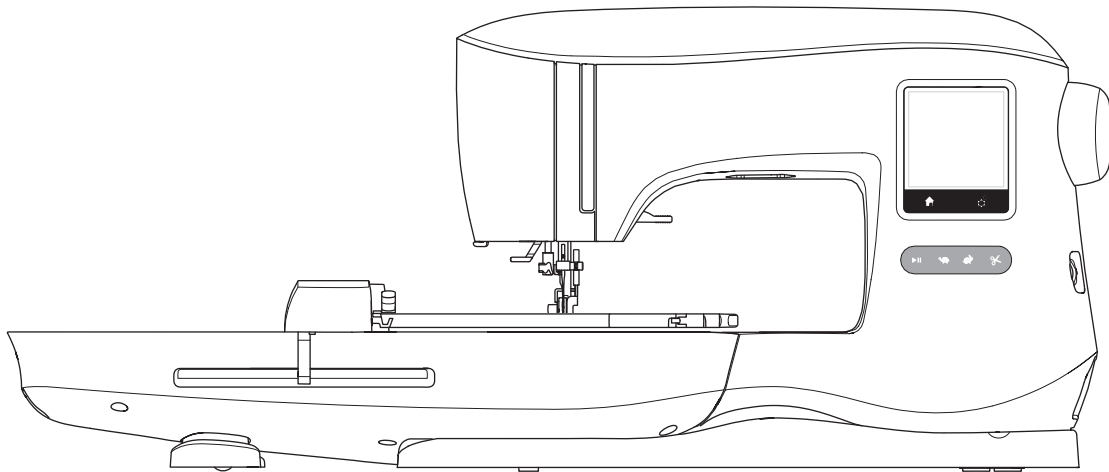


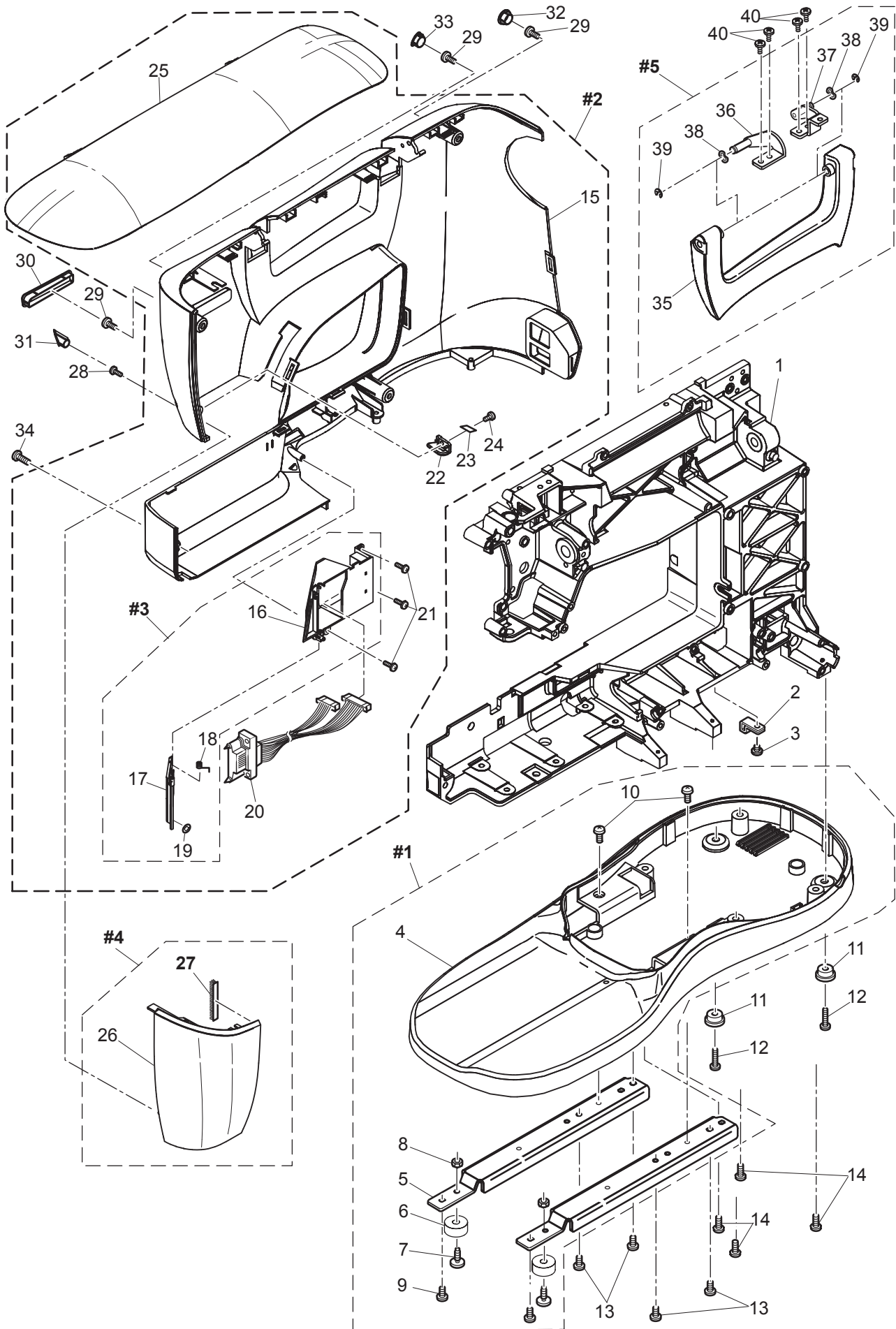


Quantum Stylist Superb EM200



Liste de pièces Lista de Piezas Parts List

A



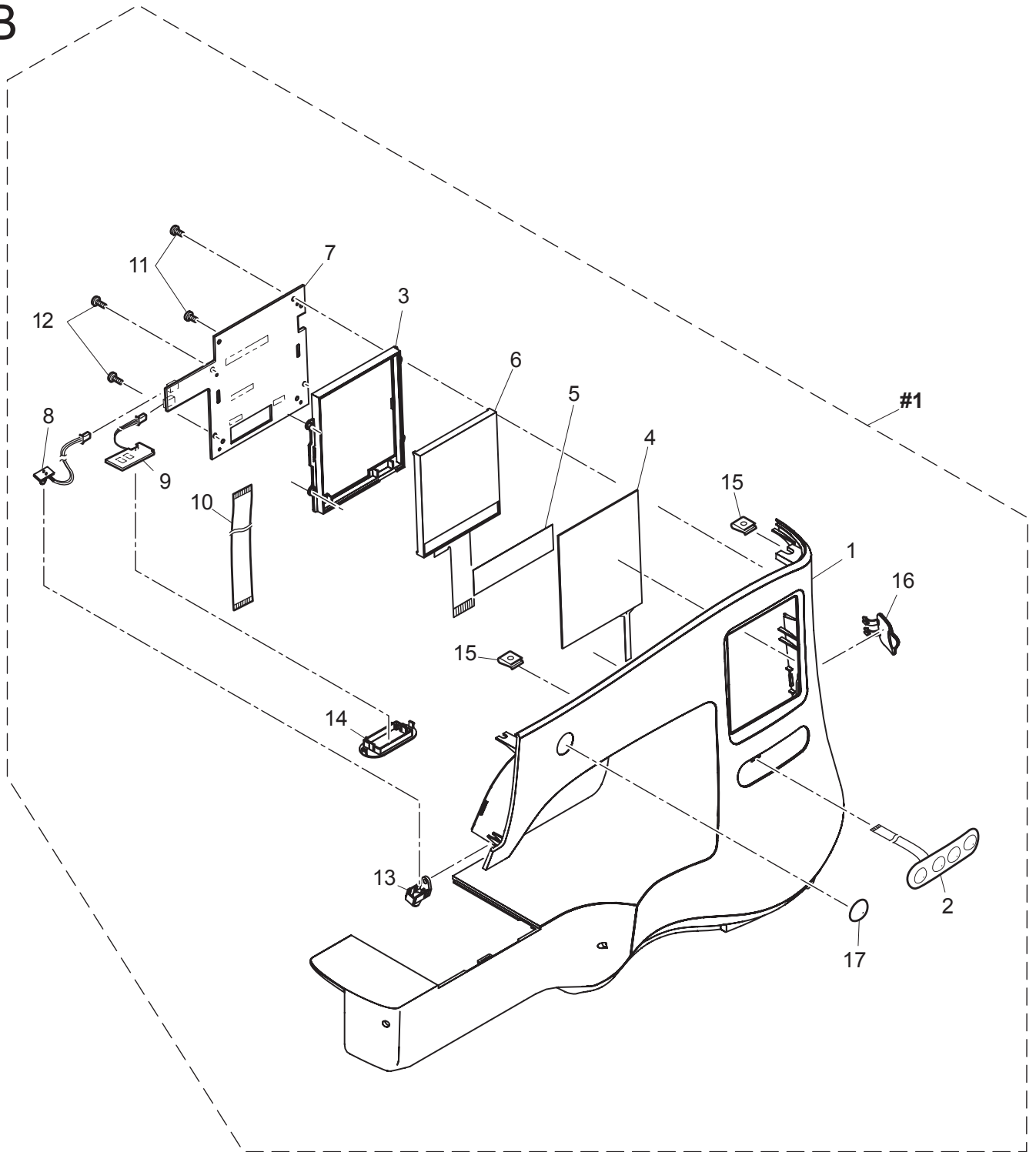
Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002594	Base Assy.
#2	68002595	Rear Cover Assy.
#3	68002596	Embroidery Unit Connector Lid Bracket Assy.
#5	68002597	Handle Assy.
18	68001239	Connector Lid Spring
20	68002602	Embroidery Unit Connector Assy.
23	412423701	Thread Cutter
29	270 HP90810	Set Screw M4*8
30	68002619	Screw Cap A
31	68002620	Screw Cap B
32	68002621	Screw Cap C
33	68002624	Screw Cap D

NOT Available

#4	68013426	Face Plate Assy.
1	68001166	Machine Frame
2	68001228	Cord Holder
3	68001701	Set Screw M4*4
4	68002598	Base Cover
5	68001179	Base Supporting Plate
6	68000157	Rubber Foot (B)
7	68001184	Rubber Foot Adjusting Screw
8	68001187	Adjustable Lock Nut
9	68001188	Set Screw PT M4*8
10	68001191	Set Screw M4*8
11	68001194	Rubber Foot
12	68001196	Set Screw M4*15
13	68001191	Set Screw M4*8
14	68001198	Set Screw PT M4*10
15	68002599	Rear Cover
16	68002600	Embroidery Unit Connector Lid Bracket
17	68002601	Embroidery Unit Connector Lid
19	416787101	Push Nut
21	68001288	Set Screw PT M3*8
22	68002603	Thread Cutter Base
24	68001207	Set Screw PT M3*6
25	68002604	Flap
26	68002618	Face Plate
27	68002751	Brush
28	68001288	Set Screw PT M3*8
34	68001310	Set Screw PT M4*12
35	68002625	Handle
36	68002626	Handle Hinge (Left) Assy.
37	68002627	Handle Hinge (Right) Assy.
38	416402701	Wave Washer
39	416402801	Snap Ring
40	68001191	Set Screw M4*8

B



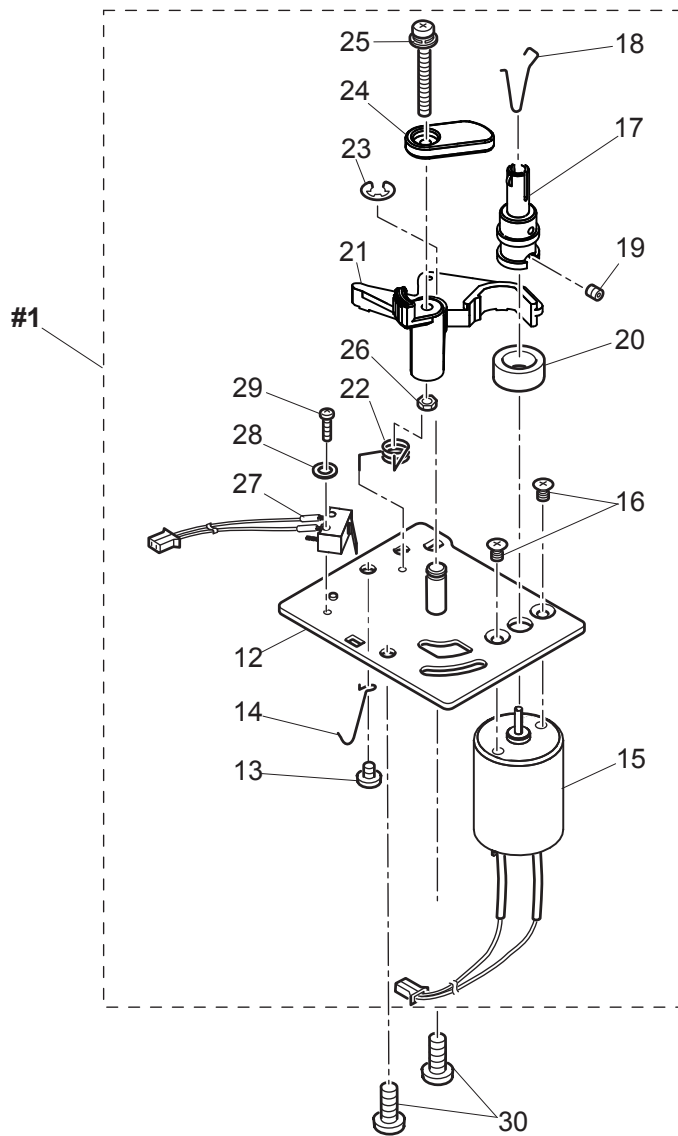
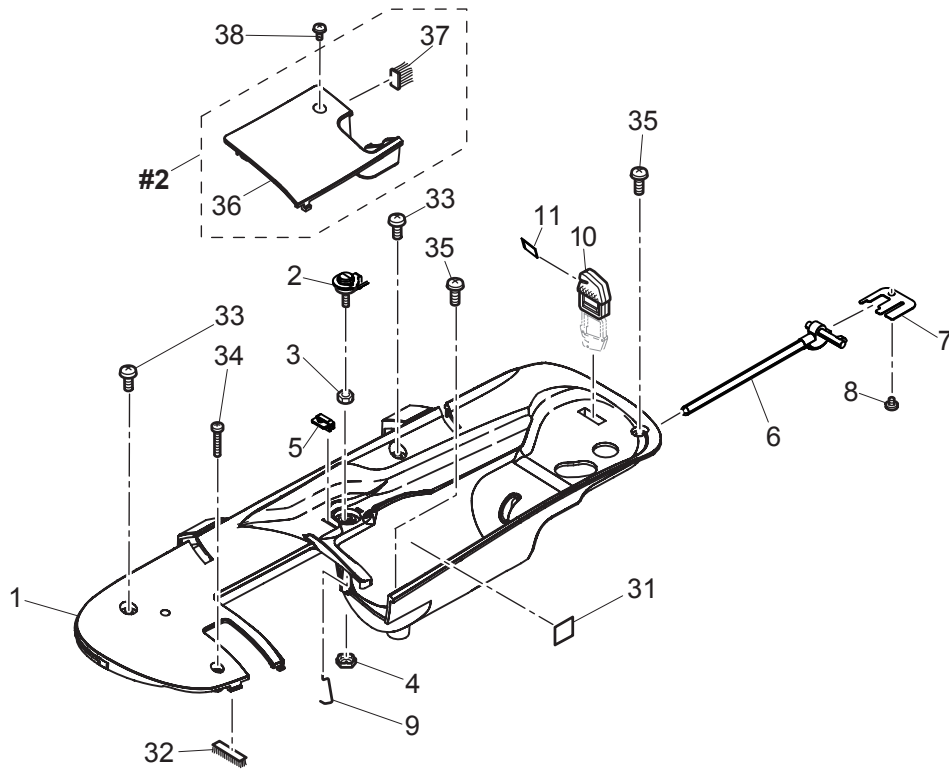
Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002613	Front Cover Assy. (Quantum Stylist)
#1	68002616	Front Cover Assy. (Superb)
2	68002640	Membrane Switch
4	68002645	Touch Panel
6	68002647	LCD
7	68002648	Board Assy.
8	68002649	LED Board Assy.(A)
9	68002756	LED Board Assy.(B)
13	68001575	LED Light Cover(A)
14	68001577	LED Light Cover(B)
16	68002650	USB Socket Cover
17	68002651	Cameo

NOT Available

1	68002638	Front Cover (Quantum Stylist)
1	68002639	Front Cover (Superb)
3	68002641	LCD Cover
5	68002646	Panel
10	68013429	Flat Cable
11	68001207	Set Screw PT M3*6
12	68001288	Set Screw PT M3*8
15	68001579	Speed Nut

C



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002664	Bobbin Winder Assy.
#2	68002617	Thread Tension Cover Assy.
5	68002655	Thread Guide
6	68002656	Spool Stand
11	412423701	Thread Cutter
18	68001349	Bobbin Winder Shaft Spring
20	68002696	Rubber Ring
27	68001355	Bobbin Winder Switch Assy.
37	270 HP33163	Brush

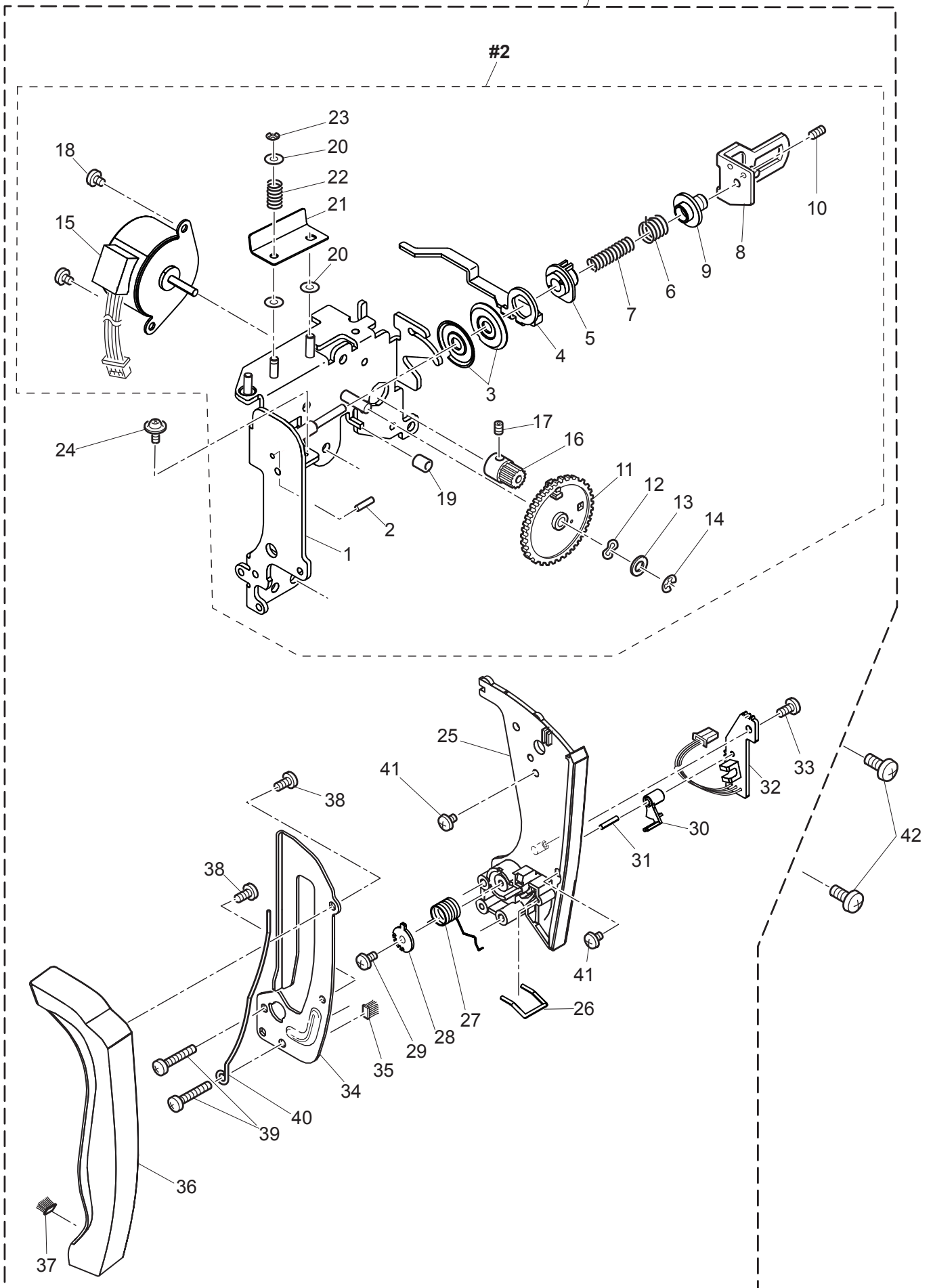
NOT Available

1	68002652	Unit Cover
2	68013432	Thread Guide Assy.
3	68002533	Nut
4	68001544	Adjustable Lock Nut
7	68001546	Spool Pin Support Spring
8	68001547	Set Screw PT M3*5
9	68002658	Thread Guide Wire
10	68002659	Bobbin Winder Thread Cutter Cover
12	68002673	Bobbin Winder Bracket Assy.
13	68001598	Set Screw M3*3
14	68002692	Bobbin Winder Conductive Spring
15	68002693	Bobbin Winder Motor Assy.
16	68002694	Set Screw M3*4
17	68002695	Bobbin Winder Shaft
19	68001597	Set Screw M3*3
21	68002697	Bobbin Winder Sensor Lever
22	68002698	Bobbin Winder Spring
23	416402801	Snap Ring
24	68002699	Bobbin Winder Limiting Pipe
25	68002700	Set Screw M3*25
26	68001552	Nut
28	68001356	Washer
29	68001357	Set Screw M2*8
30	68001198	Set Screw PT M4*10
31	68002663	Thread Spool Sticker
32	68002771	Brush
33	68001191	Set Screw M4*8
34	68002660	Set Screw M3*16
35	68001775	Set Screw ST M4*10
36	68002661	Thread Tension Cover
38	68001606	Set Screw M3*5

D

#1

#2



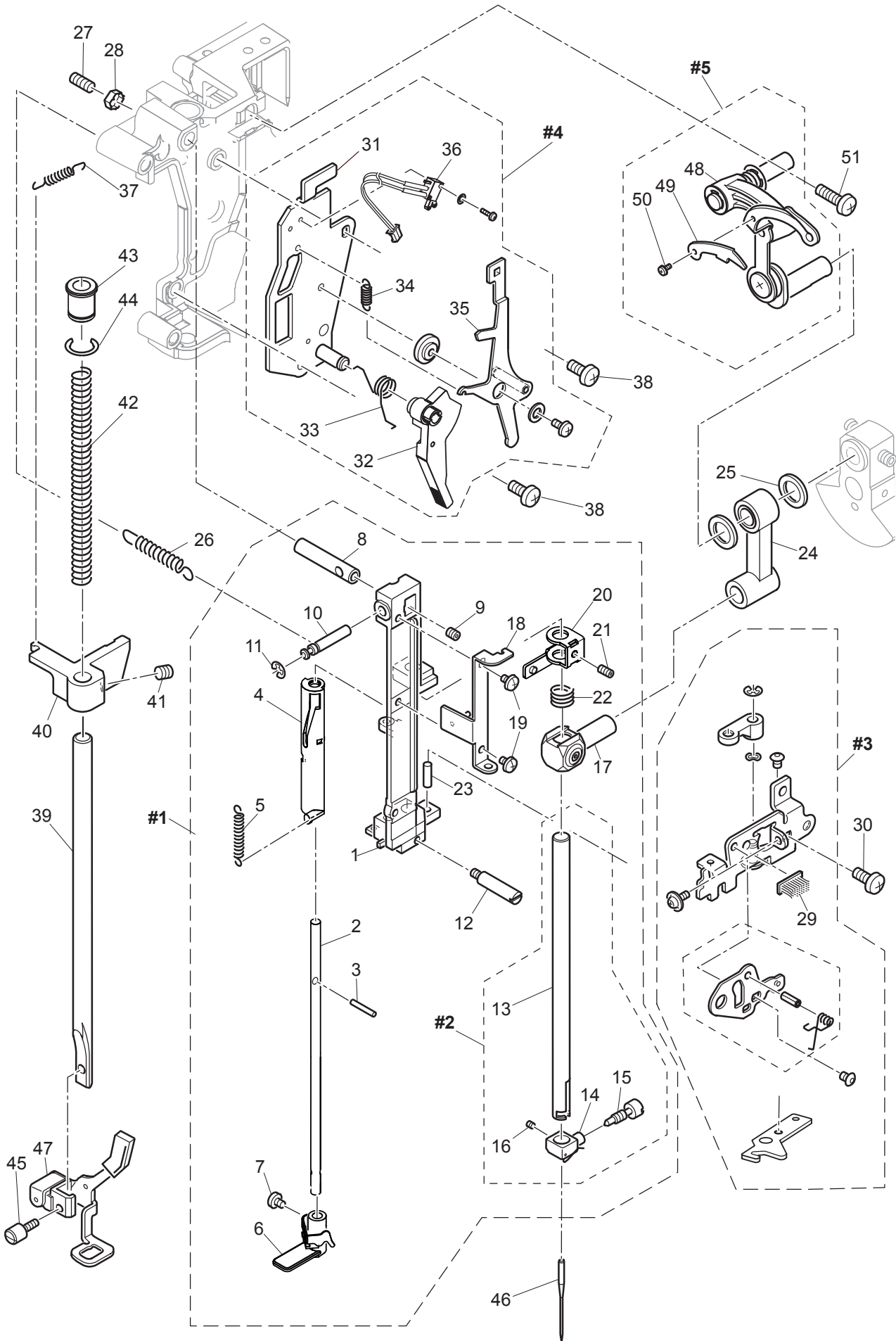
Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>	
#1	68002666	Thread Tension Regulator Unit	
3	68001586	Thread Tension Disc	
15	416395901	Tension Release Pulse Motor	9.84
25	68002669	Thread Guide Cover	
27	416396101	Thread Check Spring	
32	68001656	Thread Sensor Board Assy.	
35	270 HP33163	Brush	
36	68002671	Thread Take-Up Lever Cover	
37	416709501	Brush	

NOT Available

#2	68002667	Thread Tension Assy.	
1	68002668	Thread Tension Base Assy.	
2	68001585	Spring Pin	
4	68001587	Thread Tension Releasing Plate	0.36
5	68001588	Tension Collar	
6	416395701	Thread Tension Spring	
7	416788801	Thread Tension Sub-spring	
8	416788401	Thread Tension Plate Assy.	
9	68001589	Tension Regulating Screw	
10	68001602	Set Screw M3*6	
11	416395801	Thread Tension Cam	
12	68001590	Wave Washer	
13	68001591	Washer	
14	68001592	Snap Ring	
16	68001594	Z Pulse Motor Gear	
17	68001597	Set Screw M3*3	
18	68001598	Set Screw M3*3	
19	416709201	Rubber Cushion	
20	68001599	Polyslider	
21	68001600	Pre-Tension Plate	
22	68001601	Pre-Tension Spring	
23	68001286	Snap Ring	
24	68001603	Set Screw M3*6	
26	416396001	Thread Guide	
28	68001607	Check Spring Adjust Plate	
29	68001547	Set Screw PT M3*5	
30	68001609	Thread Sensor Slit	
31	68001655	Thread Sensor Slit Fulcrum Shaft	0.16
33	68001207	Set Screw PT M3*6	
34	68002670	Thread Take-Up Lever Guide Bracket	1.39
38	68001207	Set Screw PT M3*6	
39	68002660	Set Screw M3*16	
40	68002775	Take-Up Lever Thread Guide	
41	68001606	Set Screw M3*5	
42	68001191	Set Screw M4*8	

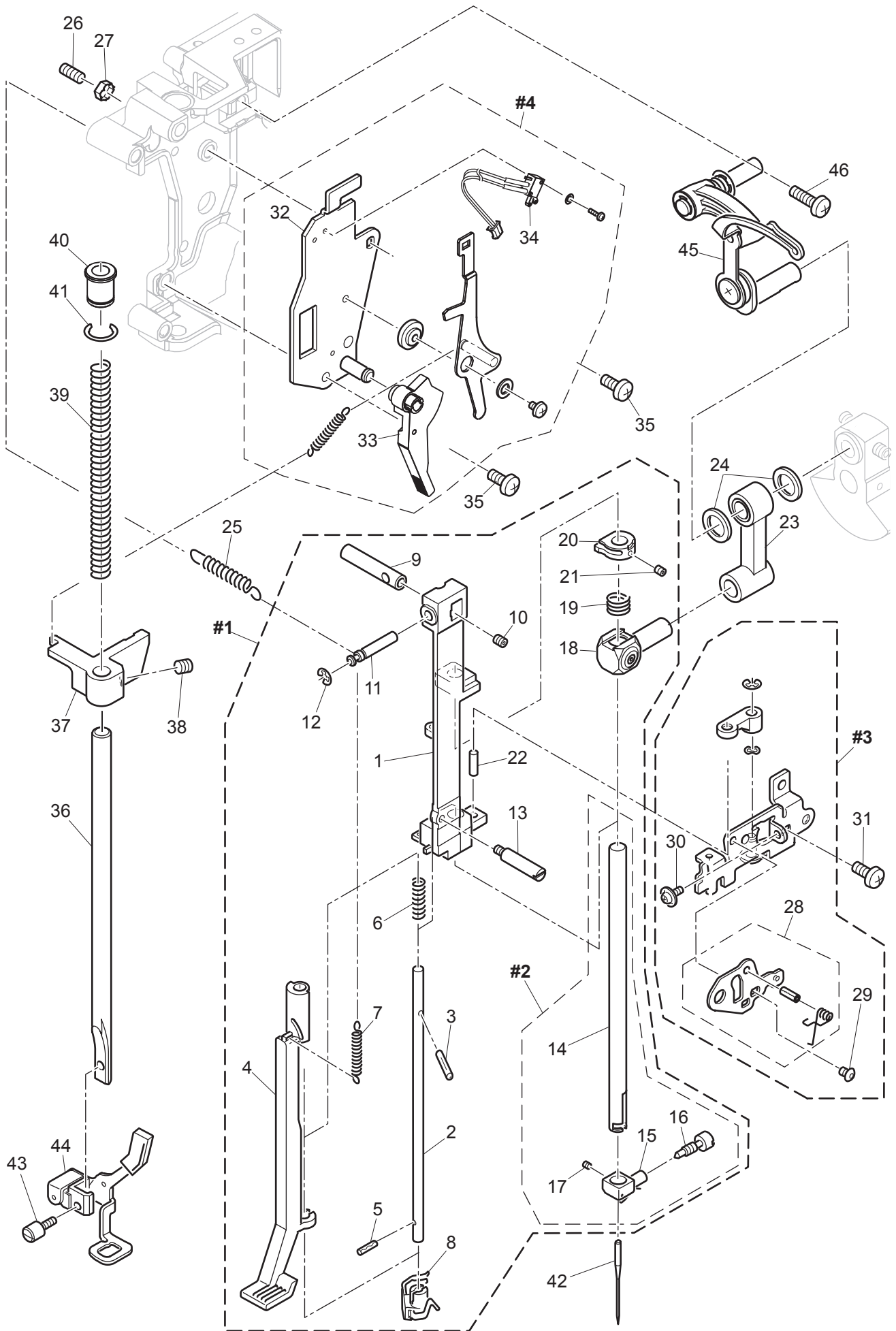
E



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>			
#2	68002675	Needle Bar Assy. Version 2 (New Version)			
#4	68002676	Presser Foot Lifter Bracket Unit			
#5	68002779	Thread Take-Up Lever Unit			
6	68001677	Threader Hook Assy. Version 2 (New Version)			
14	68002629	Needle Clamp Assy.			
15	68002630	Needle Clamp Screw			
24	68001706	Needle Bar Clank Rod Assy.			
29	416709501	Brush			
32	68002687	Presser Foot Lifter			
36	68001730	Presser Foot Switch Assy.			
39	68001733	Presser Bar			
40	68002688	Presser Bar Guide Bracket			
43	68001737	Presser Bar Bush			
45	68002497	Presser Foot Thumb Screw			
47	68002690	Embroidery Foot			
NOT Available					
#1	68013264	Needle Bar Guide Assy. Version 2 (New Version)	46		Needle
#3	68013434	Z Link Bracket Unit	48	68002803	Thread Take-Up
1	68002780	Needle Bar Guide			Lever Assy. Version 2 (New Version)
2	68002487	Threader Bar	49	68002804	Thread Take-Up
3	68002491	Spring Pin			Lever Support Plate
4	68001675	Threader Holder	50	68001366	Set Screw M2*3
5	68001676	Threader Holder Spring	51	416402401	Set Screw M4*14
7	68001678	Threader Hook Screw			
8	68001679	Needle Bar Guide Fulcrum Shaft (A)			
9	68001681	Set Screw M4*4			
10	68001682	Needle Bar Guide Fulcrum Shaft (B)			
11	68001684	Snap Ring			
12	68002683	Needle Bar Guide Fix Shaft			
13	68002496	Needle Bar			
16	68001696	Set Screw M2.5*2.5			
17	68001697	Needle Bar Clamp Assy.			
18	68001698	Threader Guide Pin Assy.			
19	68001563	Set Screw M3*5			
20	68001699	Threader Bar Stopper Assy.			
21	68001703	Set Screw M3*6			
22	416709901	Needle Bar Clamp Spring			
23	68001704	Z Link Shaft			
25	68001707	Washer			
26	68001708	Spring for Needle Bar Guide Assy.			
27	68001709	Set Screw M4*10			
28	68001187	Adjustable Lock Nut			
30	68001191	Set Screw M4*8			
31	68013444	Presser Foot Lifter Bracket Assy.			
33	68013445	Presser Foot Lifter Spring			
34	68013446	Tension Release Connecting Plate Guide Spring			
35	68013447	Tension Release Connecting Plate Assy.			
37	68013448	Presser Bar Guide Bracket Spring			
38	68001191	Set Screw M4*8			
41	68001735	Set Screw M5*5			
42	416396201	Presser Spring			
44	68001738	Snap Ring			

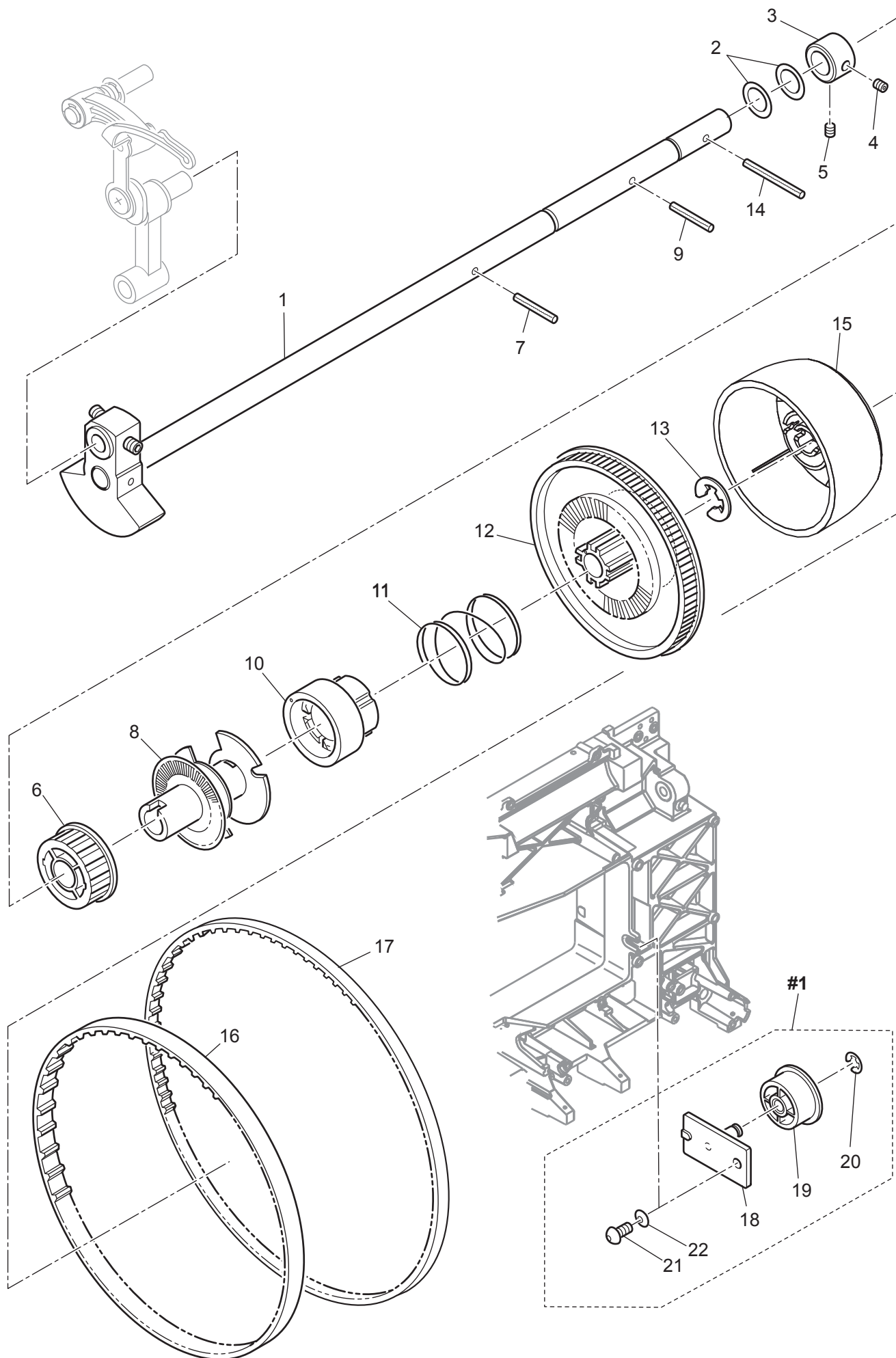
E



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002674	Needle Bar Guide Assy. Version 1 (Old Version)
#2	68002675	Needle Bar Assy.
#3	68001710	Z Link Bracket Unit Version 1 (Old Version)
#4	68002676	Presser Foot Lifter Bracket Unit
8	68002682	Threader Hook Assy. Version 1 (Old Version)
15	68002629	Needle Clamp Assy.
16	68002630	Needle Clamp Screw
23	68001706	Needle Bar Clank Rod Assy.
33	68002687	Presser Foot Lifter
34	68001730	Presser Foot Switch Assy.
36	68001733	Presser Bar
37	68002688	Presser Bar Guide Bracket
40	68001737	Presser Bar Bush
43	68002497	Presser Foot Thumb Screw
44	68002690	Embroidery Foot
45	68002691	Thread Take-Up Lever Assy. Version 1 (Old Version)

F



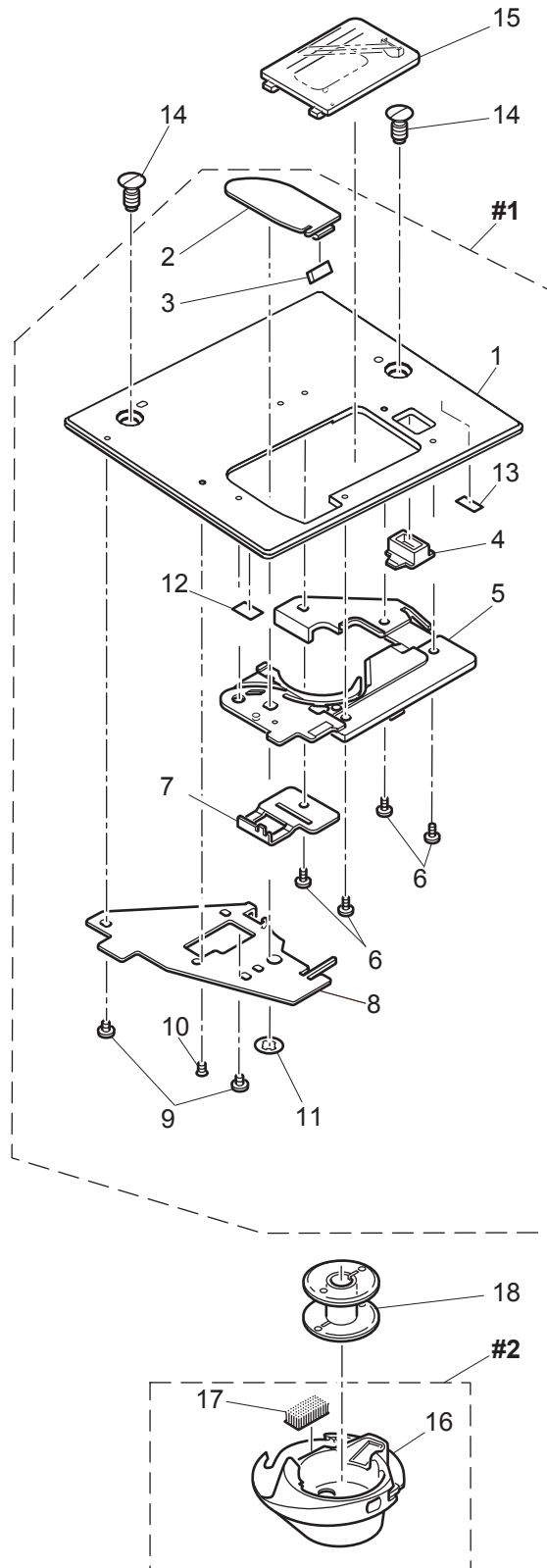
Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001341	Belt Tension Assy.(Incl.18-22)
1	68002605	Upper Shaft Assy.
6	68001199	Upper Shaft Timing Pulley
8	68001234	STS Slit
9	68001326	Spring Pin
10	68001328	Clutch Change Collar
11	68001331	Clutch Change Spring
12	68001333	Belt Wheel
13	270 HP30045	Snap Ring
14	416400501	Spring Pin
15	68002657	Hand Wheel
16	416400301	Timing Belt (Upper Shaft)
17	68001340	Timing Belt (Motor)

NOT Available

2	68000148	Polyslider
3	68000151	Upper Shaft Collar
4	68000153	Set Screw M4*4
5	68001681	Set Screw M4*4
7	416400401	Spring Pin
18	68001342	Belt Tension Bracket Assy.
19	68001344	Tension Pulley
20	416402801	Snap Ring
21	68002633	Set Screw M4*8
22	68002631	Spring Washer

G



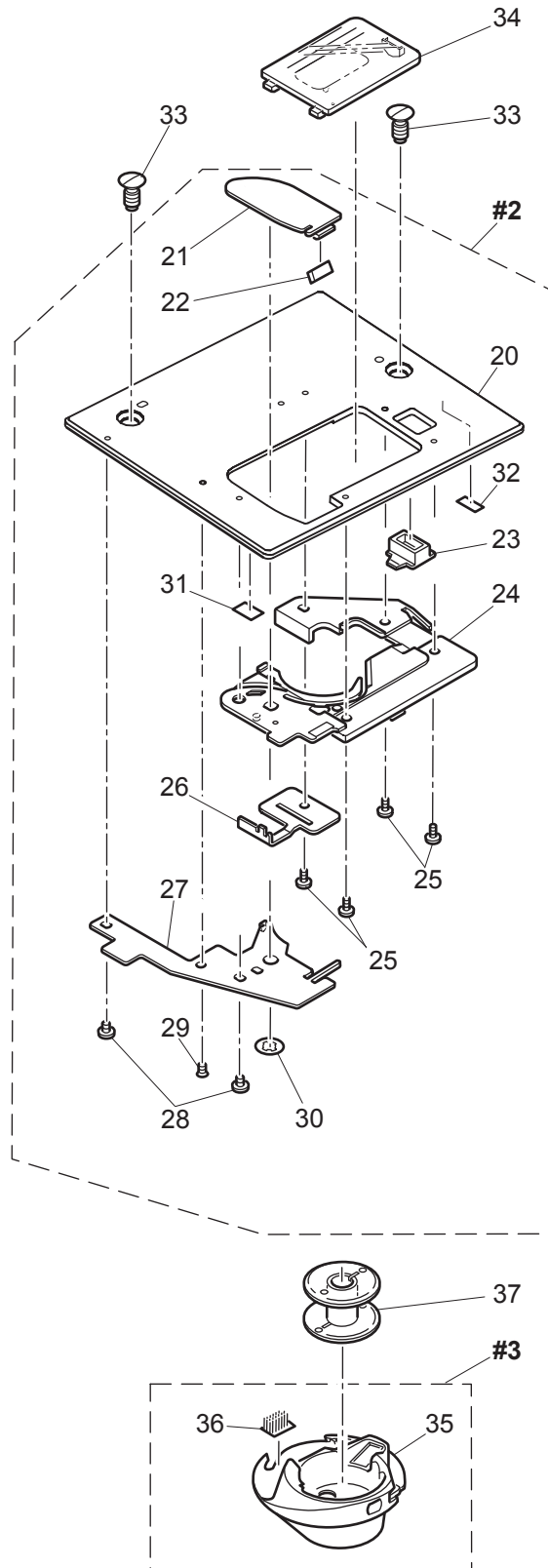
Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68009106	Needle Plate Assy. Version 2 (New)
#2	68002958	Bobbin Holder Unit Version 2 (New)
3	412423701	Thread Cutter
5	416789301	Bobbin Cover Plate Holder
15	416789501	Bobbin Cover Plate
16	68002499	Bobbin Holder Assy.
18	68001389	Bobbin

NOT Available

1	68002701	Needle Plate
2	416789201	Thread Guide Plate
4	68001364	Slide Lever
6	68001366	Set Screw M2*3
7	68002702	Thread Cutter Thread Guide
8	68013449	Bobbin Holder Stabilize Plate
9	68001379	Set Screw M2*2
10	416789701	Set Screw M2*2.8
11	416787101	Push Nut
12	68001381	Rubber Sheet
13	416710801	Rubber Sheet
14	68001384	Set Screw M4*8.5
17	68013450	Brush

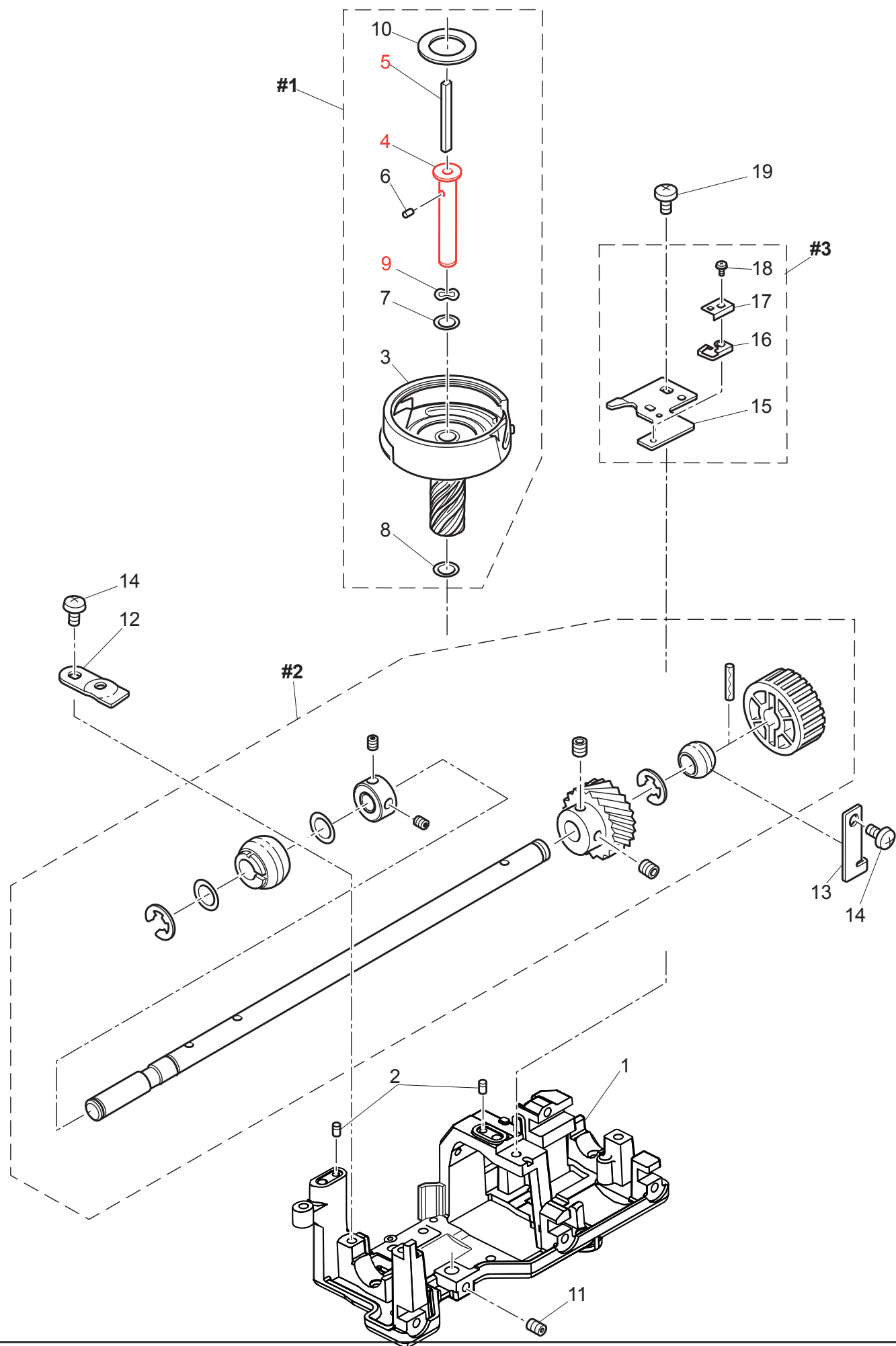
G



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#2	68002665	Needle Plate Assy. Version 1 (Old Version)
#3	68002958	Bobbin Holder Unit Version 2 (New)
22	412423701	Thread Cutter
34	416789501	Bobbin Cover Plate
37	68001389	Bobbin

H

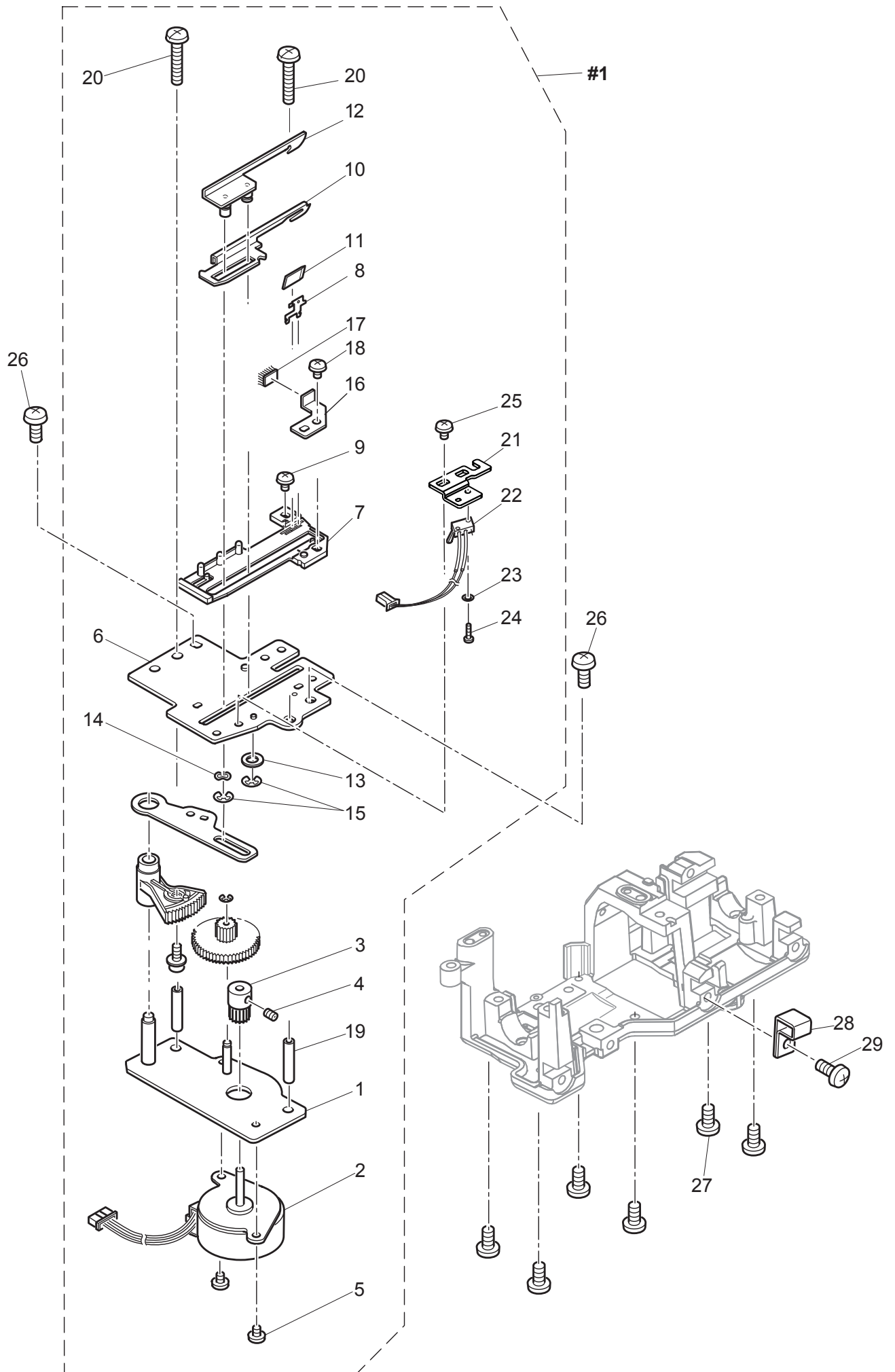


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001467	Hook Race Unit
#2	68002703	Lower Shaft Assy.
#3	68001659	Bobbin Holder Stopper Assy.
3	270 HP30113	Hook Race Assy.

NOT Available

1	68001392	Bed Unit Base
2	68002501	Position Pin for Needle Plate
4	68002869	Hook Race Shaft
5	68013455	Oil Wick (1)
6	68001472	Oil Wick (2)
7	68001474	Polyslider
8	68001475	Polyslider
9	68001856	Wave Washer
10	68001483	Magnet
11	68000153	Set Screw M4*4
12	68001596	Ball Bushing Holder (Left)
13	68001658	Ball Bushing Holder
14	68001191	Set Screw M4*8
15	68001660	Bobbin Holder Stopper Bracket
16	68001662	Bobbin Holder Stopper Spring
17	68001667	Bobbin Holder Stopper Spring Cover
18	68001366	Set Screw M2*3
19	68002502	Set Screw M4*6

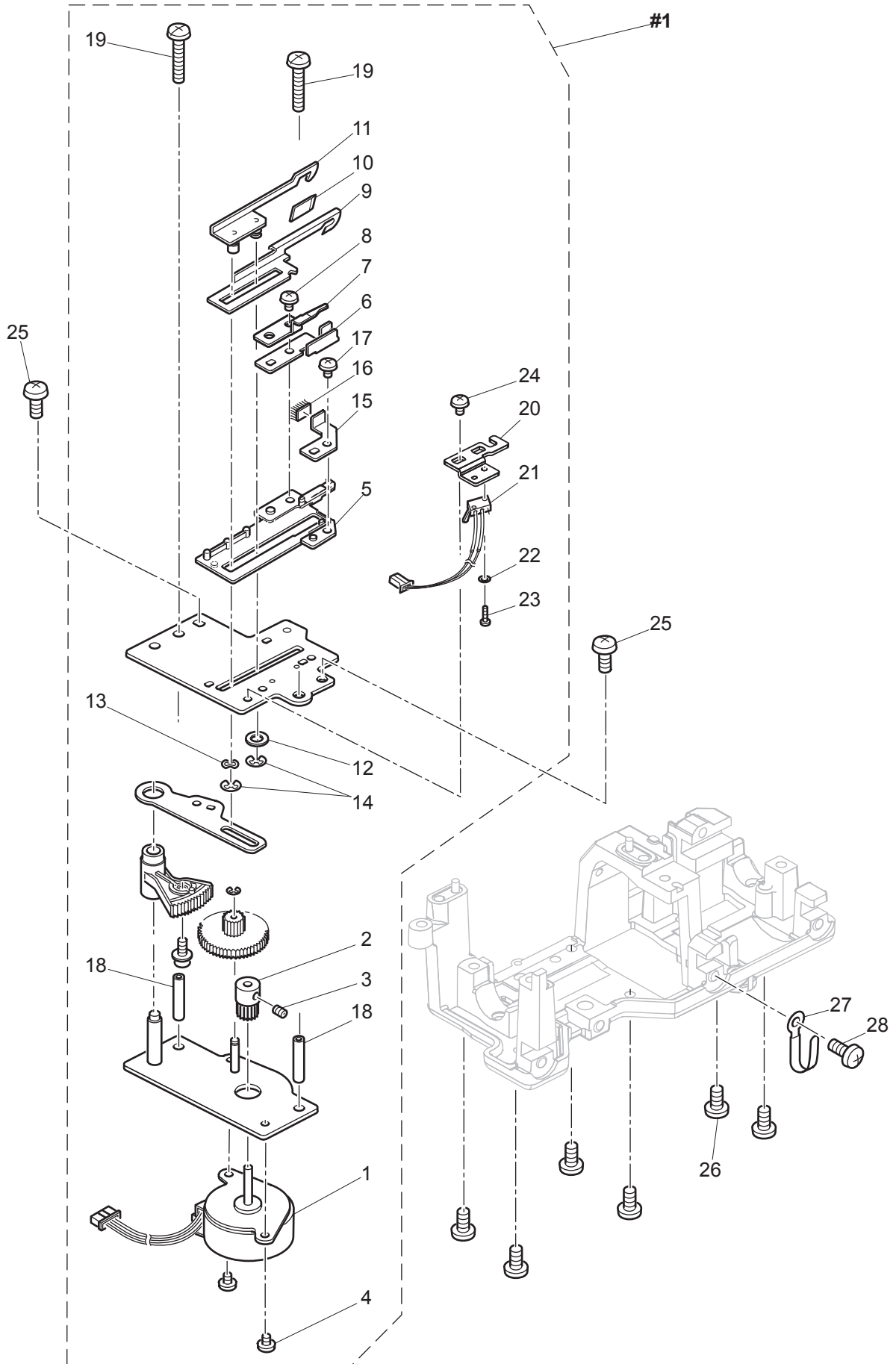


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002960	Thread Cutter Assy.
8	68005912	Thread Divider
10	68005911	Thread Catcher A
11	412423701	Thread Cutter
12	68005910	Thread Catcher B Assy.
22	68001411	Thread Cutter Switch Assy.

NOT Available

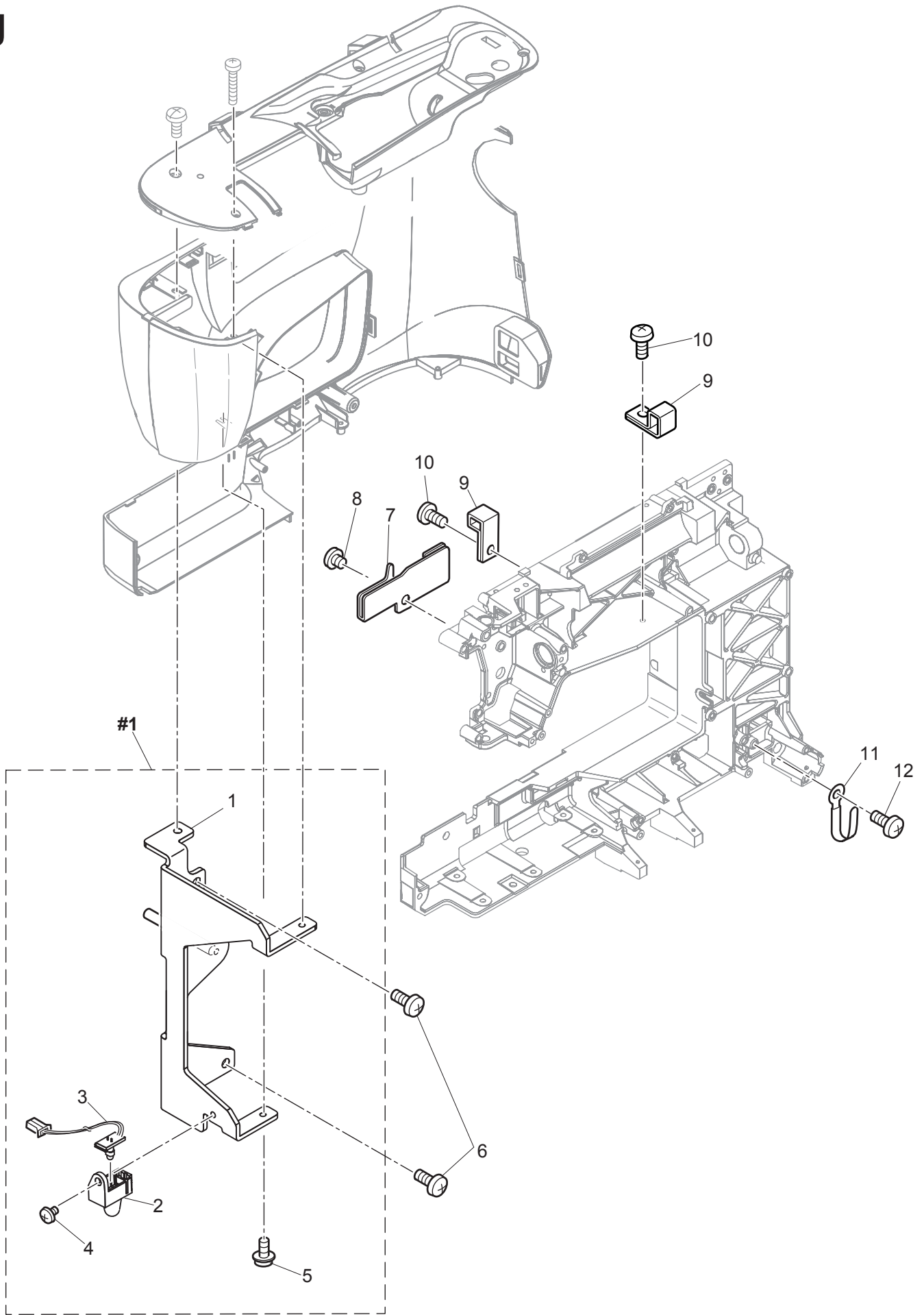
1	68013461	Thread Cutter Pulse Motor Bracket Assy.
2	68001346	Thread Cutter Pulse Motor
3	68001594	Pulse Motor Gear
4	68001597	Set Screw M3*3
5	68001598	Set Screw M3*3
6	68013464	Thread Cutter Bracket
7	68013465	Thread Cutter Holding Base
9	68001606	Set Screw M3*5
13	68001591	Washer
14	68001712	Wave Washer
15	68001592	Snap Ring
16	416826401	Thread Holding Bracket
17	416789901	Brush
18	68001606	Set Screw M3*5
19	68001387	Spacer
20	68001395	Set Screw M4*22
21	68001409	Thread Cutter Switch Bracket
23	416710401	Washer
24	68001731	Set Screw M1.7*6
25	68001598	Set Screw M3*3
26	68001191	Set Screw M4*8
27	68001191	Set Screw M4*8
28	68001228	Cord Holder
29	68001191	Set Screw M4*8



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001313	Thread Cutter Assy. Version 1 (Old Version)
10	412423701	Thread Cutter
21	68001411	Thread Cutter Switch Assy.

J

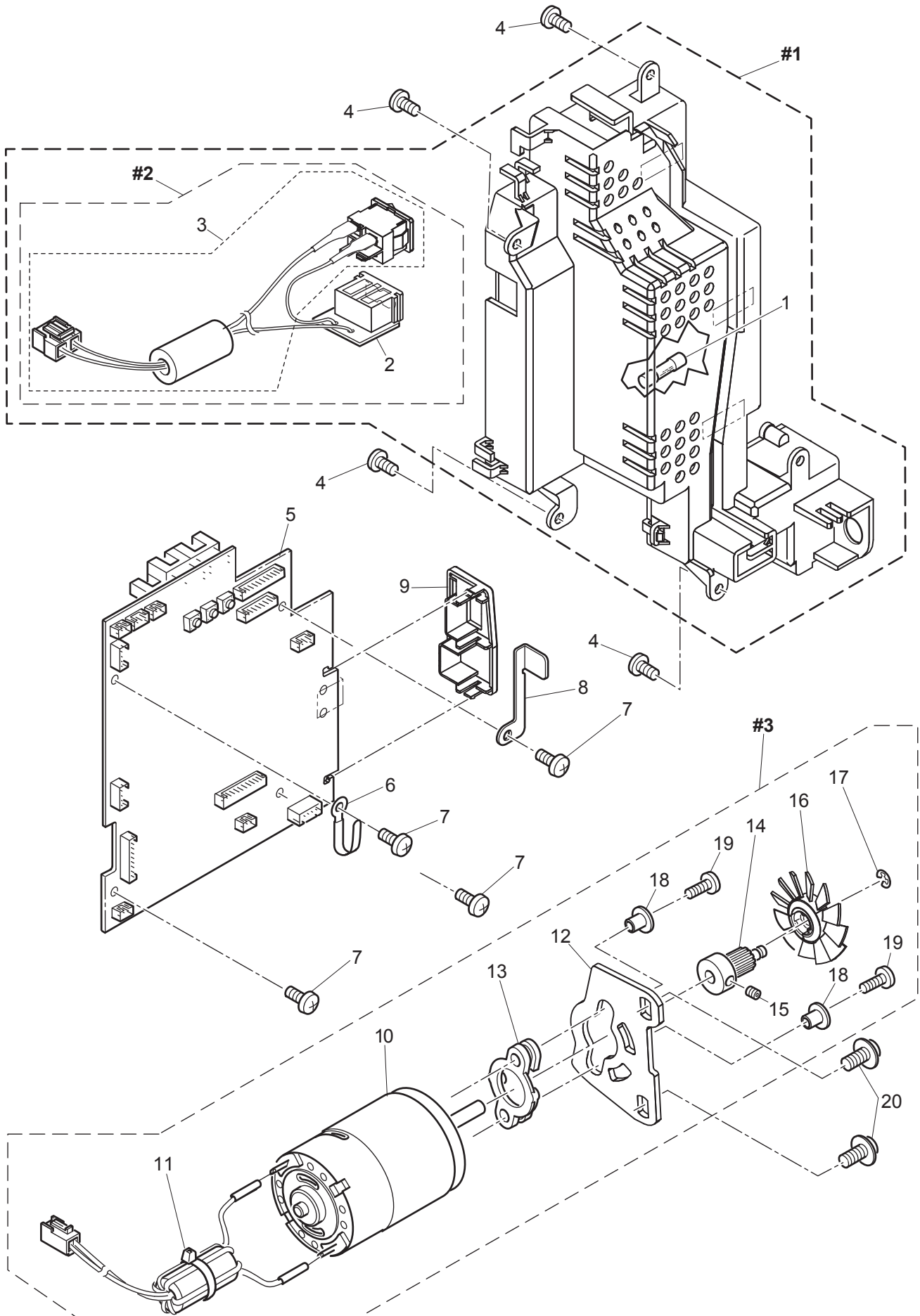


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
2	68001575	LED Light Cover (A)
3	68001764	LED Board Assy. (C)

NOT Available

#1	68002705	Face Plate Mount Bracket Unit
1	68002706	Face Plate Mount Bracket Assy.
4	68001606	Set Screw M3*5
5	68013466	Set Screw M3*6
6	68001191	Set Screw M4*8
7	68001700	Cable Clamp
8	68001701	Set Screw M4*4
9	68001228	Cord Holder
10	68001191	Set Screw M4*8
11	68001780	Coating Clip
12	68001191	Set Screw M4*8

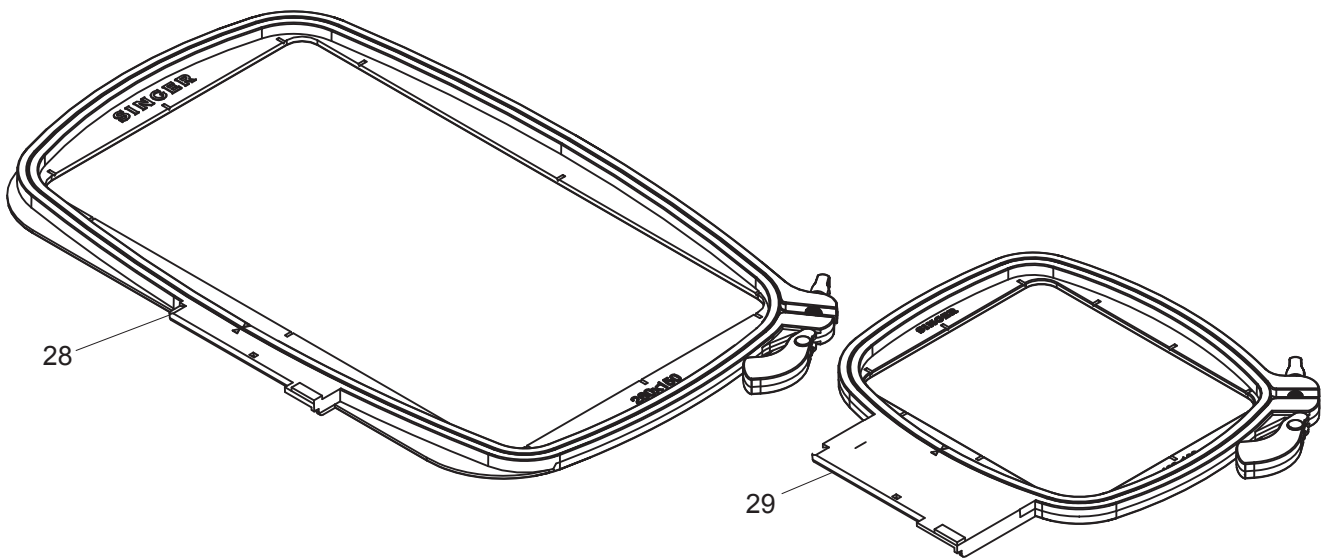
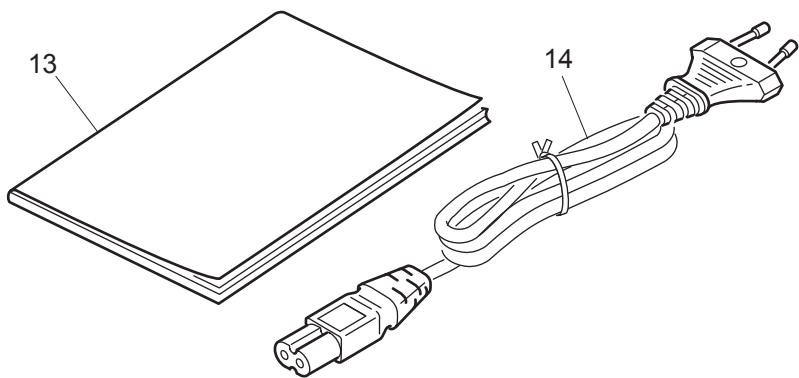
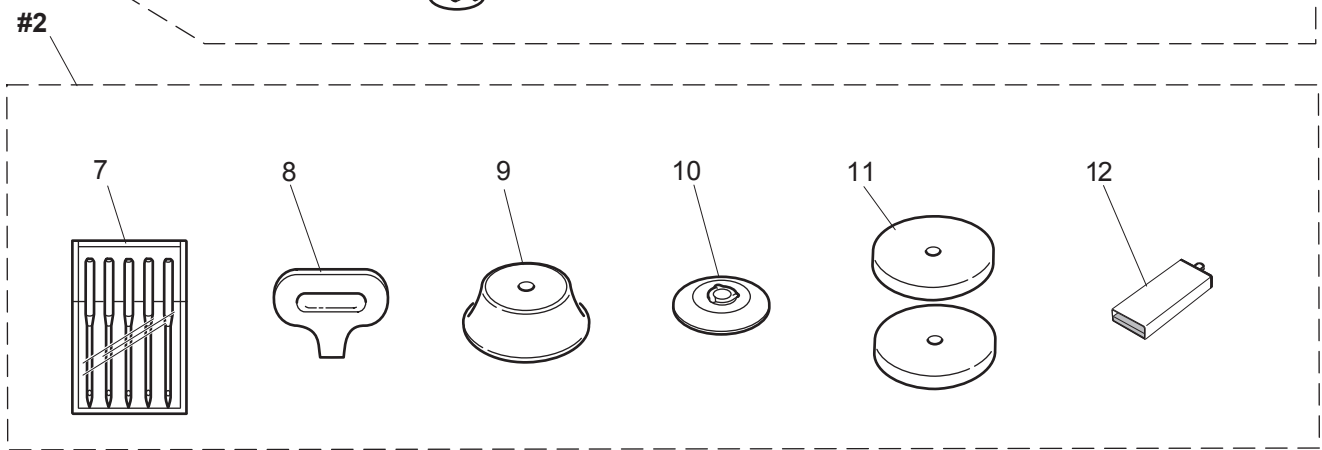
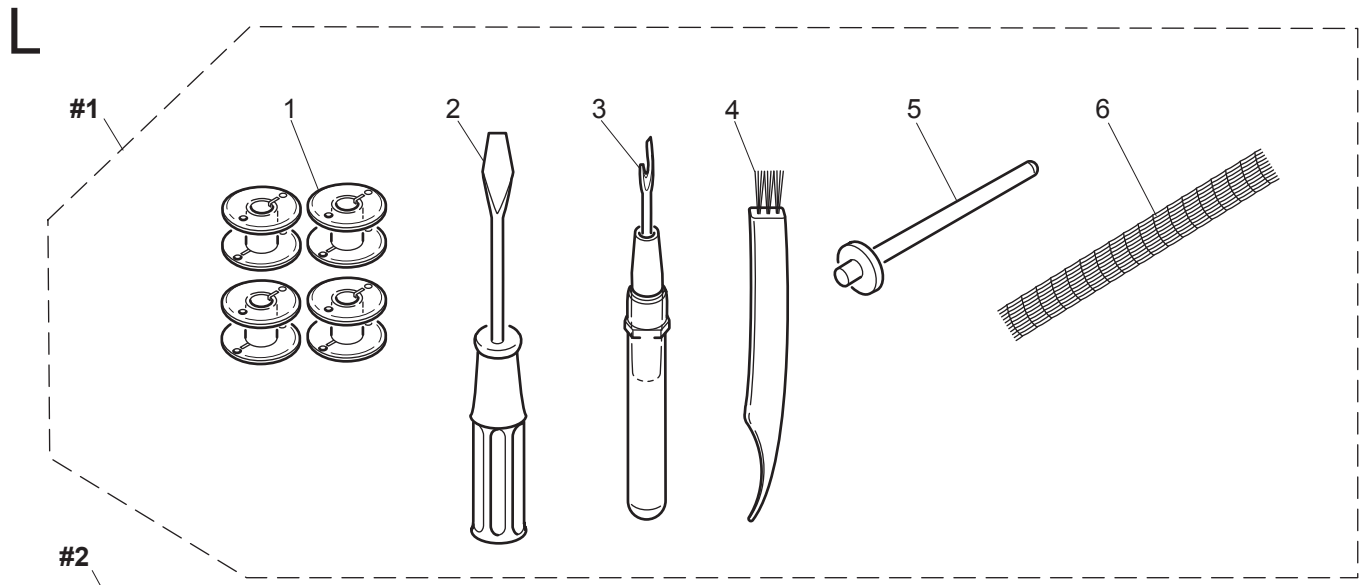


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002707	Power Circuit Unit
#2	68001768	Power Socket Assy.
#3	68001785	Motor Assy.
1	68001767	Fuse
5	68002708	CPU Board Assy.
8	416402301	Belt Support Plate
9	68002709	USB Connector Cover
16	270 HP32925	Motor Fan

NOT Available

2	68001769	AC Inlet Board Assy.
3	68001770	Power Switch Assy.
4	68001191	Set Screw M4*8
6	68001780	Coating Clip
7	68001191	Set Screw M4*8
10	416712101	Motor
11	68001787	DC Motor Harness Assy.
12	68001789	Motor Bracket
13	416712401	Rubber Cushion
14	416712601	Motor Pulley
15	68000153	Set Screw M4*4
17	68001592	Snap Ring
18	416712501	Motor Collar
19	416712701	Set Screw M4*10
20	416403001	Set Screw M5*10



Available parts

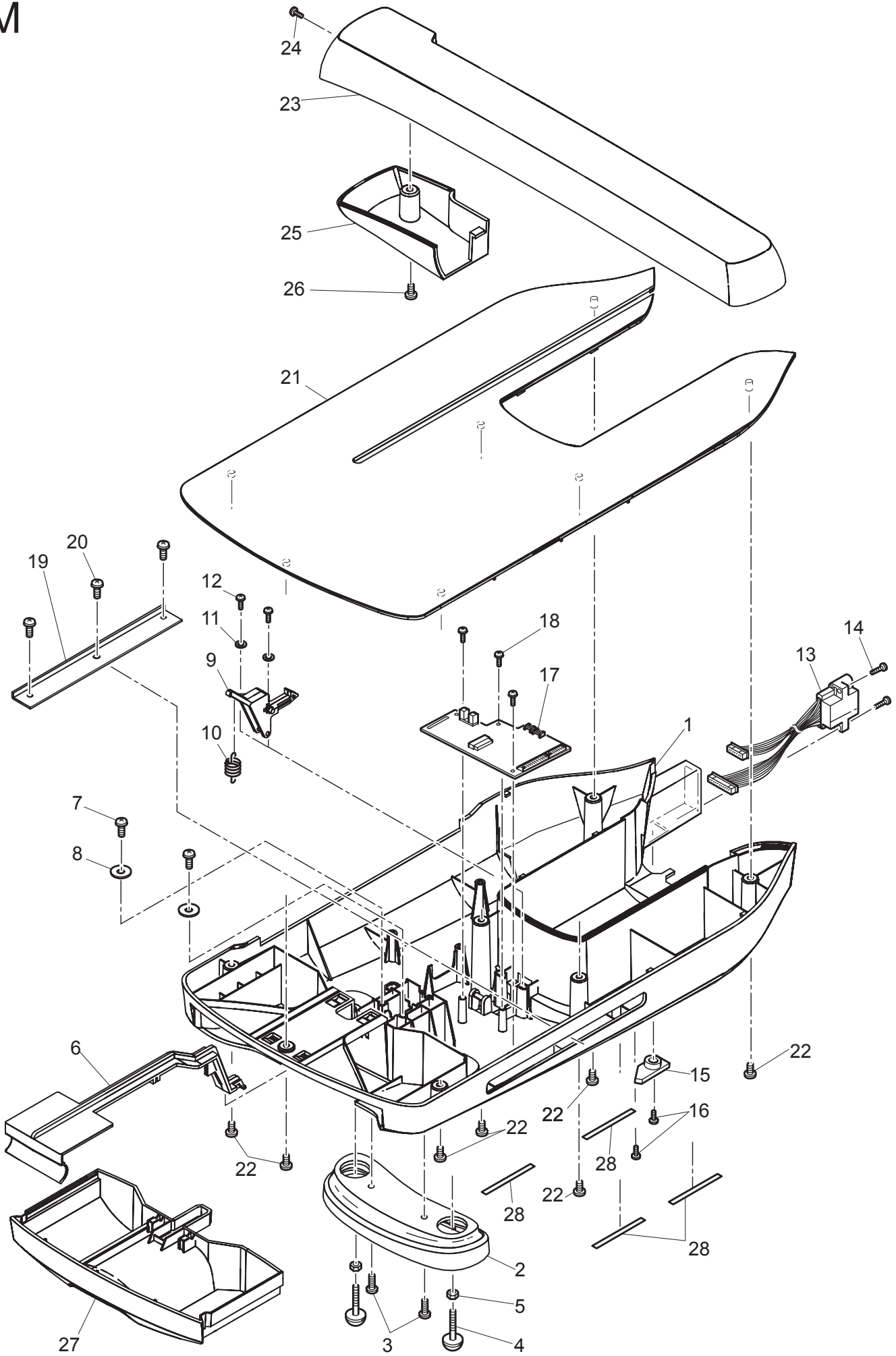


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002711	Accessory Kit A
1	68001389	Bobbin
2	68001823	Screw Driver
3	68001822	Stitch Ripper
4	68001824	Brush
5	68001820	Spool Pin
6	68001826	Spool Net
7	620098796	Needle Set
8	68001808	Screw Driver for Needle Plate
9	68001559	Thread Cap
10	68001821	Small Thread Cap
11	412610701	Felt
12	68002724	USB Memory Stick
14	412158002	Power Cord (UK)
	412157903	Power Cord (USA, CND, MEX)
	412157801	Power Cord (EU)
28	68002725	Hoop 260*150 (Assy.)
29	68002726	Hoop 100*100 (Assy.)

NOT Available

#2	68013471	Accessory Kit B
13		Instruction Manual
14		Power Cord (AUS)

M

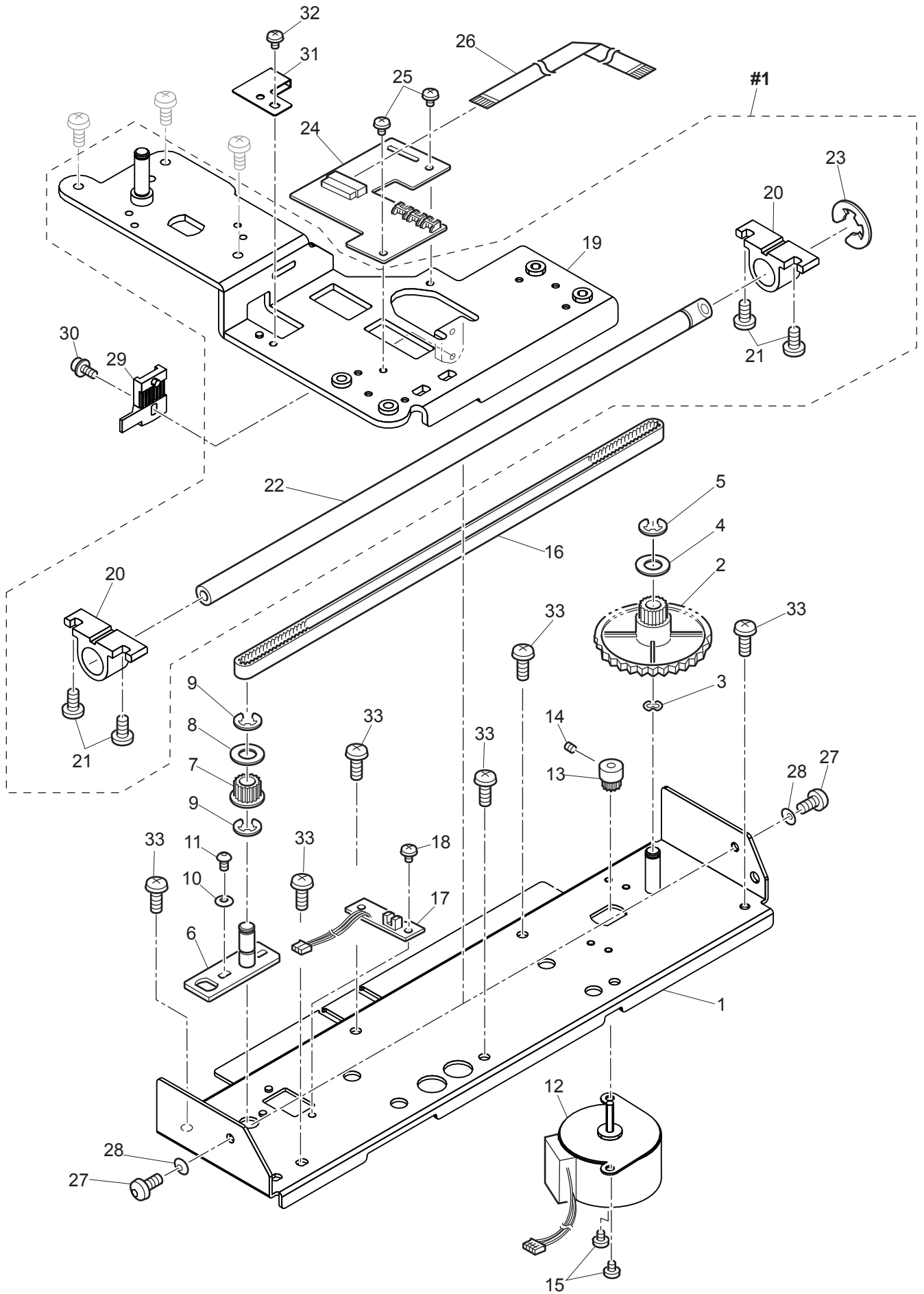


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68002712	X Base Cover
4	68001842	Rubber Foot Adjuster
6	68002714	Release Lever
9	68001839	Release Lever Hook
10	68001840	Release Lever Spring
13	68002716	Embroidery Unit Connector Assy
17	68001845	Relay Board (2) Assy.
19	68001853	Y Carriage Guide Plate
21	68002718	X Top Cover w/cloth
23	68002719	Y Carriage Cover A
25	68002720	Y Carriage Cover B

NOT Available

2	68002713	X Base Cover Foot
3	68001310	Set Screw PT M4*12
5	416786801	Nut
7	68001198	Set Screw PT M4*10
8	68002715	Washer
11	68001841	Washer
12	68001288	Set Screw PT M3*8
14	68001844	Set Screw PT M3*12
15	68002717	X Base Connector Cover
16	68001288	Set Screw PT M3*8
18	68001288	Set Screw PT M3*8
20	68001198	Set Screw PT M4*10
22	68001188	Set Screw PT M4*8
24	68001553	Set Screw M3*8
26	68001191	Set Screw M4*8
27	68002721	Drawer
28	68002543	Felt

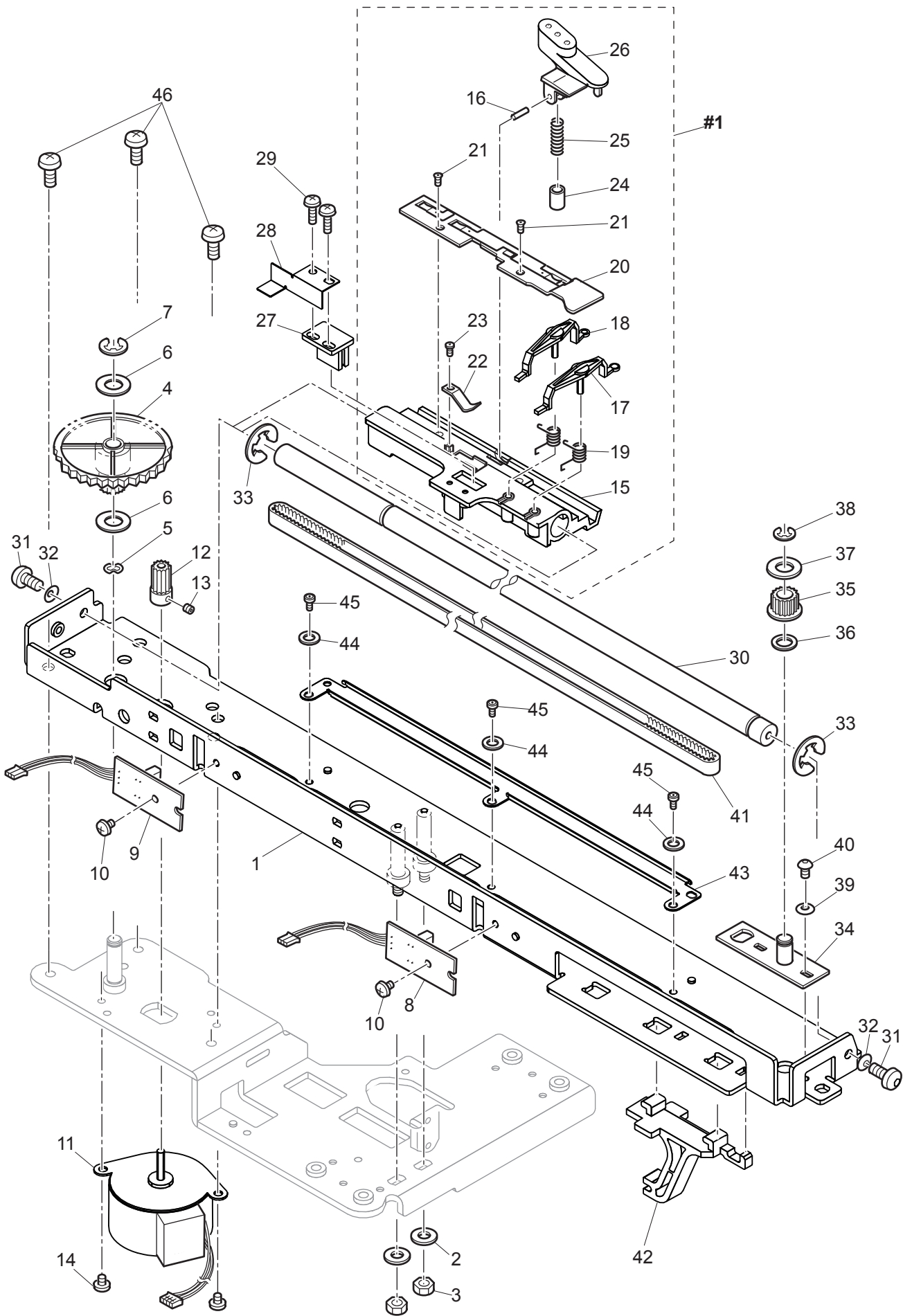


Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68001854	X Carriage Base
2	68001855	Drive Pulley
6	68001858	Tension Pulley Bracket Assy.
7	68001859	Tension Pulley
12	68001863	X Pulse Motor
13	68001864	Pulse Motor Gear
16	68001865	X Timing Belt
17	68001866	X Sensor Board Assy.
19	68001868	X Carrier Assy.
20	68001869	X Guide Shaft Follower
22	68001872	X Guide Shaft
24	68001870	Relay Board (1) Assy.
26	68001871	Flexible Flat Cable
29	68001875	X Belt Holder
31	68001878	X Harnes Holder

NOT Available

#1	68002841	X Carrier Unit
3	68001856	Wave Washer
4	68001857	Washer
5	68001400	Snap Ring
8	68001860	Washer
9	68001400	Snap Ring
10	68001861	Disc Spring Washer
11	68001862	Set Screw M3*5
14	68001493	Set Screw M3*3
15	68001598	Set Screw M3*3
18	68001606	Set Screw M3*5
21	68001191	Set Screw M4*8
23	68001874	Snap Ring
25	68001606	Set Screw M3*5
27	68002633	Set Screw M4*8
28	68002631	Spring Washer
30	68001876	Set Screw M3*8
32	68001598	Set Screw M3*3
33	68001198	Set Screw PT M4*10



Available parts

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	413026701	Y Carrier Assy.
1	68001221	Y Carriage Base Assy.
4	68001855	Drive Pulley
8	68001309	Hoop Sensor Board Assy.
9	68001427	Y Sensor Board Assy.
11	68001428	Y Pulse Motor
12	68001431	Pulse Motor Gear
15	413026801	Y Carrier
17	412749801	Y Carrier Sensor Arm (A)
19	412555701	Sensor Arm Spring
20	413026901	Y Carrier Panel Assy.
21	411967306	Set Screw
24	412590003	Sleeve
25	412526601	Hoop Stable Spring
26	413030201	Y Carrier Ratch
27	68001788	Y Belt Holder
28	68001791	Y Carrier Shield Plate
30	68001792	Y Guide Shaft
34	68001794	Y Tension Pulley Bracket Assy.
35	68001859	Tension Pulley
41	68001797	Y Timing Belt
42	68002842	Y Carriage Guide
43	68001799	Y Carrier Guide

NOT Available

2	68001297	Washer
3	416786801	Nut
5	68001856	Wave Washer
6	68001857	Washer
7	68001400	Snap Ring
10	68001606	Set Screw M3*5
13	68001771	Set Screw M3*2.5
14	68001773	Set Screw M3*4
16	68013784	Needle Bearing Pin
18	412525402	Y Carrier Sensor Arm (B)
22	68014603	Y Carrier Spring
23	68014773	Set Screw
29	68001288	Set Screw PT M3*8
31	68002633	Set Screw M4*8
32	68002631	Spring Washer
33	68001793	Snap Ring
36	416705201	Polyslider
37	68001795	Washer
38	416402801	Snap Ring
39	68001861	Disc Spring Washer
40	68001862	Set Screw M3*5
44	68001841	Washer
45	68001805	Set Screw M3*3
46	68001191	Set Screw M4*8