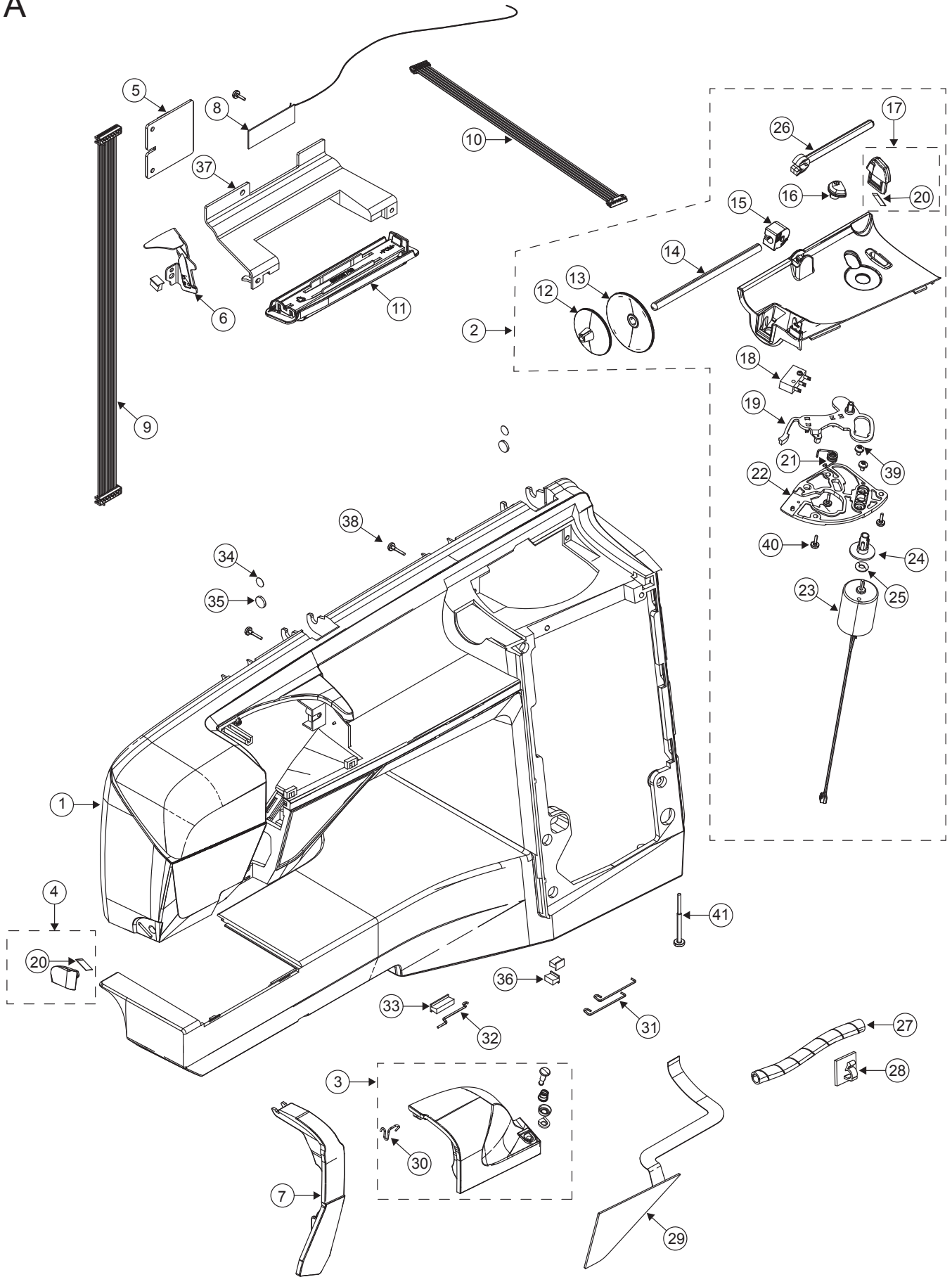


Parts list

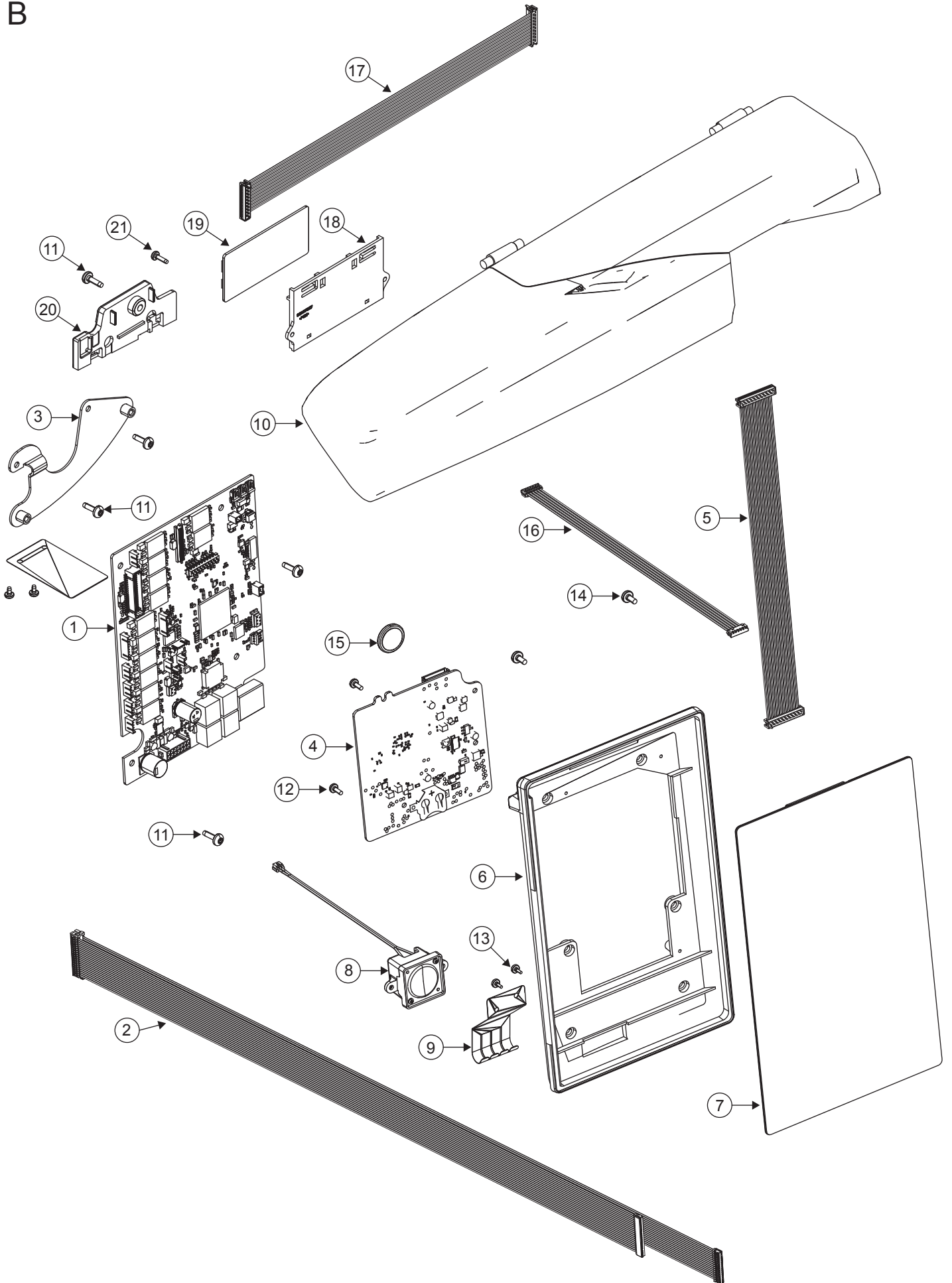
Brilliance 80Q

A



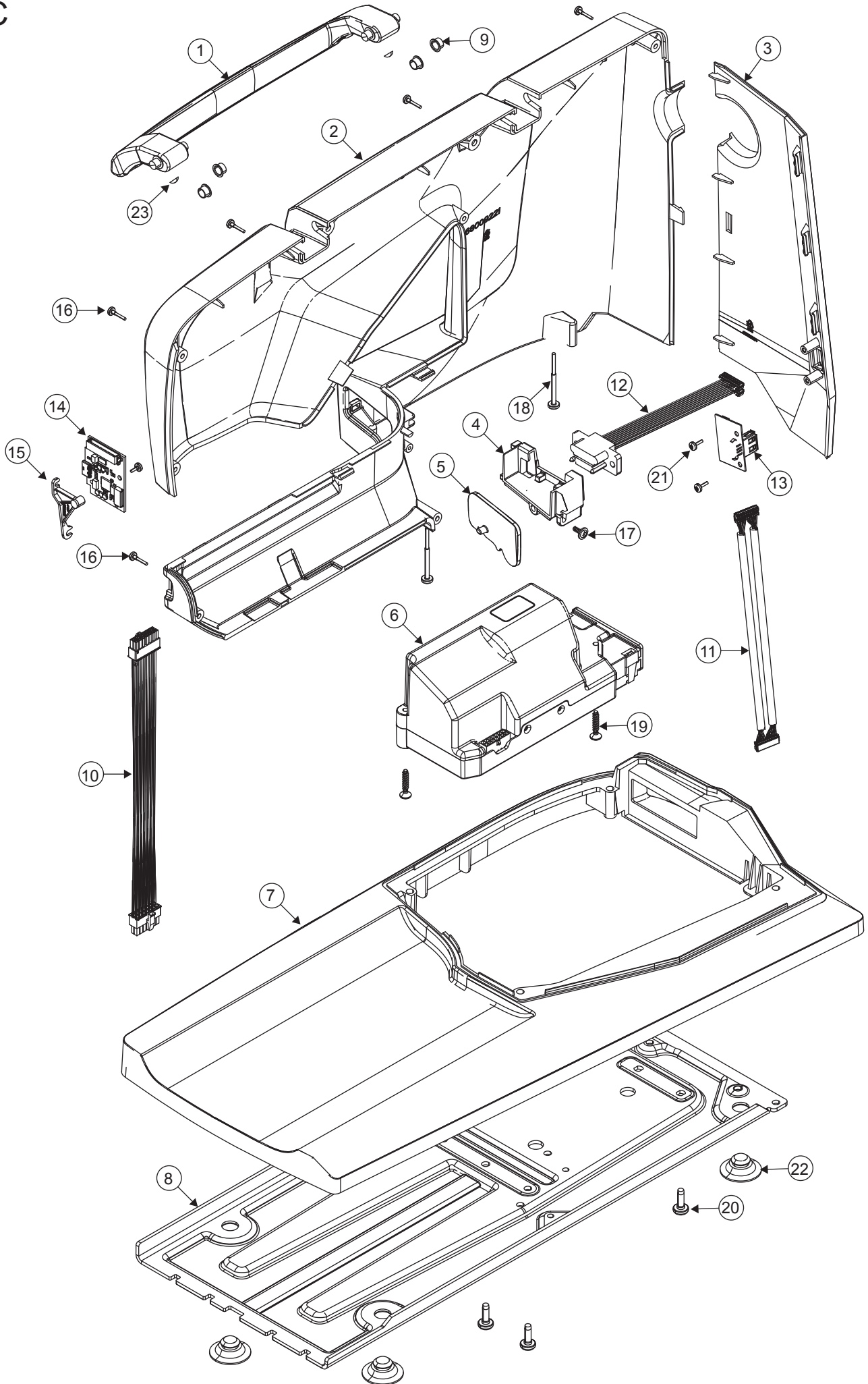
1	68011625	Cover Front
2	413167501	Cover Bobbin Winding
3	68010816	Cover Thread Tension Cpl
4	68011236	Thread Cutter Cpl
5	68001614	Right Panel Connector Board
6	412981302	Thread Guide
7	68009240	Cover
8	68001638	Wifi Antenna Board
9	68009763	Cable Application Board - Right Panel
10	68009757	Cable 12 Pin Base Board - Application Board
11	68010806	LED CPL
12	413051602	Spool Holder 35mm
13	413051603	Spool Holder 45mm
14	412521001	Reel Pin
15	412960301	Guide Reel Pin
16	412345001	Eccentric Winding Stop
17	413022501	COVER THREADKNIFE CPL
18	413049103	Microswitch Cpl
19	413127401	Lever Winding Stop
20	412423701	Thread Cutter Knife
21	412757701	Torsion Spring Winding Stop
22		
23	413093002	Bobbin Winding Motor Cpl
24	413062101	Winding Shaft
25	412305502	O-Ring
26	412960401	Thread Reel Pin
27	68011171	Cable Holder Spiral
28	412415901	Cable Holder clip
29	68011291	Keyboard
30	413160101	Thread Guide
31	412558001	Thread support
32	68011212	Thread Support
33	413233505	Brush Pile Seal
34		
35	68011356	Plate
36	413233501	Brush Pile Seal
37	68011132	Cable Shield
38	411966810	Screw PT 4x20 FZB
39	412211401	Screw M3x4 TORX
40	411966801	Screw PT 3x7,7 FZB
41	411966812	Screw PT 4x40 FZB

B



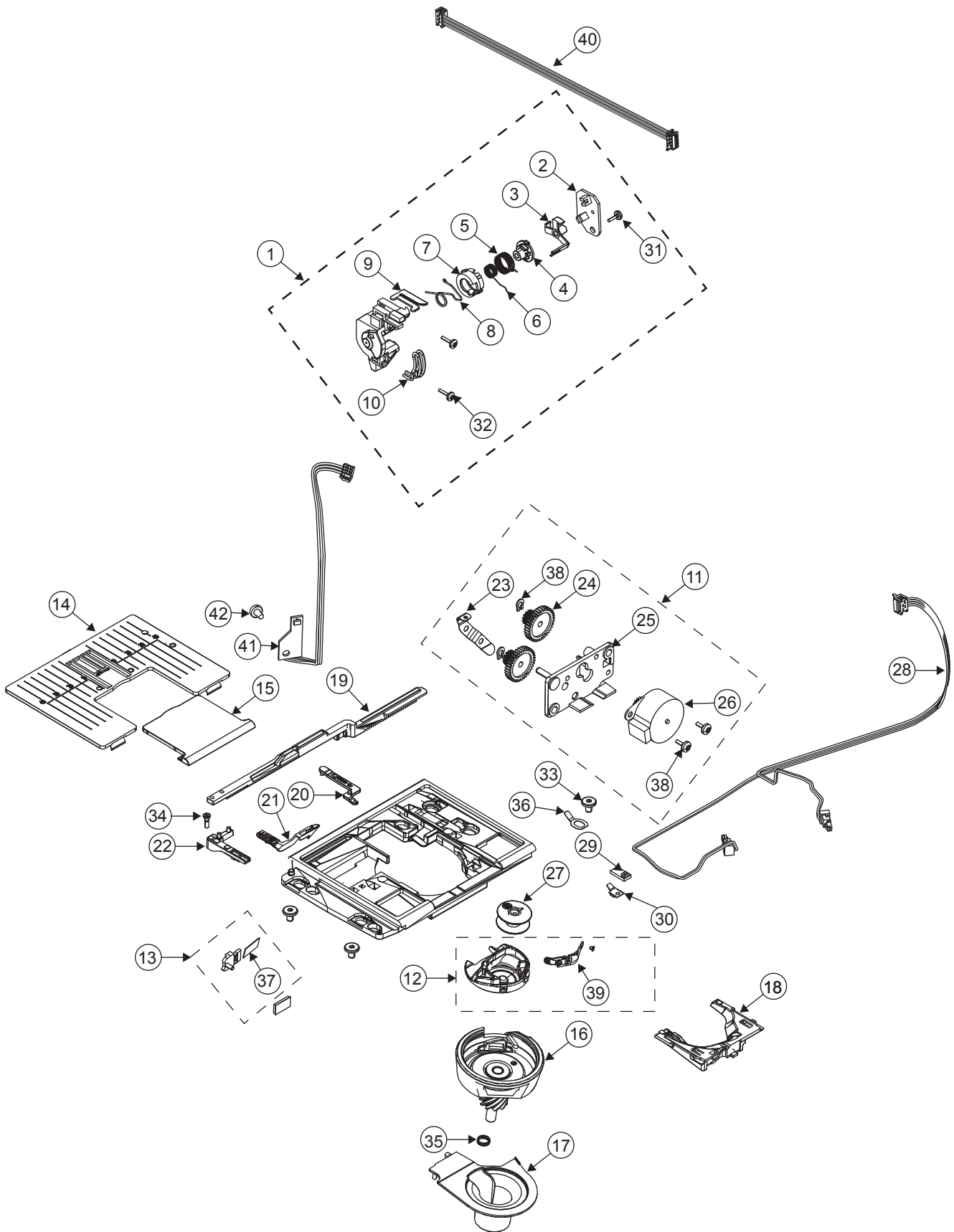
1	68003293	Base Board
2	68009755	Cable Base Board - Sewing Head
3	68009803	Adapter Plate base board
4	68009310	Application Board
5	68009756	Cable 20 pin Base to Application Board
6	68011593	Cover Display
7	68008850	Display Cpl
8	413050005	LOUDSPEAKER BOX
9	68011164	Grounding Plate Display
10	68008902	Lid Cpl
11	412056006	Screw TT M4x12
12	412211403	Screw M3x8 TORX
13	411966802	Screw PT 3x6 FZB
14	412211411	Screw M4x8 TORX
15	NA	Battery Typ CR2032
16	68009757	Cable Base Board - Application Board
17	68011357	Cable Base Board - Right Connector Board
18	68007837	Bracket
19	68009308	Right Connector Board
20	413063901	Cable Shield
21	412056010	Screw TT M3x10

C



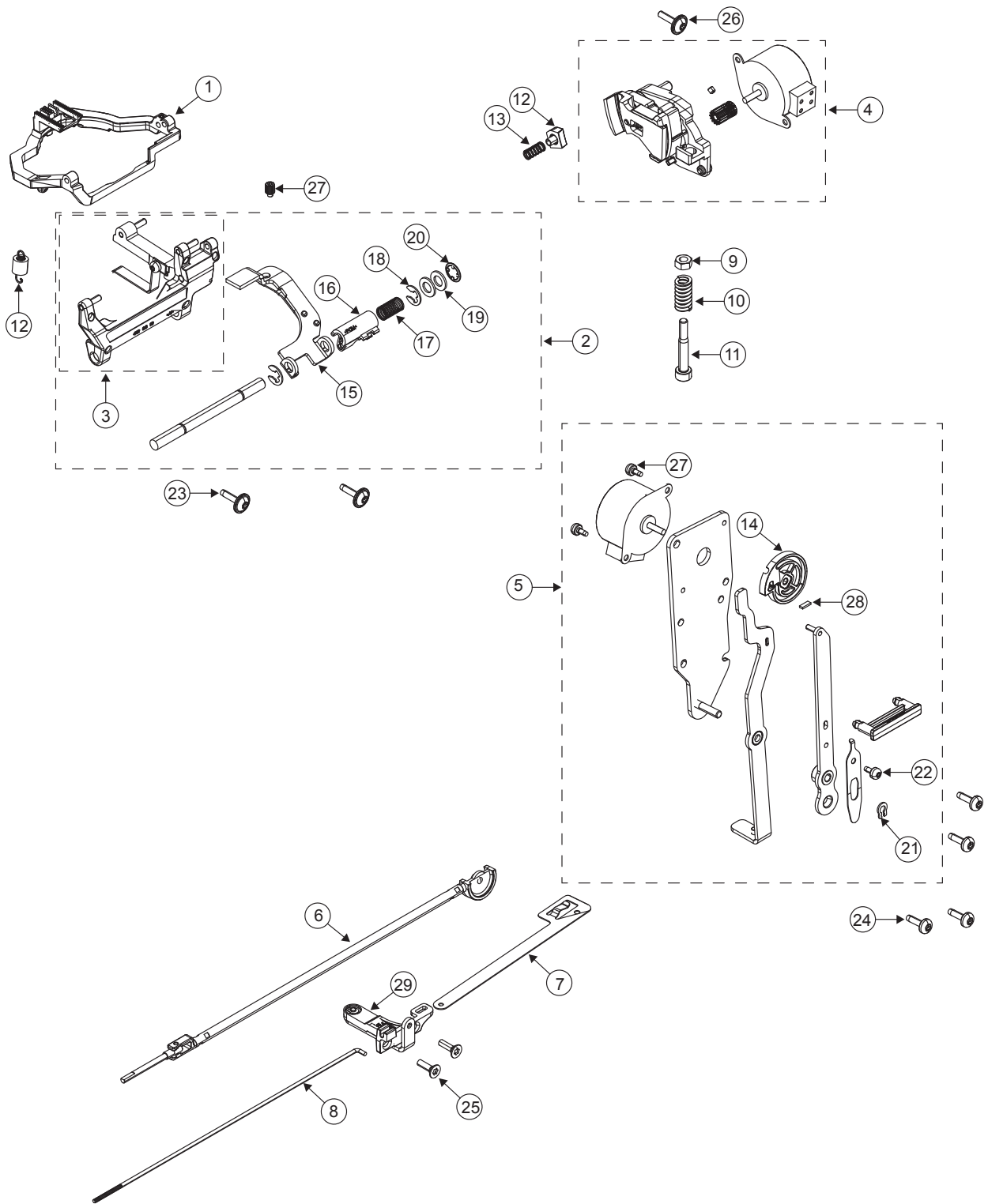
1	68009225	Handle
2	68008885	Cover Rear Cpl
3	68011112	Cover Gable Cpl
4	68011370	Lid XY-Unit
5	413018602	Basket XY-Unit
6	68012563	Power Supply Unit (PSU)
7	68011313	Cover Base
8	412954501	Bottom Plate
9	412700001	Bushing
10	68009759	Cable PSU - Base Board
11	68001937	Cable USB Cpl
12	413359001	Cable Assembly XY - Sewing Machine
13	68008878	USB Connector Board
14	68001620	Accessory Connector Board Cpl
15	68003547	Bracket PCB
16	411966803	Screw PT 3x12 FZB
17	9303311855000	Screw 3x8
18	411966812	Screw PT 4x40 FZB
19	411967105	Screw PT FS 40x20 FZB TORX
20	412056001	Screw TT M5x14
21	411966801	Screw PT 3x7,7 FZB
22	412305001	Foot
23	412569701	Damper

D



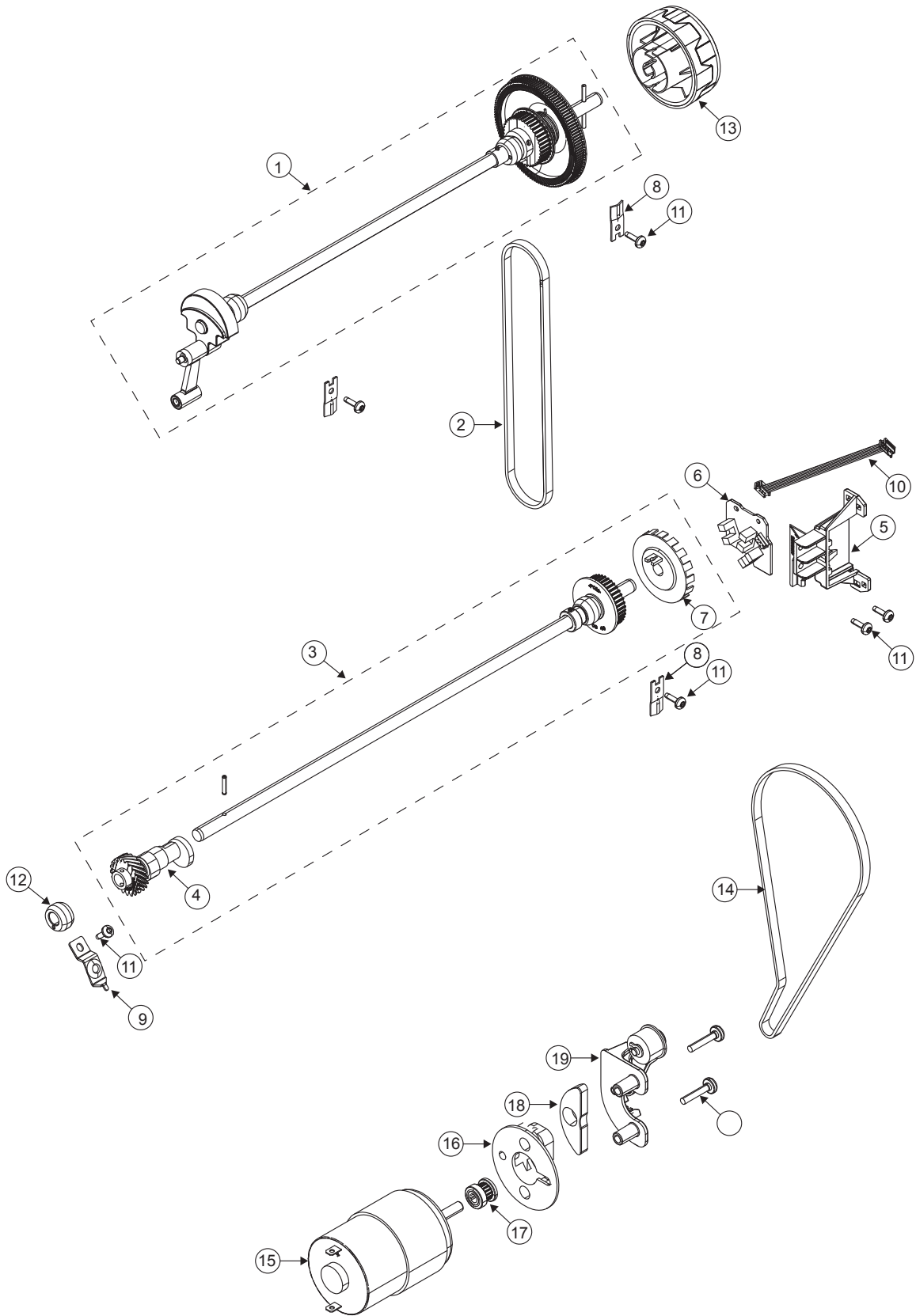
1	413176502	Thread Sensor Cpl
2	413202101	Thread Sensor Board Cpl
3	413177401	Sensor Thread Take-Up
4	413177001	Adjusting Sleeve Inner
5	413177201	Feedback Spring
6	413177101	Check Spring
7	413176902	Adjusting Sleeve Outer
8	413177301	Safety Spring
9	413178001	THREAD GUIDE -UPPER
10	413176701	Thread Guide Lower
11	68016200	Cut Motor Cpl
12	413058903	Bobbin Case Cpl
13	413047301	Knife Holder Cpl,
14	412964206	Stitch Plate HV
15	412963901	Bobbin Cover
16	68016090	Hook Cpl With Shaft
17	412964502	Dust Cover
18	413025601	Bobbin case holder
19	68008858	Gear Rack with magnet
20	413007301	Fetcher Upper
21	413007101	Fetcher
22	413072201	Connecting Part Fetcher
23	413007601	Guide gear
24	412457201	Gear
25	413353001	Motor Plate
26	413004601	Stepping Motor 25mm
27	413182501	Bobbin
28	413101502	CABLE BOBBIN SENSOR
29	413272501	Stitch Plate Sensor
30	413287301	Spring Stitch Plate Sensor
31	411966801	Screw PT 3x7,7 FZB
32	411966820	Screw PT 3x10 FZB
33	412287903	Screw M4x5
34	413010001	Guide Pin
35	412930101	Spring Hook
36	412997701	ESD Spring hook cover
37	412423701	THREAD CUTTER
38	411966828	Screw PT 3x6 FZB
39	412471601	Thread Tension
40	68003027	Cable Panel - check spring
41	68008864	Cut Sensor Cpl
42	412056011	Screw TT M3x5

E



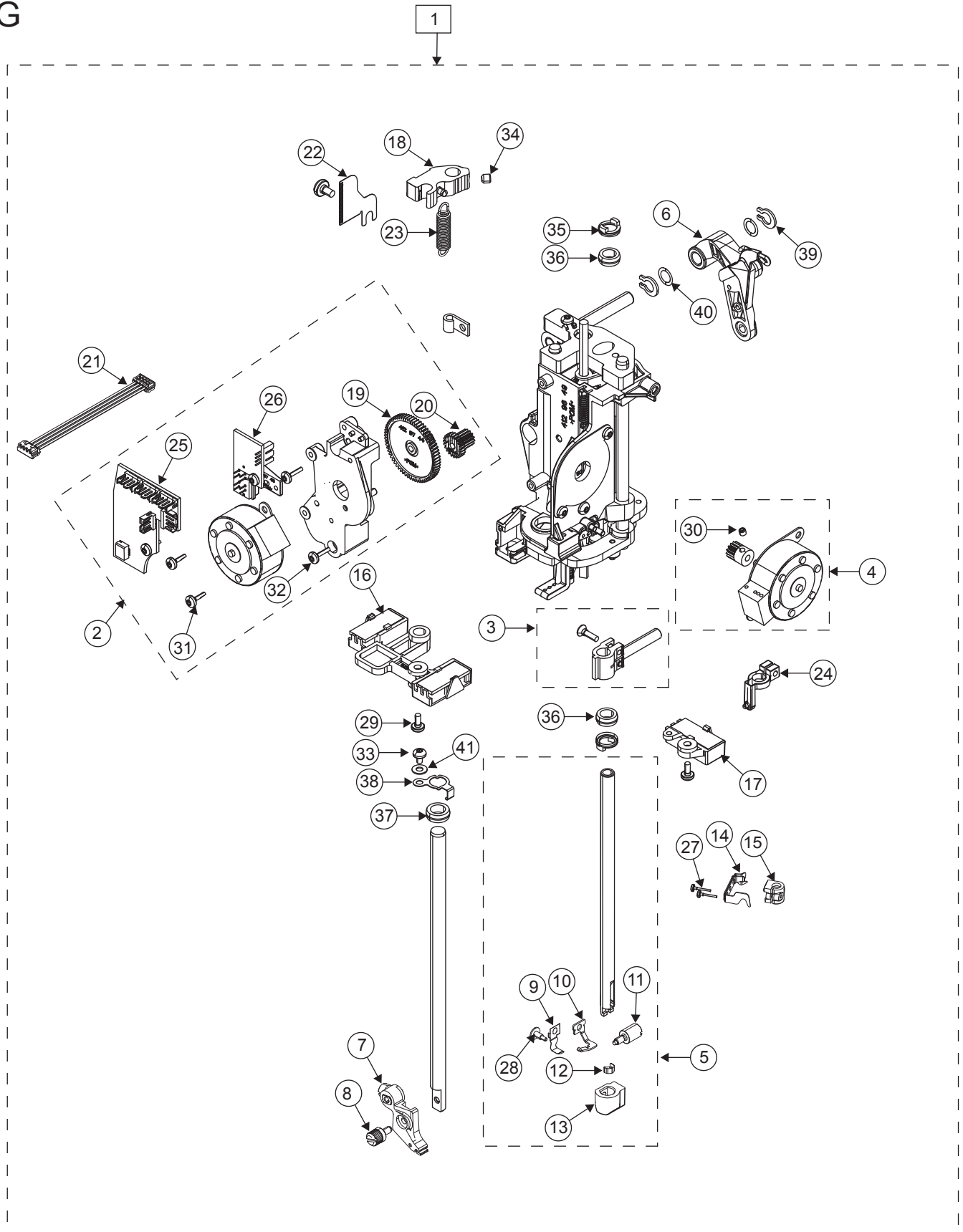
1	413201302	Feed Dog Cpl
2	413269014	Carriage feed CPL HV
3	412961208	Lever Carriage feed
4	412963501	Feed Stepping motor
5	413060001	Side Feed Feed Dog Drop
6	413033701	Pull rod, side feed
7	413033401	TRANSM LINKAGE, FEED DOG DROP
8	413034101	Pull wire, feed drop
9	413025401	NUT M5X0.5
10	412963601	Spring
11	412963701	SCREW BALANCE ADJUSTMENT
12	412961801	BLOCK, GUIDE
13	412961701	SPRING, SLIDING BLOCK
14	413060101	Cam Wheel
15	413200901	LEVER FEED LIFT
16	413034201	INSERT, LEVER FEED LIFT
17	412962501	Spring Feed
18	735310920	E-Clip 5x0.7
19	412829103	Washer Feed Unit
20	412368001	Lock Washer
21	735613640	Compression Ring Ø4x0.8
22	412056004	Screw TT M3x6
23	413169401	Collar Screw TT 4x14
24	412056006	Screw TT M4x12
25	411967212	Screw FS TT M4x12 Torx
26	413034402	COLLAR SCREW M4x10, LEFT HAND
27	413201201	Adjustment Screw Feeder
28	412796601	Buffer
29	413034501	Linkage Feed Dog Drop

F



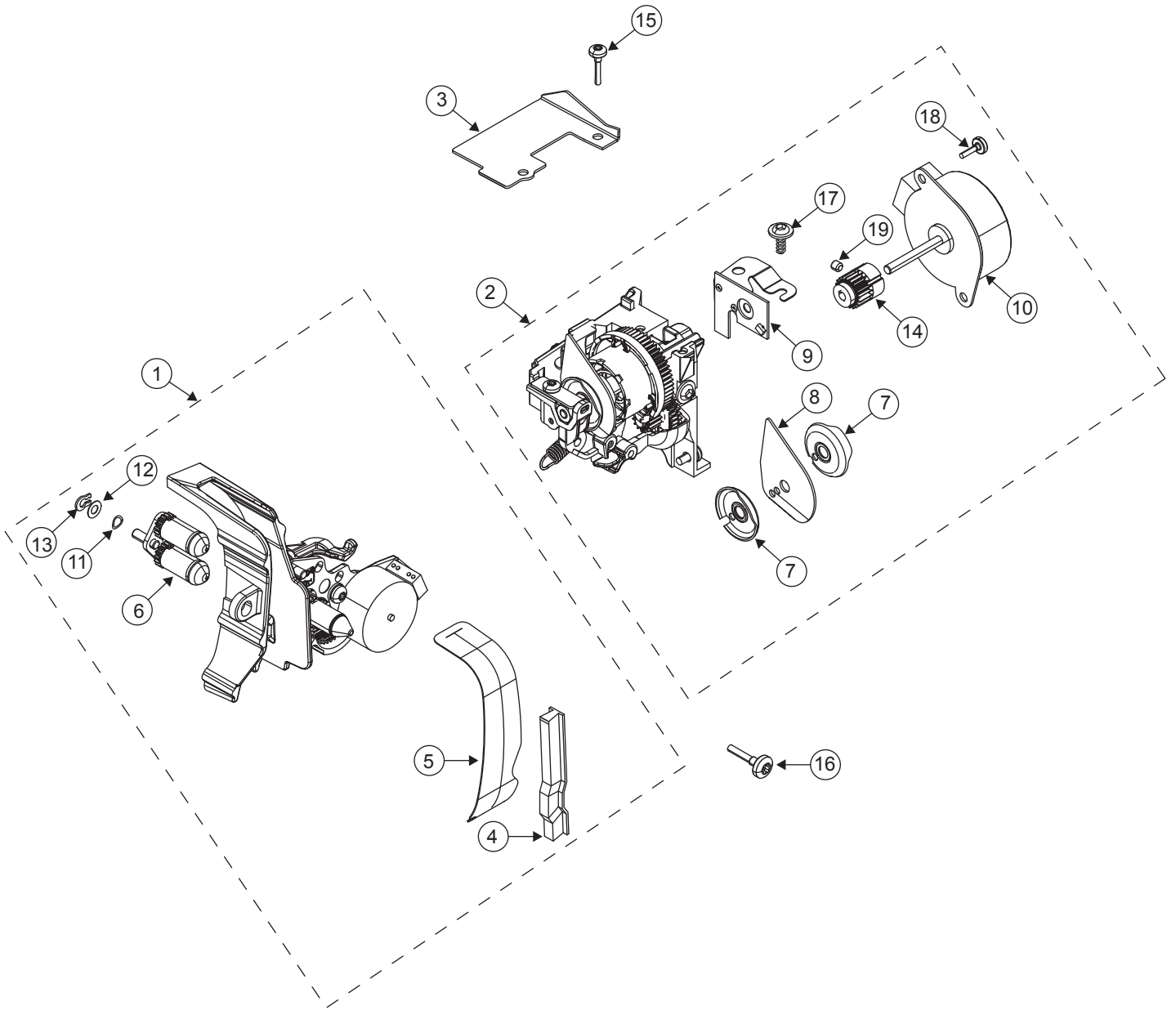
1	412966712	UPPER SHAFT CPL
2	413020301	COG BELT UPPER/LOWERSHAFT
3	412967905	Lower shaft cpl.
4	412964403	ECCENTRIC FEED CPL
5	412985501	Holder
6	68008907	Sector Sensor Board
7	412968101	SHIELD, REVOLUTION INDICATOR
8	412328401	Clamp
9	412318101	Clamp lower shaft left
10	68009761	Cable Base Board - Sector Sensor
11	412056006	Screw TT M4x12
12	412491601	Bearing Eccentric
13	68011317	Hand Wheel
14	413020201	COG BELT MOTOR
15	68001153	Motor
16	412999902	Rubber Damper Motor
17	412353302	Motor Pulley
18	413317201	Spacer Block Motor
19	412971902	Belt Tensioner Cpl
20	68009094	Screw M4x18 FZB

G

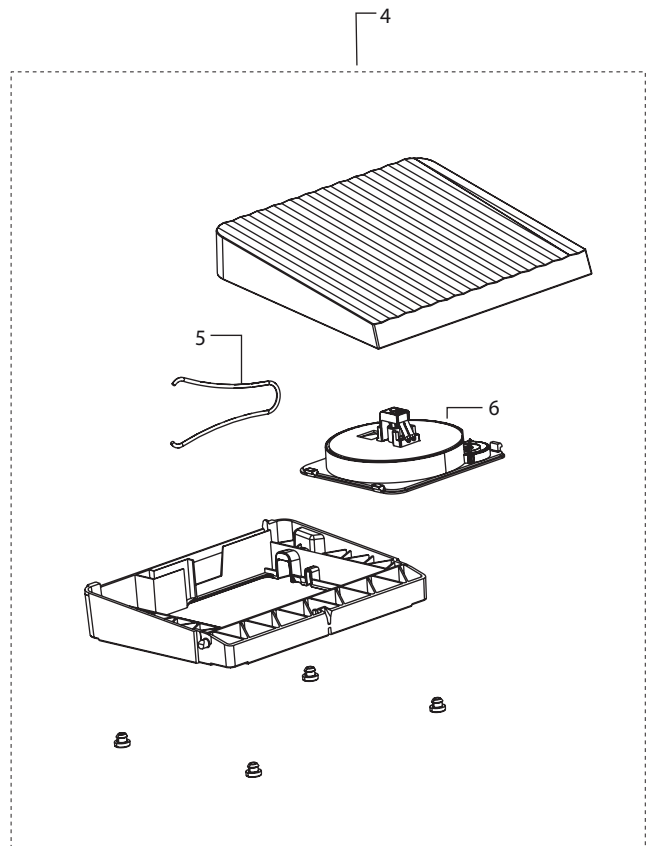
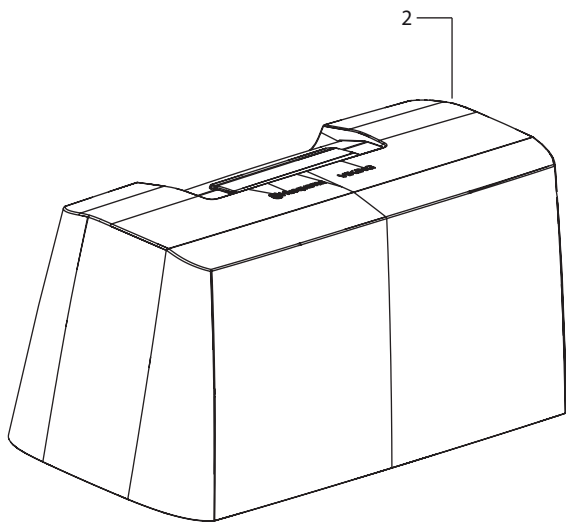
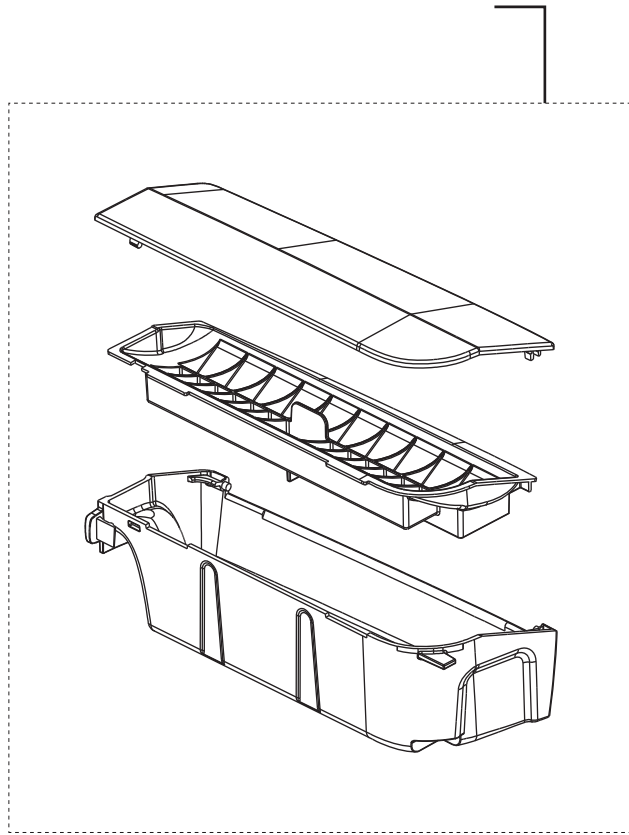


1	68007900	Sewing Head Cpl
2	68007814	Servo Sewing Head
3	412993605	CROSS HEAD COMPL
4	413005801	STEPPING MOTOR CPL
5	68003680	Needle Bar Cpl
6	413232002	Take Up Lever Cpl with Link
7	412616101	Holder Presser Foot Cpl
8	412409701	Screw Presserbar
9	413304201	Thread Lock
10	68008796	Thread Guide
11	413373001	Screw Needle Holder
12	68016246	Clamping Piece
13	68003683	Needle Holder
14	413238402	NEEDLE THREADER
15	413053601	HOLDER, NEEDLE THREADER
16	68009111	LED Holder Left
17	68009102	LED Holder Right
18	413261601	GUIDE, SERVO CPL
19	412974401	GEARWHEEL, SERVO SEC
20	412974301	GEARWHEEL SERVO PRIM
21	68009764	Cable Left Connector Board - Presser Foot Sensor
22	412973901	SHIELD, PRESSERFOOT SERVO
23	413137602	Spring Presserfoot Pressure
24	412993502	STROKE LIMITER
25	68001673	Left Connector Board
26	68009083	Presser Foot Sensor
27	411966825	Screw PT 1,6x8 FZB
28	68002284	Screw Thread Leader
29	412211402	Screw M3x6 TORX
30	411968703	Set Screw Flat M3x3
31	413019001	SCREW K 30 x 8
32	411966820	Screw PT 3x10
33	412211401	Screw M3x4 TORX
34	411968706	Set Screw Flat M4x4
35	412504701	LOCKING DEVICE
36	412501501	Bearing
37	412500601	BEARING
38	413060301	CLIPS, GABLE LOWER
39	735615340	Compression Ring Ø6x1
40	412001301	Spring Washer ø 6,1x9x0,1,
41	1230508425000	Washer

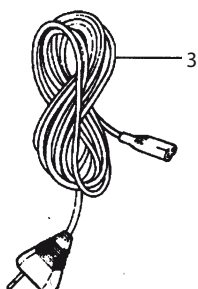
H



1	68006046	Shield Unit
2	68006054	Thread Tension Unit
3	413286401	Thread Guide
4	413233506	Brush Pile Seal
5	413218502	SEALING, TAKE UP LEVER
6	68016879	Rocker Cpl
7	68005172	Disk Outer Thread Tension
8	68010802	Thread Tension Disc Center
9	68007839	Calibration Sensor Cpl
10	412993903	Stepping Motor
11	413273701	Wave Spring Washer
12	411967501	Washer 3x6x0,2
13	735612440	Compression Ring Ø3x0.6
14	68009475	Gear
15	411966803	Screw PT 3x12 FZB
16	411966808	Screw PT 4x14 FZB
17	9303311855000	Screw 3x8
18	411966801	Screw PT 3x7,7 FZB
19	411968703	Set Screw Flat M3x3



POWERCORD



1	413121101	ACCESSORIES BOX CPL.
2	68011441	HARD COVER CPL.
3	412157801	NET CABLE 220V
	412157903	NET CABLE 120V
	412158002	NET CABLE GB
		NET CABLE AU
4	412991404	FOOT CONTROL CPL. WHITE W. WIND
5	412159801	SPRING
6	412493002	CONTROL UNIT WITH WINDER

J



2



3



4



5



6



7



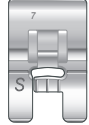
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9



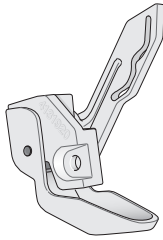
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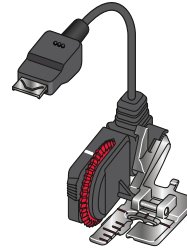
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12



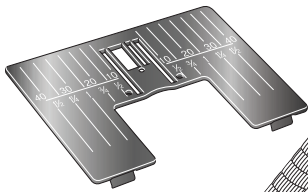
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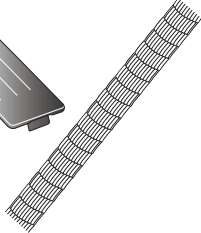
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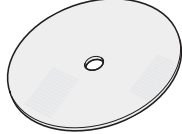
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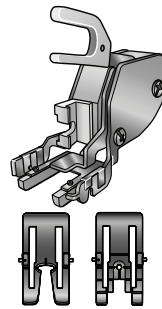
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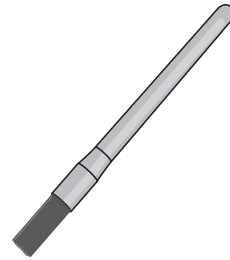
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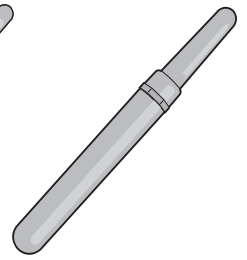
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19



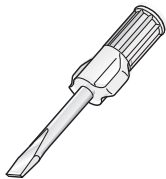
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21



22



23



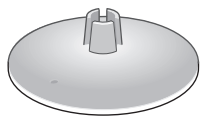
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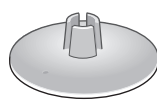
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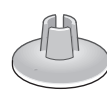
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28



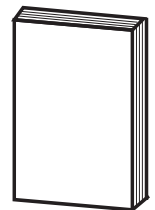
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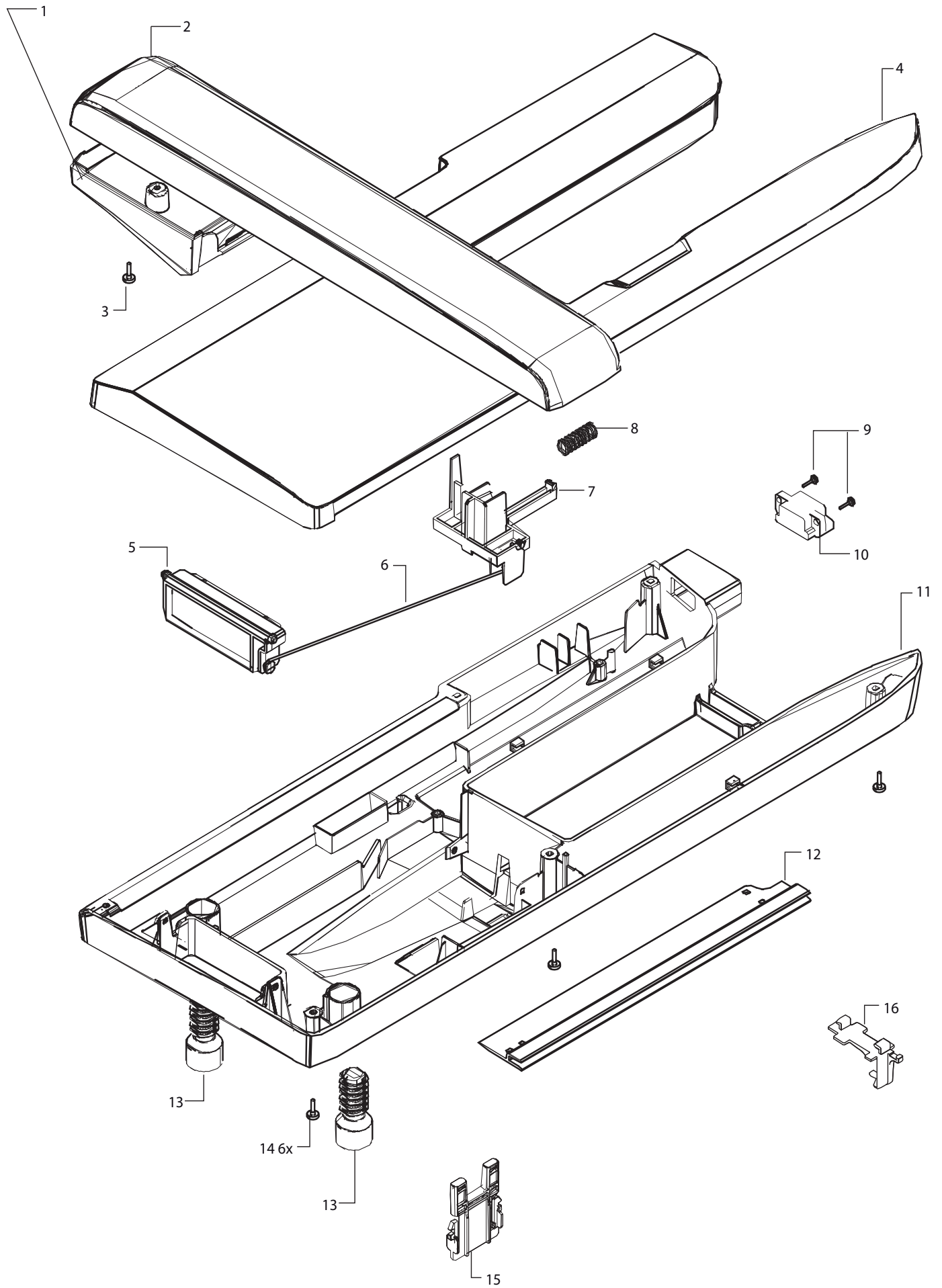
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32

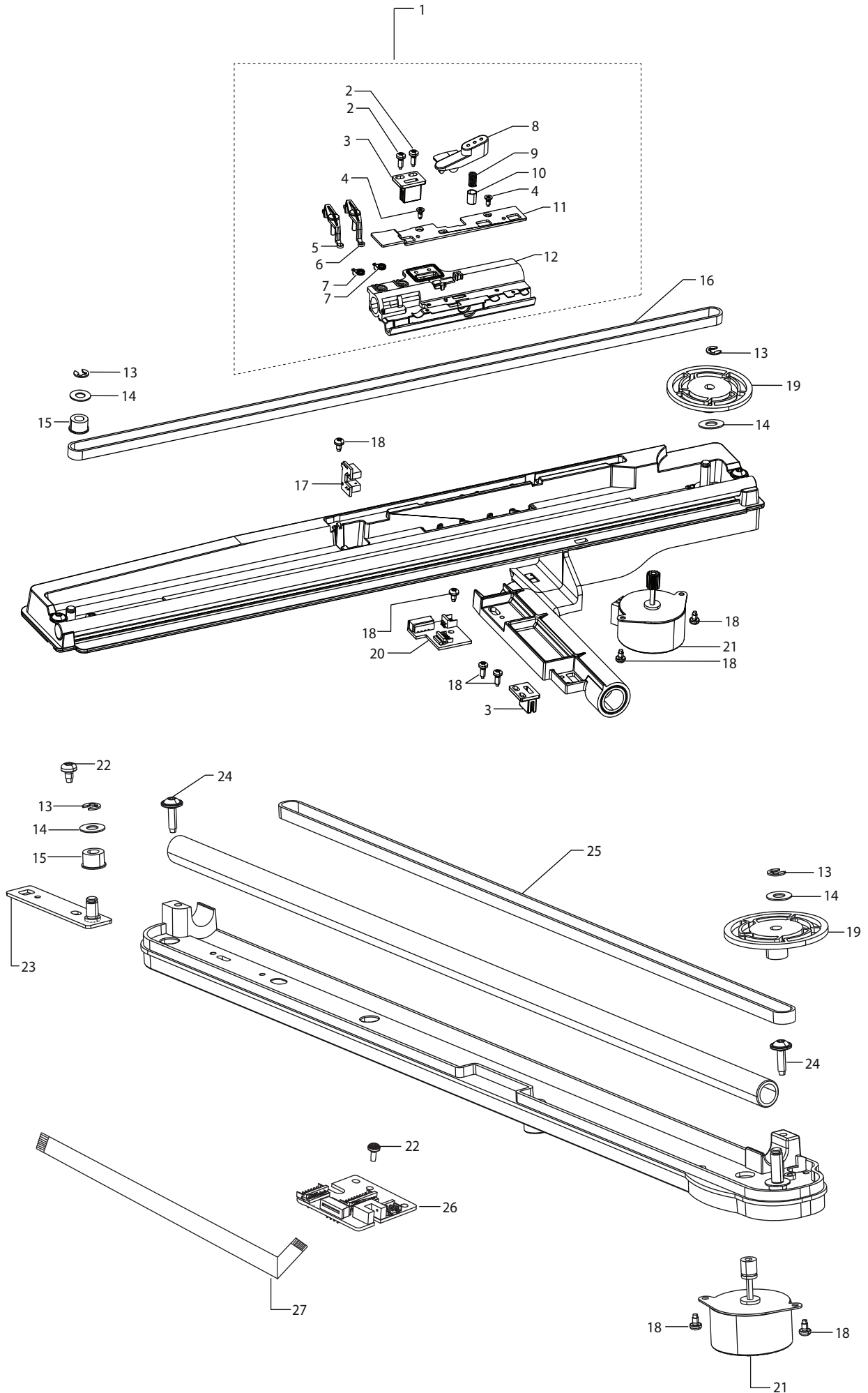
1	68011402	STANDARD ACCESSORIES CPL.
2	412764001	PRESSER FOOT A, 7MM
3	413113646	PRESSER FOOT B CPL.
4	412785345	BUTTONHOLE PRESSERFOOT C
5	412380445	BLIND HEM FOOT D
6	412801545	ZIPPER PRESSER FOOT
7	412796145	SMOOTH GLIDE FOOT H
8	412380645	EDGING PRESSER FOOT J
9	920455096	1/4" PIECING FOOT
10	412849801	EMBROIDERY FOOT R CPL.
11	412795201	PRESSERFOOT SIDE MOTION
12	412827401	GLIDE SOLE, BUTTONHOLE FOOT
13	413192001	Q-FOOT CPL.
14	68007010	BUTTONHOLE SENSOR FOOT CPL.
15	412601945	DECOR. STITCH PRESSER FOOT CPL.
16	412964206	Straight Stitch Plate HV
17	412397701	THREAD NET 15*100
18	412610701	FELT PAD
19	413375901	Dual Feeder Cpl
20	413190401	BRUSH
21	401539901	SEAM RIPPER
22	68003153	Straight Stitch Plate HV
23	412381501	SCREW DRIVER
24	413105601	CLEARANCE PLATE
25	413070203	SET OF CLIPS
26	413182501	BOBBINS
28	413051603	SPOOL HOLDER 45MM
29	413051602	SPOOL HOLDER 35MM
30	413051601	SPOOL HOLDER 22MM
31	620098796	NEEDLES

K



1	413120401	MOTOR COVER Y-ARM,Y=360
2	413120301	COVER,Y-ARM,Y=360
3	412056005	SCREW TAPTTITE M4*10 TORX
4	413161001	TOP COVER XY-UNIT X=200
5	413027701	HANDLE LATCH
6	413027803	CONNECTING ROD, LATCH HV X=200
7	413027601	LATCH
8	412721401	SPRING, LATCH P08-E
9	411966820	SCREW 30*10 FZB KOMBITORX
10	413028801	CABLING,XY-UNIT CPL.
11	413160901	BOTTOM COVER,XY-UNIT X=200
12	413161101	GUIDE,XY-UNIT X=200
13	413028502	FOOT,XY-UNIT CPL.
14	412056006	SCREW TAPTTITE M4*12 TORX
15	413030101	TRANSPORT LOCKING DEVICE
16	413119802	SUPPORT ARM, Y-ARM

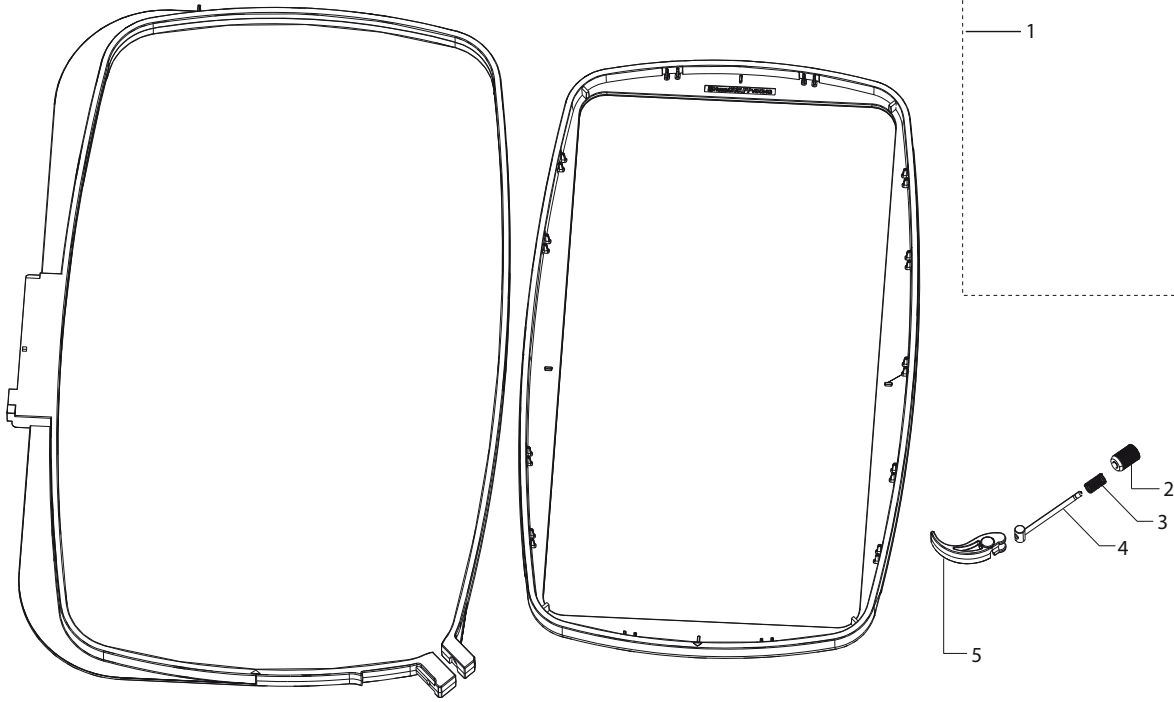
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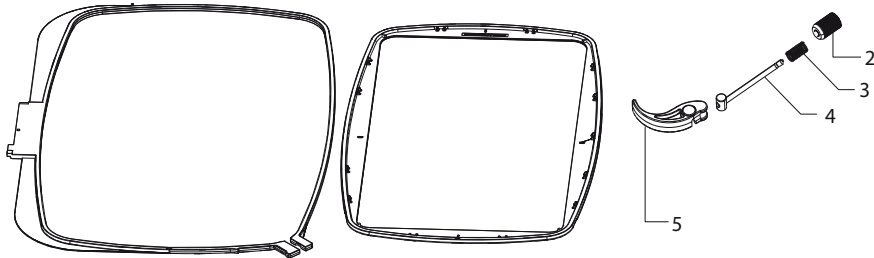
1	68006061	Y-SLED CPL
2	411966801	SCREW PT 30*7,5 FZB TORX
3	412525301	HOLDER BELT
4	411967306	SCREW PT FS 25*6 OXSV TORX
5	68006008	HOOP INDICATOR BLACK
6	68006006	HOOP INDICATOR GREY
7	412555701	SPRING
8	413030201	LOCKING ARM,Y-SLED
9	412526601	SPRING
10	412590003	SLEEVE
11	413026901	PANEL Y-SLED, CPL.
12	413026801	Y-SLED
13	735310820	LOCK WASHER 4
14	412384301	WASHER 6/13*0,6
15	412384202	COG WHEEL
16	413027201	SYNCHRONOUS BELT XY-UNIT
17	413029601	BOARD, HOOP DETECTION CPL.
18	412056004	SCREW TAPTITE M3*6 TORX
19	412524601	GEAR WHEEL
20	413029301	BOARD,Y-ARM CPL.
21	413029901	STEPPER MOTOR,XY-UNIT CPL.
22	412056005	SCREW TAPTITE M4*10 TORX
23	412524901	PLATE,BELT TENSION CPL.
24	412281904	SCREW FLANGE M4*10 TAPTITE TORX
25	412526702	Y-BELT
26	413029003	BOARD, XY-UNIT CPL. 360*200
27	412388107	FLEX CABLE
28	413026301	Y-FRAME CPL. (360)
29		X-FRAME CPL. (200)

M

360x200



120x120



1	412944501	EMBROIDERY FRAME CPL.360*200
2	412996501	NUT. EMBR. FRAME
3	412620701	SPRING, EMBROIDERY HOOP
4	412956204	SCREW CPL. HOOP
5	412984701	LOCKING HANDLE EMBR. HOOP
6	412968201	EMBROIDERY FRAME CPL.120*115