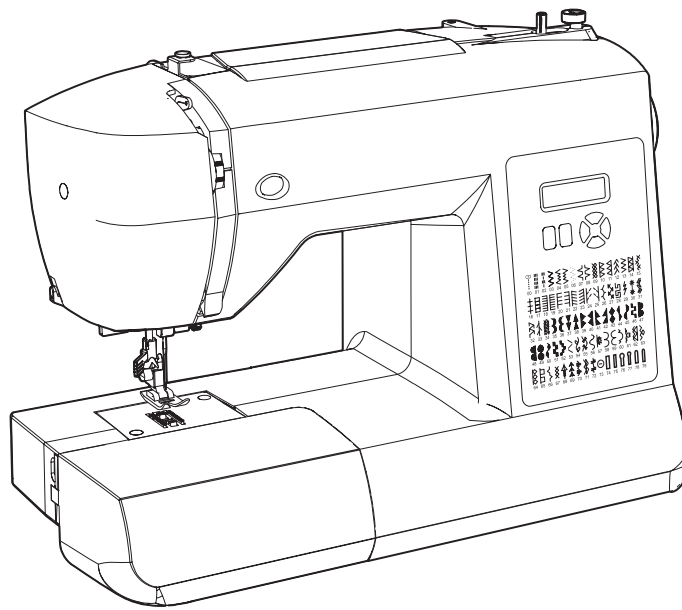




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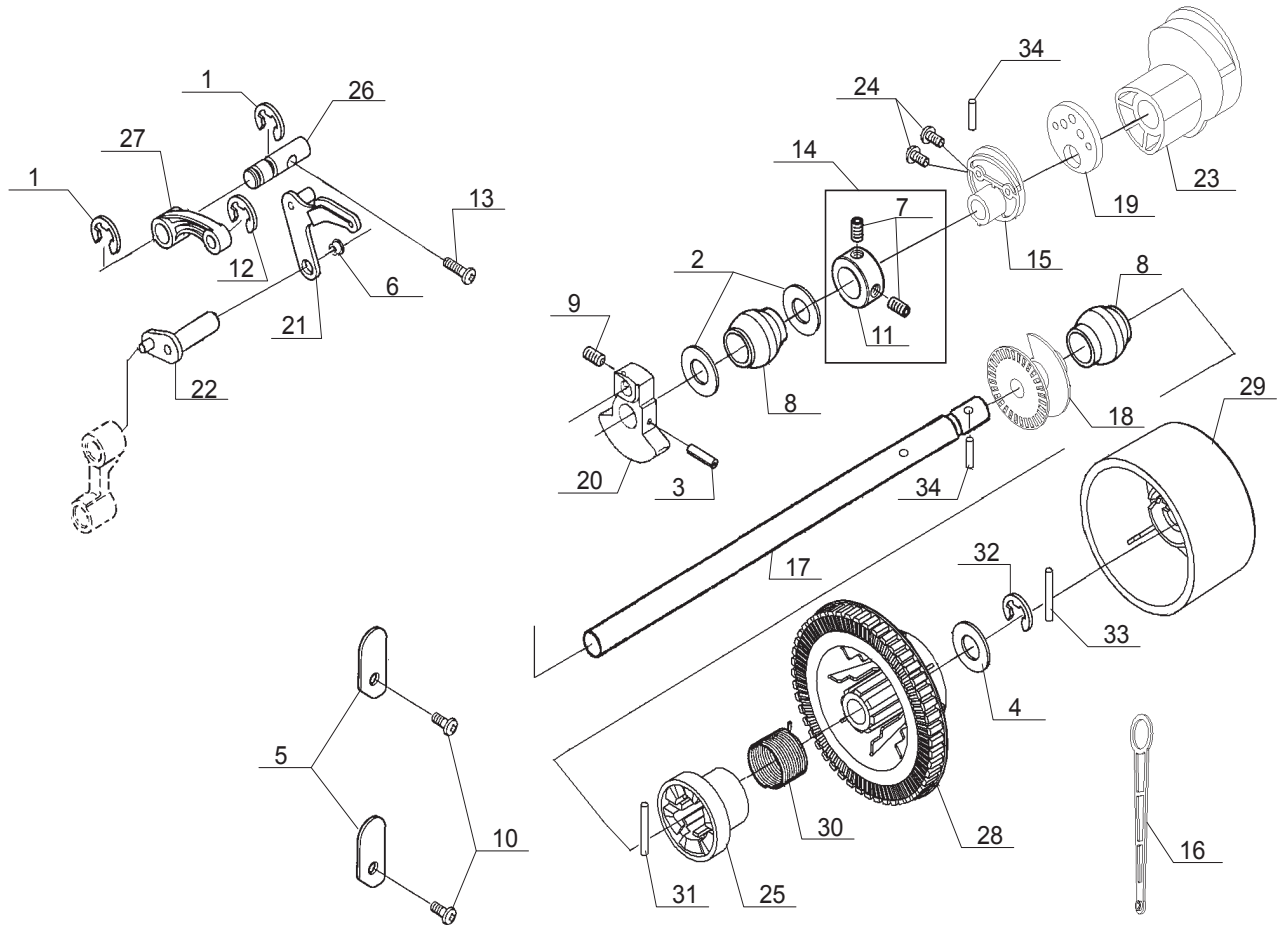
6160, 6180, 6199,  
5500, 5560, 1080S



Liste de pièces  
Lista de Piezas  
Parts List

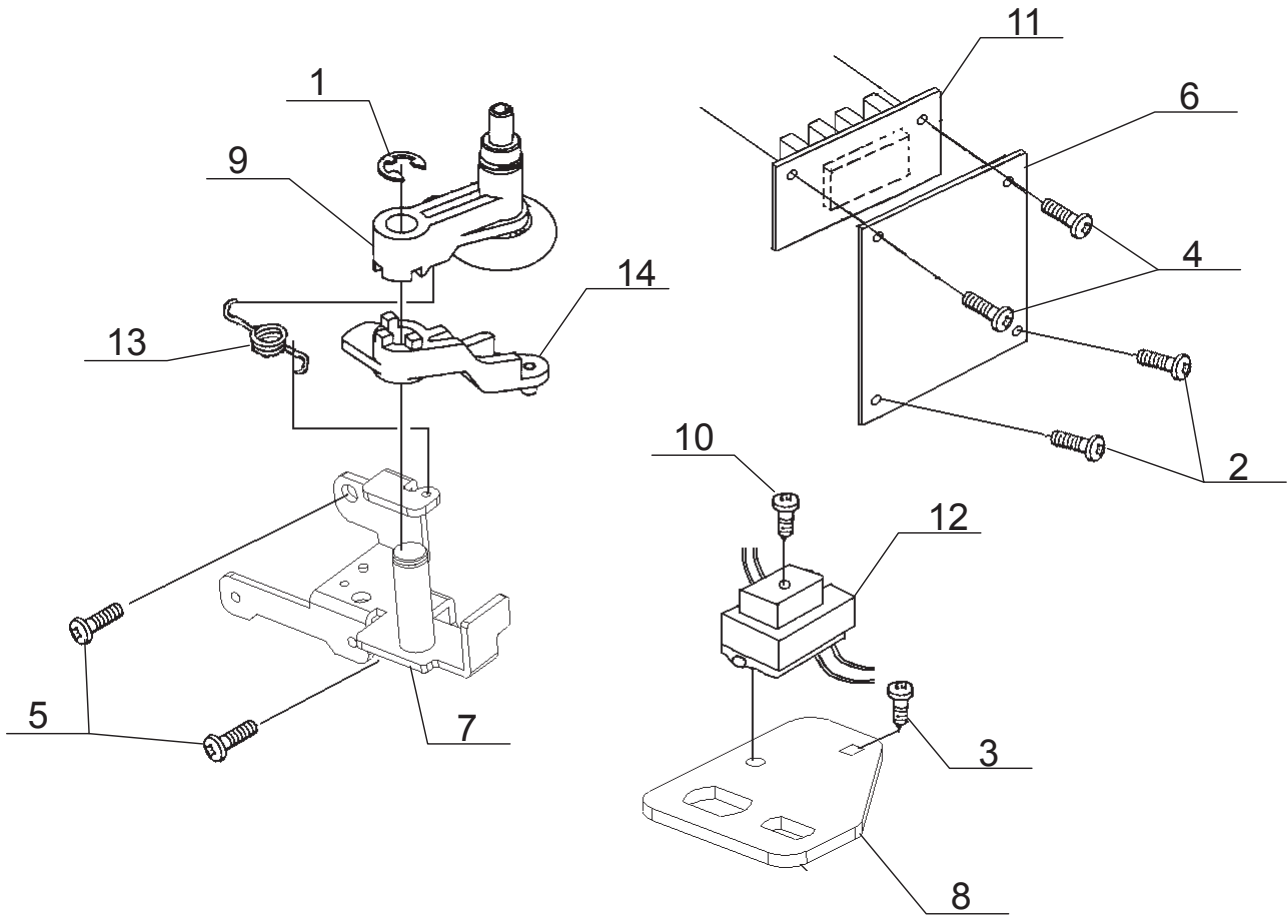
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A



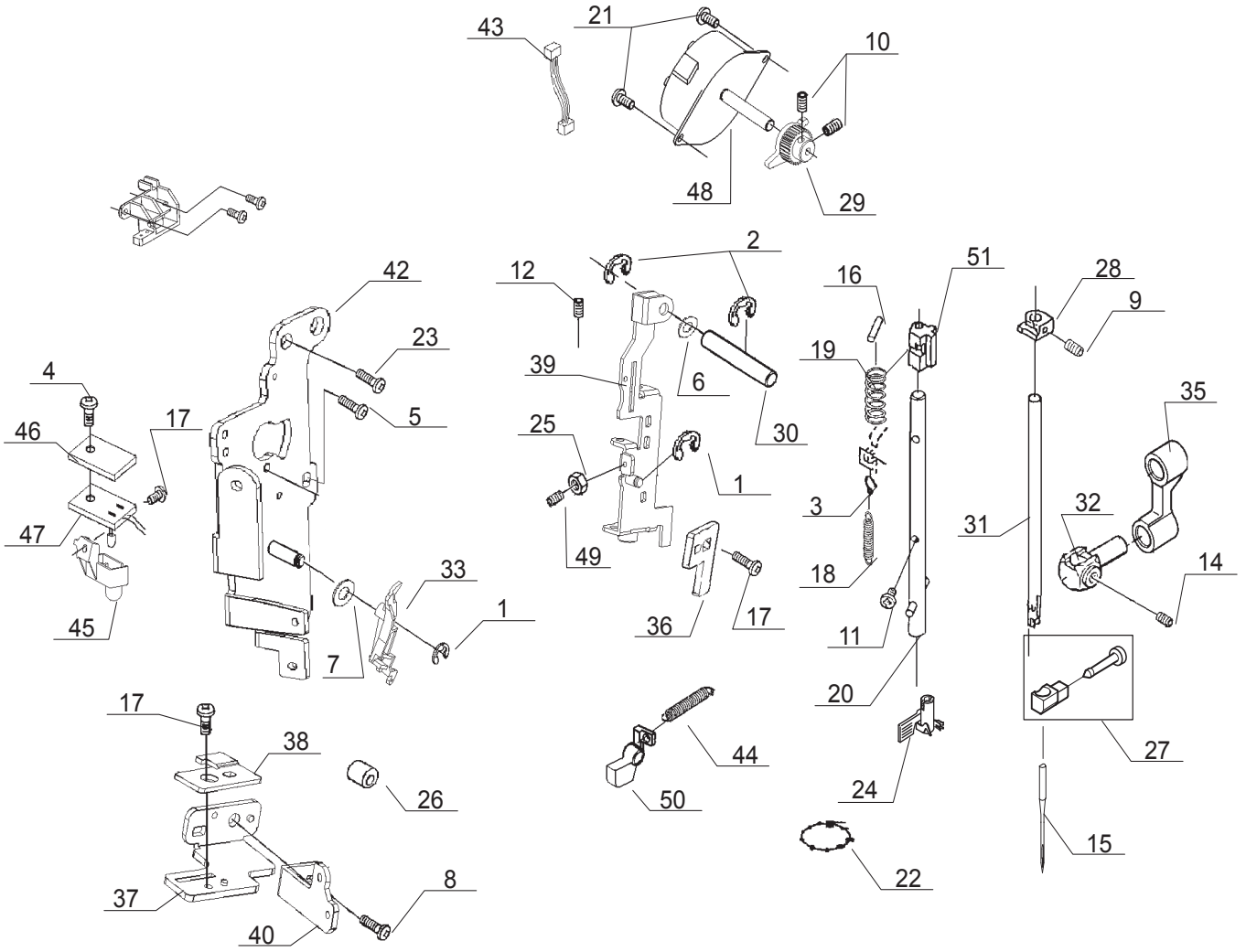
Pos	Part Number	Description
6	270 066437	BUSH
21	68003230	TAKE UP/SHAFT SET
22	416460101	CRANK SHAFT

B



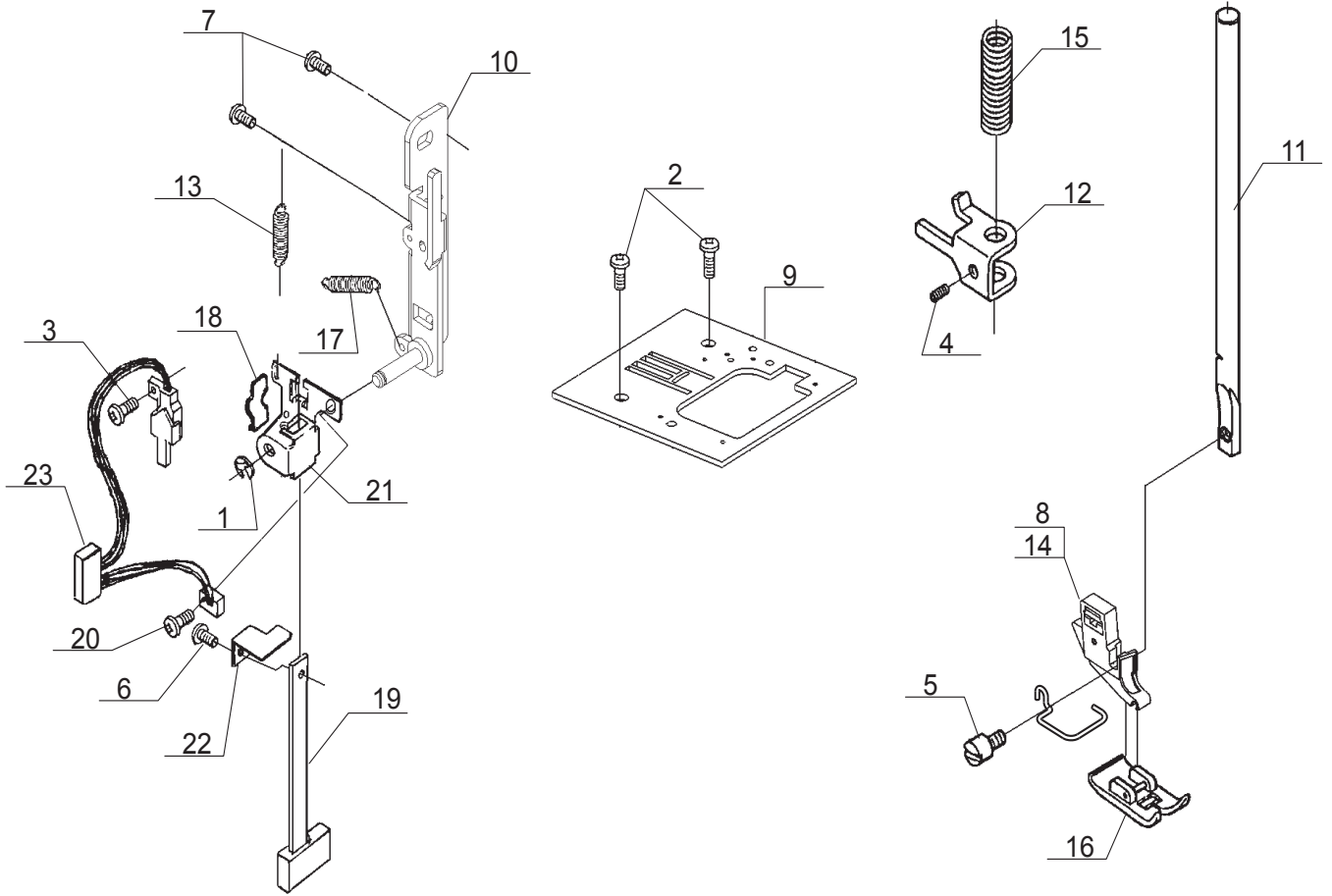
<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
9	416461201	BOBBIN WINDER ASSY
11	416461301	PHOTO SENSOR CIRCUIT BOARD
12	416461401	SWITCH HARNESS

C



Pos	Part Number	Description
15	N353364000EXP	NEEDLE (6199, 5560, 5500, 6180, 6160, 5400)
24	270 077421	THREADER ASSEMBLY
27	416487801	NEEDLE CLAMP SET
32	416461801	NEEDLE BAR CRANK
47	270 087502	LED LIGHT CIRCUIT BOARD

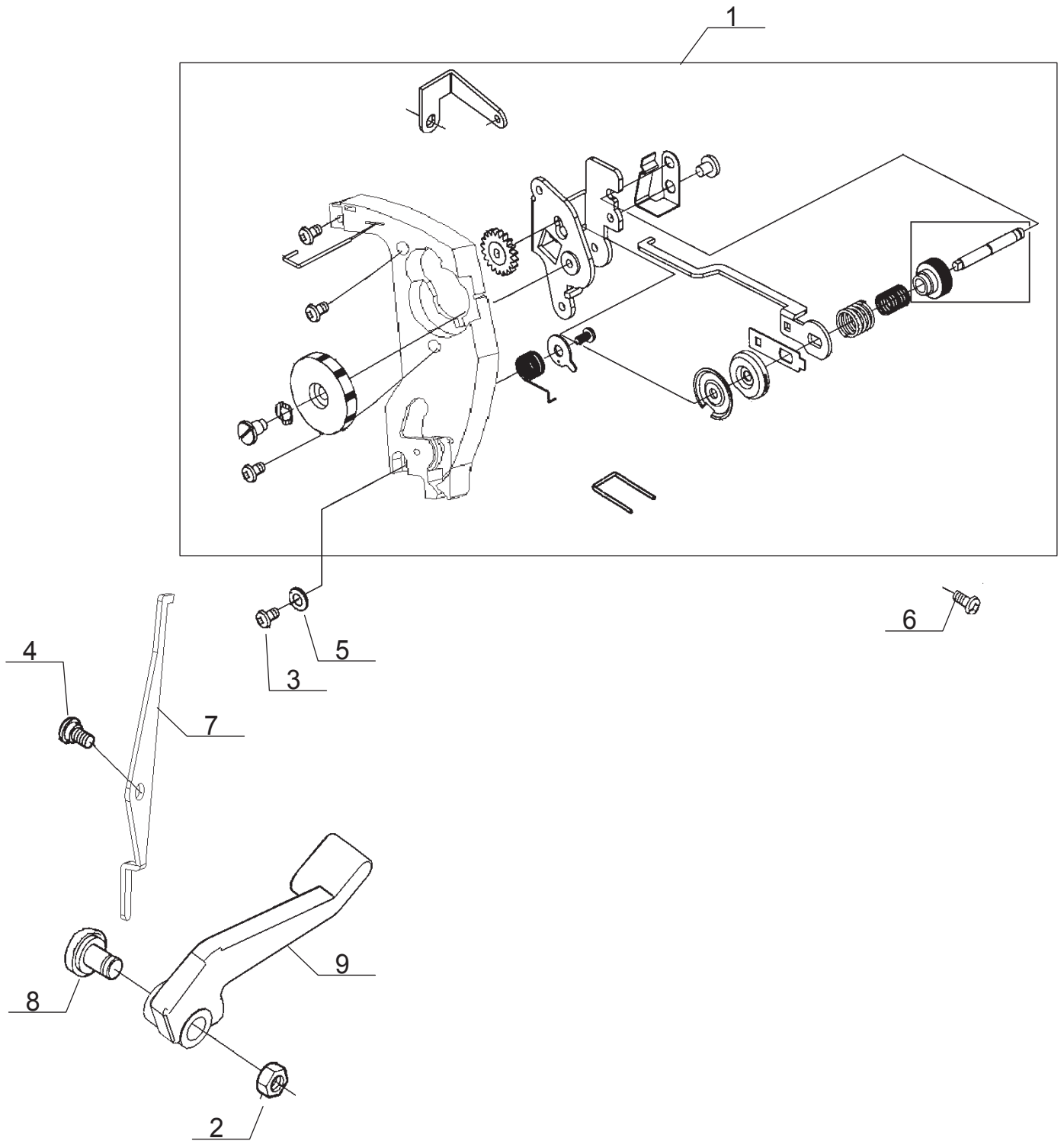
# D





<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
8	270 076250	PRESSER FOOT HOLDER (5560, 5500, 6160, 5400)
9	416462201	NEEDLE PLATE
16	416474001	ZIGZAG PRESSER FOOT

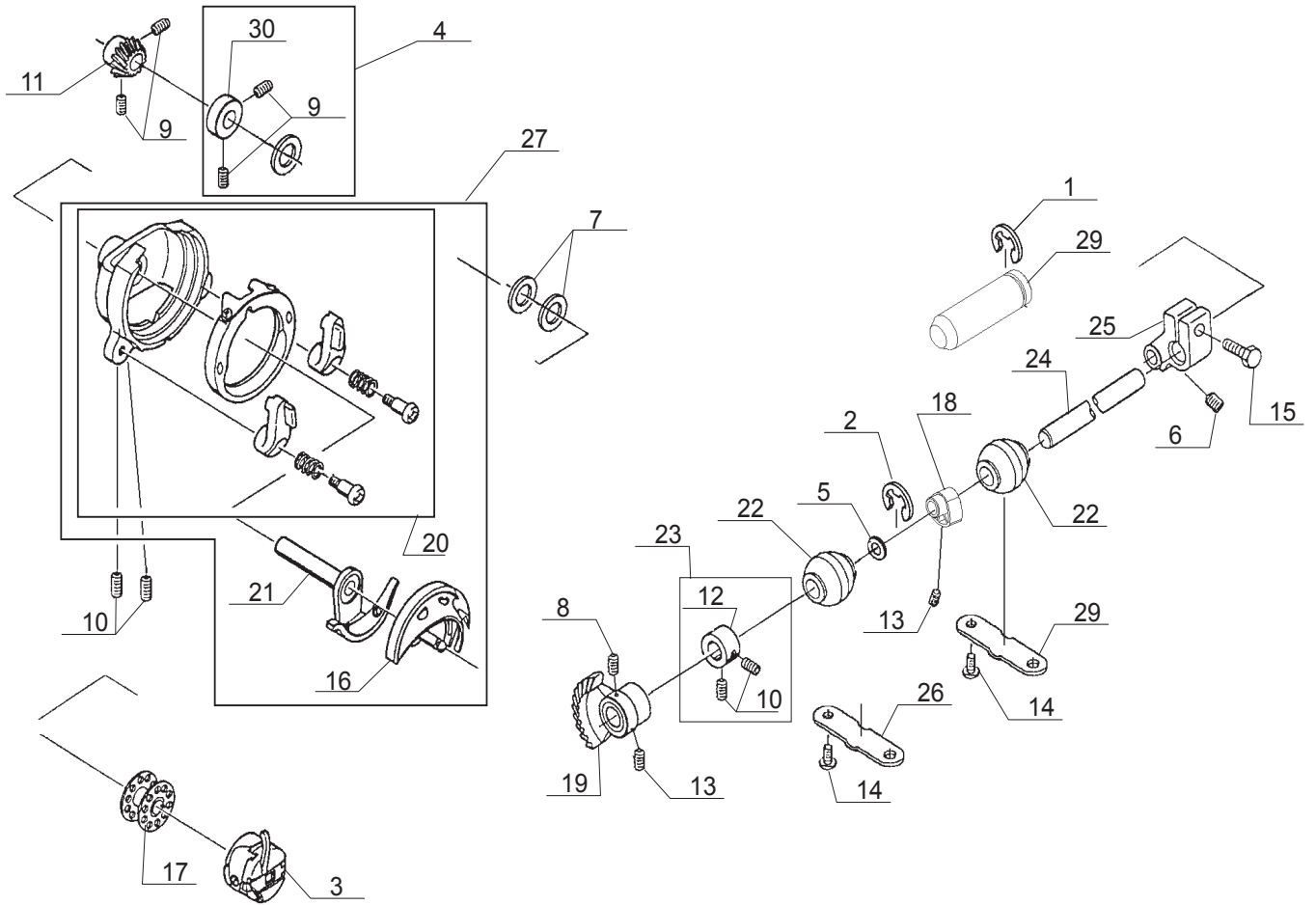
E



Pos	Part Number	Description
1	416462701	THREAD GUIDE PLATE UNIT (6199, 5500, 6180, 6160, 5400)

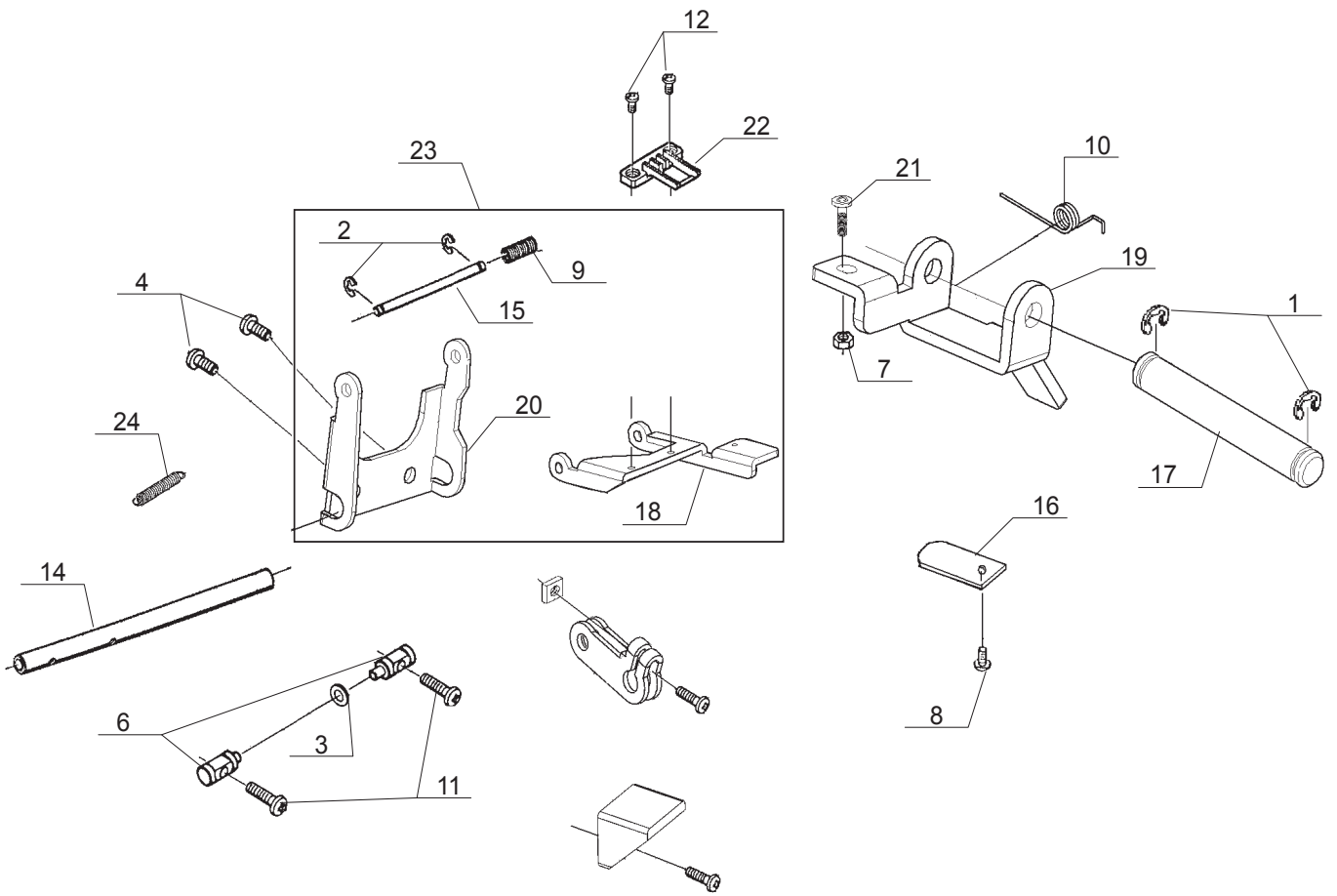
E

# F



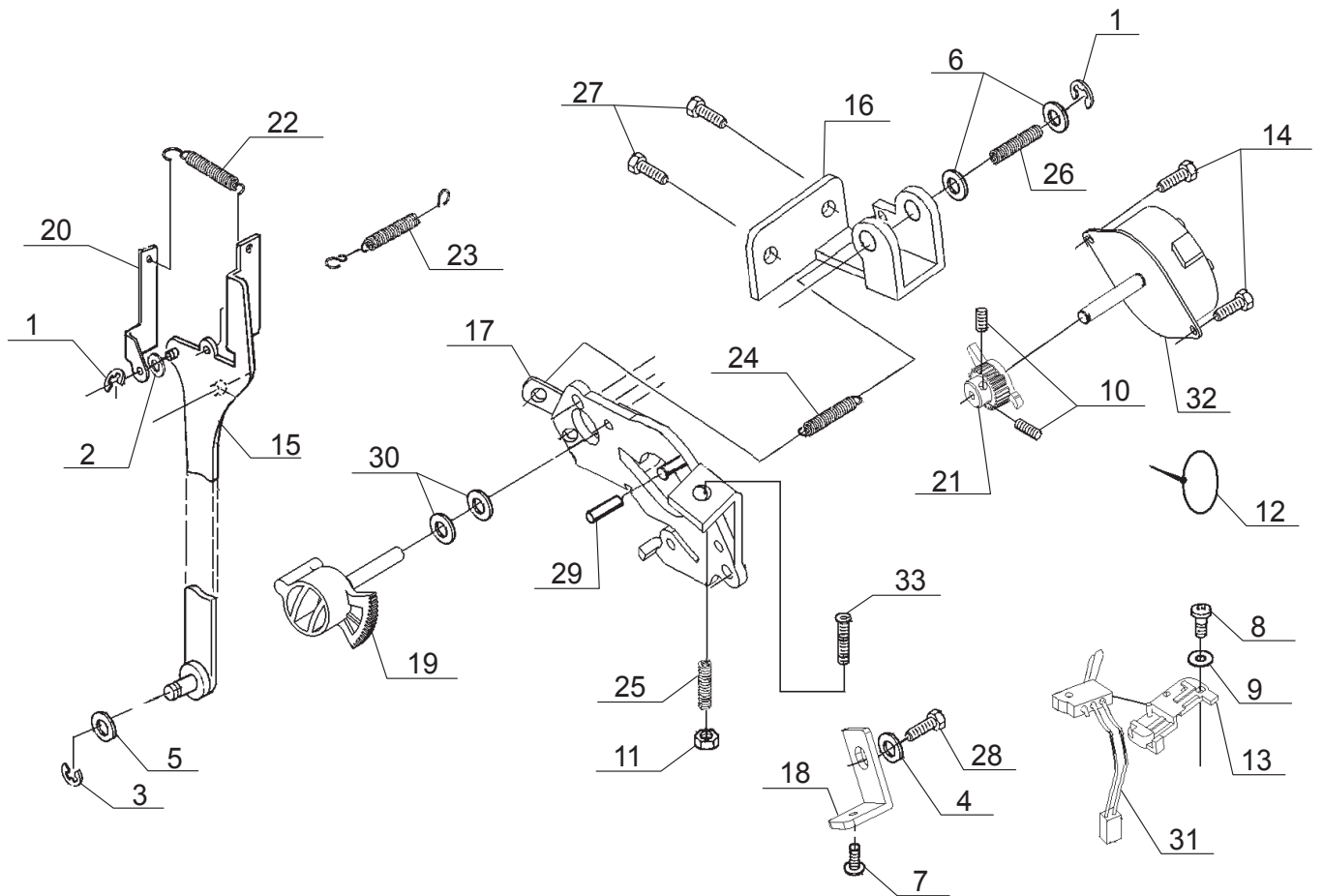
<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
3	270 047910	BOBBIN CASE
16	270 074097	SHUTTLE HOOK
17	416534101	BOBBIN

# G



<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
22	416536001	FEED-DOG VERSION 1
22	68004469	FEED-DOG VERSION 2

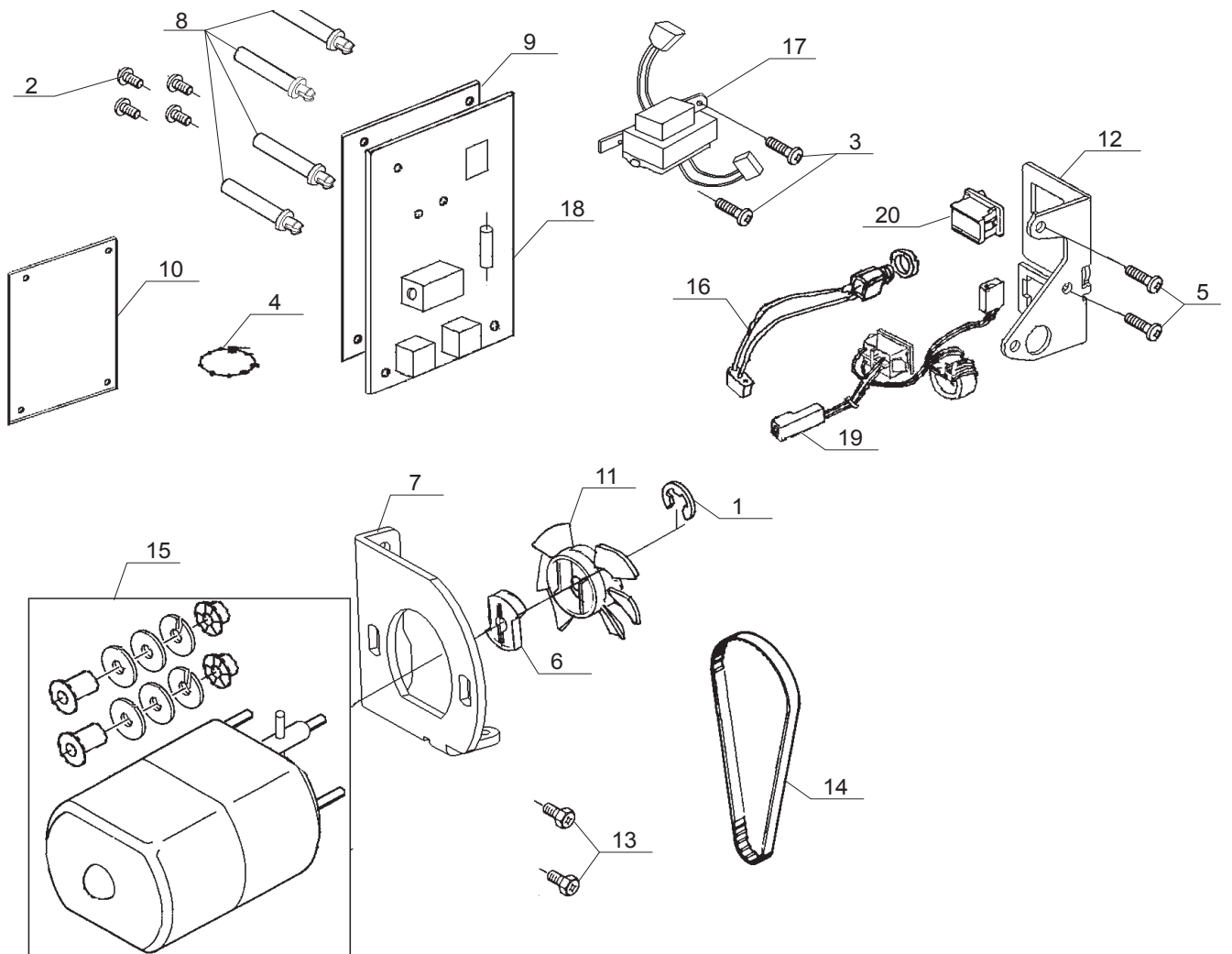
# H



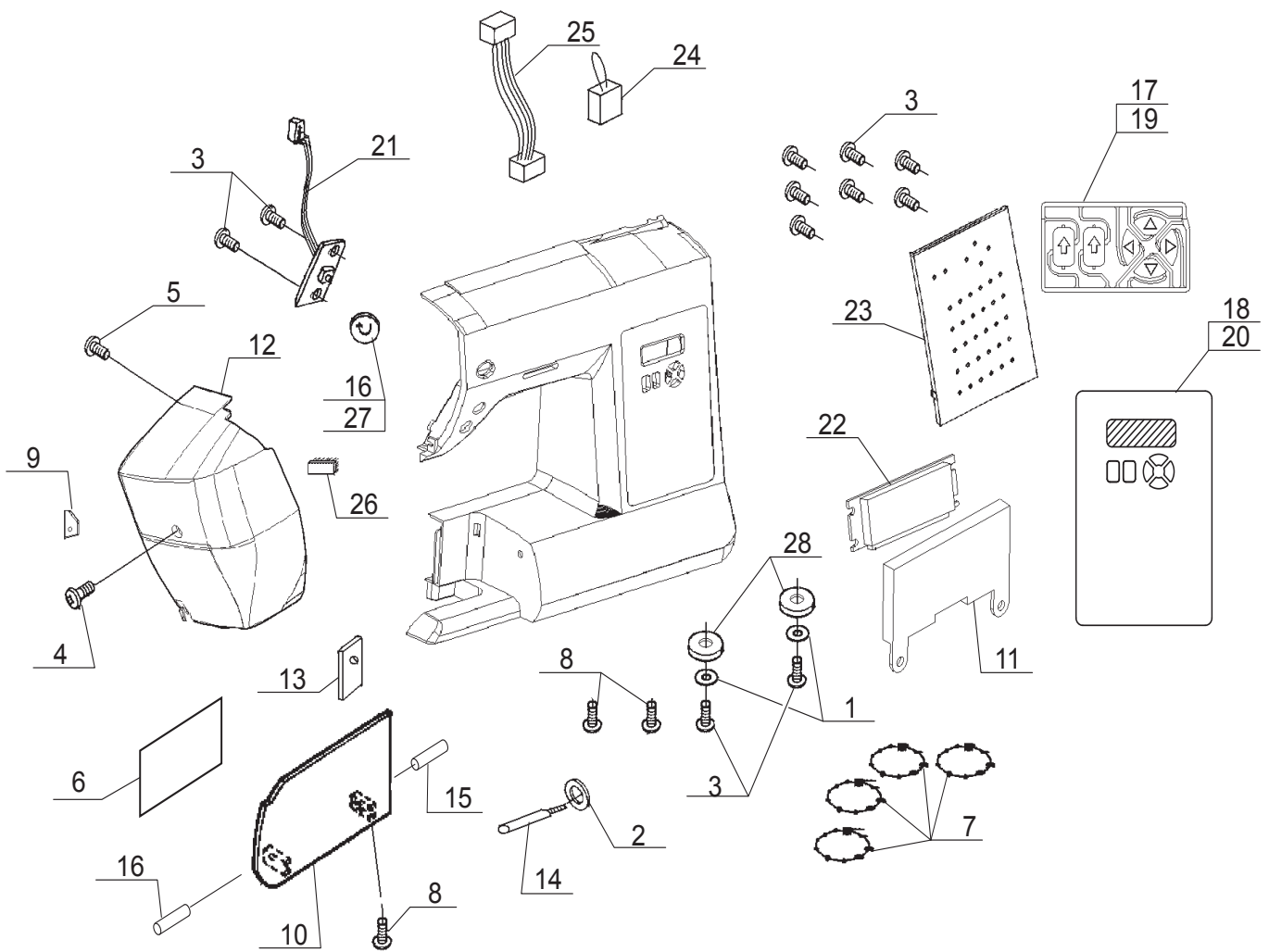


<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
31	416463101	SWITCH HARNESS

H



<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
15	416539901	MAIN MOTOR (120V)
15	416474101	MAIN MOTOR (230V)
14	270 087263	DRIVING BELT
18	416512301	CIRCUIT BOARD (120V)
18	270 087553	CIRCUIT BOARD (230V)
19	68004719	POWER SWITCH CORD ASSY (120V)
19	68004720	POWER SWITCH CORD ASSY (230V)



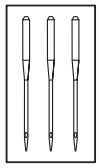
Pos   Part Number   Description

J

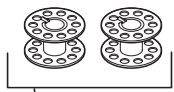
N/A



<u>Pos</u>	<u>Part Number</u>	<u>Description</u>
10	416538001	SPOOL PIN BASE
15	416492601	SPOOL PIN



2, 9



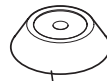
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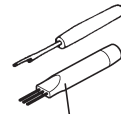
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6



7



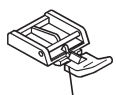
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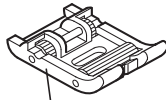
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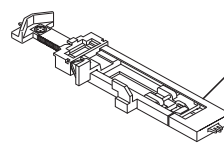
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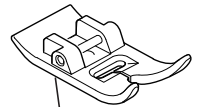
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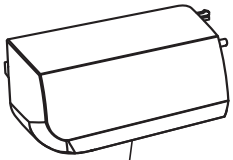
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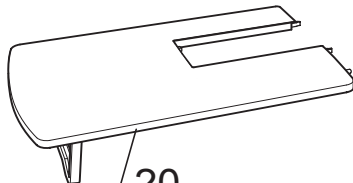
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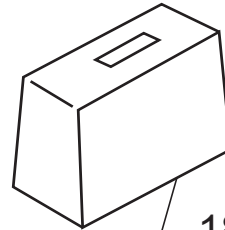
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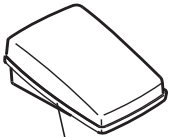
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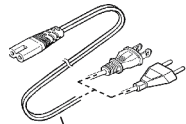
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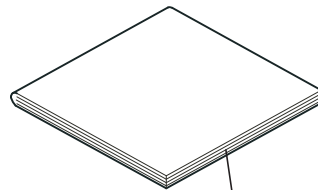
18, 19



16, 17



21, 22, 23, 24,  
25, 26, 27, 28



40



Pos	Part Number	Description
1	68004083	SPOOL PIN
2		NEEDLE SET (6199, 5560, 5500, 6180, 6160, 5400)
3	416534101	BOBBIN
4	416437001	ZIPPER FOOT
5	270 076292	ROLLER FOOT (6199, 6180, 1080s)
6	68004084	SPOOL PIN DISC
7	68004085	SPOOL PIN CAP
8	68004086	LARGE SCREW DRIVER
9		NEEDLE SET (1080s)
10	416474401	ACC.BOX (6199, 6180, 1080s, 6160)
11		DARNING PLATE
12	416531001	ACC.BOX (Purple)
13	416541801	ACC.BOX (Green)
14	416465601	BUTTONHOLE FOOT
15	416436401	BUTTONHOLE OPENER / BRUSH
16	416436101	FOOT CONTROL 120V
17		FOOT CONTROL (Korea)
18		SOFT COVER (6180, 1080s, 6160, 5400)
19		HARD COVER (6199, 5560, 5500)
20		EXTENSION TABLE (6199, 5560, 5500, 6180, 1080s)
21	412157801	POWER CORD / 230V
22	416464901	POWER CORD / 120V
38		PRESSER FOOT (1080s)
39	68004118	SEW EASY FOOT (5560)
40	471027147	USER GUIDE ENG/SPA/FRE (5560)