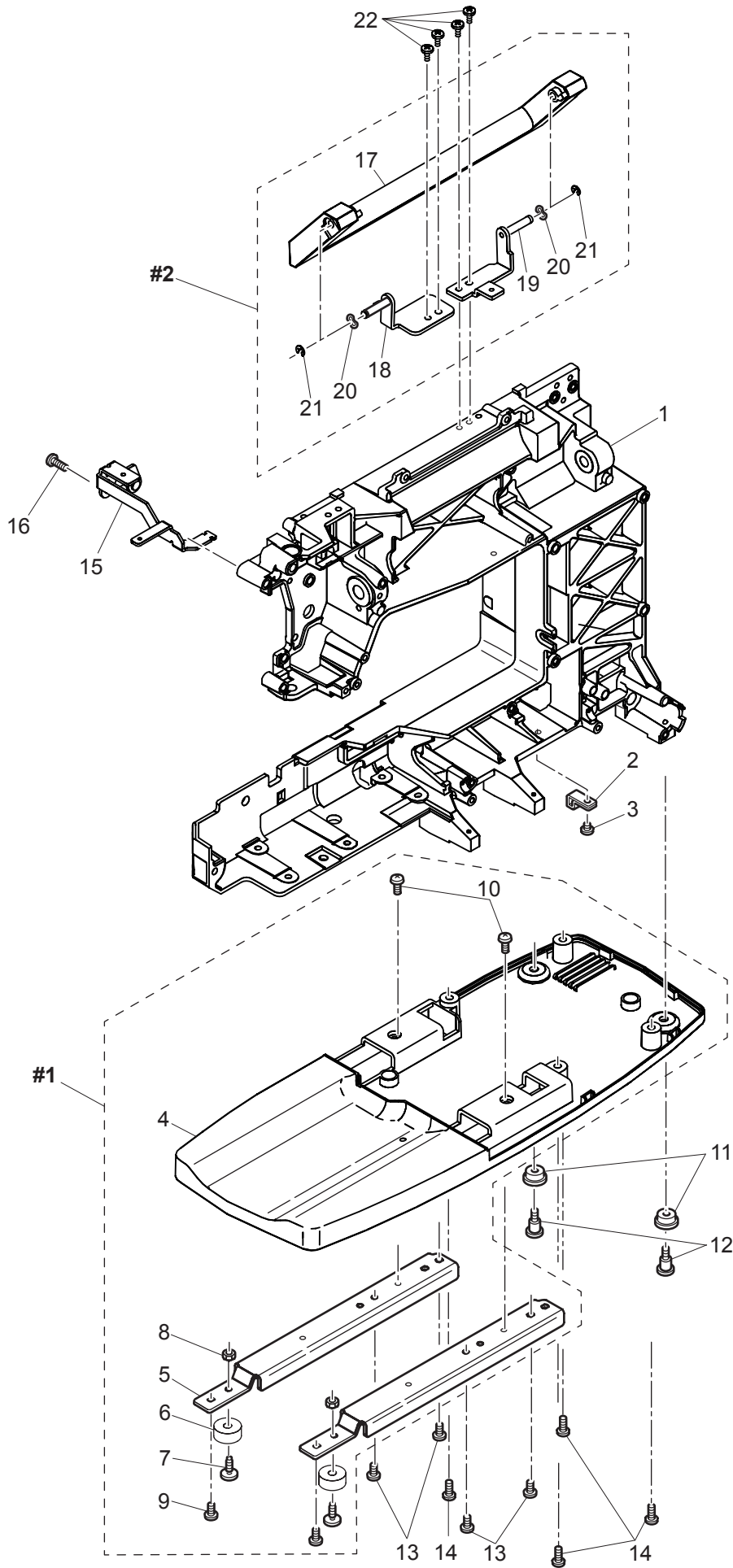


## Parts List

# Designer Jade 20



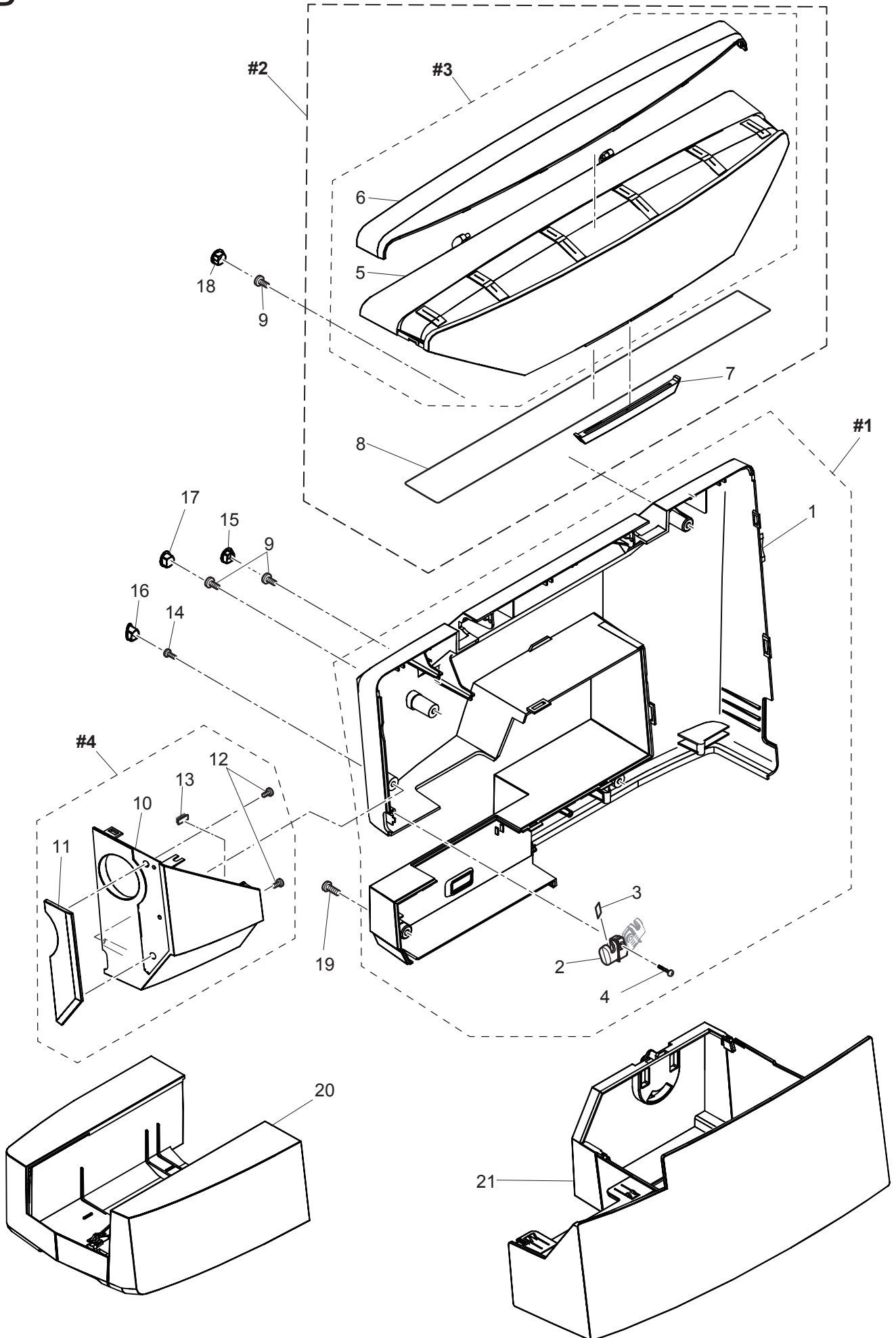
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No.	Part No.	Description
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A

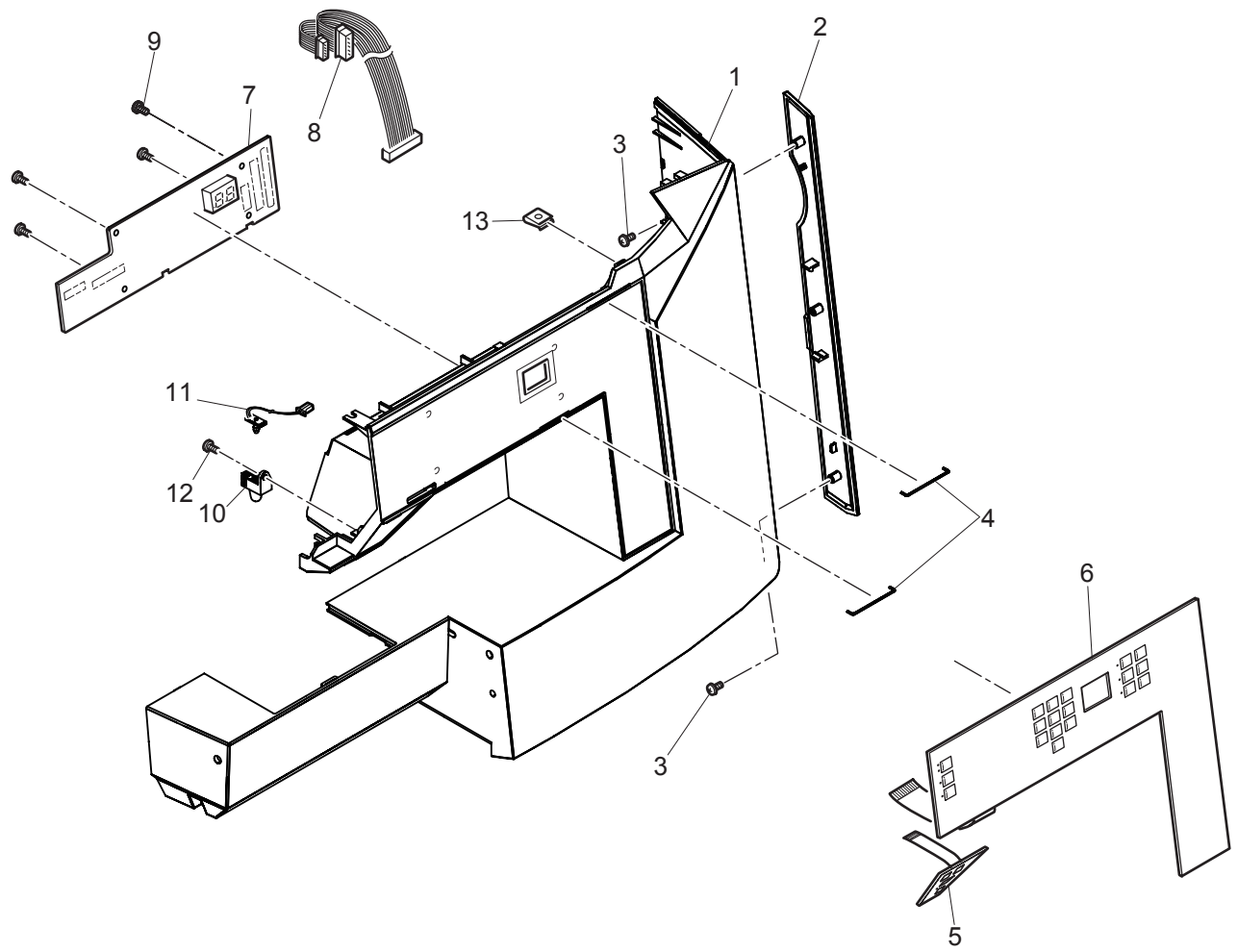
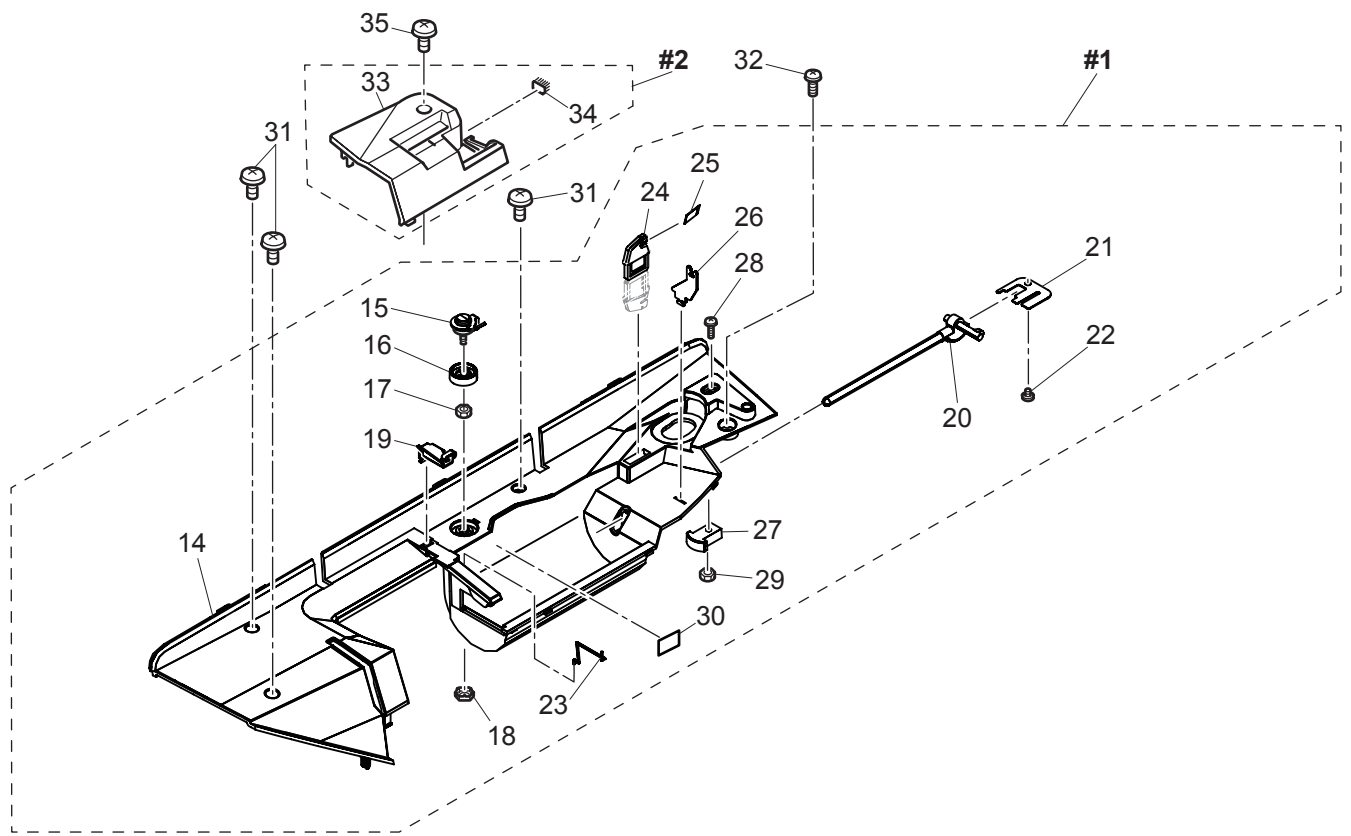
#1	68002914	Base Assy.
#2	68002915	Handle Assy.

# B



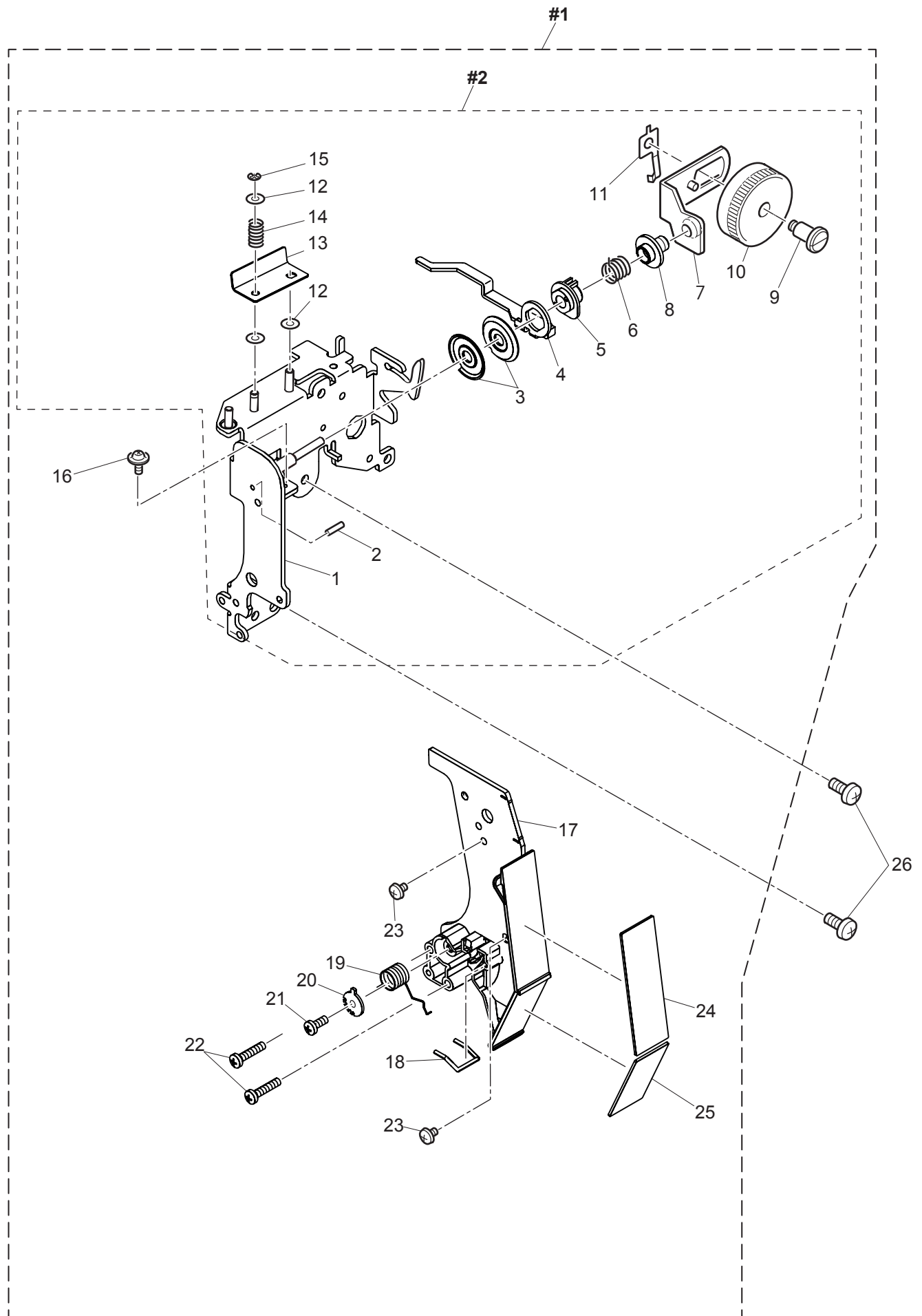
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68003064	Rear Cover Assy.
#2	68003068	Flap Unit
#4	68002933	Face Plate Assy.
2	68002935	Thread Cutter Cover
3	412423701	Thread Cutter
15	68002936	Screw Cap A
16	68002937	Screw Cap B
17	68002938	Screw Cap C
18	68002940	Screw Cap D
20	68002942	Extension Table Assy.
21	68002943	Storage Box Assy.

# C



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No.	Part No.	Description
#1	68002944	Unit Cover Assy.
#2	68003072	Thread Tension Cover Assy.
4	68002945	Needle Bar Bobbin Winder Thread Guide Wire
5	68003073	Membrane Switch (Main)
6	68003074	Membrane Switch (L.C.D)
7	68003075	Function Circuit Board Assy.
8	68003076	Harness
11	68001576	LED Board Assy.(A)
19	68002950	Thread Guide
20	68001545	Spool Pin
25	412423701	Thread Cutter

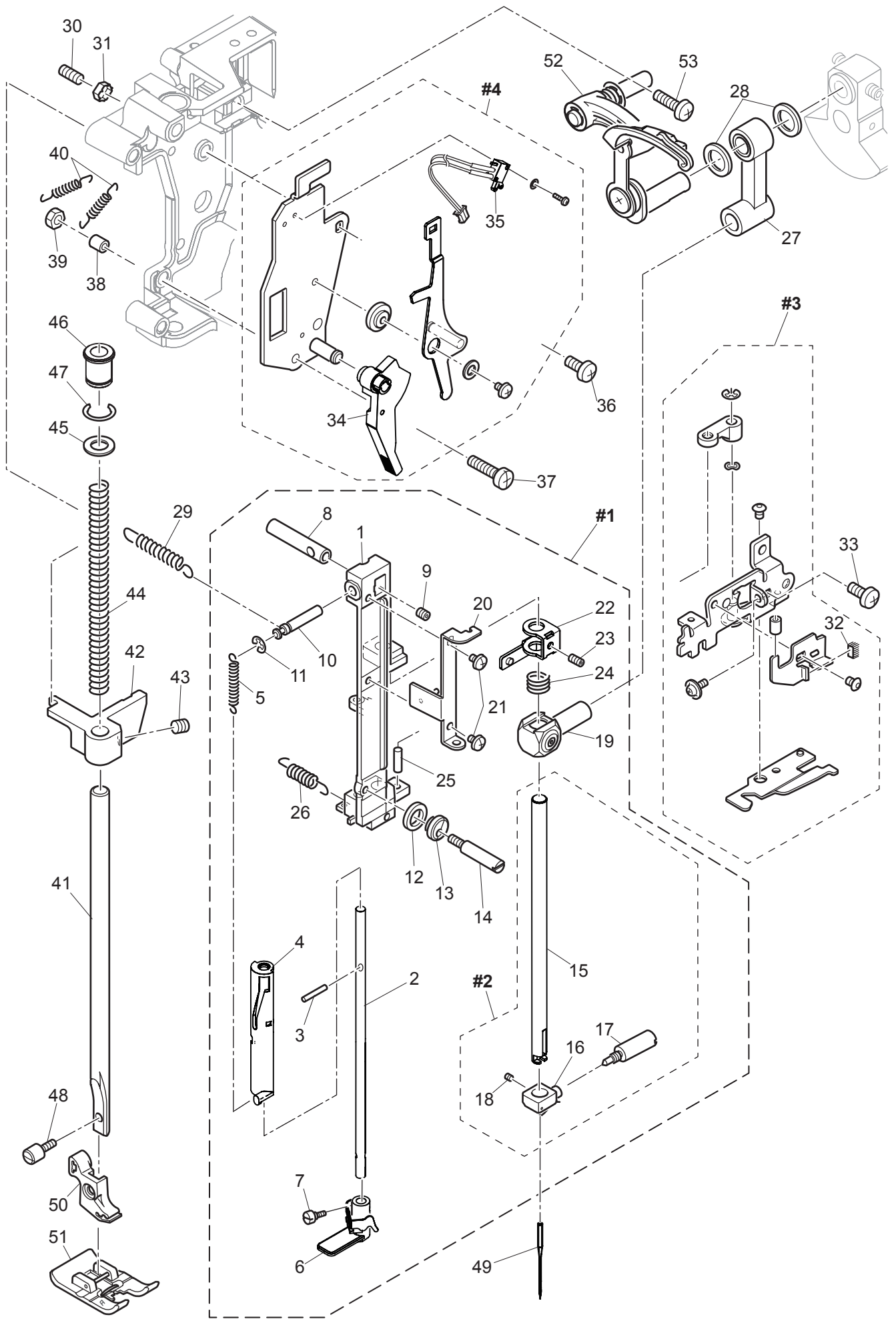




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No.	Part No.	Description
#1	68003077	Thread Tension Regulator Unit
3	68001586	Thread Tension Disc
19	416396101	Thread Check Spring

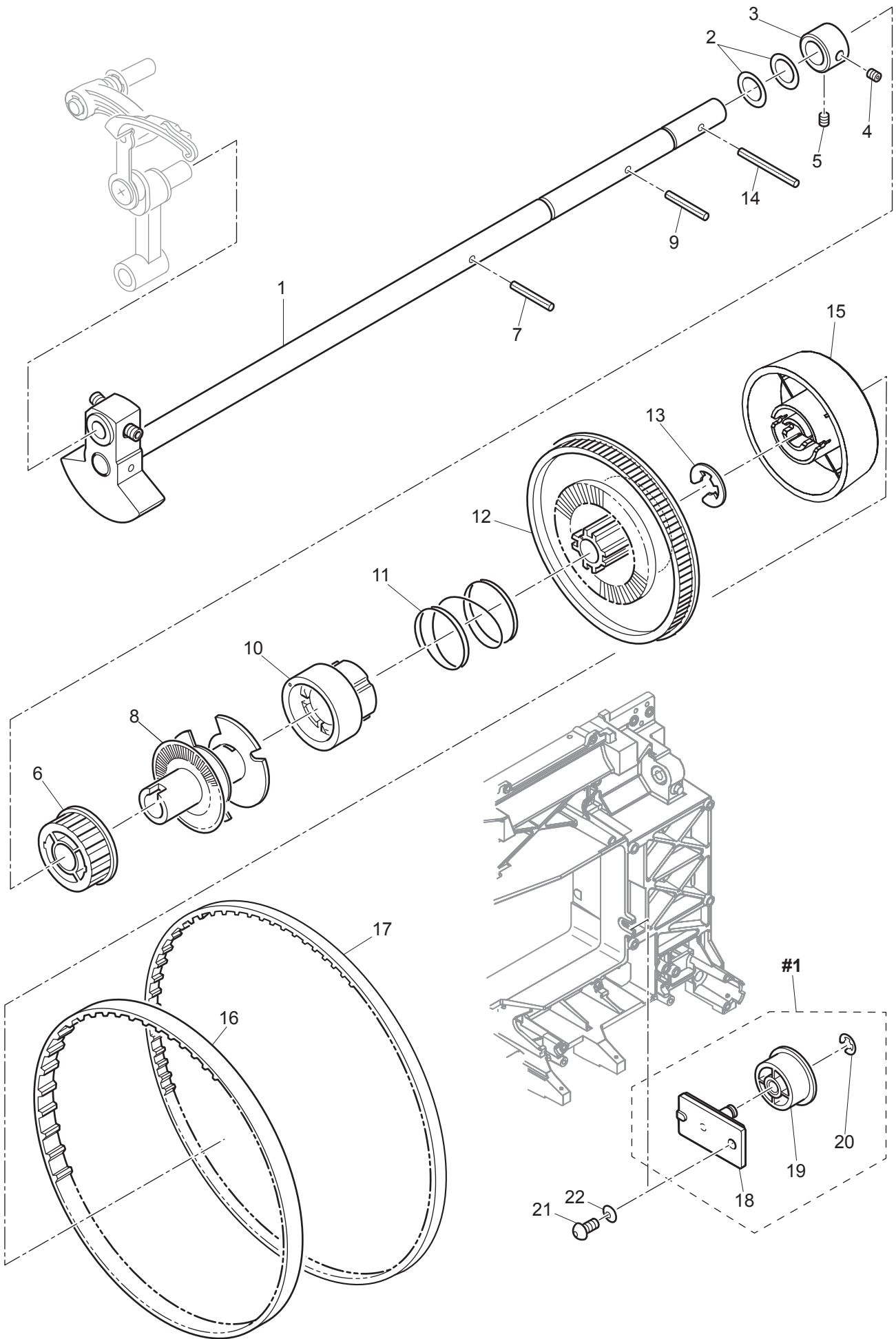
# E



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No.	Part No.	Description
#1	68001661	Needle Bar Guide Assy.
#2	68001686	Needle Bar Assy.
#3	68002953	Z Link Bracket Unit
#4	68002778	Presser Foot Lifter Bracket Unit
6	68001677	Threader Hook Assy.
16	68002629	Needle Clamp Assy.
17	68002630	Needle Clamp Screw
27	68001706	Needle Bar Clank Rod Assy.
34	68001725	Presser Foot Lifter
35	68001730	Presser Foot Switch Assy.
41	68001733	Presser Bar
42	68002688	Presser Bar Guide Bracket
46	68001737	Presser Bar Bush
48	68002497	Presser Foot Screw
50	68002954	Presser Foot Holder
51	412764001	Standard Foot
52	68001743	Thread Take-Up Lever Assy.

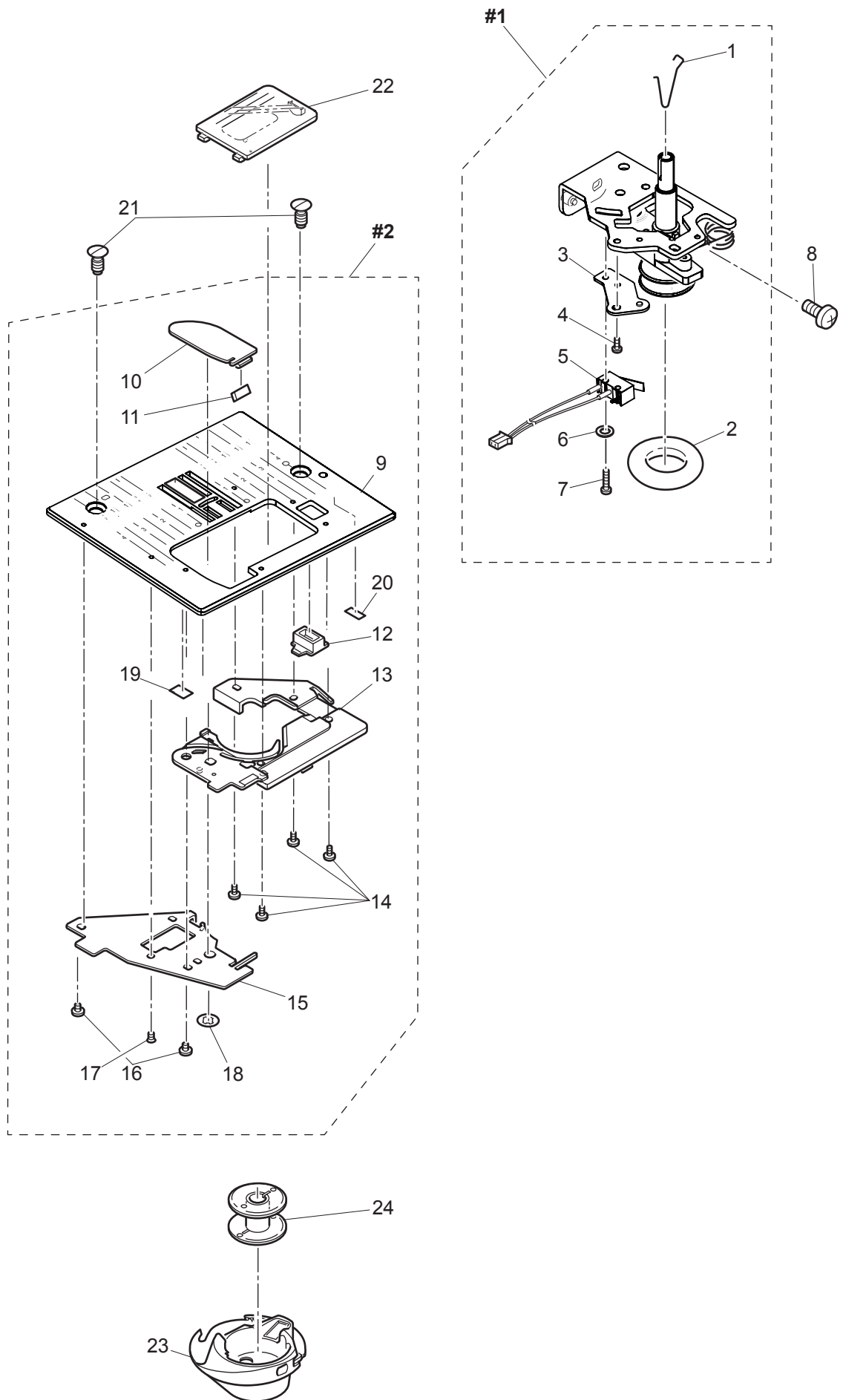
# F



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No.	Part No.	Description
#1	68001341	Belt Tension Assy
1	68002605	Upper Shaft Assy.
6	68001199	Upper Shaft Timing Pulley
7	416400401	Spring Pin
8	68001234	STS Slit
9	68001326	Spring Pin
10	68001328	Clutch Change Collar
11	68001331	Clutch Change Spring
12	68001333	Belt Wheel
14	416400501	Spring Pin
15	68002956	Hand Wheel
16	416400301	Timing Belt (Upper Shaft)
17	68001340	Timing Belt (Motor)

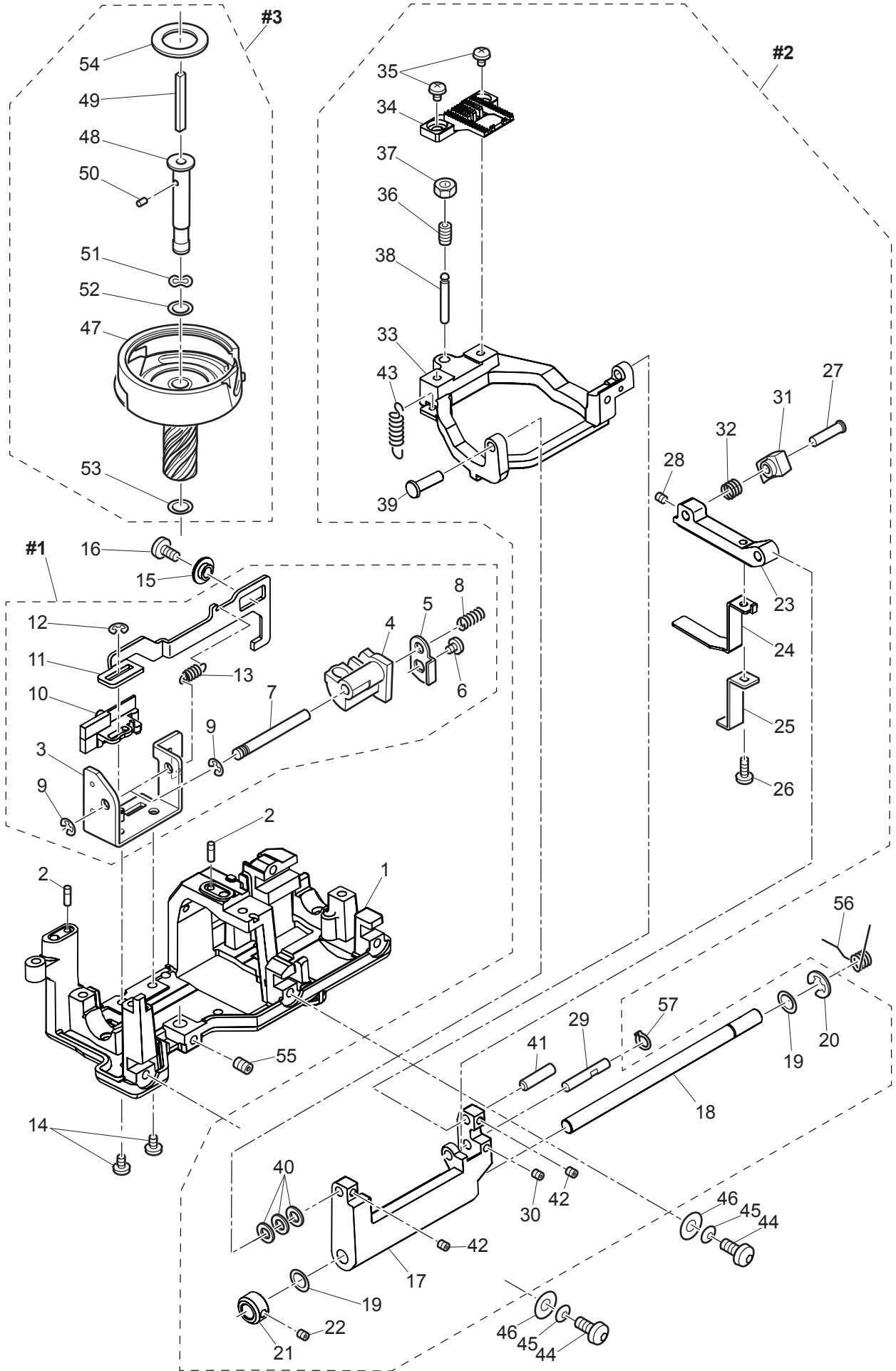
# G



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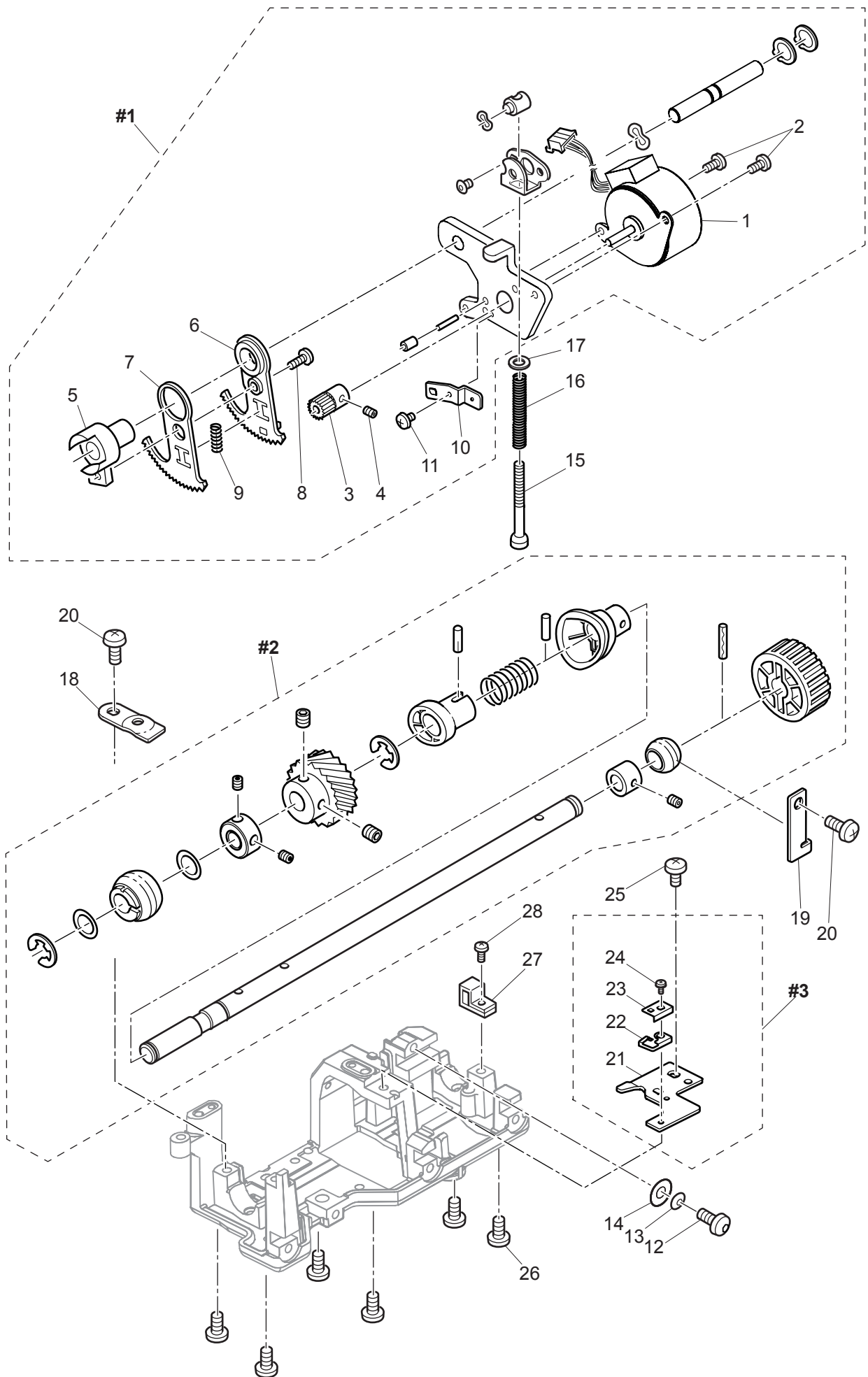
No.	Part No.	Description
#1	68001347	Bobbin Winder Assy.
#2	68002957	Needle Plate Assy.
2	68001351	Rubber Ring
5	68001355	Bobbin Winder Switch Assy.
11	412423701	Thread Cutter
22	68001385	Bobbin Cover Plate
23	68002499	Bobbin Holder Assy.
24	68001389	Bobbin

# H



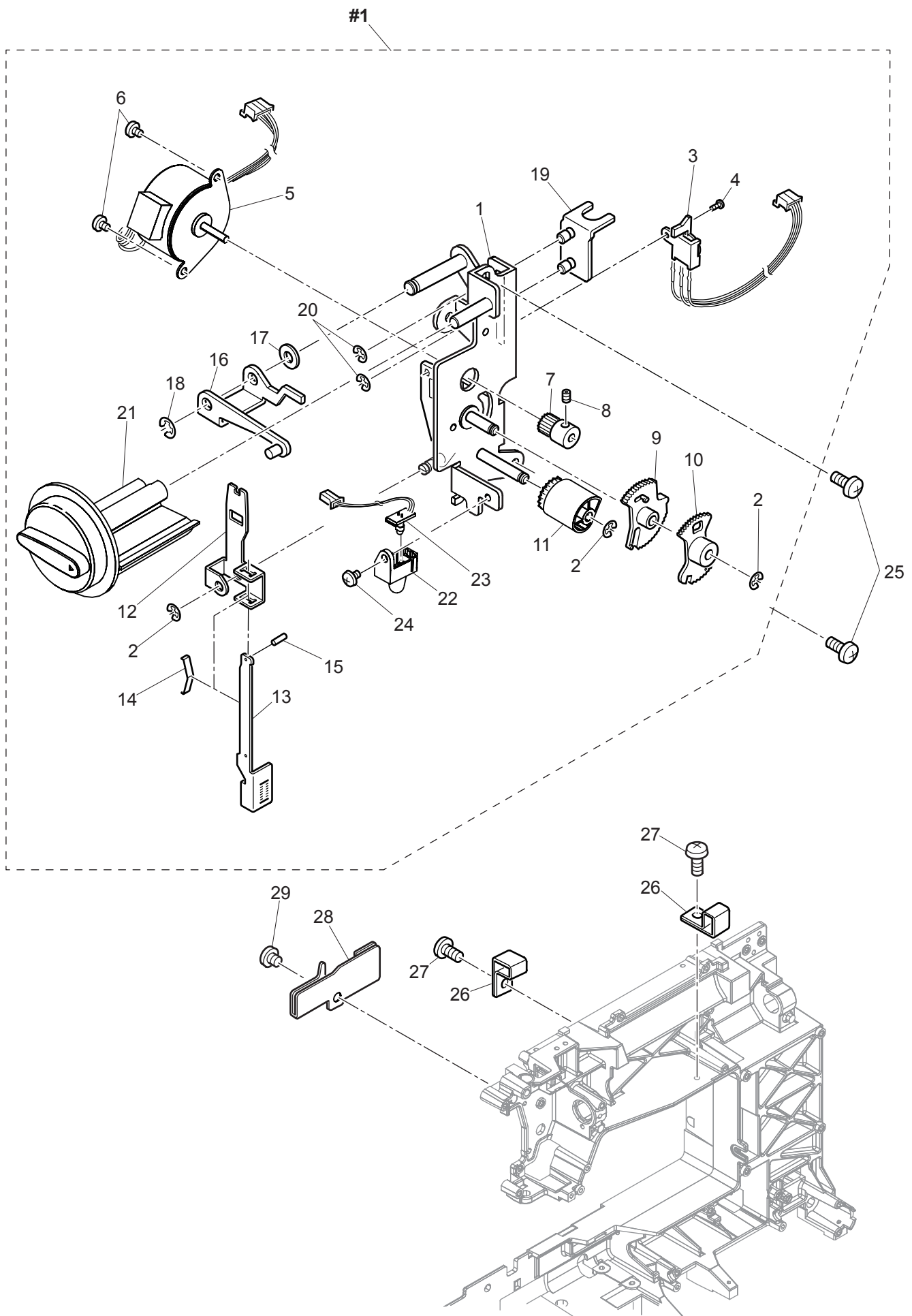


No.	Part No.	Description
#1	68001452	Feed Rocking Assy.
#2	68002959	Feed Assy.
#3	68001467	Hook Race Unit

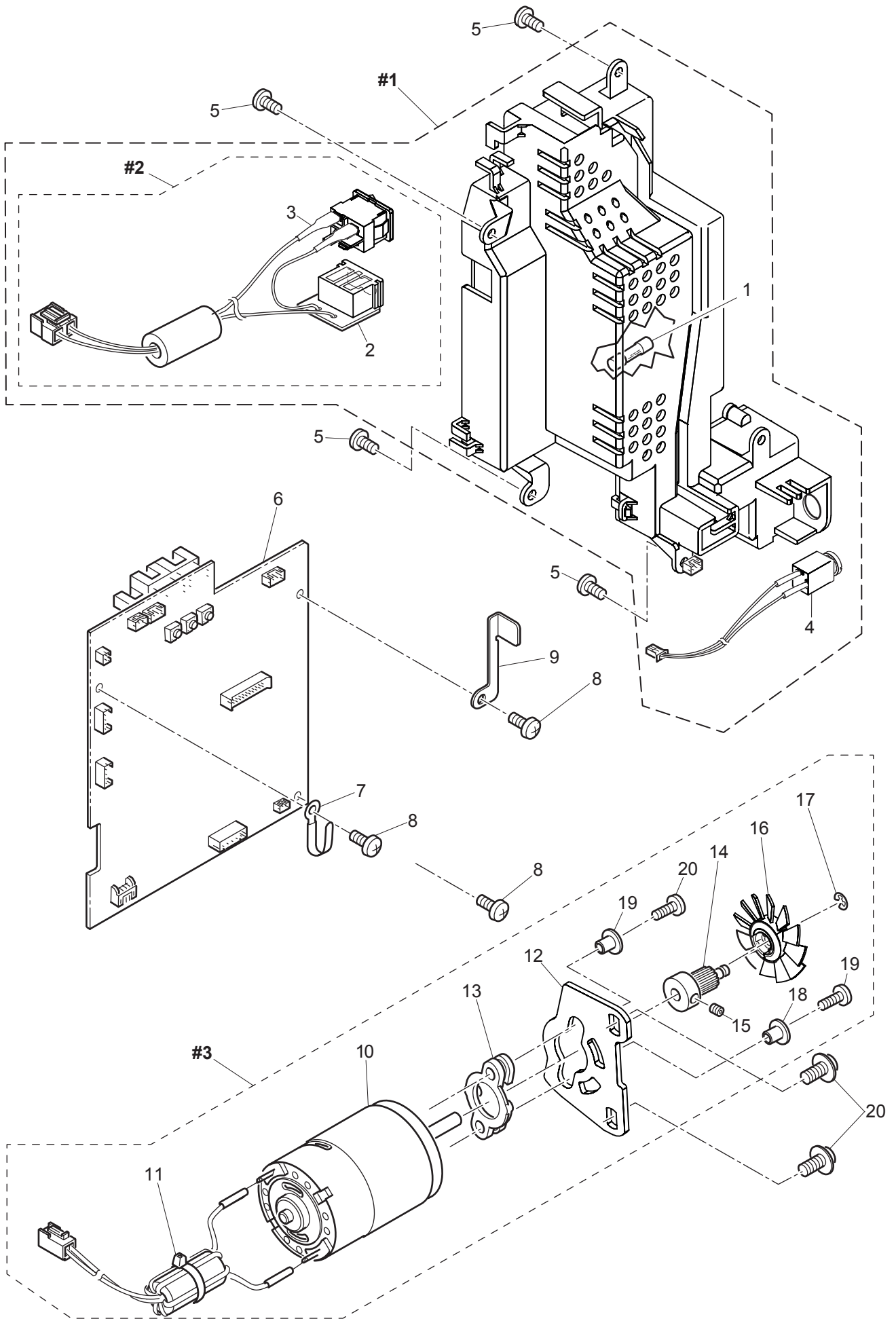


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No.	Part No.	Description
#1	68001499	F Pulse Motor Assy.
#2	68001527	Lower Shaft Assy.
#3	68001659	Bobbin Holder Stopper Assy.

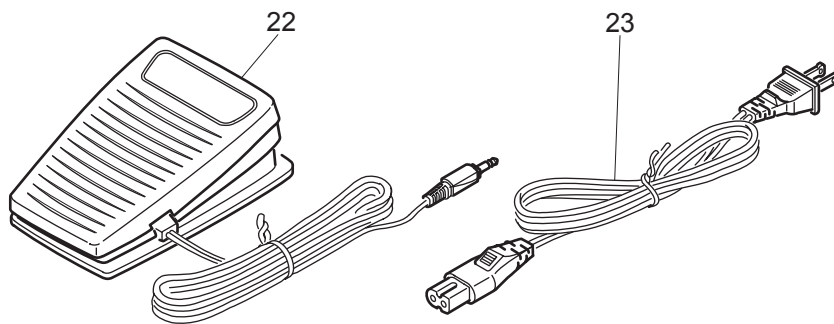
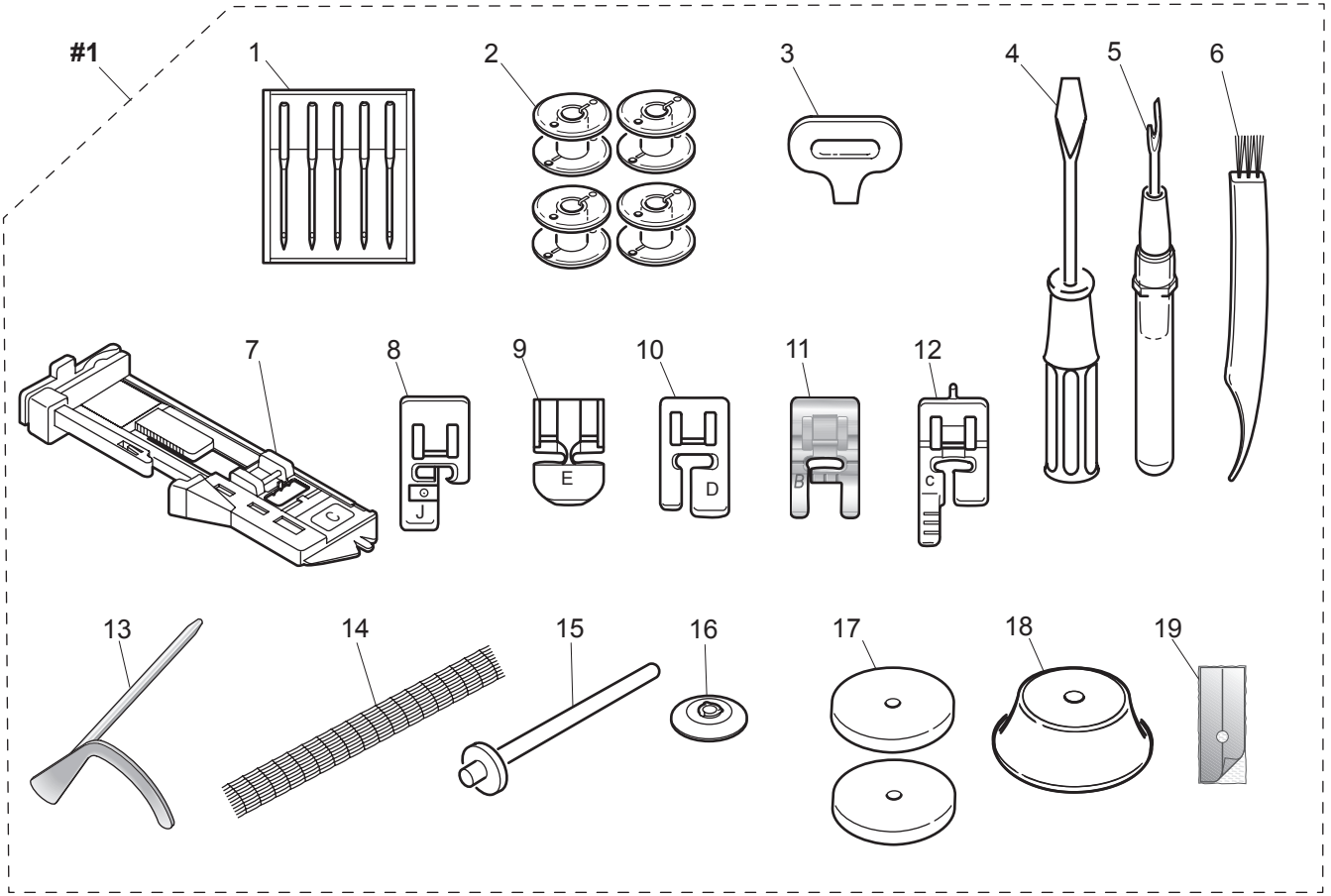


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68002961	Z Pulse Motor Assy.
3	68001750	BH Switch Assy.
23	68001764	LED Board Assy (C)



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No.	Part No.	Description
#1	68001766	Power Circuit Assy.
#2	68001768	Power Socket Assy.
#3	68001785	Motor Assy.
1	68001767	Fuse
4	68001772	Controller Jack Assy.
6	68003078	CPU Board Assy.







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No.	Part No.	Description
#1	68003079	Accessory Kit
1	620098796	Needle Set
2	68001389	Bobbin
3	68001808	Screw Driver for Needle Plate
4	68001823	Screw Driver (Large)
5	68001822	Stitch Ripper
6	68001824	Brush
7	68003090	One Step Buttonhole Foot Unit
8	412380645	Overcasting Foot J
9	412801501	Zipper Foot E
10	412380445	Blind Stitch Foot
11	413113646	Satin Stitch Foot
12	412785346	Manual Buttonhole Foot
13	68003092	Edge Guide
14	68001826	Spool Net
15	68001820	Spool Stand
16	68001821	Small Thread Cap
17	412610701	Felt Washer
18	68001559	Thread Cap
19	412827401	Glide Sole
22	68002966	Foot Controller
23	412157903	Power Cord 120V
23	412157801	Power Cord (EU)
23	412158002	Power Cord (ENG)