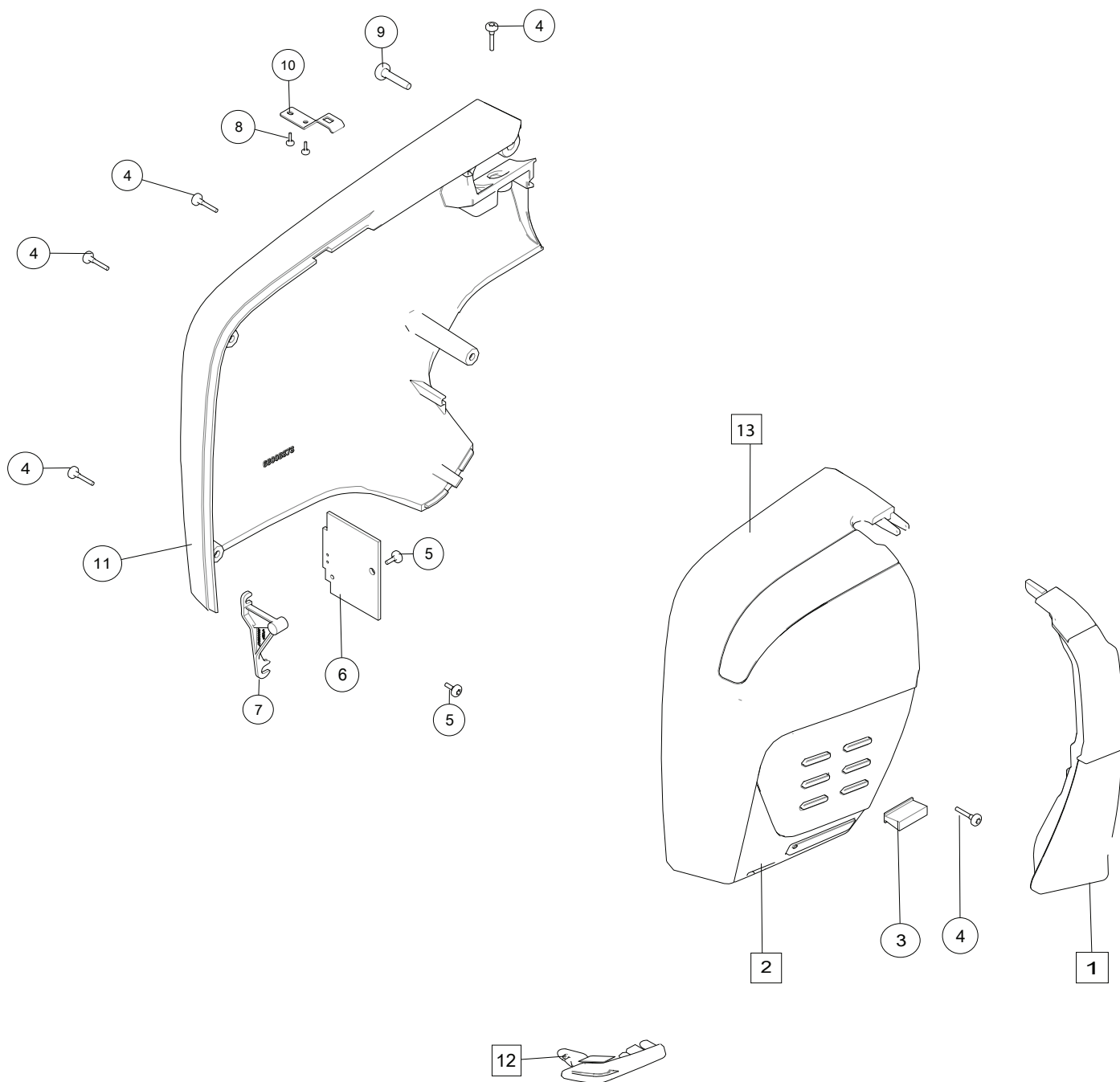


Parts list

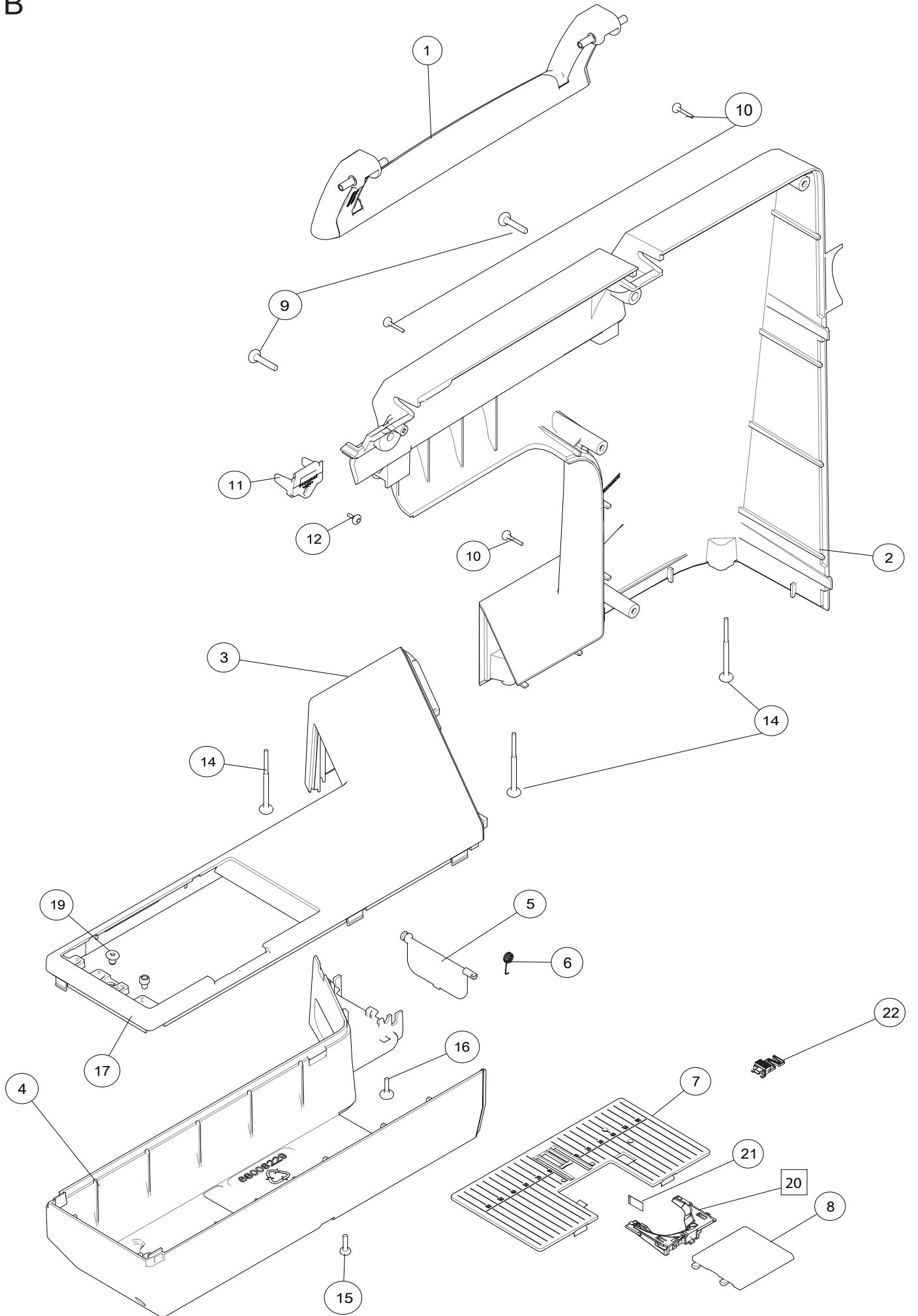
Epic 980Q

A



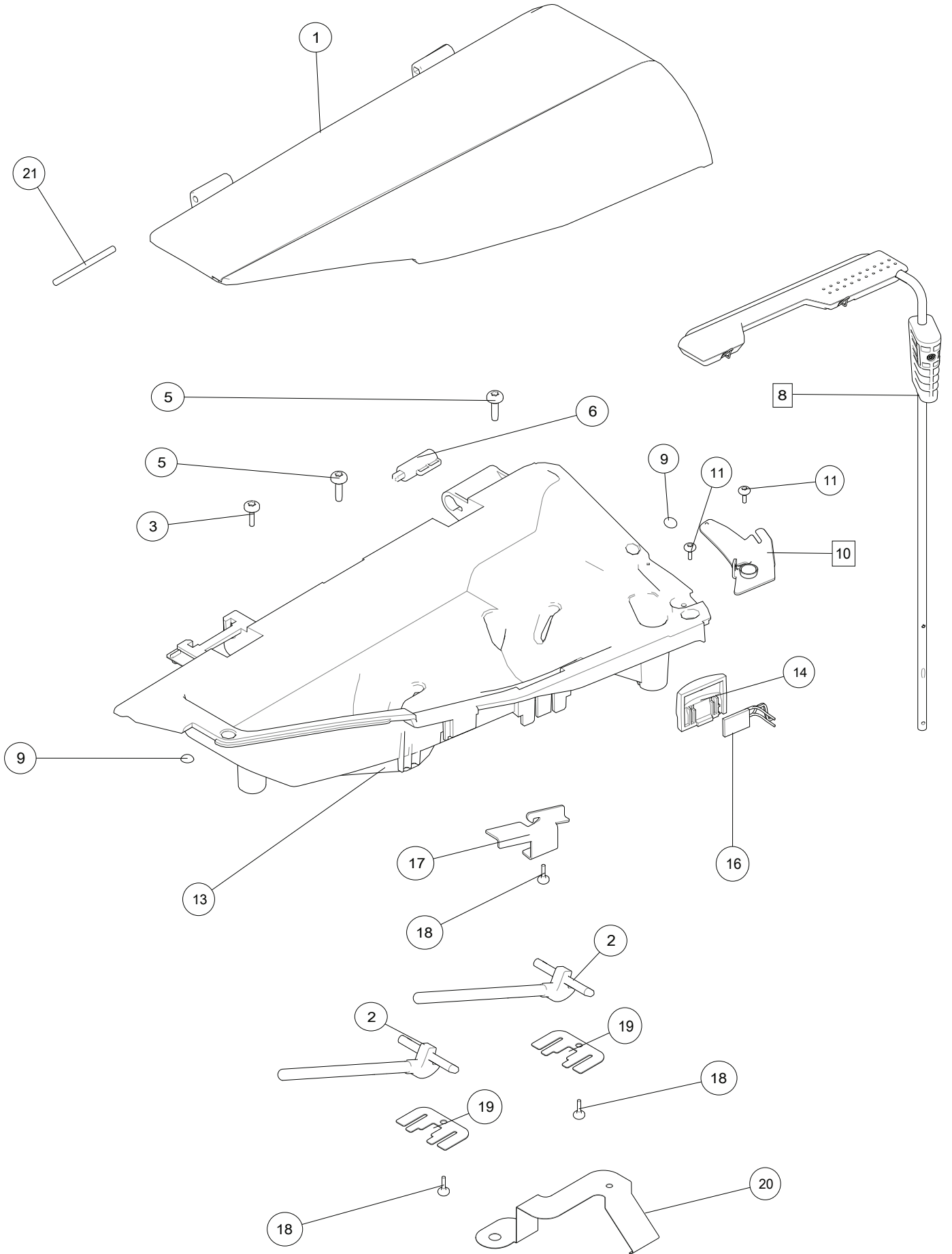
1	68003741	Cover CSU Cpl
2	68000014	Keyboard Cpl Sewing Head
3	68002540	Pile Seal
4	411966803	Screw PT 3x12 FZB
5	411966828	Screw PT 3x6 FZB
6	68001620	Accessory Connector Board Cpl
7	68003547	Holder Connector Board
8	411966823	Screw PT 1,8x5 FZB
9	412056007	Screw TT M4x16
10	68008127	Plate spring
11	68018308	Cover Rear Extension
12	68009751	Thread Cutter CPL w/knife
13	68016181	Cover Sewing Head Cpl

B



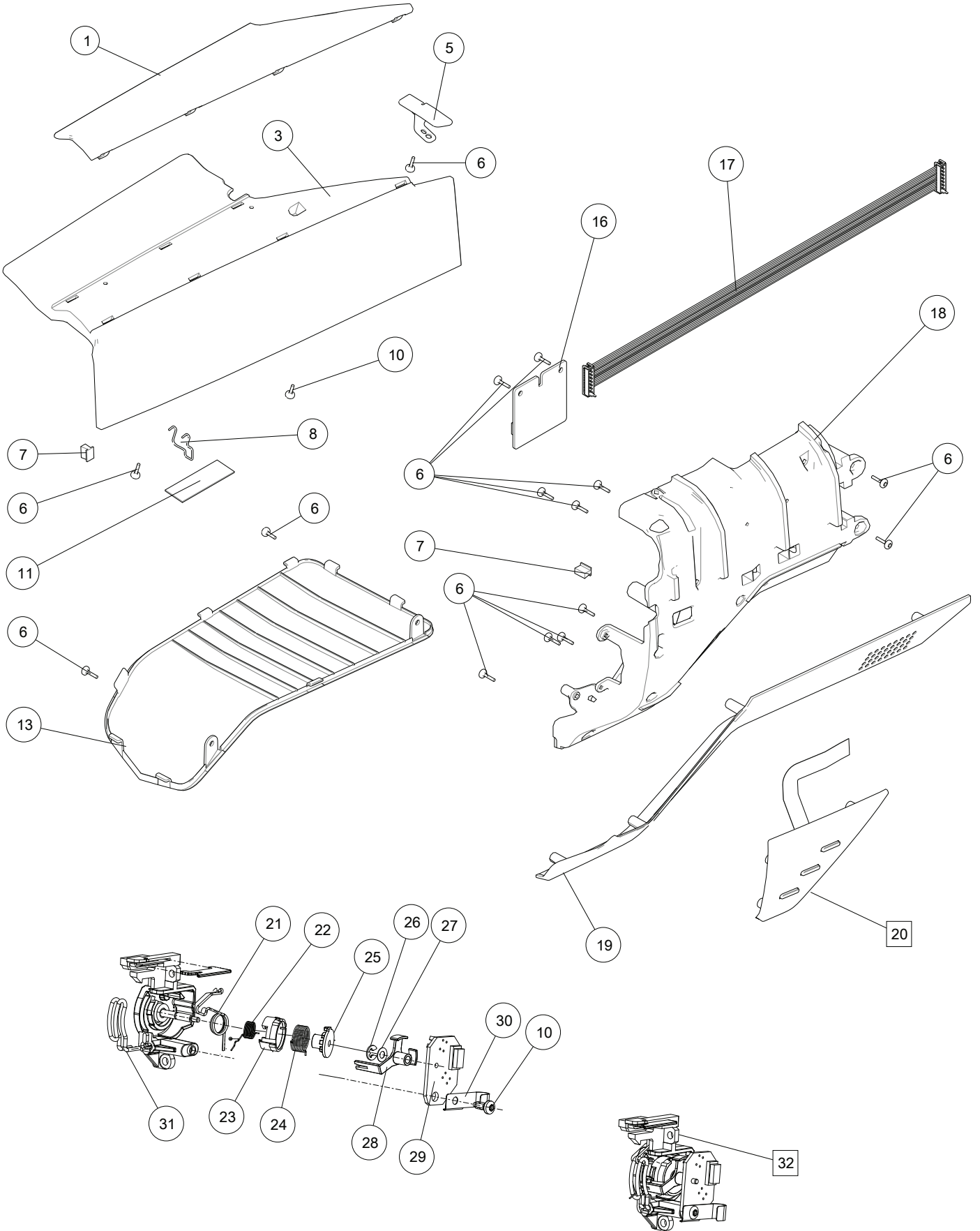
1	68007040	Handle Cpl
2	68008372	Cover Rear Base
3	68009426	Cover Free Arm
4	68008229	Cover Free Arm Lower
5	68008227	Lid
6	413068601	Torsion Spring
7	68002730	Stitch Plate Cpl
8	68017716	Bobbin Cover
9	412056007	Screw TT M4x16
10	411966803	Screw PT 3x12 FZB
11	68009683	Cover handle
12	411966828	Screw PT 3x6 FZB
14	411966812	Screw PT 4x40 FZB
15	412056010	Screw TT M3x10
16	412056006	Screw PT 4x12 TORX
17	68008210	Guide Pin
19	412287903	Screw M4x5
20	68005144	Retainer Cpl
21	412423701	Thread Cutter
22	68008219	Button

C



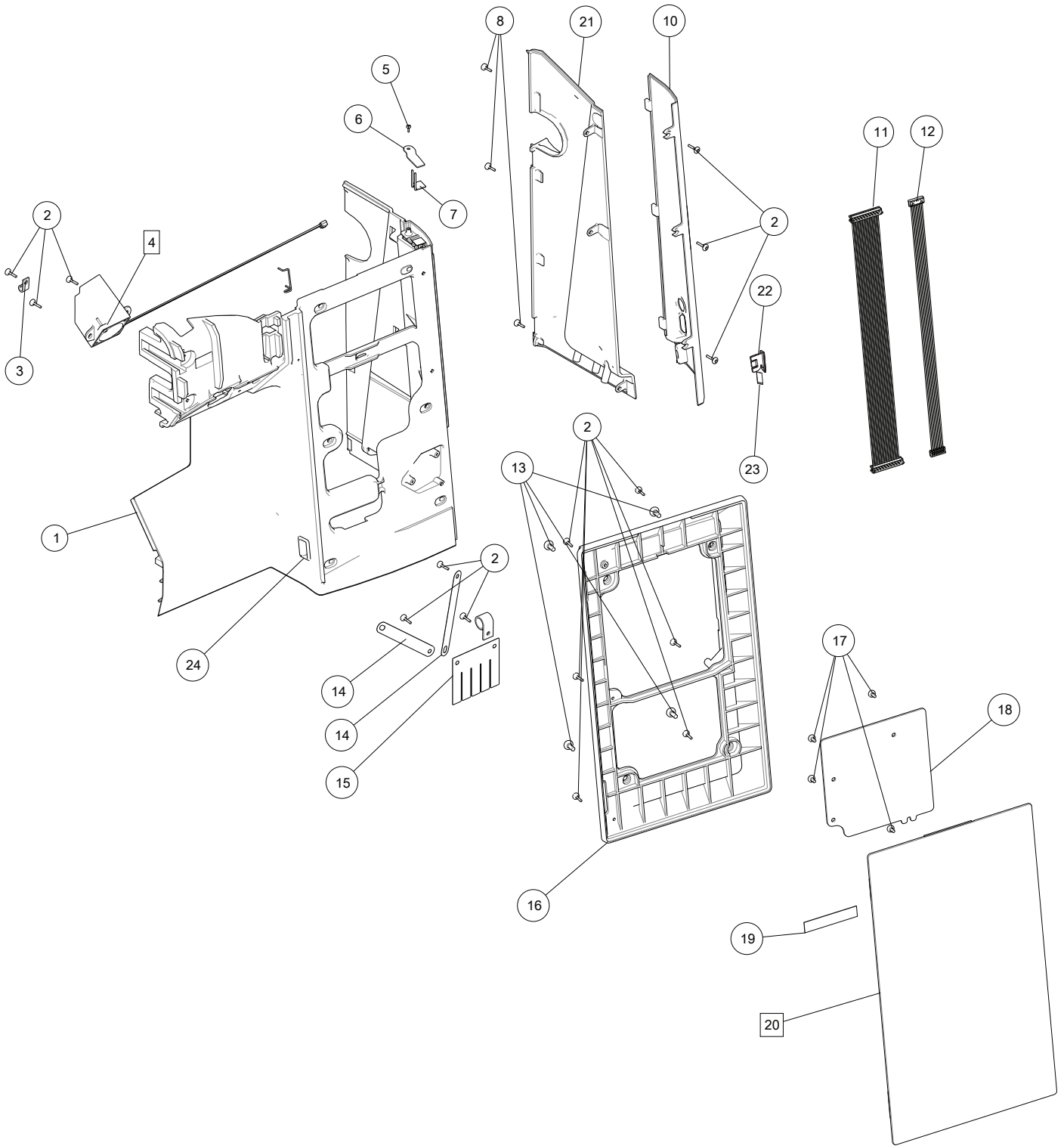
1	68006124	Lid Cpl
2	413064501	Reel Pin
3	412056006	Screw TT M4x12
5	412056006	Screw TT M4x12
6	68004552	Small Axis Damper
8	68008964	Telescoping Thread Guide Cpl
9	412569701	Damper
10	68016897	Thread Guide Cpl
11	411966828	Screw PT 3x6 FZB
13	68009163	Cover Spool Area
14	68009103	Light Diffusor
16	68001626	Top Cover Decor Light HV Cpl (LED)
17	68008379	Thread Guide
18	411966801	Screw PT 3x7,5 FZB
19	412735201	Plate Spring
20	68008968	Grounding Plate
21	412316016	Needle Bearing Pin NRB 3x40,8

D



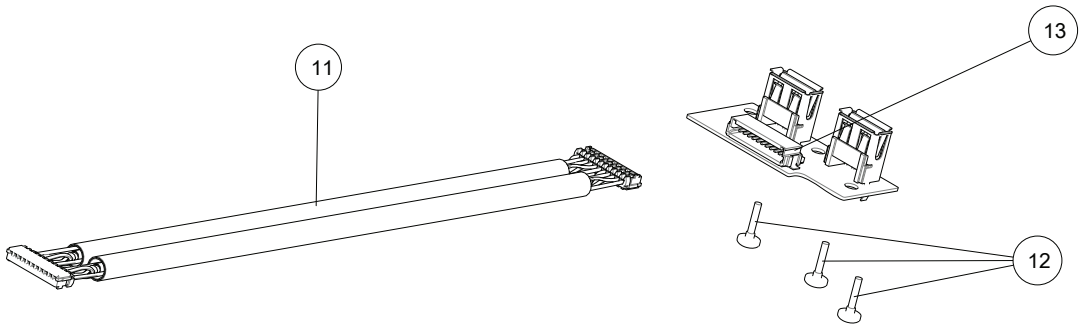
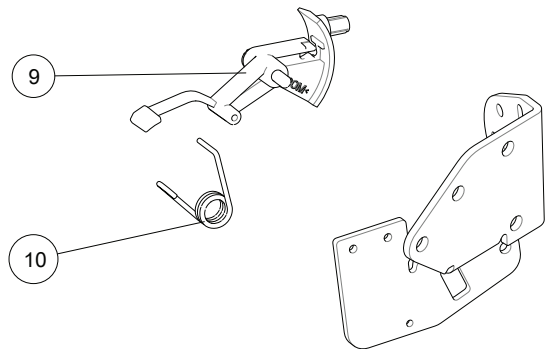
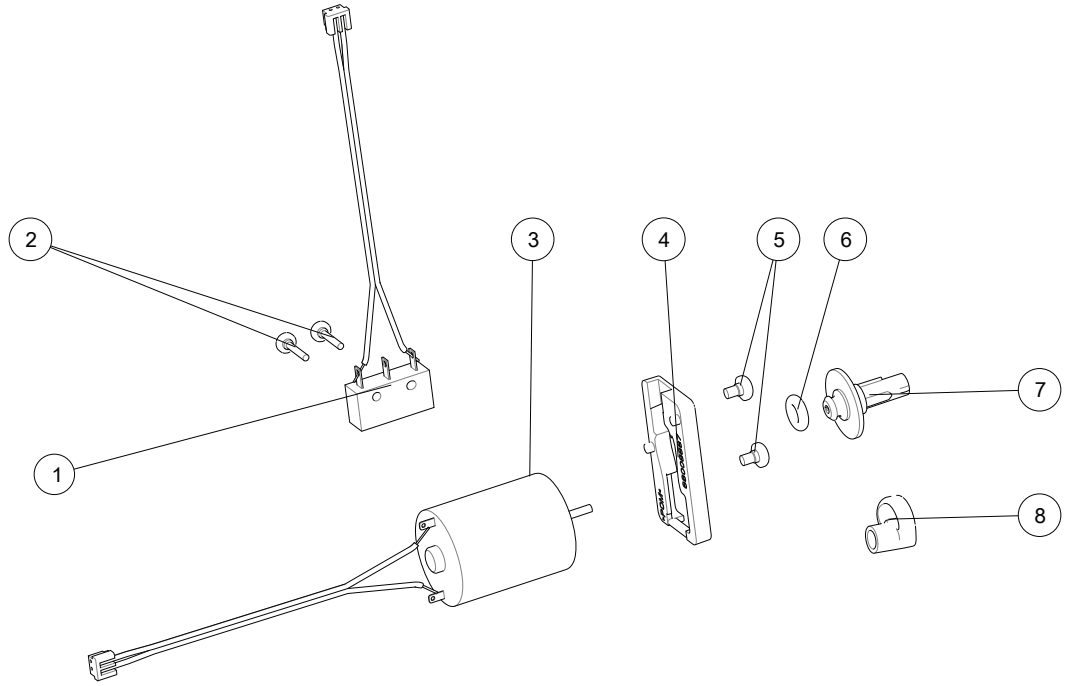
1	68017210	Decor Thread Tension Cover
3	68006133	Cover Thread Tension
5	68008648	Thread Guide
6	411966820	Screw PT 3x10 FZB
7	413233501	Pile Seal
8	68008986	Thread Guide
10	411966801	Screw PT 3x7,5 FZB
11	68001638	WiFi Antenna Board CPL w/cable
13	68008549	Light Diffuser Cover
16	68001614	Right Panel Connector Board Cpl
17	68009763	Cable Assembly Base board - Sewing head
18	68000007	Cover Front Extension
19	68000155	Decor Front Cover
20	68000012	Keyboard Cpl Sewing Head
21	413177301	Safety Spring
22	68002465	Check Spring 1
23	413176902	Adjusting Sleeve Outer Part
24	413177201	Check Spring 2
25	413177001	Adjusting Sleeve Inner Part
26	735310620	Lock Washer 2.3
27	411967501	Washer 3x6x0,2
28	413177401	Sensor Thread Take-Up Device
29	413202101	Thread Sensor Board Cpl
30	68002476	EMI Shield
31	413176701	Thread Guide Lower
32	68008650	Thread Sensor Cpl

E



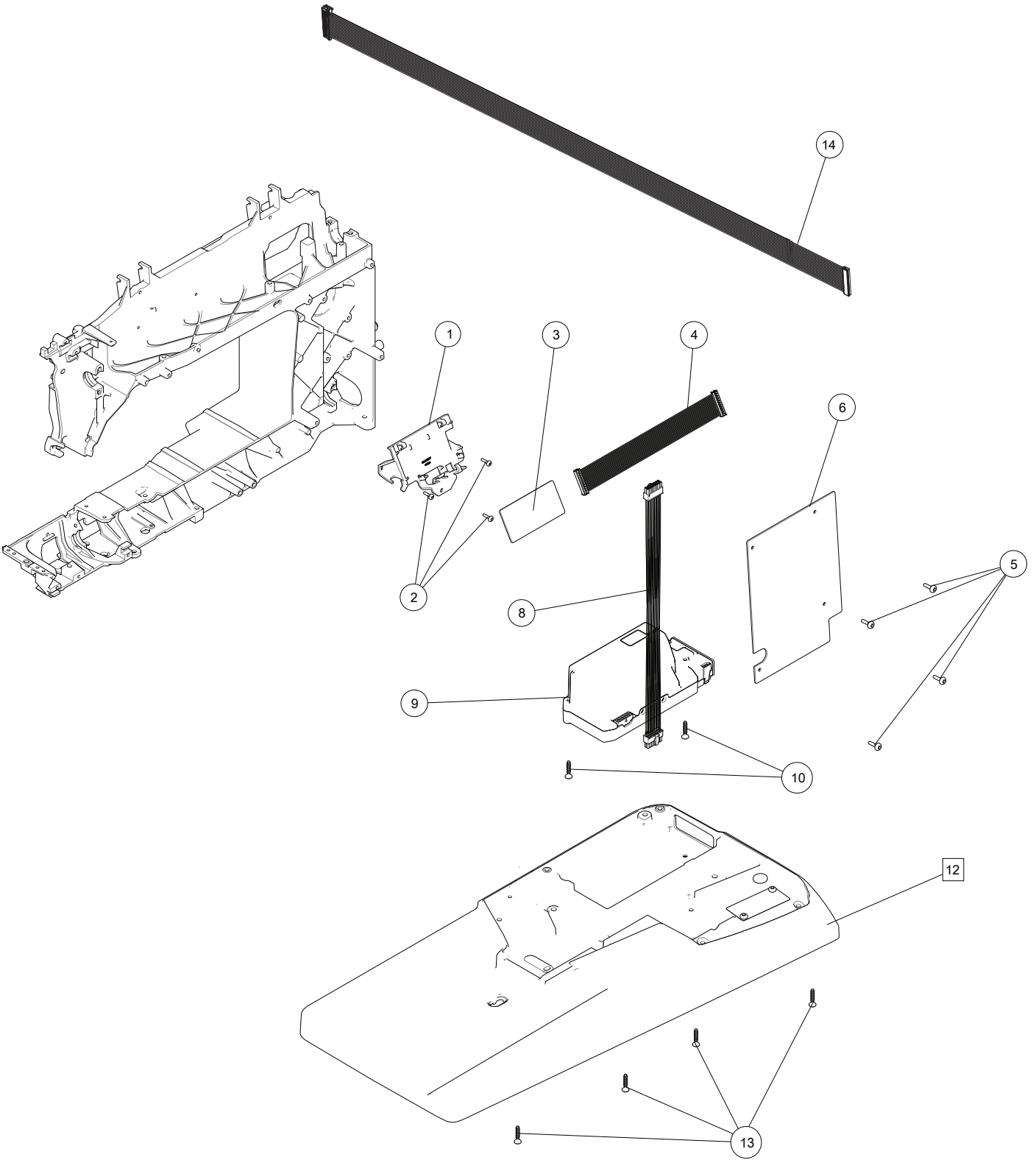
1	68000015	Cover Front Base
2	411966820	Screw PT 3x10 FZB
3	68005075	Wire Clip
4	68002021	Loudspeaker Cpl
5	411966823	Screw PT 1,8x5 FZB
6	68008698	Heat Sink Plate
7	68001635	Right Side Decor Light HV Cpl (LED)
8	411966801	Screw PT 3x7,5 FZB
10	68006614	Light Diffuser Cover
11	68009756	Cable Assembly 20 pin Base board - Application board
12	68009757	Cable Assembly Base board - Application board
13	412211411	Screw M4x8 TORX
14	68000003	Grounding Plate
15	68003501	Grounding Plate
16	68006080	Cover Display
17	412056011	Screw TT M3x5
18	68008239	Application Board
19	68009762	Cable Assembly
20	68006119	Display Cpl
21	68006086	Cover Gable
22	68006150	Knife holder
23	412423701	Knife
24	68000033	Cover Accessory Attachments

F



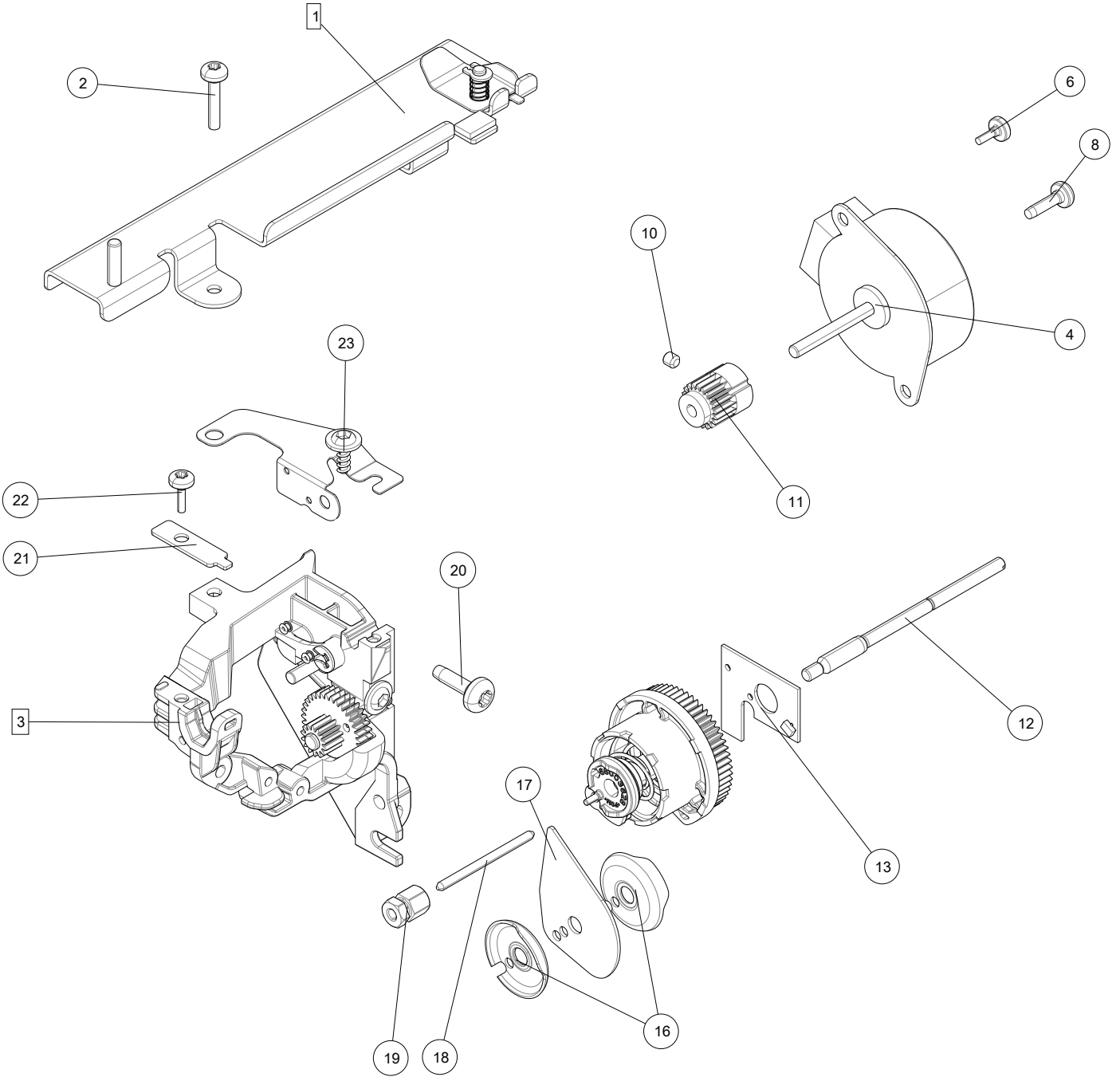
1	68009063	Microswitch Cpl
2	412211418	Screw M2,5x10 FZB 5.8 TORX
3	68009060	Bobbin Winding Motor Cpl
4	68008887	Brake Lever
5	412211401	Screw M3x4 TORX
6	412305502	O-Ring
7	68006125	Winding Shaft
8	68006091	Eccentric Winding Stop
9	68006095	Lever Winding Stop
10	68004771	Torsion Spring Winding Stop
11	68001937	Cable USB Cpl
12	411966820	Screw PT 3x10 FZB
13	68000165	USB Connector Board

G

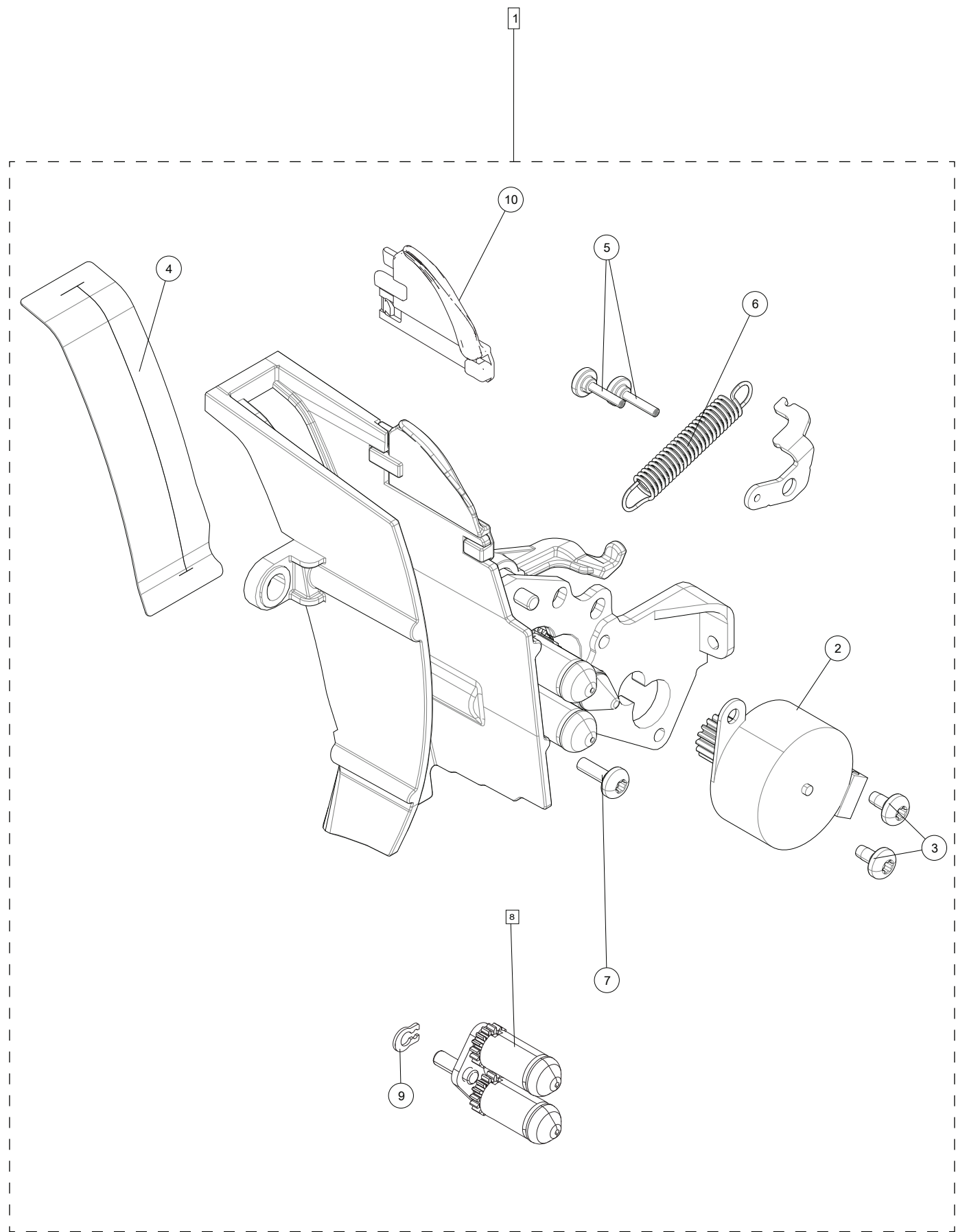


1	68001877	Connector Board Holder
2	412056010	Screw TT M3x10
3	68001644	Right Connector Board Cpl
4	68009758	Cable Assembly ,Base board - right connector board
5	412056006	Screw TT M4x12
6	68008657	Base Board HV Epic
8	68009759	Cable Assembly ,Base Board - Power supply
9	68012563	Power Supply Unit
10	411967105	Screw PT FS 40*20 FZB
12	68008175	Base Plate Cpl
13	68018123	Screw TT M5x30
14	68009755	Cable base board-sewing head

H

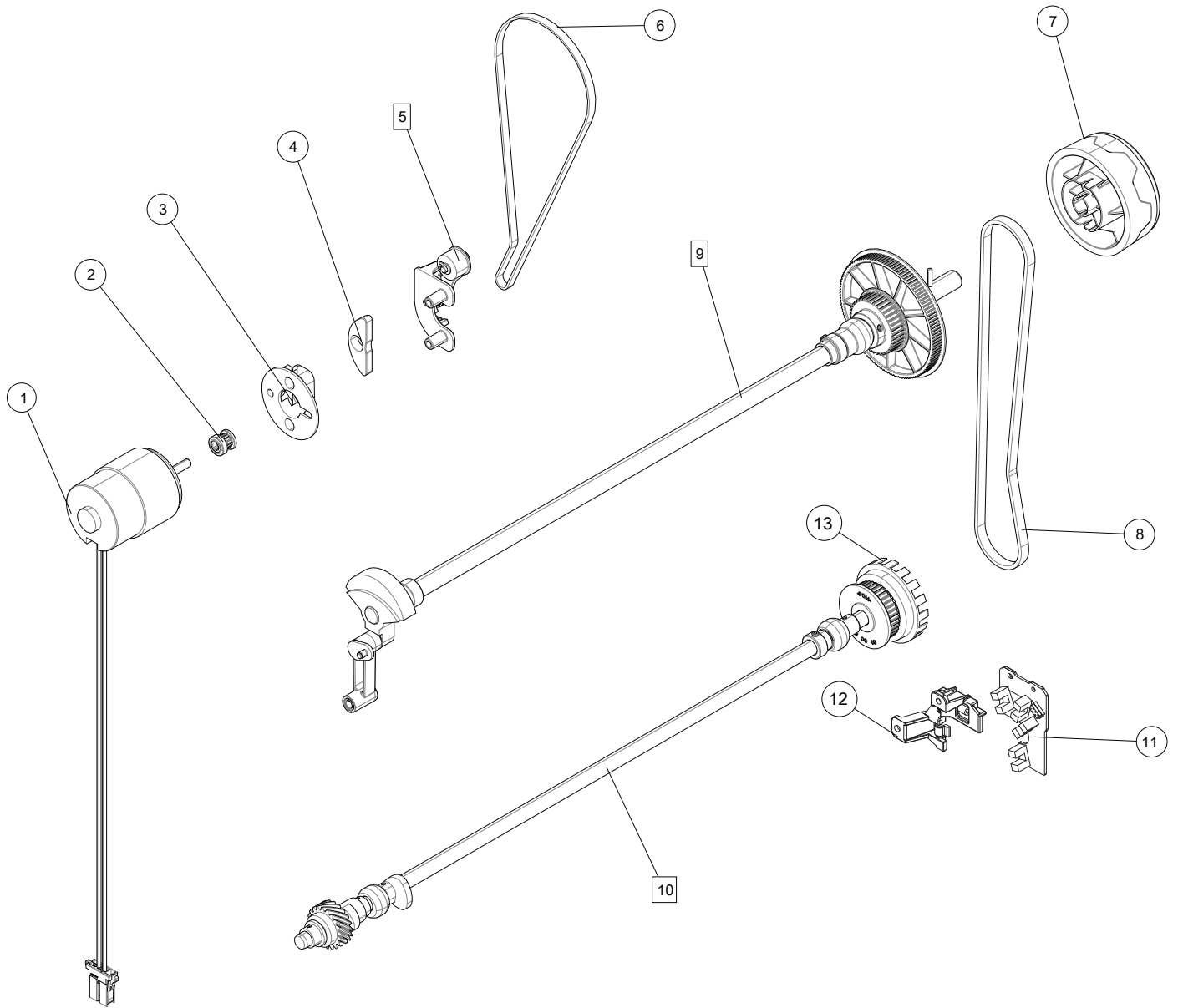


1	68008758	Pretension Cpl
2	412211406	Screw M3x14 TORX
3	68004948	Thread Tension Unit Cpl.
4	68004946	Stepping Motor
6	411966828	Screw PT 3x6 FZB
8	412056010	Screw TT M3x10
10	411968703	Screw Flat M3x3 Torx
11	68009475	Gear
12	68003616	Shaft Thread Tension
13	68008707	Calibration Sensor TF Cpl
16	68005172	Disk Outer Thread Tension
17	68005173	Disk Center Thread Tension
18	413113201	Pin
19	68003621	Nut
20	412056006	Screw TT M4x12
21	68003623	Clamp
22	411966801	Screw PT 3x7,5 FZB
23	9303311855000	Screw 3x8



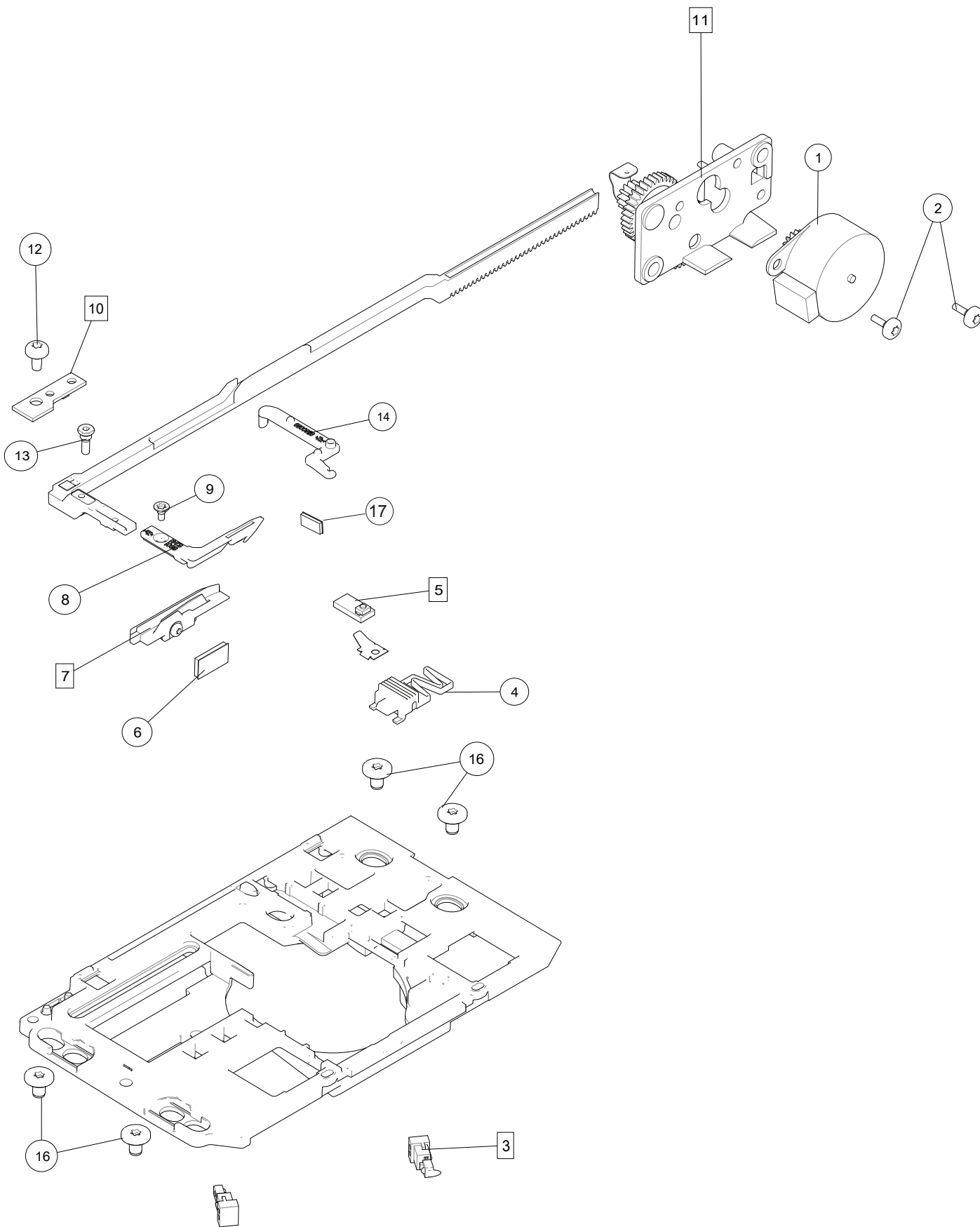
1	68004949	Shield Unit Cpl.
2	68003132	Stepping Motor
3	412056011	Screw TT M3x5
4	68005160	Sealing Shield
5	413314901	Screw PT 3x10
6	413055501	Tension Spring
7	412211403	Screw M3x8 TORX
8	68016879	Rocker Cpl
9	735612440	Compression Ring Ø3x0.6
10	68000109	Thread Guide

J



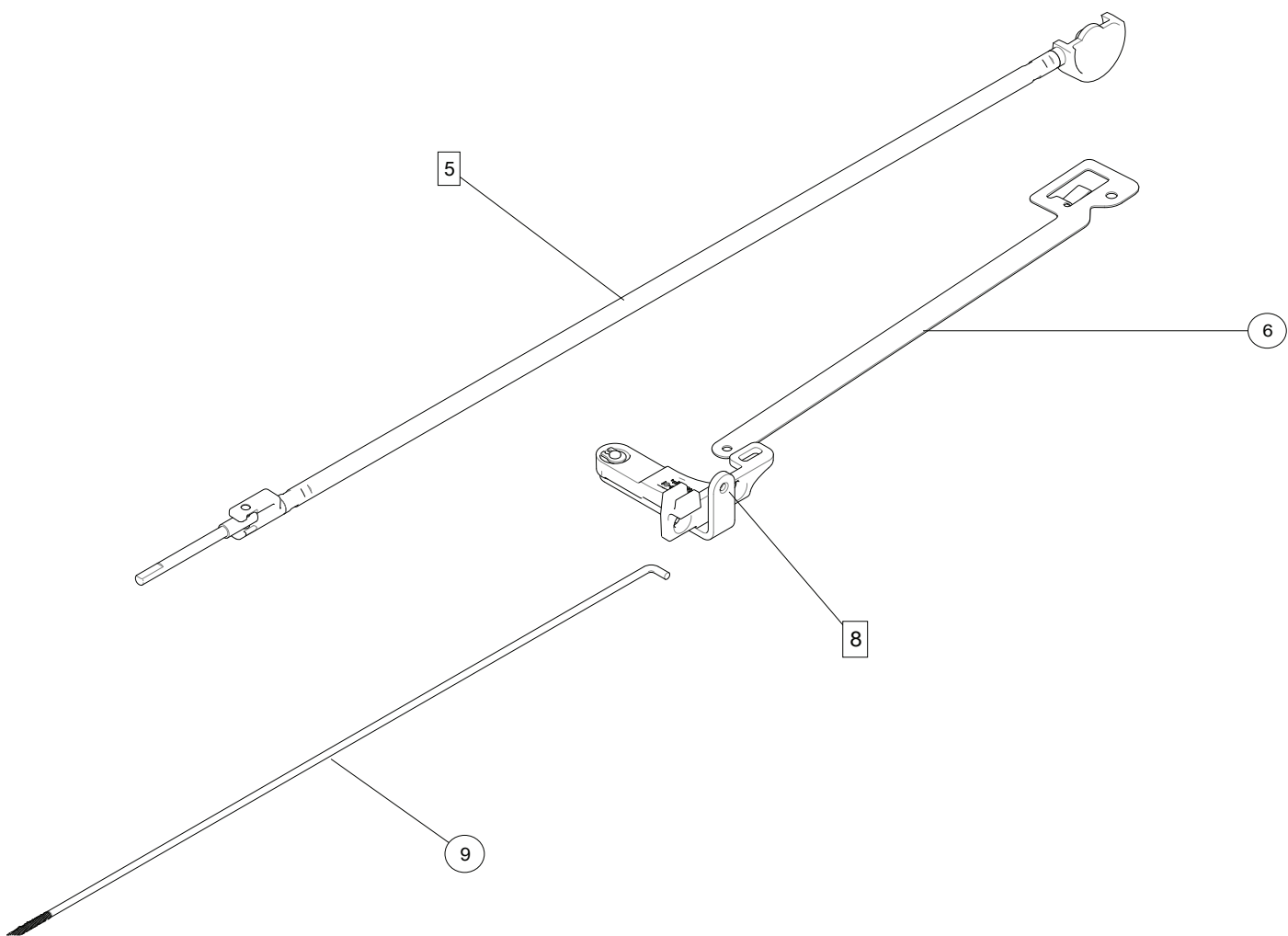
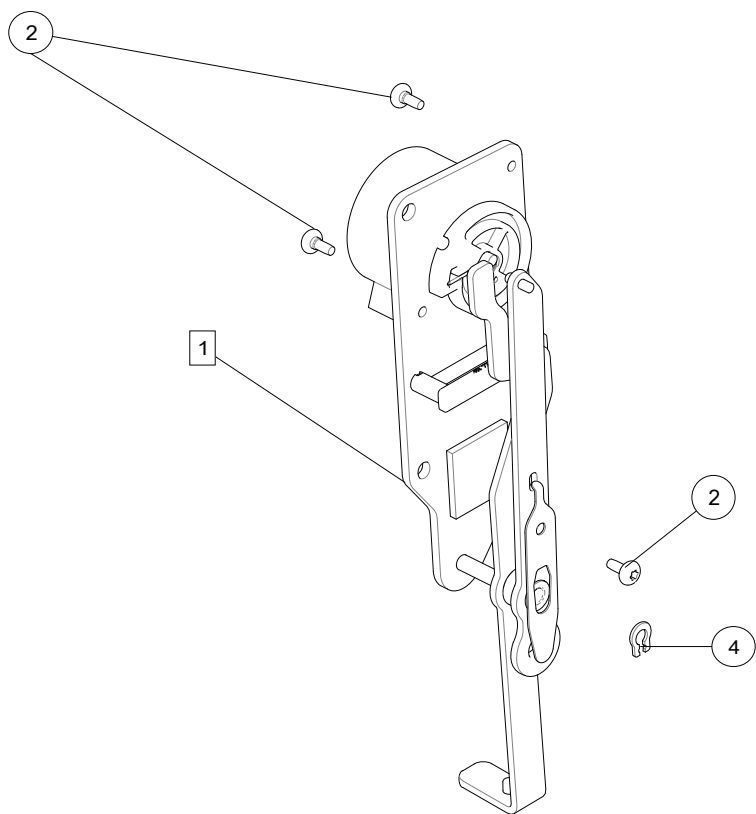
1	68001153	Motor with Connector
2	412353302	Pulley CPL
3	68005148	Rubber Damper
4	68005176	Spacer Block
5	412971902	Belt Tensioner Cpl
6	413416101	Cog Belt
7	68000049	Hand Wheel
8	413416001	Cog Belt
9	68016551	Upper Shaft Part Cpl
10	68008234	Lower Shaft Cpl
11	68001641	Synchronizer
12	68004951	Holder Synchronizer
13	68000112	Shield Revolution Indicator

K



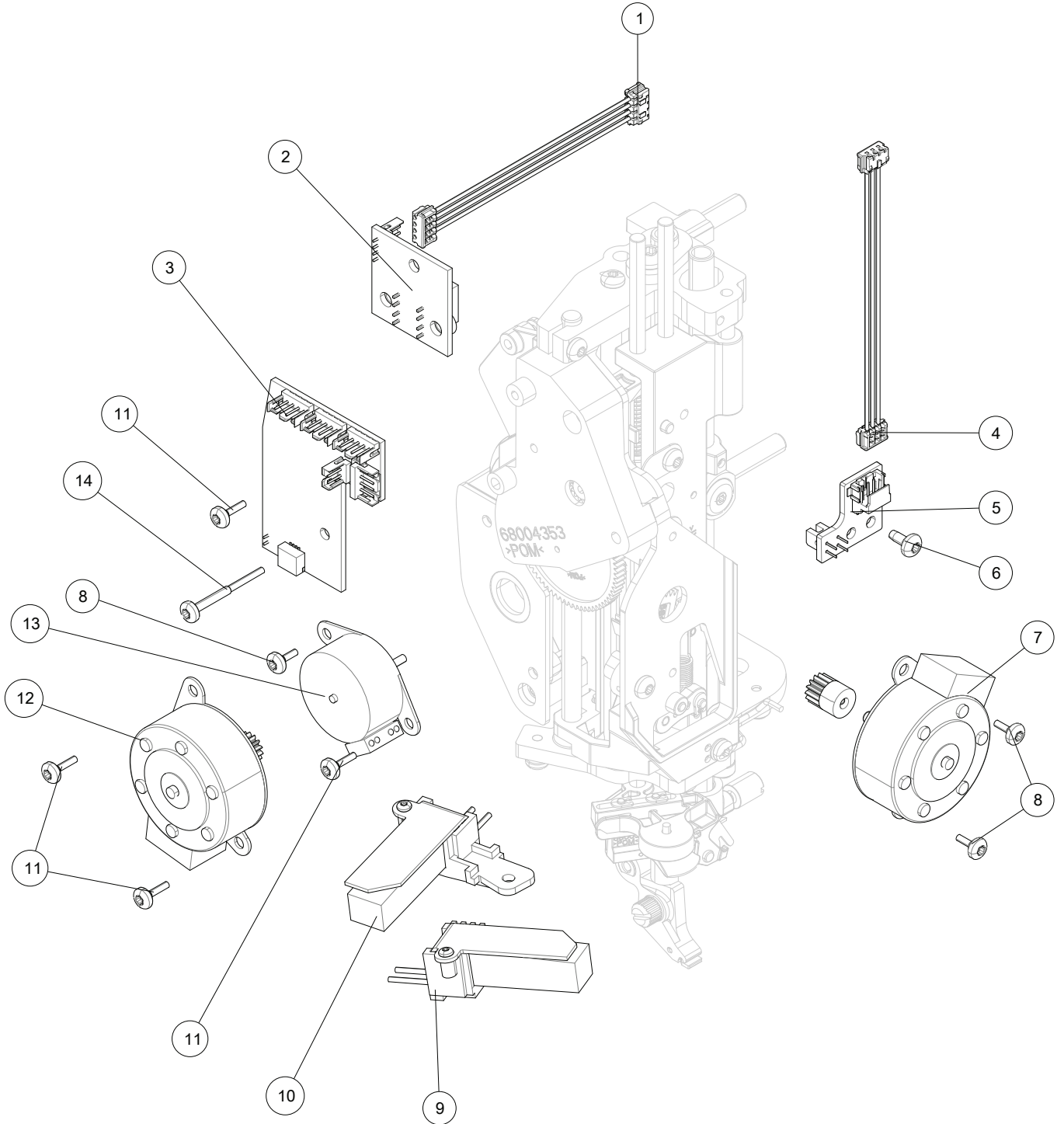
1	413004601	Stepping Motor
2	411966828	Screw PT 30x6 FZB Torx
3	68012606	Cable Assembly Bobbin Sensor
4	68008219	Button
5	68012605	Stitch Plate Sensor
6	68002843	Thread Brake
7	68005146	Knife Holder cpl
8	68016241	Fetcher
9	412280501	Screw M2x5 FZB
10	68008157	Cut Sensor Cpl
11	68016200	Cut Motor Cpl
12	412056011	Screw TT M3x5
13	68008759	Guide Pin
14	68009116	Fetcher Upper Thread
16	412287903	Screw M4x5
17	68002750	Brush Pile Seal

L



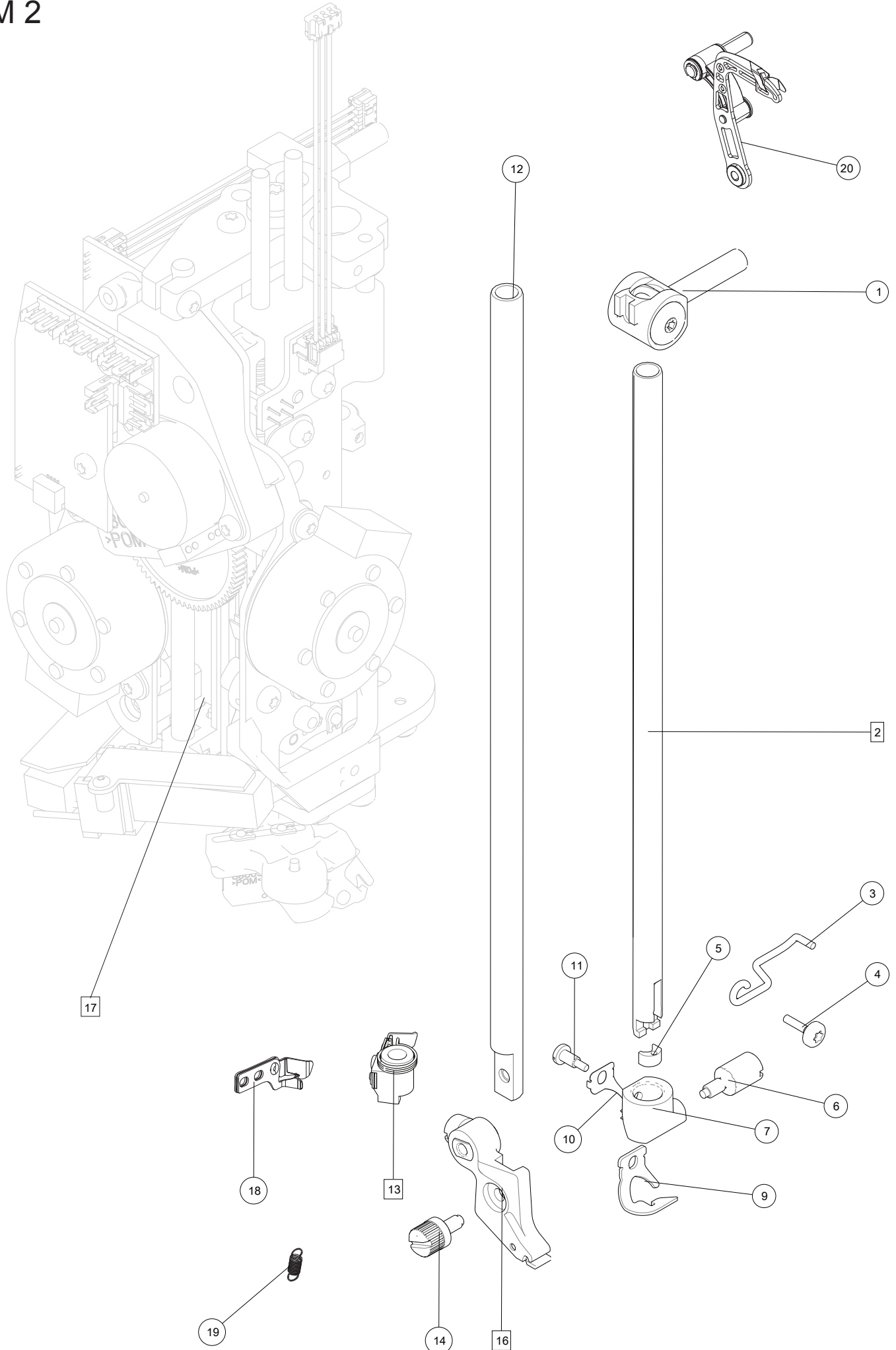
1	68005909	Side Feed Feed Dog Drop Cpl
2	412056004	Screw TT M3x6
4	735613640	Compression Ring Ø4
5	68004953	Pull Rod Side Feeder Cpl
6	68005033	Transmission Linkage
8	413034501	Linkage Feed Dog Drop Cpl
9	68005034	Pull Wire

M 1



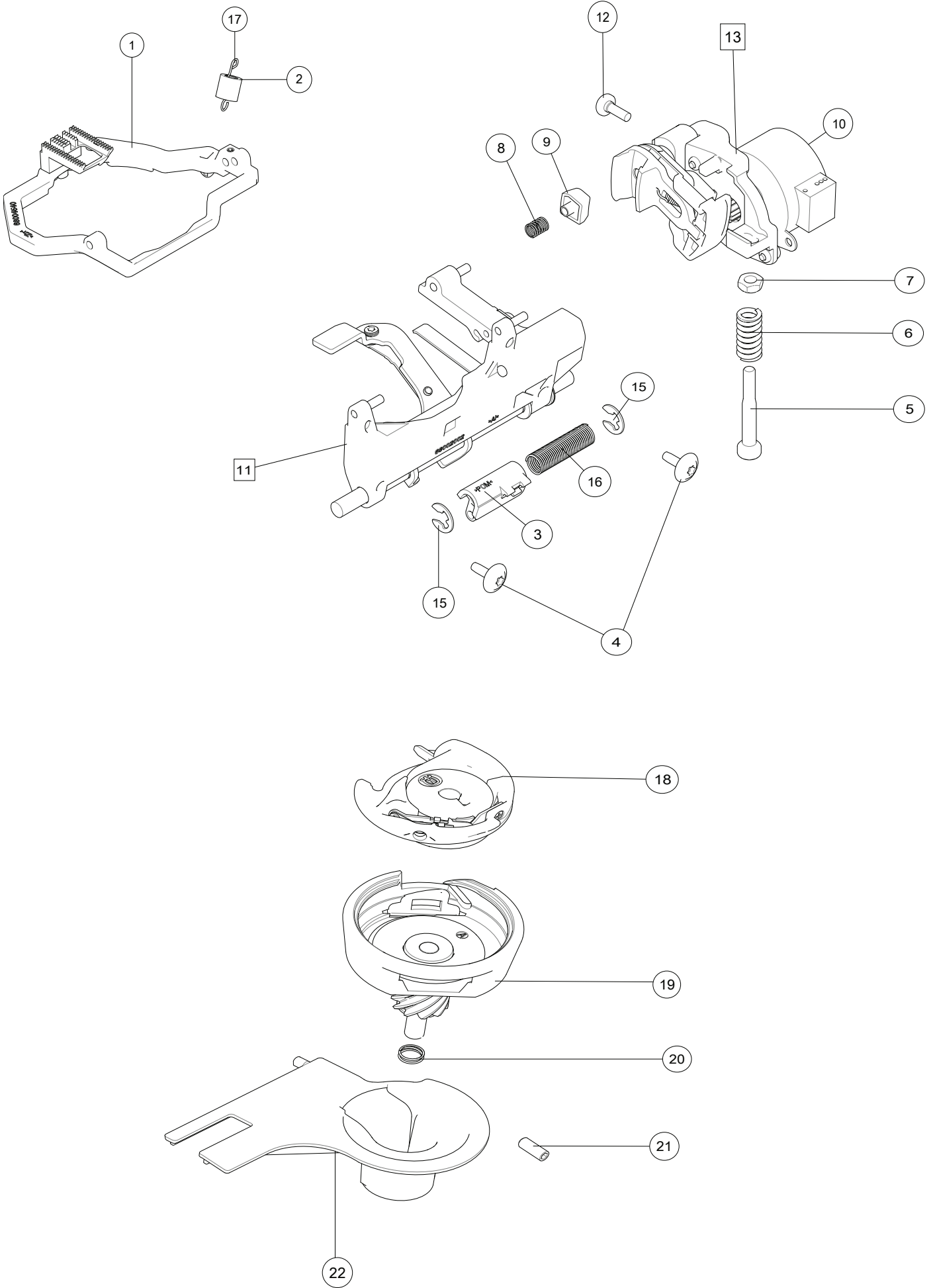
1	68009764	Cable Assembly
2	68001972	Presser Foot Servo Sensor Board Cpl
3	68001673	Left Connector Board Cpl
4	68009765	Cable Assembly
5	68008783	Needle Thread Sensor Cpl
6	412056004	Screw TT M3x6
7	412993901	Step Motor
8	411966828	Screw PT 30x6 FZB Torx
9	68009754	Light Guide Sewing Head Left Front Cpl
10	68009770	Light Guide Sewing Head Left Rear Cpl
11	411966801	S_Screw PT 30x7,5 FZB Torx
12	68016159	Stepping Motor Cpl
13	413004602	Stepping Motor 25mm
14	411966822	Screw PT 3x25 FZB

M 2



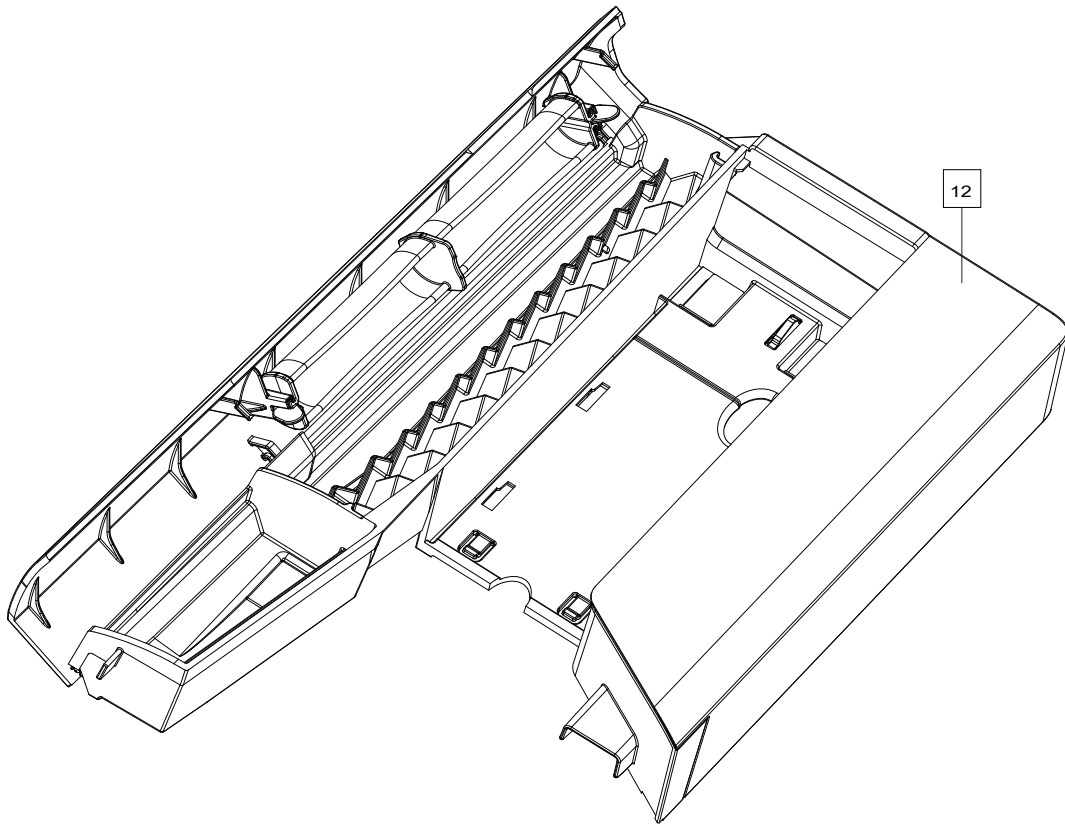
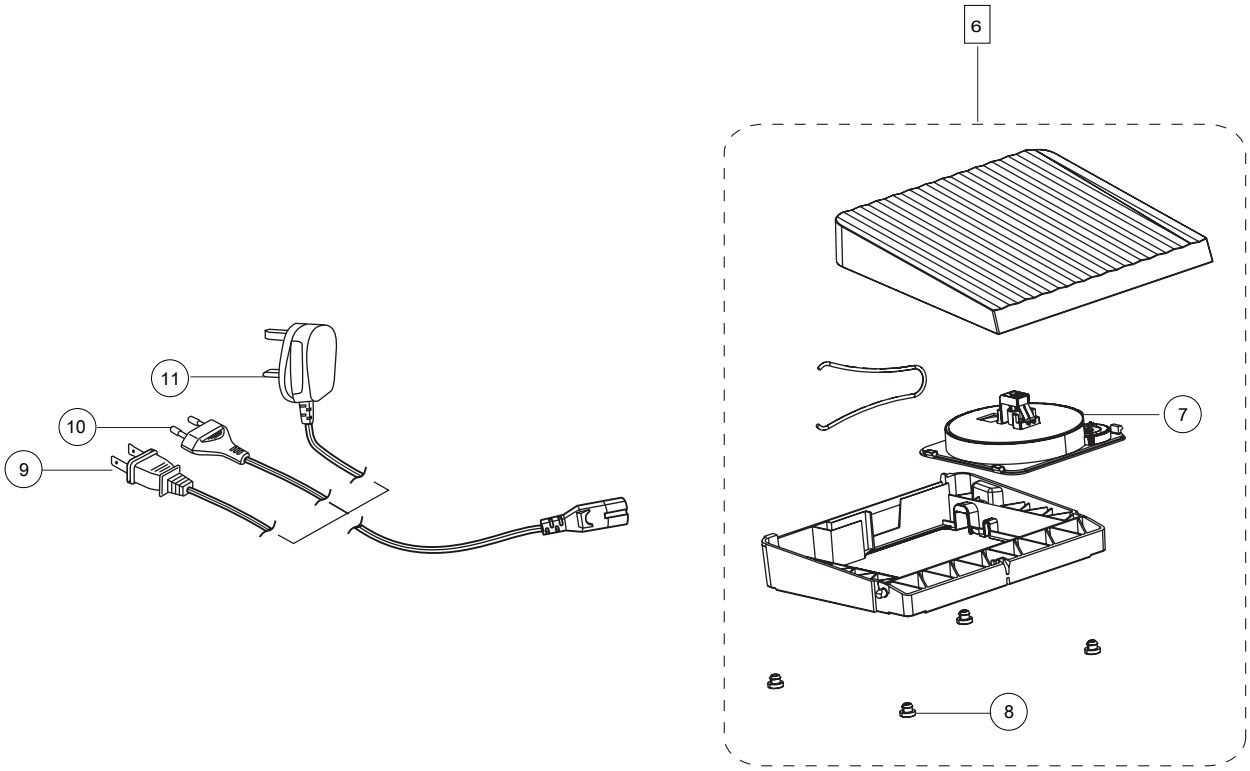
1	68009668	Cross Head Cpl
2	68012542	Needle Bar Cpl
3	68004772	Thread Guide
4	411966801	Screw PT 3x7,5 FZB
5	68016246	Stop, Needle Clamp
6	413373001	Screw, Needle Holder
7	68003996	Needle Holder
9	68016390	Thread Guide
10	68016391	Thread Lock
11	68002284	Screw, Thread Leader
12	68003627	Presser Bar
13	68012540	Hook Bracket Cpl
14	412409701	Screw for Presser Foot
16	412616101	Holder Presser Foot
17	68005161	Sewing Head Cpl
18	68012541	Hook Cpl
19	68008152	Spring - Needle Threader
20	68000100	Take Up Lever Cpl

N



1	68008447	Frame Feed Dog Cpl
2	413112601	Buffer
3	68003579	Insert lever feed lift
4	412281904	Screw Flange M4x10 TT Torx
5	68005004	Screw Balance Adjustment
6	412963601	Spring
7	68005005	Nut Balance Adjustment
8	68008681	Spring
9	68017303	Block Guide
10	68004544	Stepping Motor Cpl
11	68016641	Feeding Unit
12	412211412	Screw M4x10 TORX
13	68004644	Guide Unit Cpl
15	735310920	Lock Washer 5
16	412908901	Spring Feed Dog Drop
17	413006802	Feed Frame Spring
18	68005213	Bobbin Case Cpl
19	68016090	Hook Cpl With Shaft
20	412930101	Hook Spring
21	728528705	Screw Plan M4x8 Insex
22	68003307	Dust Cover

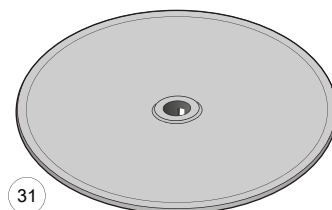
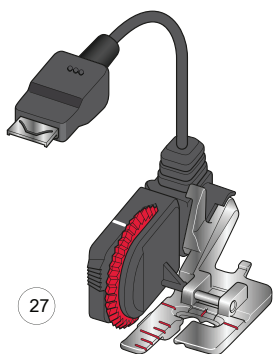
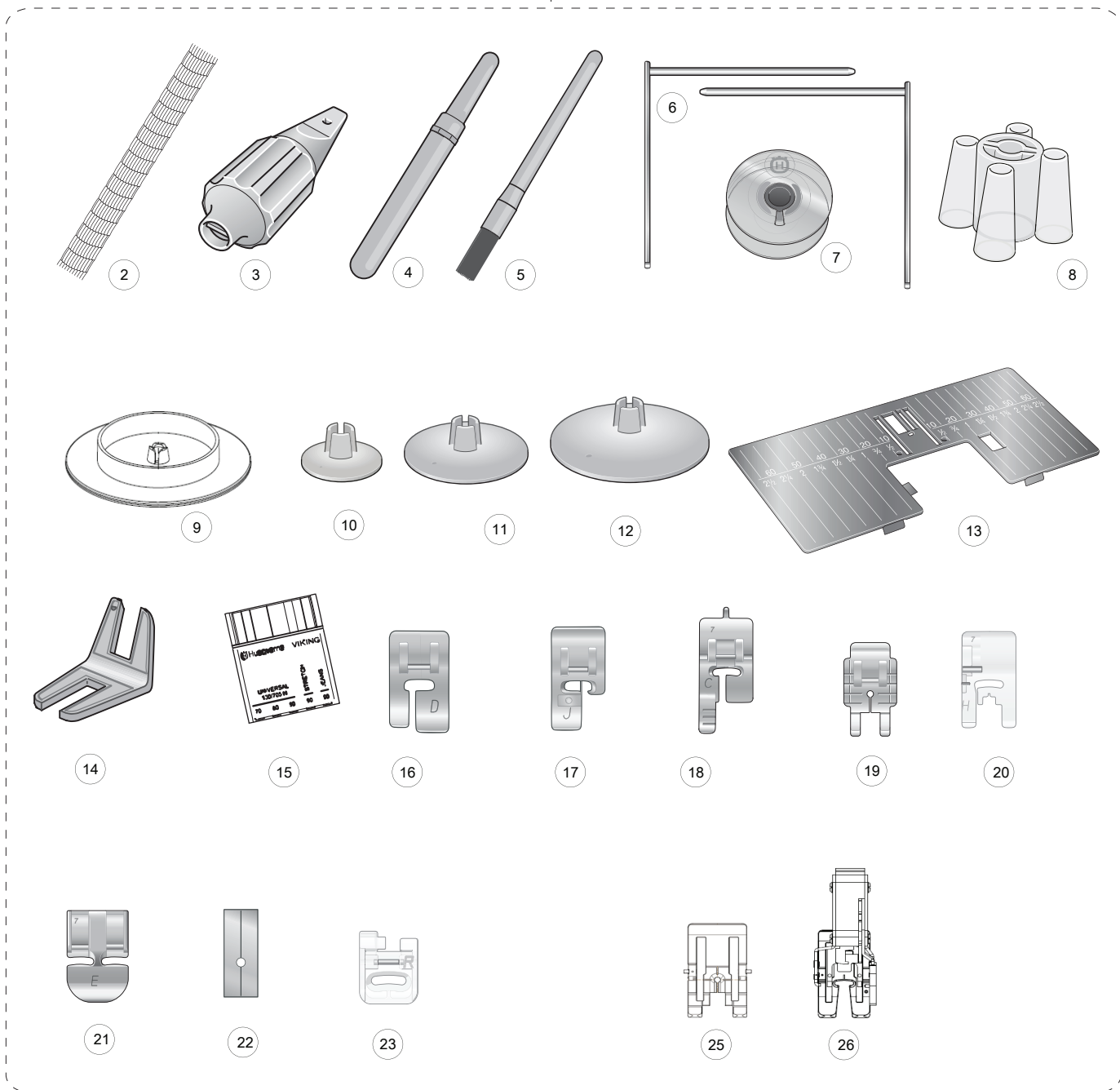
O



6	412991404	Foot Controller CPL.
7	412493002	Control Unit with Winder
8	412184501	Foot
9	412157903	Net Cable 120V
10	412157801	Net Cable 220V
11	412158002	Net Cable GB
11	412158101	Net Cable AU
12	68017397	Accessory Box Cpl
13	68002094	Softcover Machine

P

1



ACCESSORIESTOOLS

P

1	68007890	Standard Accessories	35	6310260018000	Spacer
2	412397701	Thread Net 15x100	36	6111160002000	Feeler gauge 2.5
3	68001933	Multi Tool Cpl	37	413102201	Needle clamp
4	401539901	Seam Ripper			
5	413190401	Brush SHF			
6	412411101	Ruler, Dual Feed, Right			
6	412415101	Ruler, Dual Feed, Left			
7	920434096	Bobbin Blue			
8	68002445	Spool Cone			
9	68000130	Spool Holder			
10	413051601	Spool Holder 22 mm			
11	413051602	Spool Holder 35 mm			
12	413051603	Spool Holder 45 mm			
13	68008709	Straight Stich Plate CPL			
14	413105601	Clearance Plate			
15	620098796	Needle Box 5 Needles, Inspira			
16	412380445	Blind Hem Foot D			
17	412380645	Edging Presser Foot J			
18	412785345	Buttonhole Presser Foot C			
19	920455096	¼" Piecing Foot			
20	412796145	Smooth Glide Foot H			
21	412801501	Zipper Presser Foot E			
22	412827401	Glide Sole, Buttonhole Foot			
23	412849801	Embroidery Foot R CPL			
24					
25	413160001	Straight Stich Foot for DF CPL			
26	68001172	Dual Feeder and Zig-Zag foot			
27	68007010	Buttonhole Sensor Foot			
28	412795201	Presser foot Side Motion			
29	413113646	Presser Foot B			
30					
31	412610701	Felt Pad			
32	68002097	Zipper Bag			