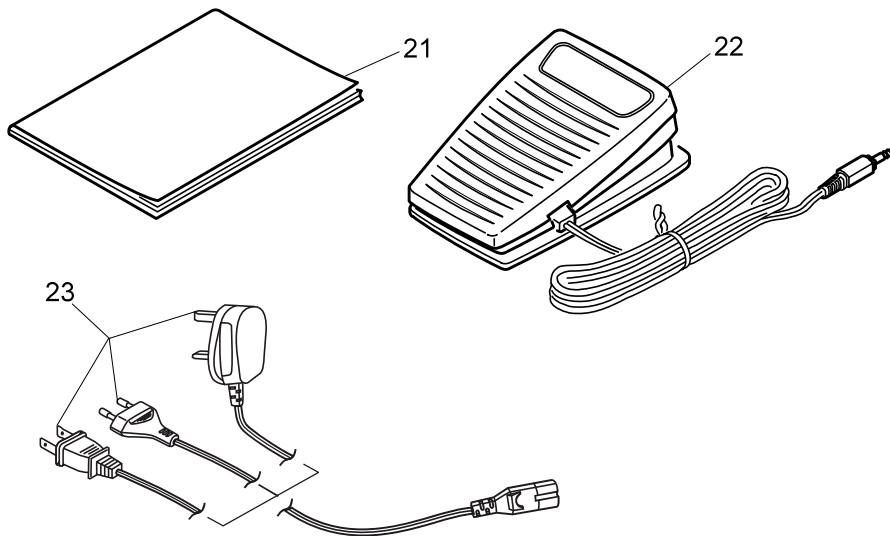
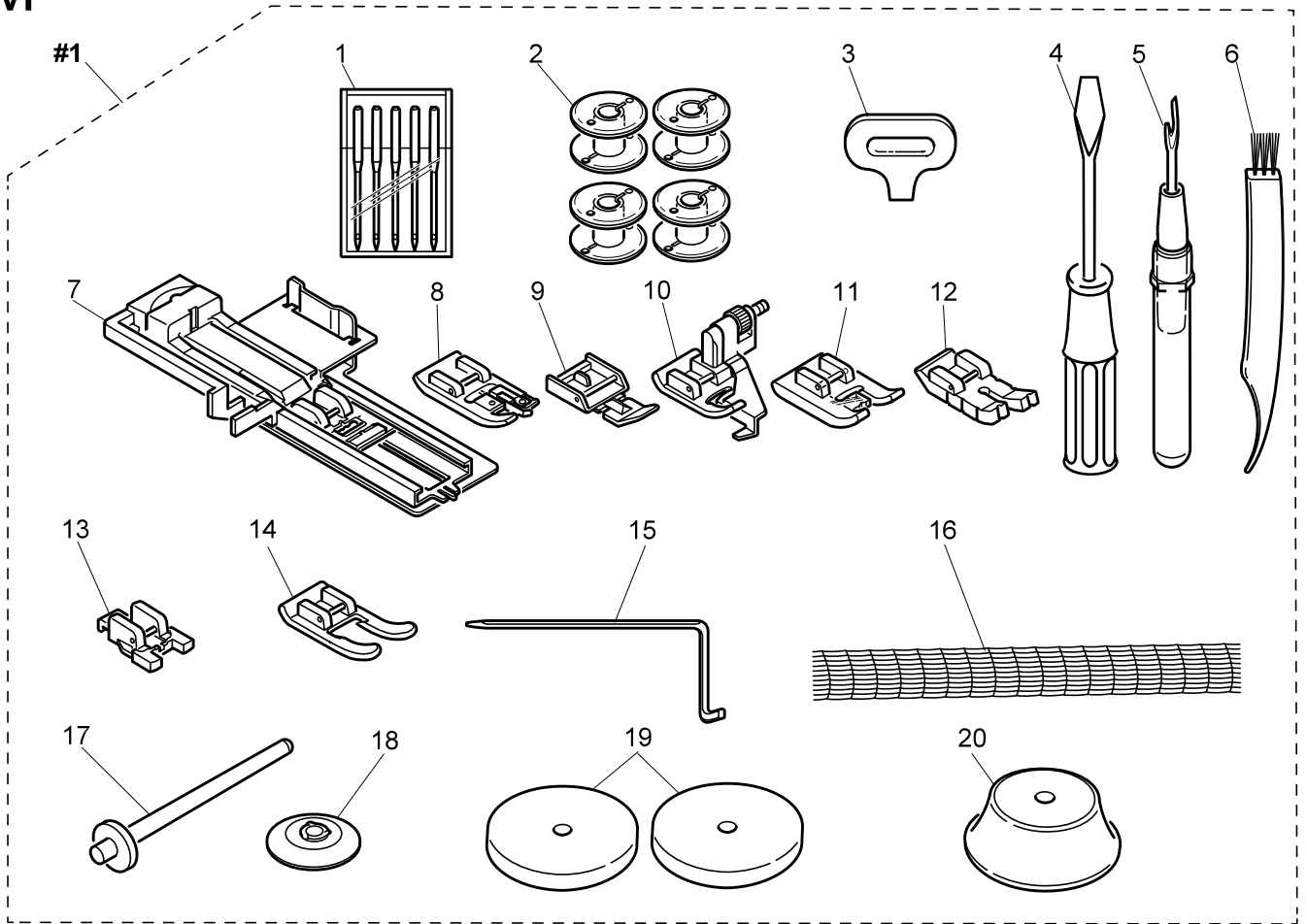
L



No.	Part No.	Description
#1	68001766	Power Circuit Unit
#2	68001768	Power Socket Assy.
#3	68001785	Motor Assy.
1	68001767	Fuse
2	68001769	Power Socket Circuit Assy.
3	68001770	Power Switch Assy.
4	68001772	Controller Jack Assy.
5	68001191	Set Screw M4*8
6	68003476	C.P.U. Board Assy. (Version 1)
6	68005907	C.P.U. Board Assy. (Version 2)
7	68001780	Coating Grip
8	68001191	Set Screw M4*8
9	416402301	Belt Support Plate
11	416712101	Motor
12	68001787	DC Motor Harnes Assy.
13	68001789	Motor Bracket
14	416712401	Rubber Cushion
15	416712601	Motor Pulley
16	68000153	Set Screw M4*4
17	270 HP32925	Motor Fan
18	68001592	Snap Ring
19	416712501	Motor Collar
20	416712701	Set Screw M4*10
21	416403001	Set Screw M5*10

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<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68003306	Accessory Kit
1	620098796	Needle Set
2	68001389	Bobbin
3	68001808	Screw Driver for Needle Plate
4	68001823	Screw Driver (Large)
5	68001822	Stitch Ripper
6	68001824	Brush
7	68003477	Buttonhole Foot
8	68002823	Overcasting Foot
9	416713001	Zipper Foot
10	68002824	Blind Stitch Foot
11	416713101	Satin Stitch Foot
12	68002825	Quilting Foot
13	416713201	Button Sewing Foot
14	68002826	Open Toe Foot
15	68002828	Quilting Guide
16	68001826	Spool Net
17	68001820	Spool Stand
18	68001821	Thread Cap (Small)
19	412610701	Felt Washer
20	68001559	Thread Cap
22	68002829	Foot Controller
23	412157801	Power Cord 220V (EU)
23	412157903	Power Cord 120V (USA.CND)
23	412158002	Power Cord (ENG)